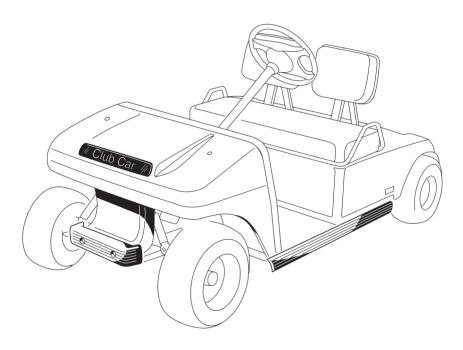


# 1993 DS Golf Car Illustrated Parts List



**Gasoline and Electric Vehicles** 

Manual Number 101710702 Edition Code 0892B1008A

### USING THE ILLUSTRATED PARTS LIST

#### A WARNING

• This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used.

Note that a part description may be indented. This indention corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part *is the quantity used per next higher level assembly of which it is a component*. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.

#### HOW TO ORDER PARTS

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. You can obtain the name and phone number of your closest authorized Club Car dealer or distributor by visiting our web site at www.clubcar.com and clicking on the *"Distributor Search"* link or by calling our toll-free Service Parts and Technical Assistance hotline at (800) 872-2246 or (706) 863-3000, extension 3887.

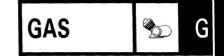
Copyright © 1992, 2008 Club Car, Inc. *Club Car and Carryall* are registered trademarks of Club Car, Inc



P. O. Box 204658 Augusta, Georgia 30917-4658 USA Telephone 706-863-3000 Service Parts Fax 706-855-7413 www.clubcar.com

#### CONTENTS

| MAINTENANCE AND SERVICE TOOLS  |         |   |
|--|---------|---|
| BODY AND TRIM         Body and Trim         Covers — Front         Covers — Rear         Seat Back and Bag Hoop         Seat Bottom and Armrest  |         | 1-2<br>1-4<br>1-6<br>1-8                                |
| DRIVE UNIT<br>Drive Unit   | SECTION | 1-10<br>N 2<br>2-2                                      |
| BRAKES, PEDAL AND CABLE ASSEMBLY<br>Brake Cluster, Right and Left Hand<br>Brake Pedal and Cable Assembly<br>Accelerator Pedal Assembly   | SECTION |   |
| STEERING AND FRONT SUSPENSION         Steering Column — Aluminum         Steering Assembly         Front Suspension Assembly — Delta A-Plate   | SECTION | <b>N 4</b><br>4-2<br>4-4<br>4-6                         |
| ELECTRICAL AND BATTERY Wiring — Gas Vehicle Electrical Component Box Starter Generator — Mounting Starter Generator Assembly F&R Shifter Assembly Reverse Buzzer Battery   |         | N 5<br>5-2<br>5-4<br>5-6<br>5-7<br>5-8<br>5-10<br>5-11  |
| Engine   | SECTIO  |   |
| FUEL AND INTAKE SYSTEM         Fuel System Assembly         Carburetor Assembly         Governor Guard and Intake Hose         Expansion Chamber, Choke and Filter         Governor and Accelerator Cables   |         | <b>N 7</b><br>7-2<br>7-4<br>7-6<br>7-8<br>7-10          |
| EXHAUST SYSTEM<br>Exhaust System   | SECTIO  | N 8<br>8-2  |
| TORQUE CONVERTER         Drive Clutch Assembly         Driven Clutch Assembly  |         | <b>N 9</b><br>9-2<br>9-4                                |
| TRANSMISSION AND GOVERNOR Transmission and Governor Assembly   | SECTION | <b>10</b>   |
| REAR SUSPENSION — GAS VEHICLE<br>Rear Suspension Assembly<br>Inner Frame Assembly  |         | <b>11-</b> 2 11-2                                       |
| ELECTRICAL — ELECTRIC VEHICLE         Power Wiring — Electric Vehicle         V-Glide Wiper Switch         Resistor and Board Assembly — V-Glide         Forward and Reverse Switch Assembly         Power Wiring — Solid State Controller         Forward and Reverse Switch — Solid State Controller         V-Glide Wiper Switch — Solid State Controller         V-Glide Wiper Switch — Solid State Controller         V-Glide Wiper Switch — Solid State Controller |         | 12-2<br>12-4<br>12-6<br>12-8<br>12-10<br>12-12<br>12-14 |
| CHARGERS<br>Model 13800 Accu-Power<br>Model 14000 Ultra-Power  |         | <b>N 13</b><br>13-2<br>13-4                             |
| MOTOR<br>CLUB CAR Model #1012191 and #1014678  | SECTION | <b>N 14</b><br>14-2                                     |
| REAR SUSPENSION ASSEMBLY — ELECTRIC VEHICLE<br>Rear Suspension Assembly — Electric Vehicle   | SECTION | <b>N 15</b><br>15-2                                     |



Ε

| BODY AND TRIM - FRONT AND REAR COVERS | SÉ:  | 1 |
|---------------------------------------|------|---|
| DRIVE UNIT                            | đ    | 2 |
| BRAKES, PEDAL AND CABLE ASSEMBLY      | Carr | 3 |
| STEERING AND FRONT SUSPENSION         | 8 CE | 4 |



| ELECTRICAL AND BATTERY           | :0: | 5  |
|----------------------------------|-----|----|
| ENGINE                           |     | 6  |
| FUEL, INTAKE AND GOVERNOR SYSTEM | Ş   | 7  |
| EXHAUST SYSTEM                   |     | 8  |
| TORQUE CONVERTER                 | đ.  | 9  |
| TRANSMISSION AND GOVERNOR        | đ.  | 10 |
| REAR SUSPENSION                  | 5   | 11 |



| ELECTRICAL      | []<br>;0; | 12 |
|-----------------|-----------|----|
| BATTERY CHARGER | AN        | 13 |
| MOTOR           | (Č)       | 14 |
| REAR SUSPENSION |           | 15 |

# MAINTENANCE SERVICE TOOLS

#### DESCRIPTION

#### PART NO.

| nternal Retaining Pliers              |                    |
|---------------------------------------|--------------------|
| Brake Adjusting Tool                  |                    |
| /olt Ohm Meter                        |                    |
| Continuity Tester                     |                    |
| Retaining Ring Pliers (45° External)  |                    |
| Retaining Ring Pliers (90° Internal)  |                    |
| Keyswitch Tool                        |                    |
| Seal Puller                           |                    |
| Bearing Puller                        |                    |
| Bearing Puller Wedge Attachment       |                    |
| Tachometer                            |                    |
| Drive Clutch Puller                   |                    |
| Clutch Alignment Tool                 |                    |
| Touch-Up Paint - Enamel Beige         |                    |
| Touch-Up Paint - Enamel White         |                    |
| Touch-Up Paint - Enamel Non-Standard  |                    |
| Touch-Up Paint - Enamel Gray          |                    |
|                                       |                    |
| Touch-Up Paint - Enamel Green         |                    |
| Touch-Up Paint - Enamel Red           |                    |
| Touch-Up Paint - Enamel Light Blue    |                    |
| Touch-Up Paint - Lacquer Beige        |                    |
| Touch-Up Paint - Lacquer White        |                    |
| Touch-Up Paint - Lacquer Non-Standard |                    |
| Touch-Up Paint - Lacquer Gray         |                    |
| Touch-Up Paint - Lacquer Green        |                    |
| Touch-Up Paint - Lacquer Red          |                    |
| Touch-Up Paint - Lacquer Light Blue   |                    |
| Transmission Tool Kit                 | 101411             |
| Drive Unit Pinion Seal Tool           |                    |
| Drive Unit Axle Seal Tool             |                    |
| Steering Column Bearing Press Tool    |                    |
| Steering Column Retaining Ring Tool   |                    |
| Battery Terminal Protector            |                    |
| Dry Moly Lubricant                    |                    |
| Flexible Cowl Repair Kit              |                    |
| Hydrometer                            |                    |
| Battery Tester (Discharge Machine)    |                    |
| Battery Thermometer                   |                    |
| Fly Wheel Puller Kit                  |                    |
| Valve Seat Cutter Holder Bar          |                    |
| Valve Seat Cutter Holder              |                    |
|                                       |                    |
| Valve Seat Cutter 45° (32mm Diameter) |                    |
| Valve Seat Cutter 45° (35mm Diameter) |                    |
| Valve Seat Cutter 32° (35mm Diameter) |                    |
| Clutch Tool Kit                       |                    |
| Spring Tune-Up Kit (OHV Engine)       |                    |
| Compression Gauge                     |                    |
| Adapter                               |                    |
| Valve Spring Compressor               |                    |
| Adapter                               |                    |
| Valve Guide Reamer                    |                    |
| Arbor                                 |                    |
| Valve Clearance Adjuster Screw Holder |                    |
| Piston Ring Compressor Kit            | 10164 <sup>-</sup> |
| Piston Ring Plier                     |                    |
| Bearing Driver Set                    |                    |
| Bearing and Oil Seal Remover Assembly |                    |
| Gear Yoke                             |                    |
| Generator Belt Tension Tool           |                    |
|                                       |                    |

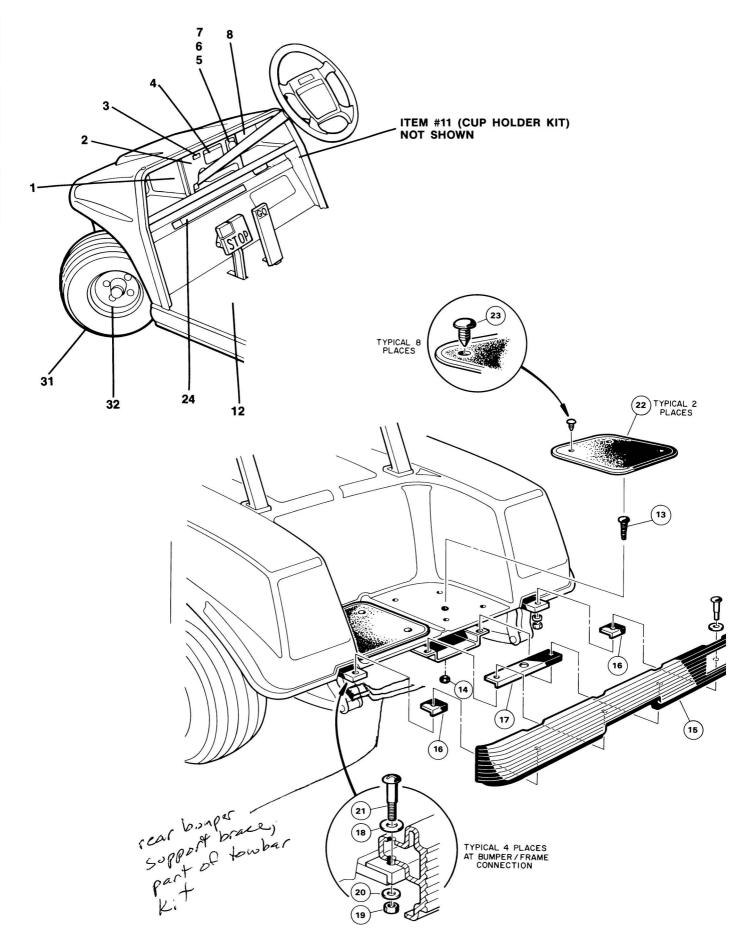
Please refer to the Maintenance and Service Manual for proper tool application.

,

### Section 1

### BODY AND TRIM FRONT AND REAR COVERS

Ε



BODY AND TRIM

G

#### BODY AND TRIM

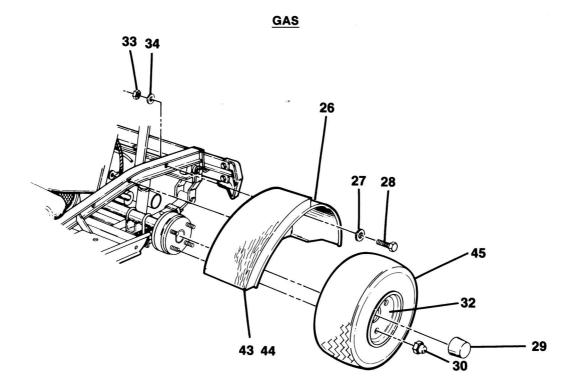
| 100-01 A 2 9 0 2 0 10 |                          |   | 1              | 1111117             |
|-----------------------|--------------------------|---|----------------|---------------------|
| ITEM<br>NUMBER        | PART<br>NUMBER           | 1 2 3 4 DESCRIPTION   | UNITS<br>PER   | UNITS<br>PER        |
|                       |                          | 1234  | VEHICLE<br>GAS | VEHICLE<br>ELECTRIC |
| 1.00                  |                          |   |                | LLLOTINO            |
| 1                     | 1013980                  | DASH COMPONENT, LEFT (TAN)  | 1 1            | 1                   |
| 1                     | 1013344                  | DASH COMPONENT, LEFT (BLACK)  | 1              | 1                   |
| 2                     | 1016604-01               | CENTER DASH PANEL (TAN)   |                | 1                   |
| 2<br>2                | 1016620-01<br>1016604-02 | CENTER DASH PANEL WITH OIL LIGHT OPENING (TAN)<br>CENTER DASH PANEL (BLACK)                 | 1              |                     |
| 2                     | 1016620-02               | CENTER DASH PANEL (BLACK)<br>CENTER DASH PANEL WITH OIL LIGHT OPENING (BLACK)               | 1              | 1                   |
| 2                     | 1016620-03               | CENTER DASH PANEL WITH OIL LIGHT AND FUEL GAUGE (BLACK)                                     |                |                     |
| 3                     | 1016630                  | OIL LIGHT   | i              | а<br>1              |
| 4                     | 1013390                  | DECAL, GOLF ETIQUETTE   | 1              | 1                   |
| 5                     | 1012415                  | SWITCH, KEY (INCLUDES 2 KEYS) 12 VOLT   | 1              |                     |
| 5                     | 1012531                  | SWITCH, KEY (INCLUDES 2 KEYS) 36 VOLT   |                | 1                   |
| 6                     | 1012505                  | KEY   | PAIR           |                     |
| 7                     | 1012530                  | DECAL, ON/OFF   | 1              | 1                   |
| 8                     | 1013979                  | DASH COMPONENT, RIGHT (TAN)   | 1              | 1                   |
| 8                     | 1013343                  | DASH COMPONENT, RIGHT (BLACK)   | 1              | 1                   |
| 9                     | 7848                     | SCREW - 1/4"-14 X 3/4" HEX HEAD CAP SCREW   | 6              | 6                   |
| 10                    | 1016952                  | 1/4-20 U-NUT  | 2              | 2                   |
| 11                    | 1017083-01               | CUP HOLDER KIT  | 2              | 2                   |
| 12                    | 1015020                  | INCLUDES ITEMS 9 AND 10   |                |                     |
| 12                    | 1015032<br>8251          | MAT, FLOOR  | 1              |                     |
| 13                    | 8233                     | SCREW, PHILLIPS TRUSS HEAD, 1/4-20  | 2              | 2                   |
| 15                    | 1016379                  | LOCKNUT, NYLON, 1/4-20<br>REAR BUMPER   | 2              | 2                   |
| 16                    | 1016874                  | MOUNTING PLATE - SHORT  | 1              | 1                   |
| 17                    | 1016875                  | MOUNTING PLATE - LONG   | 2              | 2<br>2              |
| 18                    | 1017042                  | 3/8 FLATWASHER (BLACK)  | 4              | 4                   |
| 19                    | 8986                     | LOCKNUT, 5/16-18 DIMPLED  | 4              | 4                   |
| 20                    | 1241                     | FLATWASHER, 5/16  | 4              | 4                   |
| 21                    | 1016876                  | 3/8 X .98 PHILLIPS TRUSS HEAD SHOULDER BOLT   | 4              | 4                   |
| 22                    | 1014392                  | MAT, BAG WELL   | 2              | 2                   |
| 23                    | 1010434                  | FASTENER, PLASTIC BARREL  | 8              | 8                   |
| 24                    | 1014883                  | DASH WARNING DECAL  | 1              | 1                   |
| 25                    | 1017073                  | FENDER, INNER — RIGHT   | 1              | 1                   |
| 26                    | 1016968                  | FENDER, INNER — LEFT  | 1              | 1                   |
| 27                    | 332                      | FLATWASHER, 1/4"  | 6              |                     |
| 28                    | 304                      | BOLT, 1/4-20 X 1" HEX   | 6              |                     |
| 29<br>20              | 1012186                  | SEAL, DUST  | 2              | 2                   |
| 30<br>31              | 1010984                  | NUT, LUG 1/2-20   | 16             | 16                  |
| 31                    | 1015705-01<br>1015705-02 | TIRE AND WHEEL ASSEMBLY, BEIGE (STANDARD RIB)<br>TIRE AND WHEEL ASSEMBLY, BEIGE (POWER RIB) | 4              | 4                   |
| 31                    | 1015705-02               | TIRE AND WHEEL ASSEMBLY, BEIGE (FOWER RID)  | 4              | 4                   |
| 31                    | 1015705-04               | TIRE AND WHEEL ASSEMBLY, BEIGE (WHITE WALL POWER RIB)                                       | 4              | 4                   |
| 31                    | 1015705-05               | TIRE AND WHEEL ASSEMBLY, BEIGE (TERRAGARD)  | 4              | 4                   |
| 31                    | 1016514-01               | TIRE AND WHEEL ASSEMBLY, WHITE (STANDARD RIB)   | 4              | 4                   |
| 31                    | 1016514-02               | TIRE AND WHEEL ASSEMBLY, WHITE (POWER RIB)  | 4              | 4                   |
| 31                    | 1016514-03               | TIRE AND WHEEL ASSEMBLY, WHITE (SOFT TRAC)  | 4              | 4                   |
| 31                    | 1016514-04               | TIRE AND WHEEL ASSEMBLY, WHITE (WHITE WALL POWER RIB)                                       | 4              | 4                   |
| 31                    | 1016514-05               | TIRE AND WHEEL ASSEMBLY, WHITE (TERRAGARD)  | 4              | 4                   |
| 32                    | 1015707                  | WHEEL RIM (BEIGE) (UNMOUNTED RIMS NOT SHOWN)  | 4              | 4                   |
| 32                    | 1014771                  | WHEEL RIM (WHITE) (UNMOUNTED RIMS NOT SHOWN)  | 4              | 4                   |
|                       |                          |   |                |                     |
|                       |                          |   |                |                     |
|                       |                          |   |                |                     |
|                       |                          |   |                |                     |
|                       |                          |   |                |                     |
|                       |                          |   |                |                     |
|                       |                          |   | 1              | 1                   |
|                       |                          |   |                | 1                   |
|                       |                          |   |                |                     |
|                       | 1                        |   |                |                     |
|                       |                          |   |                | 1                   |
| l                     | 1                        |   |                |                     |
| 1                     | 1                        |   |                |                     |
|                       | 1                        | 30  |                | 1                   |
| 1                     |                          |   |                | 1                   |
| 1                     |                          |   |                | 1                   |
|                       |                          |   |                |                     |

G

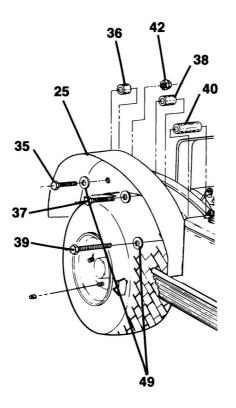
E

1

1-3



ELECTRIC



**BODY AND TRIM (CONTINUED)** 

### BODY AND TRIM (CONTINUED)

|  |                | BODY AND TRIM (CONTINUED)  | UNITS  | UNITS  |  |
|--|----------------|--|--|--|--|
| ITEM<br>NUMBER   | PART<br>NUMBER | 1 2 3 4 DESCRIPTION  | PER<br>VEHICLE   |  |  |
| NUMBER<br>33<br>34<br>35<br>36<br>37<br>38<br>39<br>40<br>41<br>42<br>43<br>44<br>45<br>45<br>45<br>45<br>45 |                | NUT, 1/4-20 HEX<br>LOCKWASHER, 1/4<br>BOLT, HEX HEAD, 1/4-20 X 3''<br>SPACER, 2-46"<br>DOLT, HEX HEAD, 1/4-20 X 3-1/2"<br>SPACER, 2-34"<br>FLATWASHER, 1/4"<br>LOCKNUT, 1/4-20 UNC<br>SOUND INSULATION (LEFT)<br>SOUND INSULATION (RIGHT)<br>TIRE — UNMOUNTED (FOWER RIB)<br>TIRE — UNMOUNTED (STANDARD RIB) | VEHICLE<br>GAS<br>6<br>6<br>1<br>1<br>4<br>4<br>4<br>4 | 2<br>2<br>2<br>2<br>2<br>2<br>6<br>6<br>6<br>4<br>4<br>4<br>4<br>4 |  |

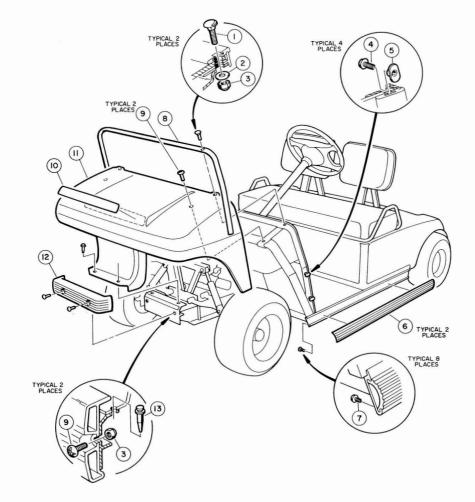
G

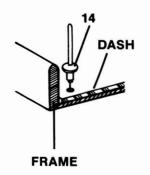
Ε

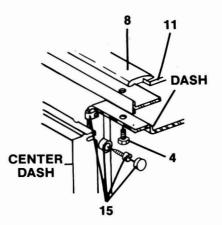
Ε

1

G







### COVERS - FRONT

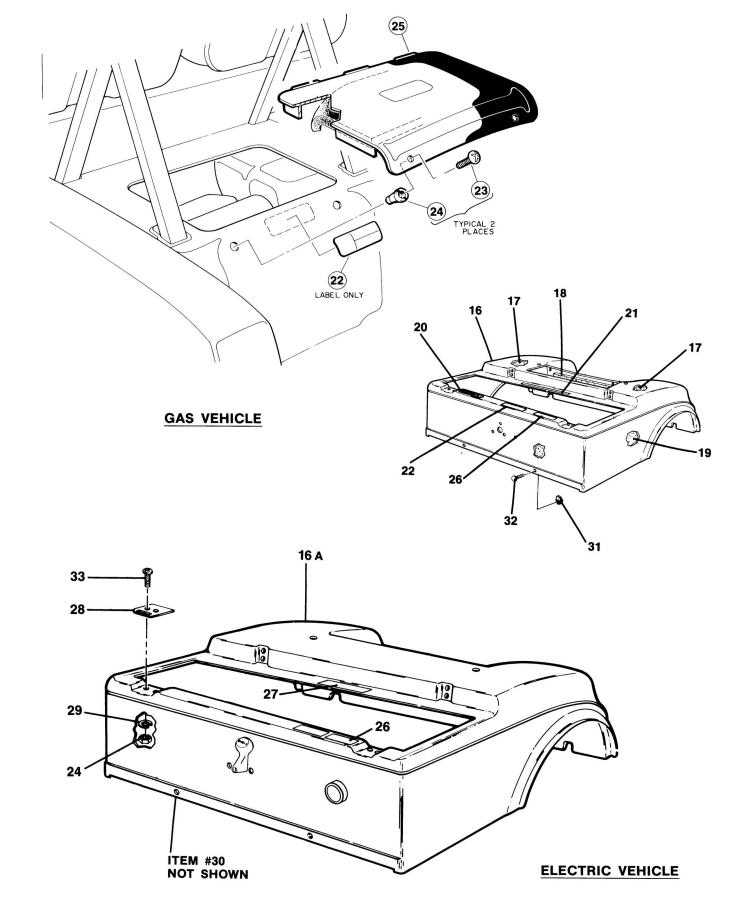
| ITEM<br>NUMBER | PART<br>NUMBER           | 1 2 3 4 DESCRIPTION  | UNITS<br>PER   | UNITS<br>PER |
|----------------|--------------------------|--|----------------|--------------|
|                |                          |  | VEHICLE<br>GAS | VEHICLE      |
| 1<br>2         | 1010435<br>1241          | CARRIAGE BOLT, 5/16-18 UNC-2A  | 2              | 2            |
| 3              | 1017180                  | 5/16 FLATWASHER<br>LOCKNUT, 5/16-18 UNC-2B (BLACK)                               | 2              | 2            |
| 4              | 1011017                  | FLANGE LOCK SCREW  | 2<br>6         | 2<br>6       |
| 5<br>6         | 1011394<br>1013983       | SLAB BASE "T" NUT PACKAGE (4 PIECES)<br>BUMPER, SIDE GUARD                       | 1              | 1            |
| 7              | 1012047                  | SCREW, #8-32 SELF TAPPING  | 2              | 2            |
| 8<br>9         | 1011014<br>1017177       | COWL TRIM  | 8              | 8<br>1       |
| 10             | 101/1//                  | SCREW, 5/16-18 X 1.00 PHILLIPS HEAD TRUSS<br>NAMEPLATE KIT                       | 2              | 2            |
| 11             | 1016925-01               | COWL (BEIGE)   | 1              | 1            |
| 11<br>11       | 1016925-02<br>1016925-03 | COWL (WHITE)<br>COWL (NON-STANDARD)  |                | 1            |
| 11             | 1016925-04               | COWL (INDIA'STAINDARD)<br>COWL (GRAY)  | 1              | 1            |
| 11<br>11       | 1016925-05               | COWL (GREEN)   | 1              | 1            |
| 11             | 1016925-06<br>1016925-07 | COWL (RED)<br>COWL (LIGHT BLUE)  | 1              | 1            |
| 11             | 1016939-01               | COWL WITH HEADLIGHT OPENING (BEIGE)  | 1              | 1            |
| 11<br>11       | 1016939-02<br>1016939-03 | COWL WITH HEADLIGHT OPENING (WHITE)  |                | 1            |
| 11             | 1016939-04               | COWL WITH HEADLIGHT OPENING (NON-STANDARD)<br>COWL WITH HEADLIGHT OPENING (GRAY) | 1              | 1            |
| 11             | 1016939-05               | COWL WITH HEADLIGHT OPENING (GREEN)  | 1              | 1            |
| 11<br>11       | 1016939-06<br>1016939-07 | COWL WITH HEADLIGHT OPENING (RED)  | 1              | 1            |
| 12             | 1016868                  | COWL WITH HEADLIGHT OPENING (LIGHT BLUE)<br>BUMPER, FRONT                        | 1              | 1            |
| 13             | 1016967                  | BLIND RIVET  | 1<br>2         | 1<br>2       |
| 14<br>15       | 7973<br>1013986          | POP RIVET, 3/16 X 1/2"<br>SNAP WASHER KIT (BROWN)                                | 7              | 7            |
| 15             | 1014645                  | SNAP WASHER KIT (BLACK)  | 2              | 2            |
|                |                          |  | 2              | 2            |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                | м - 1                    |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                | 2            |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                | - 1          |
|                |                          |  |                | 1            |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                | 1                        |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |
|                |                          |  |                |              |

G

Ε

1

1-5



COVERS - REAR

COVERS - REAR

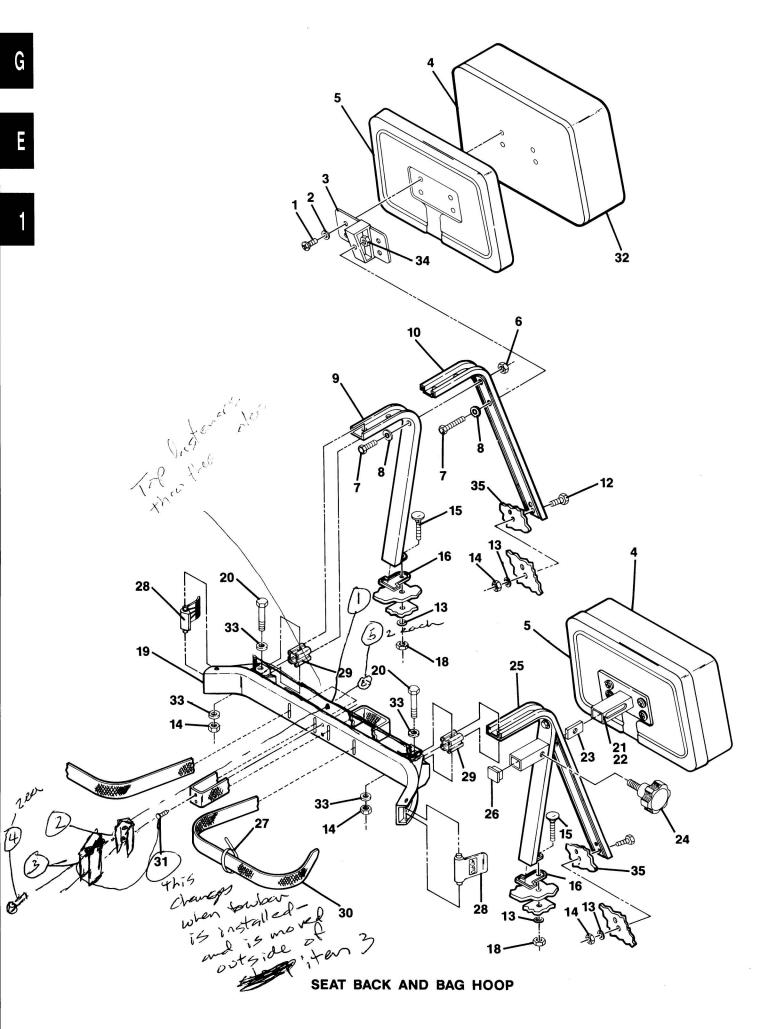
| ITEM<br>NUMBER | PART<br>NUMBER           | 1 2 3 4 DESCRIPTION  | UNITS<br>PER | UNITS<br>PER |
|----------------|--------------------------|--|--------------|--------------|
|                |                          |  | VEHICLE      | VEHICLE      |
| 16             | 1016926-01               | BODY (BEIGE)   | 1            |              |
| 16<br>16       | 1016926-02<br>1016926-03 | BODY (WHITE)<br>BODY (NON-STANDARD)  | 1            |              |
| 16             | 1016926-04               | BODY (GRAY)  | 1            |              |
| 16<br>16       | 1016926-05<br>1016926-06 | BODY (GREEN)   | 1            |              |
| 16             | 1016926-07               | BODY (RED)<br>BODY (LIGHT BLUE)  | 1            |              |
| 16A            | 1016933-01               | BODY (BEIGE)   | 1            | 1            |
| 16A<br>16A     | 1016933-02<br>1016933-03 | BODY (WHITE)<br>BODY (NON-STANDARD)  |              | 1            |
| 16A            | 1016933-04               | BODY (GRAY)  |              | 1            |
| 16A<br>16A     | 1016933-05<br>1016933-06 | BODY (GREEN)   |              | 1            |
| 16A            | 1016933-07               | BODY (RED)<br>BODY (LIGHT BLUE)  |              | 1            |
| 16A            | 1016962-01               | BODY WITH TAILLIGHT OPENINGS (BEIGE)   |              | 1            |
| 16A<br>16A     | 1016962-02<br>1016962-03 | BODY WITH TAILLIGHT OPENINGS (WHITE)   |              | i            |
| 16A            | 1016962-03               | BODY WITH TAILLIGHT OPENINGS (NON-STANDARD)<br>BODY WITH TAILLIGHT OPENINGS (GRAY) |              | 1            |
| 16A            | 1016962-05               | BODY WITH TAILLIGHT OPENINGS (GREEN)   |              | 1            |
| 16A<br>16A     | 1016962-06<br>1016962-07 | BODY WITH TAILLIGHT OPENINGS (RED)   |              | 1            |
| 16             | 1016962-08               | BODY WITH TAILLIGHT OPENINGS (LIGHT BLUE)<br>BODY WITH TAILLIGHT OPENINGS (BEIGE)  |              | 1            |
| 16<br>16       | 1016962-09               | BODY WITH TAILLIGHT OPENINGS (WHITE)   | 1            |              |
| 16<br>16       | 1016962-10<br>1016962-11 | BODY WITH TAILLIGHT OPENINGS (NON-STANDARD)<br>BODY WITH TAILLIGHT OPENINGS (GRAY) | 1            |              |
| 16             | 1016962-12               | BODY WITH TAILLIGHT OPENINGS (GREEN)   | 1            |              |
| 16<br>16       | 1016962-13               | BODY WITH TAILLIGHT OPENINGS (RED)   | 1            |              |
| 16<br>17       | 1016962-14<br>1015420    | BODY WITH TAILLIGHT OPENINGS (LIGHT BLUE)<br>SOUND INSULATION                      | 1            |              |
| 18             | 1015419                  | SOUND INSULATION   | 2<br>1       |              |
| 19<br>20       | 1016963                  | SOUND INSULATION   | 1            |              |
| 20<br>21       | 1015476<br>1016083       | GASOLINE TANK DANGER LABEL<br>MANIFOLD WARNING LABEL                               | 1            |              |
| 22             | 1013392                  | WARNING: MOVING PARTS DECAL  | 1<br>2       |              |
| 23<br>24       | 1017114<br>8233          | SCREW, 1/4-20 X 1 PHILLIPS HEAD (BLACK)  | 8            | 8            |
| 24             | 1015525                  | LOCKNUT, 1/4-20 NYLON<br>1/4-20 BLIND NUT  | 4            | 4            |
| 25             | 1015829-01               | ACCESS PANEL (BEIGE) KIT   | 2<br>1       |              |
| 25<br>26       | 1015829-02<br>1013677    | ACCESS PANEL (BLACK) KIT   | 1            |              |
| 27             | 1013496                  | BATTERY DANGER DECAL<br>RESISTOR WARNING DECAL                                     |              | 1            |
| 28             | 1012412                  | HINGE PLATE  | 2            | 1<br>2       |
| 29<br>30       | 332<br>1017141           | FLATWASHER, 1/4"<br>RODY, SUBBORT, FRONT, (NOT, SUCKAN)                            | 4            | 4            |
| 31             | 1016952                  | BODY SUPPORT — FRONT (NOT SHOWN)<br>1/4-20 U-NUT                                   | 1<br>2       | 1            |
| 32             | 1014415                  | 1/4-20 X 3/4" TORX TRUSS HEAD SCREW  | 2            | 2<br>2       |
| 33             | 8251                     | 1/4-20 X 1" PHILLIPS HEAD SCREW  | 4            | 4            |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |
|                |                          |  |              |              |

G

Ε

1

1-7

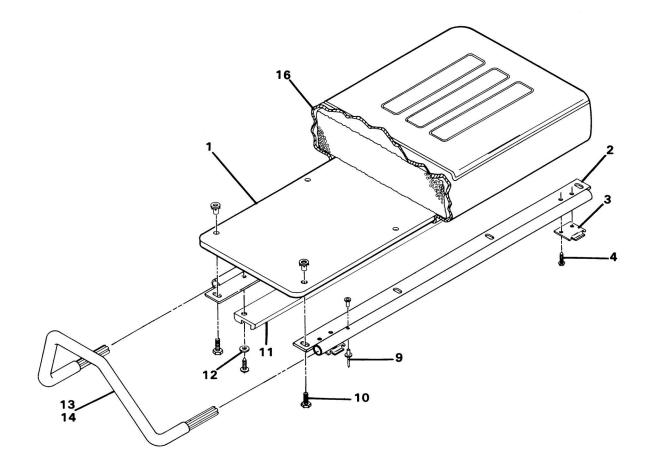


#### SEAT BACK AND BAG HOOP

| 1        |                          | 1 2 3 4 DECOMP NON   |            | VEHICLE  |
|----------|--------------------------|--|------------|----------|
| 1        |                          |  | GAS        | ELECTRIC |
|          | 8248                     | SCREW, 1/4-20 X 3/4"   | 8          | 8        |
| 2        | 8304                     | LOCKWASHER, 1/4" INTERNAL TOOTH  | 8          | 8        |
| 3        | 1011716                  | PLATE MOUNTING ASSEMBLY  | 2          | 2        |
| 4        | 1015651-02               | SEAT BACK ASSEMBLY — THICK BUNN (WHITE WITH BLACK CAP)<br>INCLUDES ITEM 5        | 2          | 2        |
| 4        | 1015651-03               | SEAT BACK ASSEMBLY — THICK BUNN (NON-STANDARD WITH BLACK CAP)<br>INCLUDES ITEM 5 | 2          | 2        |
| 4        | 1015651-04               | SEAT BACK ASSEMBLY — THICK BUNN (WHITE WITH TAN CAP)<br>INCLUDES ITEM 5          | 2          | 2        |
| 4        | 1015651-05               | SEAT BACK ASSEMBLY — THICK BUNN (BUFF WITH BLACK CAP)<br>INCLUDES ITEM 5         | 2          | 2        |
| 5        | 1011231                  | CAP, SEAT BACK (TAN)   | 2          | 2        |
| 5        | 1013938                  | CAP, SEAT BACK (BROWN)   | 2          | 2        |
| 5        | 1013335                  | CAP, SEAT BACK (BLACK)   | 2          | 2        |
| 6        | 8233                     | LOCKNUT, 1/4-20 NYLON  | 2          | 2        |
| 7        | 7847                     | BOLT, HEX HEAD, 1/4-20 X 3/4"  | 4          | 4        |
| 8        | 332                      | FLATWASHER, 1/4"   | 6          | 6        |
| 9        | 1011710                  | KNEE BRACE WELD ASSEMBLY   | 2          | 2        |
| 10<br>12 | 1011708                  | MAIN SEAT BACK SUPPORT   | 2          | 2        |
| 12       | 1010577                  | BOLT, HEX HEAD, 5/16-18 X 1-1/2"   | 4          | 4        |
| 13<br>14 | 1241<br>7473             | FLATWASHER, 5/16"  | 6<br>8     | 6<br>8   |
| 14       | 7818                     | LOCKNUT, 5/16-18 NYLON<br>BOLT, 5/16-18 X 1-1/2" CARRIAGE                        | 2          | 8        |
| 16       | 1011706                  | MOUNTING PAD   | 2          | 2        |
| 18       | 1242                     | NUT, HEX, 5/16-18  | 2          | 2        |
| 19       | 1013935                  | BAG HOOP ASSEMBLY  | 1          | 1        |
|          |                          | INCLUDES ITEMS 28, 30 AND 31   |            |          |
| 20       | 1017182                  | BOLT, HEX HEAD, 5/16-18 X 2-1/4" (BLACK)   | 2          | 2        |
| 21       | 1011794                  | ADJUSTABLE SEAT BACK KIT (OPTION)<br>INCLUDES ITEMS 22-26                        | A/R        | A/R      |
| 22       | 1011752                  | MOUNTING PLATE WELD ASSEMBLY   | 2          | 2        |
| 23       | 1010322                  | SEAT ADJUSTER LOCK   | 2          | 2        |
| 24       | 1011761                  | SEAT ADJUSTER KNOB   | 2          | 2        |
| 25       | NO #                     | ADJUSTABLE SEAT BACK WELD ASSEMBLY (SEE ITEM 21)                                 | 2          | 2        |
| 26       | 1011760                  | TUBE PLUG  | 2          | 2        |
| 27       | 8639                     | TIE WRAP   | 1          | 1 1      |
| 28       | 1013754                  | BUCKLE   | 2          | 2        |
| 29       | 1013884                  | SPACER, BAG HOOP   | 2          | 2        |
| 30       | 1010413                  | BELT STRAP ASSEMBLY  | 1          | 1        |
| 31       | 1010434                  | PLASTIC BARRELS (BLACK)  | 2          | 2<br>A/R |
| 32<br>32 | 1015626-01<br>1015626-02 | VINYL COVER - SEAT BACK (BUFF)<br>VINYL COVER - SEAT BACK (WHITE)                | A/R<br>A/R | A/R      |
| 32       | 1015626-02               | VINTL COVER - SEAT BACK (WHITE)<br>VINYL COVER - SEAT BACK (NON-STANDARD)        | A/R        | A/R      |
| 33       | 1015020-05               | FLATWASHER, 5/16" (BLACK)  | 4          | 4        |
| 34       | 1015661                  | 1/4-20 FLANGE LOCKNUTS   | 2          | 2        |
| 35       | 1017138                  | BODY SUPPORT - REAR  | 1          | 1        |
|          |                          |  |            |          |
|          |                          |  |            |          |
|          |                          | 2  |            |          |
|          |                          | ,  |            | 1 1      |
|          |                          |  |            |          |
| 1        | 1                        |  |            | 1 1      |
|          |                          |  |            | 1 1      |
|          |                          |  |            |          |
|          |                          |  |            |          |
| 1        | 1                        |  |            |          |
|          | 41                       |  |            |          |
|          |                          |  |            |          |
| 1        | 1                        |  |            |          |
| 1        | 1                        |  |            |          |
| 1        | 1                        |  |            |          |
|          | 1                        |  |            |          |
| 1        | 1                        |  |            |          |
| 1        | 1                        |  |            |          |
|          | 4                        |  |            |          |
| 1        | 1                        |  |            |          |

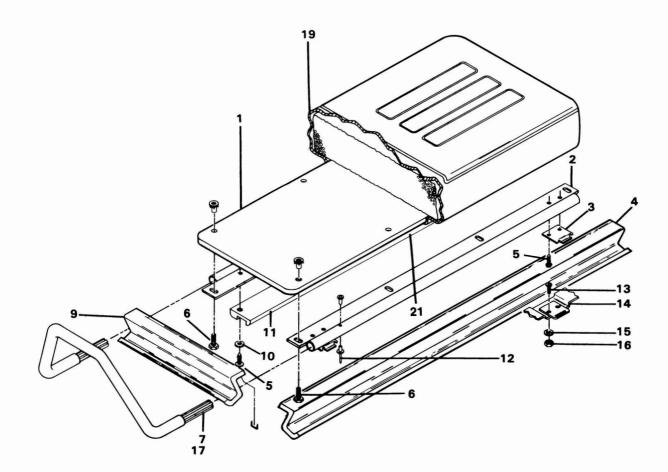
G

E



#### SEAT BOTTOM AND ARMREST - ELECTRIC VEHICLE

| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE |
|----------------|----------------|--|-------------------------|
|                |                |  | VENICLE                 |
| 1              | 1015648-04     | SEAT BOTTOM ASSEMBLY, (BUFF)   | 1                       |
|                | 1015648-05     | SEAT BOTTOM ASSEMBLY, (WHITE)  | 1                       |
| 1              | 1015648-06     | SEAT BOTTOM ASSEMBLY, (NON-STANDARD)   | 1                       |
| 2              | 1015625        | BRACKET, SEAT SUPPORT  | 2                       |
| 3              | 1011652        | PLATE, SEAT HINGE  | 2                       |
| 4              | 1011451        | SCREW, #12 TYPE AB   | 9                       |
| 9<br>10        | 1012327        | RIVET, 3/16" MATING  | 4                       |
| 11             | 304<br>1012597 | BOLT, 1/4-20 HEX   | 8                       |
| 12             | 183            | BUMPER, SEAT   | 1                       |
| 12             | 1011786        | WASHER, #10 FLAT   | 3                       |
| 13             | 1011780        | LEFT ARMREST ASSEMBLY  | 1                       |
| 14             | 1011780        | RIGHT ARMREST ASSEMBLY   | 1                       |
| 15             | 1015070        | ARMREST SEAT BOTTOM ASSEMBLY KIT   | 1                       |
| 16             | 1015627-01     | INCLUDES ITEMS 2, 9, 13 AND 14<br>VINYL COVER - SEAT BOTTOM (BUFF)           |                         |
| 16             | 1015627-01     | VINL COVER - SEAT BOTTOM (BOFF)<br>VINYL COVER - SEAT BOTTOM (WHITE)         | A/R                     |
| 16             | 1015627-02     | VINL COVER - SEAT BOTTOM (WHITE)<br>VINYL COVER - SEAT BOTTOM (NON-STANDARD) | A/R                     |
|                | 1013027-00     | VINTE COVER - SEAT BOTTOM (NON-STANDARD)                                     | A/R                     |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |
|                |                |  |                         |



### SEAT BOTTOM AND ARMREST ASSEMBLY - GAS VEHICLE

| UNITS<br>PER  |
|---|
|   |
| VEHICLE 1 1 1 2 2 1 9 8 1 2 5 1 4 4 2 4 4 1 A/R A/R A/R 1 1 2 |
|   |

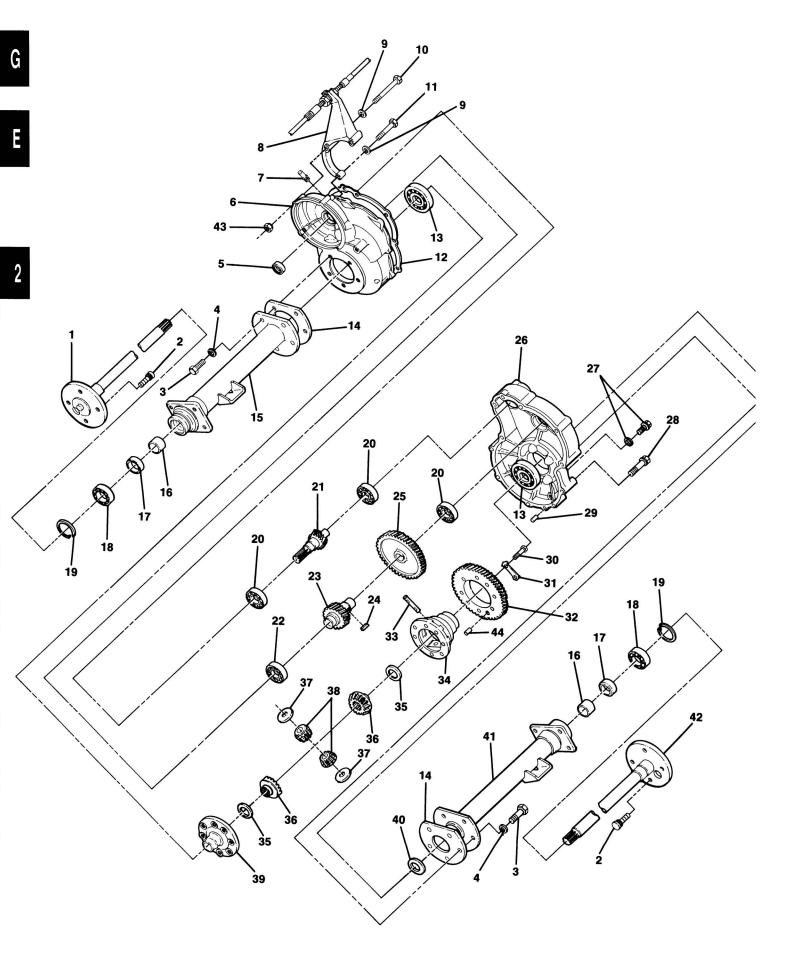
G

G

# Section 2 DRIVE UNIT

G

E



DRIVE UNIT

DRIVE UNIT

| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE |
|----------------|--------------------|--|-------------------------|
|                |                    |  |                         |
|                | 1013664            | DRIVE UNIT   | 1                       |
|                |                    | INCLUDES ALL ITEMS EXCEPT 8, 9, 10, 11 AND 43                  |                         |
| 1              | 1013785            | AXLE ASSEMBLY, RIGHT   | 1                       |
|                | 1010707            | INCLUDES ITEMS 2, 16, 18 AND 19                                | 8                       |
| 2<br>3         | 1013787<br>1013790 | LUG STUD<br>BOLT (10 X 30)                                     | 10                      |
| 4              | 1013790            | LOCKWASHER   | 10                      |
| 5              | 1013775            | INPUT SHAFT OIL SEAL   | 1                       |
| 6              | 1013756            | GEAR CASE - RIGHT HAND   | 1                       |
| 7              | 1012711            | BREATHER PLUG  | 1                       |
| 8              | 1013866            | SHIFT CABLE SUPPORT BRACKET KIT (GAS VEHICLE ONLY)             | 1                       |
|                |                    | INCLUDES ITEMS 9, 10, 11 AND 43                                | 6                       |
| 9              | 332                | 1/4" FLATWASHER  | 2                       |
| 10<br>11       | 1013872<br>1012462 | 1/4-20 X 4" HEX BOLT<br>1/4-20 X 3-1/2" HEX BOLT               | 1                       |
| 12             | 1013758            | GASKET   | 1                       |
| 13             | 7330               | INNER AXLE, TUBE BEARING                                       | 2                       |
| 14             | 1013789            | GASKET – AXLE TUBE   | 2                       |
| 15             | 1014209            | AXLE TUBE ASSEMBLY - RIGHT HAND                                | 1                       |
| 16             | 1014207            | BUSHING WITH GROOVE IN END                                     | 1                       |
| 17             | 1013794            | AXLE SHAFT OIL SEAL  | 2                       |
| 18             | 1011291            | OUTER AXLE TUBE BEARING  | 2                       |
| 19             | 1013792            | CIRCLIP, TYPE-C  | 3                       |
| 20<br>21       | 7335<br>1013764    | INPUT GEAR BEARING<br>SHAFT, INPUT                             | 1                       |
| 21             | 7336               | INTERMEDIATE GEAR BEARING                                      | i i                     |
| 22             | 1013766            | INTERMEDIATE GEAR - SMALL                                      | 1                       |
| 24             | 1013780            | KEY, SUNK  | 1                       |
| 25             | 1013765            | INTERMEDIATE GEAR - LARGE                                      | 1                       |
| 26             | 1013757            | GEAR CASE LEFT HAND  | 1                       |
| 27             | 1013759            | FILL PLUG WITH GASKET  | 2                       |
| 28             | 1013763            | BOLT (6 X 50)  | 10<br>2                 |
| 29             | 1012710            | PIN, DOWEL   | 8                       |
| 30<br>31       | 1013779            | BOLT (8 X 37)<br>PLATE, LOCK                                   | 4                       |
| 32             | 1013782<br>1013767 | OUTPUT GEAR  | 1                       |
| 33             | 1013772            | DIFFERENTIAL PIN   | 1                       |
| 34             | 1013768            | DIFFERENTIAL GEAR CASE - LEFT HAND                             | 1                       |
| 35             | 1013773            | PLATE, THRUST (DIFFERENTIAL GEAR)                              | 2                       |
| 36             | 1013771            | DIFFERENTIAL GEAR  | 2                       |
| 37             | 1013774            | PLATE, THRUST (IDLER GEAR)                                     | 2                       |
| 38             | 1013770            | DIFFERENTIAL IDLER GEAR<br>DIFFERENTIAL GEAR CASE — RIGHT HAND | 1                       |
| 39<br>40       | 1013769<br>1013781 | SHIM   | A/R                     |
| 40             | 1013/81            | AXLE TUBE ASSEMBLY - LEFT HAND                                 | 1                       |
| 42             | 1013786            | AXLE ASSEMBLY, LEFT  | 1                       |
|                |                    | INCLUDES ITEMS 2, 16, 18 AND 19                                |                         |
| 43             | 8233               | 1/4-20 NYLON LOCKNUT   | 3                       |
| 44             | 1014193            | PIN, DOWEL   | 1                       |
|                |                    |  |                         |
|                |                    |  |                         |
|                | 1                  |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                | 1                  |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
| 1              |                    |  |                         |

G

Ε

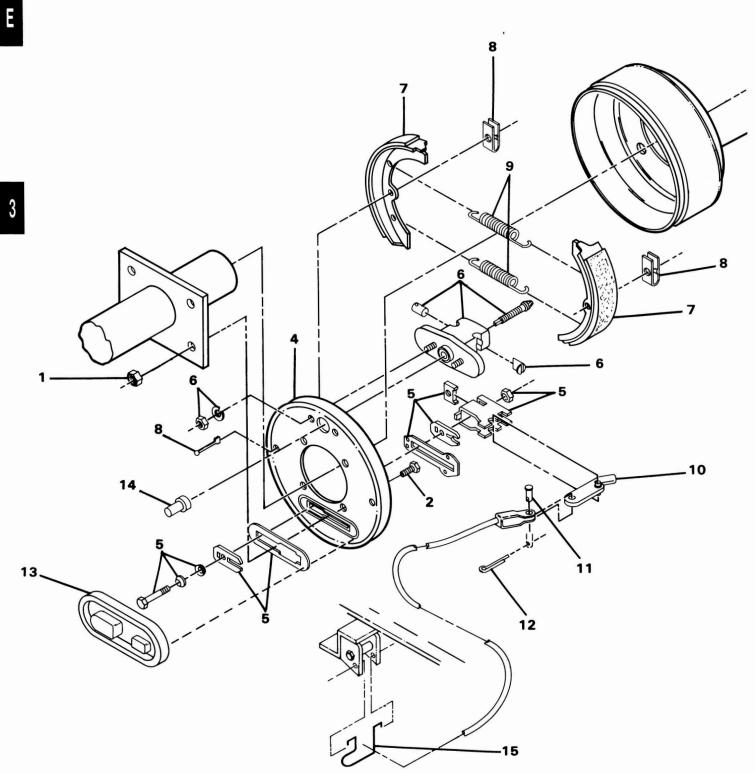
2

2-3

G

### Section 3

## BRAKES, PEDAL AND CABLE ASSEMBLY



BRAKE CLUSTER, RIGHT HAND AND LEFT HAND

G

#### BRAKE CLUSTER, RIGHT HAND AND LEFT HAND

| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE |
|----------------|--------------------|--|-------------------------|
|                |                    |  |                         |
|                | 1011146            | RIGHT HAND BRAKE CLUSTER COMPLETE                            | 1                       |
|                | 1011145            | INCLUDES ITEMS 4 THRU 14                                     |                         |
|                | 1011145            | LEFT HAND BRAKE CLUSTER COMPLETE<br>INCLUDES ITEMS 4 THRU 14 | 1                       |
| 1              | 1013924            | LOCKNUT, 5/16-24, GRADE 8                                    | 8                       |
| 2              | 1014153            | BOLT, BRAKE CLUSTER MOUNTING                                 | 8                       |
| 3              | 1011137            | DRUM, BRAKE  | 2                       |
| 4              | 1011494            | PLATE BACKING, LEFT HAND                                     | 1                       |
| 4              | 1011154            | PLATE BACKING, RIGHT HAND                                    | 1                       |
| 5<br>6         | 1011465<br>1011467 | BRAKE ACTUATOR KIT<br>ANCHOR BODY KIT                        | 1                       |
| 7              | 1011463            | BRAKE SHOE PACKAGE (4 PIECES)                                | 1                       |
| 8              | 1011466            | SHOE RETAINER KIT  | 1                       |
| 9              | 1011464            | BRAKE SPRING PACKAGE   | 1                       |
| 10             | 1011297            | ARM, BRAKE LEVER   | 2                       |
| 11             | 1010829            | PIN, 5/16" CLEVIS  | 2                       |
| 12             | 1035               | PIN, COTTER  | 2                       |
| 13<br>14       | 1010850<br>1011303 | COVER, DUST  | 2                       |
| 14             | 1011303            | CAP, ADJUSTMENT BOLT<br>BRAKE CABLE HANGER                   | 2                       |
|                |                    |  | 2                       |
|                |                    |  |                         |
| 8              |                    | ,  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    | C. C                     |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                | /                  |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  | ·                       |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |

G

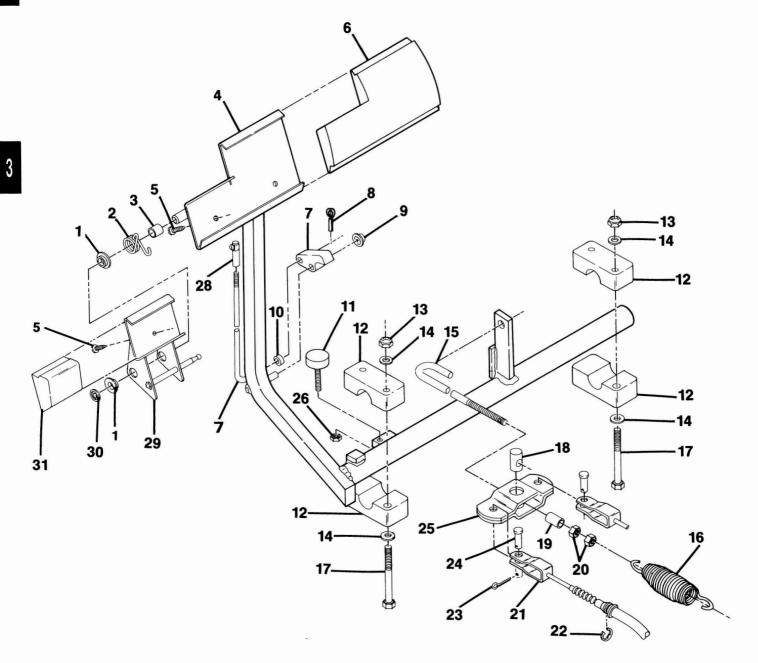
E

3

3-3

E

G



#### BRAKE PEDAL AND CABLE ASSEMBLY

### BRAKE PEDAL AND CABLE ASSEMBLY

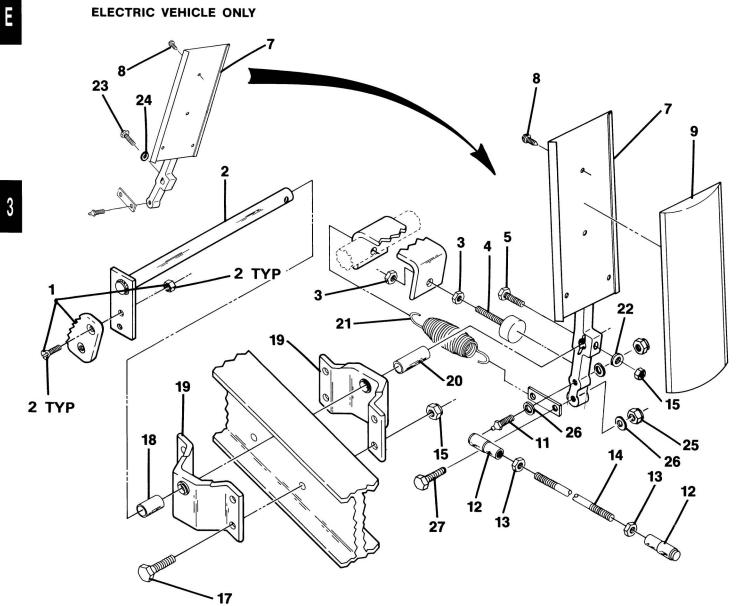
| TEM      |         | DESCRIPTION                                    | PER |
|----------|---------|--|-----|
| JMBER    | NUMBER  | 1 2 3 4  |     |
|          |         |  | 2   |
| 1        | 1032    | NYLON BUSHING                                  | 1   |
| 2        | 1010933 | TORSION SPRING                                 | 1   |
| 3        | 1010927 | HILL BRAKE SPACER                              | 1   |
| 4        | 1011406 | BRAKE PEDAL KIT                                |     |
|          |         | INCLUDES ITEMS 5 & 6                           | 6   |
| 5        | 7716    | SCREW, NO. 10-16 SHEET METAL                   | 1   |
| 6        | 1013869 | BRAKE PEDAL PAD<br>HILL BRAKE ROD AND PAWL KIT | 1   |
| 7        | 1016173 | INCLUDES ITEMS 7, 8, 9 AND 10                  |     |
|          | 1017000 | PIN - COTTER, 7/64 X 1/2", 302 STAINLESS STEEL | 1   |
| 8        | 1017029 | NUT, 5/16 PUSH                                 | 1   |
| 9        | 1010877 | HILL BRAKE ROD SLEEVE                          | 1   |
| 10       | 1010805 | BRAKE STOP                                     | 1   |
| 11       | 1010878 | BRAKE MOUNTING BLOCK PACKAGE                   | 1   |
| 12       | 1011402 | NUT, 5/16-18 NYLON LOCK                        | 4   |
| 13       | 7473    | WASHER, 5/16 FLAT                              | 8   |
| 14       | 1241    | EQUALIZER ROD                                  | 1   |
| 15       | 1010808 | SPRING, BRAKE RETURN (GAS VEHICLE)             | 1   |
| 16       | 1013532 | SPRING, BRAKE RETURN (ELECTRIC VEHICLE)        | 1   |
| 16       | 1013531 | BOLT, 5/16-18 HEX                              | 4   |
| 17       | 1010921 | LIMITER EQUALIZER PIVOT                        | 1   |
| 18       | 1016320 | SPACER EQUALIZER                               | 1   |
| 19       | 1013855 | NUT, 5/16-18 HEX                               | 2   |
| 20       | 1242    | BRAKE CABLE KIT                                | 2   |
| 21       | 1011403 | INCLUDES ITEMS 22, 23, 24                      |     |
|          | 1011770 | RING, "E"                                      | 4   |
| 22       | 1011779 | PIN, COTTER                                    | 2   |
| 23       | 1035    | PIN, 5/16 CLEVIS                               | 2   |
| 24       | 1010829 | EQUALIZER WELD ASSEMBLY                        | 1   |
| 25       | 1016319 | NUT, 1/4-20 HEX                                | 1   |
| 26       | 1028    | BALL JOINT, 1/4-28                             | 1   |
| 28       | 1010932 | HILL BRAKE KIT                                 | 1   |
| 29       | 1011418 | INCLUDES ITEMS 1, 5, 29, 30, 31                |     |
|          | 1013876 | NUT, 3/8 PUSH                                  | 1   |
| 30       | 1013870 | PAD, HILL BRAKE                                | 1   |
| 31<br>32 | 1013870 | EQUALIZER AND PIVOT LIMITER KIT                | 1   |
| 32       | 1017211 | INCLUDES ITEMS 18 AND 25                       |     |
|          | 1       |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  | 1   |
|          | 1       |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          | 1       |  |     |
|          |         |  |     |
|          |         |  | 1   |
|          |         |  |     |
|          |         |  | 1   |
|          | 1       |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
| 1        |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
|          |         |  |     |
| 1        |         |  |     |
|          |         |  | -   |

G

E

3

ELECTRIC VEHICLE ONLY



#### ACCELERATOR PEDAL ASSEMBLY

#### ACCELERATOR PEDAL ASSEMBLY

| ITEM   | DADT           |  | UNITS          |
|--------|----------------|--|----------------|
| NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION                                      | PER<br>VEHICLE |
|        |                |  |                |
| 1      | 1011877        | LATCH, HILL BRAKE  | 1              |
| 2      | 1016166        | ROD, ACCELERATOR PIVOT (GAS VEHICLE)                     |                |
| 2      | 1016116        | ROD, ACCELERATOR PIVOT (ELECTRIC VEHICLE)                | i              |
| 3      | 1028           | NUT, 1/4-20 HEX  | 2              |
| 4      | 1010878        | STOP, BRAKE  | 1              |
| 5      | 1016619        | BOLT, 1/4-20 HEX   | 1              |
| 6      | 1014007        | 1/4" FLATWASHER  | 1              |
| 7      | 1016377-01     | ACCELERATOR PEDAL ASSEMBLY (GAS VEHICLE)                 | 1              |
| -      |                | INCLUDES ITEMS 8, 9, 10, 11, 25, 26, AND 27              | ~              |
| 7      | 1010969        | ACCELERATOR PEDAL ASSEMBLY (ELECTRIC VEHICLE)            | 1              |
|        |                | INCLUDES ITEMS 8, 9, 10, AND 11                          |                |
| 8      | 7716           | SCREW, #10-16 SHEET METAL                                | 4              |
| 9      | 1013871        | PAD, ACCELERATOR   | 1              |
| 10     | 1011691        | HANGER, ACCELERATOR PEDAL SPRING                         | i              |
| 11     | 1016157        | BALL STUD, 1/4-28 X 1.00 (GAS VEHICLE)                   | 1              |
| 11     | 1010954        | BALL STUD, 1/4-28 (ELECTRIC VEHICLE)                     | 1              |
| 12     | 1011734        | BALL JOINT, 1/4-28 SPRING LOADED                         | 2              |
| 13     | 1011084        | NUT, 1/4-28 JAM  | 2              |
| 14     | 1014085        | ROD, ACCELERATOR (ELECTRIC VEHICLE)                      | 1              |
|        |                | INCLUDES ITEMS 12 AND 13                                 |                |
| 14     | 1016168        | ROD, ACCELERATOR (GAS VEHICLE)                           | 1              |
|        | 1010100        | INCLUDES ITEMS 12 AND 13                                 |                |
| 15     | 8233           | LOCKNUT, 1/4-20 NYLON                                    | 5              |
| 17     | 7479           | BOLT, 1/4-20 HEX   | 4              |
| 18     | 1011699        | SPACER, 1/2"   | 1              |
| 19     | 1011694        | BRACKET, ACCELERATOR BEARING                             | 2              |
| 20     | 1011700        | SPACER, ACCELERATOR                                      | 1              |
| 21     | 1012075        | SPRING EXTENSION   | 1 1            |
| 22     | 332            | 1/4" FLATWASHER  | 1              |
| 23     | 403            | BOLT, 1/4"-20 HEX (ELECTRIC VEHICLE ONLY)                | 1              |
| 24     | 8304           | WASHER, 1/4" INTERNAL TOOTH LOCK (ELECTRIC VEHICLE ONLY) | 1              |
| 25     | 8717           | 1/4-28 NYLON HEX NUT (GAS VEHICLE)                       | 2              |
| 26     | 1014007        | 1/4 FLATWASHER (GAS VEHICLE)                             | 3              |
| 27     | 7510           | 1/4-28 X 1-1/4 HEX CAP SCREW (GAS VEHICLE)               | 1              |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        | 1              |  |                |
|        | 1              |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        | 1              |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        |                |  |                |
|        | 1              |  |                |
|        |                |  |                |

G

E

3

. .

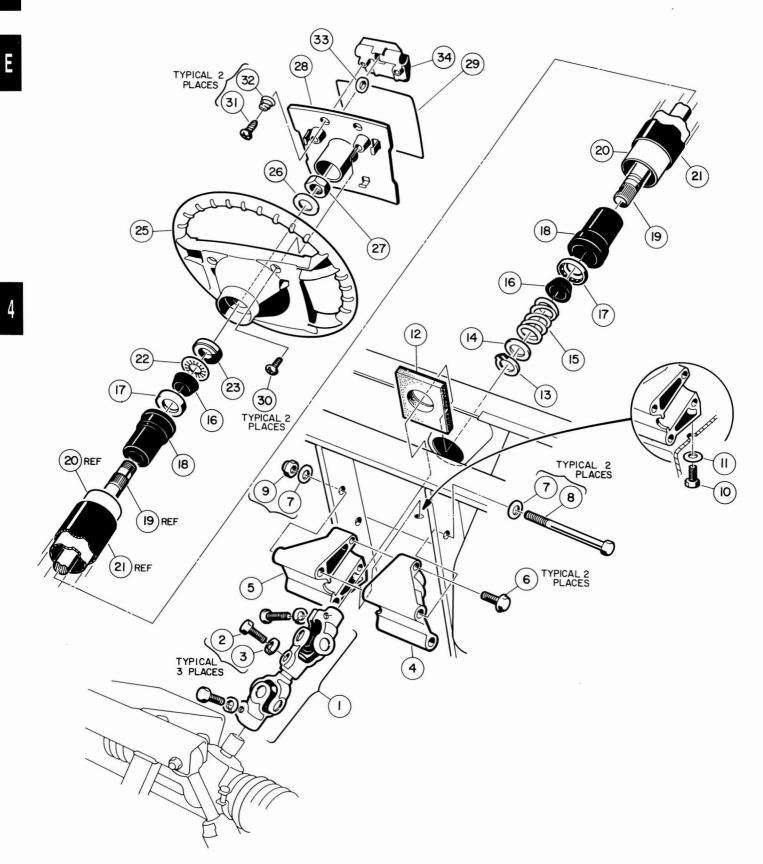
E

### Section 4

### STEERING AND FRONT SUSPENSION

4

E



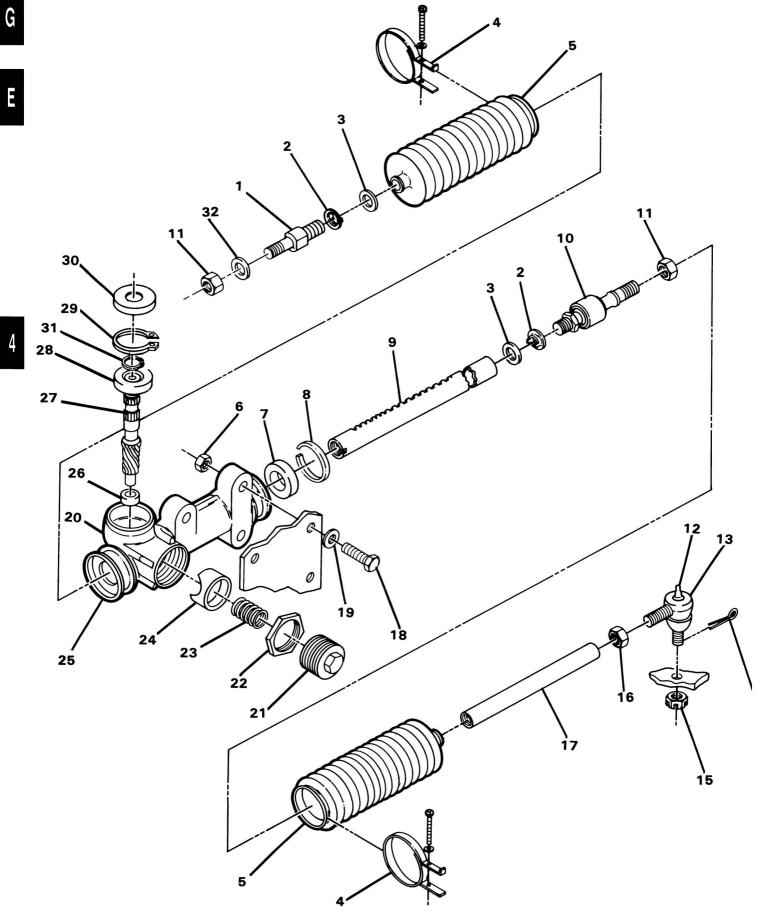
#### STEERING COLUMN - ALUMINUM

|                |                    | STEERING COLUMN — ALUMINUM   | UNITS          |
|----------------|--------------------|--|----------------|
| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION  | PER<br>VEHICLE |
|                |                    |  |                |
| 1              | 1013861            | COMPOUND STEERING JOINT  | 1              |
|                |                    | INCLUDES ITEMS 2 AND 3   | 3              |
| 2<br>3         | 1017226<br>7174    | HEX HEAD BOLT, 8MM<br>LOCKWASHER, 5/16" DIAMETER                             | 3              |
| 4              | 1016185            | STEERING COLUMN MOUNT, LEFT HAND   | 1              |
| 5              | 1016184            | STEERING COLUMN MOUNT, RIGHT HAND  | 1              |
| 6              | 1016269            | HEX WASH HEAD THREAD FORMING SCREW, 5/16-18 X 2<br>FLATWASHER, 3/8" DIAMETER | 2              |
| 7<br>8         | 334<br>1016183     | HEX HEAD BOLT, $3/8-16 \times 6-1/2$   | 2              |
| 9              | 8754               | NYLON LOCKNUT, 3/8-16  | 2              |
| 10             | 1014288            | HEX HEAD THREAD FORMING SCREW, 5/16-18 X 3/4                                 | 2              |
| 11<br>12       | 1011697<br>1012499 | FLATWASHER, 5/16" DIAMETER<br>DUST BOOT                                      | 1              |
| 13             | 1012605            | RETAINING RING   | 1              |
| 14             | 1012604            | WASHER   | 1              |
| 15             | 1014217            | SPRING   | 1 2            |
| 16<br>17       | 1014125<br>1014213 | WEDGE<br>BEARING ASSEMBLY  | 2              |
| 18             | 1014126            | BEARING SEAT   | 2              |
| 19             | 1015545            | STEERING SHAFT   |                |
| 20<br>21       | 1016622<br>1016263 | STEERING TUBE<br>STEERING TUBE COVER   | 1              |
| 21             | 1010203            | RETAINING RING   | 1              |
| 23             | 1014211            | BEARING SEAL   | 1              |
| 25             | 1016156            | STEERING WHEEL   | 1              |
| 26<br>27       | 1012604<br>7278    | FLATWASHER, 5/8" DIAMETER<br>HEX JAM NUT, 5/8-18                             |                |
| 28             | 1016219            | SCORE CARD PLATE ASSEMBLY  | 1              |
|                |                    | INCLUDES ITEMS 28 AND 31 THRU 34   |                |
| 29             | 1016216            | OPERATING INSTRUCTIONS DECAL<br>TRI-LOBULAR SCREW, #10-14                    | 1              |
| 30<br>31       | 1010715<br>1012565 | SCREW, #12   | 2              |
| 32             | 1012566            | SPRING   | 2              |
| 33             | 1016214            | PENCIL GRIP  | 1              |
| 34             | 1016154<br>1016181 | SCORE CARD CLIP<br>STEERING COLUMN ASSEMBLY                                  | '              |
|                | 1010101            | INCLUDES ITEMS 13 THRU 20, 22 AND 23   |                |
|                |                    |  |                |
|                |                    |  |                |
| -              |                    |  |                |
| 1              |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
| 1              |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |
|                |                    |  |                |

G

E

4



STEERING ASSEMBLY

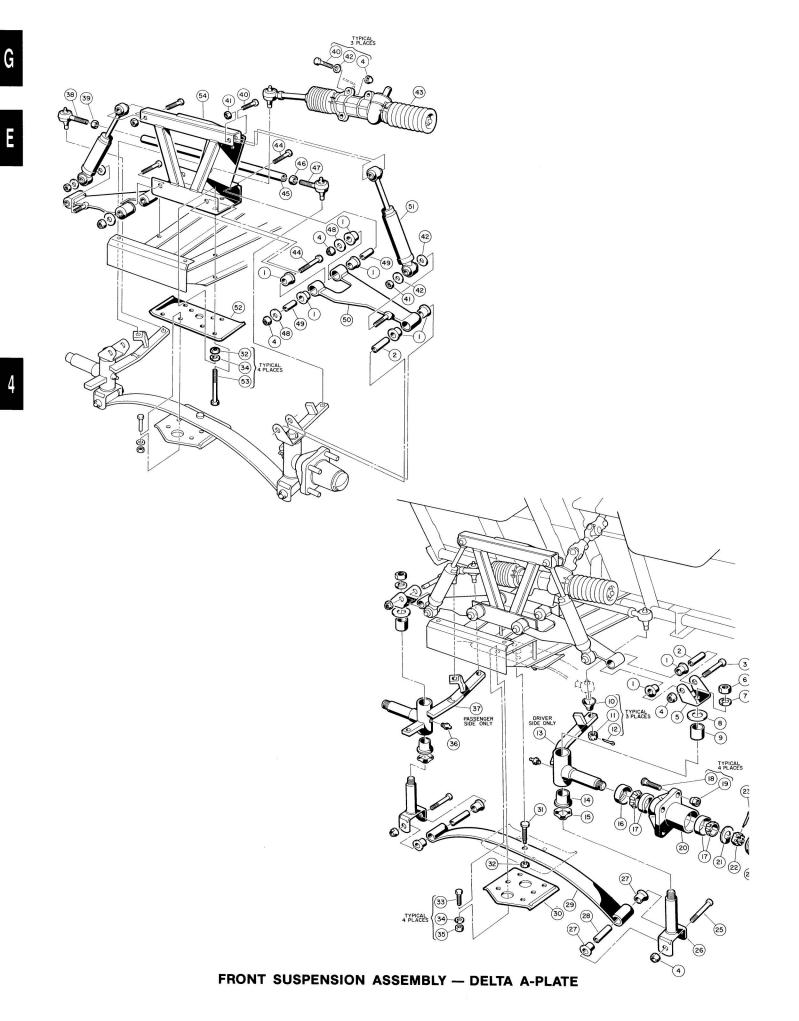
#### STEERING ASSEMBLY

| , <u> </u>     |                    | STEERING ASSEMBLY                                 | UNITS          |
|----------------|--------------------|---|----------------|
| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION                               | PER<br>VEHICLE |
|                |                    |   |                |
| 1              | 1013053            | BOLT, STOPPER, 12MM                               | 1              |
| 2              | 1013040            | LOCKWASHER, TIE ROD                               | 2              |
| 3              | 1013039            | WASHER, TIE ROD STOPPER                           | 2              |
| 4<br>5         | 1013034<br>1013035 | BAND, BELLOWS<br>SEAL, DUST                       | 2              |
| 6              | 1013035            | LOCKNUT, 3/8-16                                   | 3              |
| 7              | 1013036            | BUSHING, RACK                                     | 1              |
| 8              | 1013037            | RING, SNAP  | 1              |
| 9              | NO #               | RACK, STEERING (SEE ITEM 20)                      | 1              |
| 10             | · 1013041          | END, RACK   | 1              |
| 11<br>12       | 1013042            | NUT, HEX, 12MM                                    | 2              |
| 12             | 1015597<br>7540    | FITTING, GREASE<br>SOCKET, VERTICAL, LEFT HAND    | 1              |
|                | 7.040              | INCLUDES ITEMS 12 AND 15                          |                |
| 14             | 1035               | PIN, COTTER                                       | 1              |
| 15             | 7602               | NUT, HEX, SLOTTED, 3/8-24                         | 1              |
| 16             | 7555               | NUT, LEFT HAND, JAM, 1/2-20                       | 1              |
| 17             | 1012467            |   | 1              |
| 18<br>19       | 1624<br>334        | BOLT, HEX, 3/8-16<br>FLATWASHER, 3/8              | 3<br>3         |
| 20             | 1012452            | STEERING GEAR BOX ASSEMBLY                        | 1              |
|                |                    | INCLUDES ITEMS 1 THRU 5, 7 THRU 11 AND 21 THRU 30 |                |
| 21             | 1013043            | SCREW, RACK GUIDE                                 | 1 1            |
| 22             | 1013044            | LOCKNUT, RACK SCREW                               | 1              |
| 23             | 1013045            | SPRING, RACK GUIDE PRESSURE                       | 1              |
| 24             | 1013046            | GUIDE, STEERING RACK                              |                |
| 25<br>26       | 1013047<br>1013048 | BOX, STEERING GEAR<br>BUSHING, PINION             | 1              |
| 27             | NO #               | PINION, STEERING (SEE ITEM 20)                    |                |
| 28             | 1012884            | BALL BEARING                                      | 1              |
| 29             | 1013051            | RING-RETAINING, INTERNAL                          | 1              |
| 30             | 1013052            | DUST SEAL, STEERING PINION                        | 1              |
| 31             | 1013031            | RING-RETAINING, EXTERNAL                          | 1              |
| 32<br>33       | 1013030<br>1011930 | WASHER, END<br>DUST SEAL                          | 1              |
| 33             | 1011930            | DUST SEAL   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   | 1 1            |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
| 1              |                    |   |                |
| 1              |                    |   |                |
| 1              |                    |   |                |
| 1              |                    |   |                |
| 1              |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                |                    |   |                |
|                | 1                  |   |                |
| 1              | 1                  |   |                |
|                |                    |   |                |
|                |                    |   |                |

G

E

4

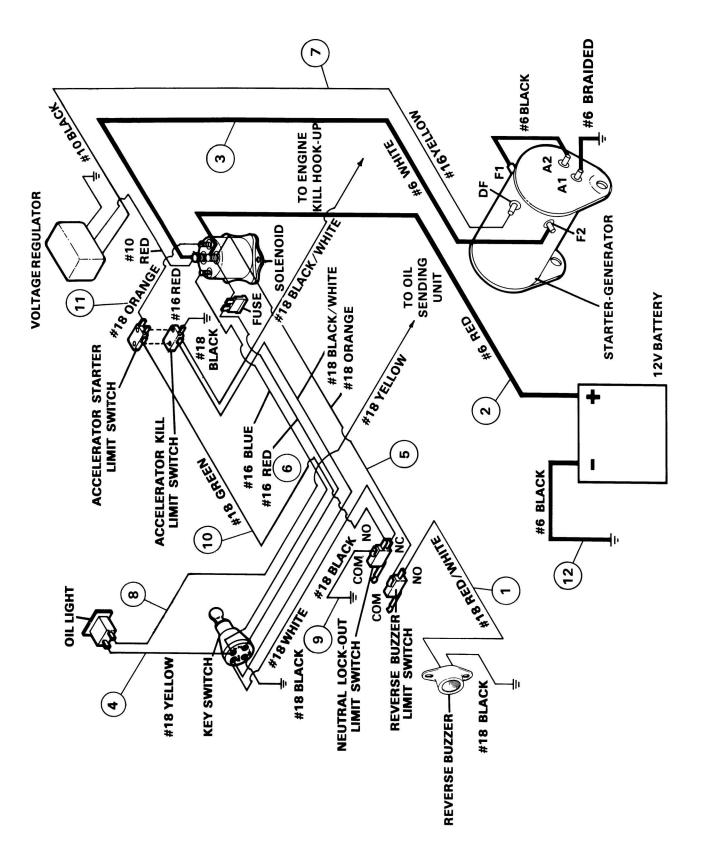


#### FRONT SUSPENSION ASSEMBLY — DELTA A-PLATE

|            | PART<br>NUMBER     | DESCRIPTION  |         |
|------------|--------------------|--|---------|
|            | Homben             |  | VEHICLE |
| 1 1        | 1016346            | URETHANE BUSHING   | 12      |
| 2          | 1016350            | DELTA OUTER SLEEVE   | 2       |
| 3          | 1016387            | HEX HEAD BOLT, 3/8-16 X 2-3/4 LONG                             | 2       |
| 4          | 8754               | NYLON LOCKNUT, 3/8-16  | 11      |
| 5          | 1016384            | UPPER DELTA CLEVIS   | 2       |
| 6          | 1308               | HEX NUT, 1/2-20  | 2       |
| 7<br>8     | 209<br>1010150     | LOCKWASHER, 1/2 DIAMETER<br>THRUST WASHER                      | 2       |
| 9          | 8067               | SPINDLE BUSHING  | 2       |
| 10         | 1011930            | DUST BOOT  | 3       |
| 11         | 7602               | HEX NUT, SLOTTED, 3/8-24                                       | 3       |
| 12         | 1035               | COTTER PIN, 3/32 DIAMETER X 1 LONG                             | 3       |
| 13         | 1010342            | SPINDLE SUB ASSEMBLY, LEFT HAND                                | 1       |
| 14         | 7048               | BRONZE BUSHING   | 2       |
| 15<br>16   | 1016389            | KINGPIN WAVE WASHER  | 2       |
| 10<br>17   | 1013135<br>1011393 | DUST SEAL<br>HUB BEARING                                       | 2<br>4  |
| 18         | 1011304            | LUG STUD   | 8       |
| 19         | 1011390            | LUG NUT  | 8       |
| 20         | 1011153            | HUB  | 2       |
| 21         | 1010005            | FLATWASHER, 3/4 DIAMETER                                       | 2       |
| 22         | 7840               | HEX NUT, SLOTTED, 3/4-16                                       | 2       |
| 23         | 7910               | COTTER PIN   | 2       |
| 24         | 1011887            | DUST COVER   | 2       |
| 25<br>26   | 8755<br>1016386    | HEX HEAD BOLT, 3/8-16 X 3-3/8 LONG                             | 2       |
| 20<br>27   | 1015583            | KINGPIN ASSEMBLY<br>URETHANE BUSHING                           | 2       |
| 28         | 1012303            | STEEL BUSHING  | 2       |
| 29         | 1015108            | TAMPERED LEAF SPRING (GAS VEHICLE)                             | 1       |
| 29         | 1012030            | TAMPERED LEAF SPRING (ELECTRIC VEHICLE)                        | 1       |
| 30         | 1014276            | RETAINER PLATE   | 1       |
| 31         | 8745               | ADJUSTMENT ECCENTRIC   | 1       |
| 32         | 706                | HEX NUT, 3/8-16  | 5       |
| 33<br>34   | 1624<br>357        | HEX HEAD BOLT, 3/8-16 X 1-1/2 LONG<br>LOCKWASHER, 3/8 DIAMETER | 4       |
| 35         | 706                | HEX NUT, 3/8-16  | 4       |
| 36         | 1015597            | GREASE FITTING   | 2       |
| 37         | 1010344            | SPINDLE SUB ASSEMBLY, RIGHT HAND                               | 1       |
|            | 1011894            | HUB ASSEMBLY   |         |
|            |                    | INCLUDES ITEMS 17, 18 AND 20                                   |         |
|            | 1015828            | FRONT SPRING ASSEMBLY  | 1       |
| 00         | 1011000            | INCLUDES ITEMS 29, 31 AND 32                                   |         |
| 38<br>39 ∡ | 1011893<br>1308    | BALL JOINT, RIGHT HAND<br>HEX NUT, 1/2-20, RIGHT HAND          | 1       |
| 40         | 1624               | HEX HEAD BOLT, 3/8-16 X 1-1/2                                  | 5       |
| 41         | 1010138            | DIMPLED LOCKNUT, 3/8-16  | 4       |
| 42         | 334                | FLATWASHER, 3/8 DIAMETER                                       | 7       |
| 43         | 1012485            | GEAR AND SOCKET ASSEMBLY                                       | 1       |
| 44         | 2402               | HEX HEAD BOLT, 3/8-16 X 2-1/4                                  | 4       |
| 45         | 1010219            |  | 1       |
| 46         | 7555               | HEX NUT, 1/2-20, LEFT HAND                                     | 1       |
| 47<br>48   | 1011895<br>808     | BALL JOINT, LEFT HAND<br>FLATWASHER, TYPE B, 3/8 DIAMETER      | 4       |
| 40<br>49   | 1016349            | DELTA INNER SLEEVE   | 4       |
| 50         | 1016351            | DELTA A-PLATE  | 2       |
| 51         | 1015813            | FRONT SHOCK ABSORBER (GAS VEHICLE)                             | 2       |
| 51         | 1014235            | FRONT SHOCK ABSORBER (ELECTRIC VEHICLE)                        | 2       |
| 52         | 1010124            | SPRING MOUNTING PLATE  | 1       |
| 53         | 1010200            | HEX HEAD BOLT, 3/8-16 X 4-1/4                                  | 4       |
| 54         | 1016385            | SHOCK SUPPORT  |         |
|            |                    |  |         |
|            |                    |  |         |

Δ

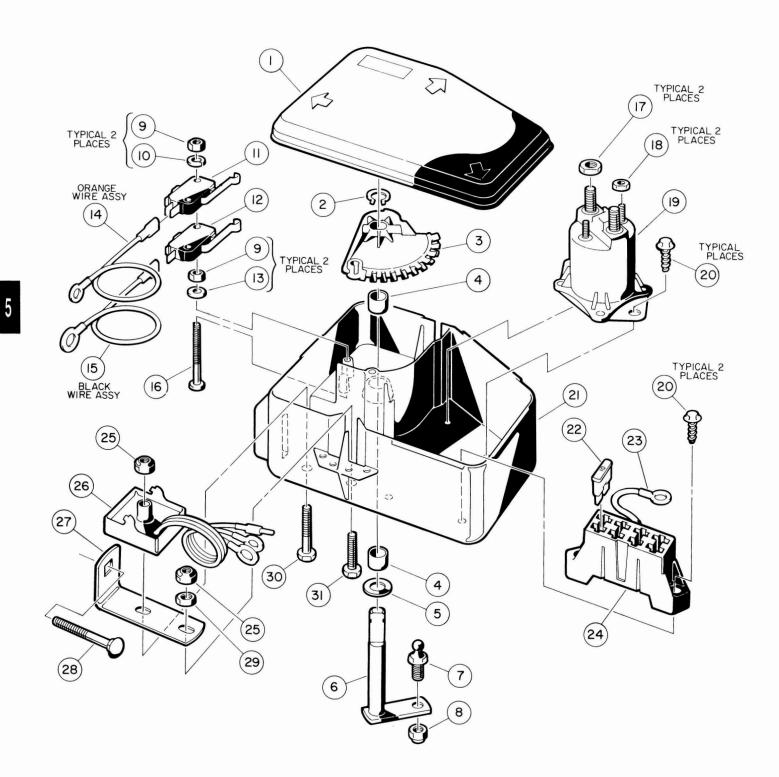
# Section 5 ELECTRICAL AND BATTERY



#### WIRING - GAS VEHICLE

G

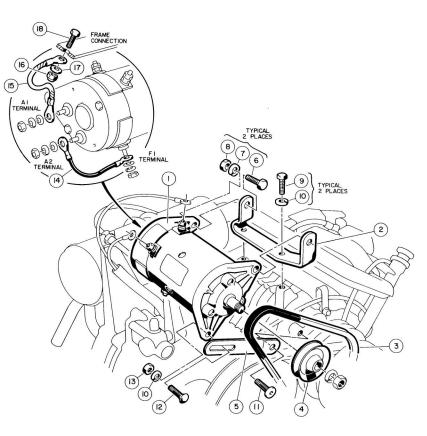
#### NOTE: ITEM #30 BOX COVER MOUNTING SCREW NOT SHOWN



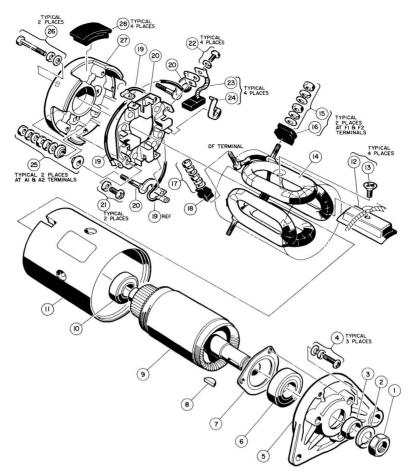
#### ELECTRICAL COMPONENT BOX

| ITEM<br>UMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION                                | UNITS<br>PER<br>VEHICLE |
|---------------|--------------------|--|-------------------------|
|               |                    |  |                         |
| 1             | 1015372            | ELECTRICAL COMPONENT BOX COVER                     | 1                       |
| 2             | 1013589            | RETAINING RING                                     | 1                       |
| 3             | 1015373            | CAM  | 1                       |
| 4             | 1014145            | BRONZE BUSHING                                     | 2                       |
| 5             | 1014065            | FLATWASHER (DELRIN)                                |                         |
| 6<br>7        | 1015345<br>1010954 | BELL CRANK SHAFT ASSEMBLY<br>1/4 BALL STUD         | 1                       |
| 8             | 8717               | 1/4-28 NYLON LOCK NUT                              | 1                       |
| 9             | 8057               | #4-40 UNC HEX NUT                                  | 4                       |
| 10            | 8058               | #4 LOCKWASHER                                      | 2                       |
| 11            | 1014807            | LIMIT SWITCH                                       | 1                       |
| 12            | 1014808            | LIMIT SWITCH                                       | 1                       |
| 13            | 1012431            | #4 FLATWASHER                                      | 2                       |
| 14            | 1015767            | WIRE ASSEMBLY                                      | 1                       |
| 15            | 1015766            | WIRE ASSEMBLY                                      | 1                       |
| 16            | 1015878            | #4-40 UNC X 1.62 SCREW                             | 2                       |
| 17            | 1242               | 5/16-18 UNC HEX NUT                                | 2                       |
| 18            | 7893               | #10-32 UNF HEX NUT                                 | 2                       |
| 19<br>00      | 1013609            | 12 VOLT SOLENOID                                   | 1                       |
| 20<br>21      | 1015752            | #12-16 X .5 HILO SCREW<br>ELECTRICAL COMPONENT BOX | 4                       |
| 21<br>22      | 1015371<br>1012295 | FUSE 10 AMP  |                         |
| 22            | 1012295            | WIRE ASSEMBLY                                      | 1                       |
| 23            | 1015741            | FUSE BLOCK   | 1                       |
| 25            | 8233               | 1/4-20 NYLON LOCK NUT                              | 2                       |
| 26            | 1015777            | VOLTAGE REGULATOR ASSEMBLY                         | 1                       |
| 27            | 1015343            | GROUND STRAP                                       | 1                       |
| 28            | 1015405            | 5/16-18 X 2.00 ROUND HEAD SQUARE NECK SCREW        | 1                       |
| 29            | 1015919            | 1/4-20 JAM NUT                                     | 1                       |
| 30            | 1703               | 1/4-20 X 1.50 HEX SCREW (NOT SHOWN)                | 1                       |
| 31            | 304                | 1/4-20 UNC X 1 HEX SCREW                           | 1                       |
| 32            | 8168               | WIRE TIE WRAP (NOT SHOWN)                          | 2                       |
| 33            | 1703               | 1/4-20 X 1.50 HEX SCREW                            | 1                       |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               | }                  |  |                         |
|               | 1                  |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               | 1                  |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               | 1                  |  | 1                       |
|               |                    |  |                         |
|               | 1                  |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               | 1                  |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               |                    |  |                         |
|               | l l                |  |                         |

G



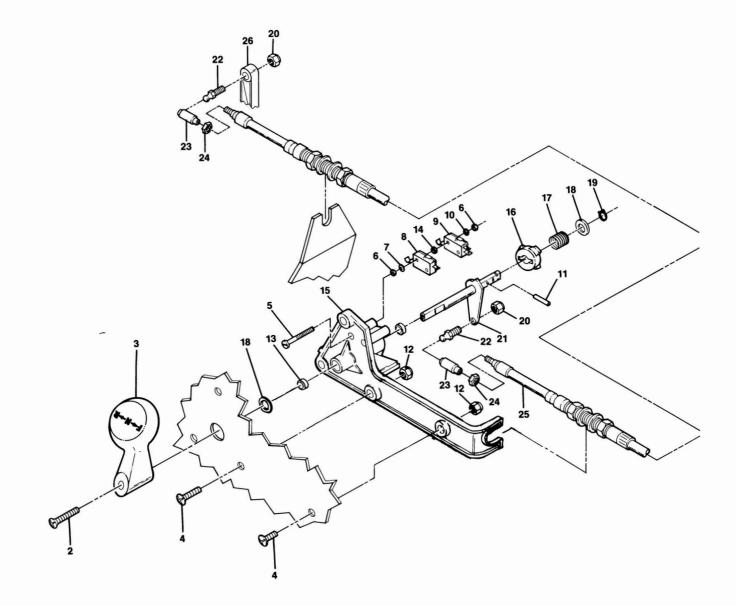
#### STARTER-GENERATOR MOUNTING



#### STARTER-GENERATOR ASSEMBLY

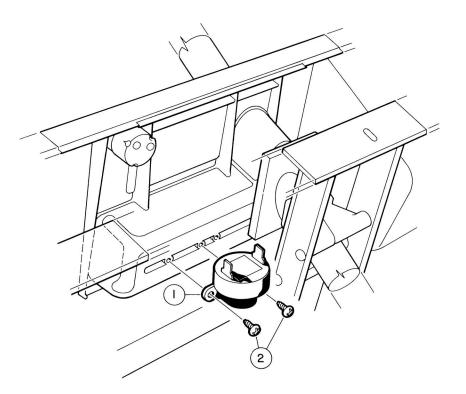
| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE |
|----------------|----------------|--|-------------------------|
| 1              | NO #           | HEX NUT, M14 X 1.5   | 1                       |
| 2              | NO #           | LOCKWASHER, M14  | 1                       |
| 3              | 1013000        | SPACER   | 1                       |
| 4              | NO #           | CROSS-RECESSED SCREW, M5 X 18 WITH LOCKWASHERS AND FLATWASHERS | 3                       |
| 5              | 1012999        | OUTPUT SHAFT END BELL  | 1 1                     |
| 6              | 1013001        | DOUBLE SEALED BALL BEARING                                     | 1                       |
| 7              | 1013002        | BEARING RETAINER   | 1                       |
| 8              | 1013003        | KEY  | 1                       |
| 9              | 1013004        | ARMATURE ASSEMBLY  | 1                       |
|                |                | INCLUDES ITEMS 3, 6, 7, 10 AND ARMATURE                        |                         |
| 10             | 1013005        | DOUBLE SEALED BALL BEARING                                     | 1                       |
| 11             | 1013006        | FRAME ASSEMBLY   | 1                       |
|                |                | INCLUDES ITEMS 12 THRU 18 AND FRAME                            |                         |
| 12             | NO #           | POLE PIECE   | 4                       |
| 13             | 1013009        | POLE PIECE SCREW   | 4                       |
| 14             | 1013010        | FIELD COIL ASSEMBLY  | 1                       |
| 15             | 1013007        | TERMINAL HARDWARE KIT  | 2                       |
|                |                | INCLUDES NUTS, LOCKWASHERS AND FLATWASHERS                     |                         |
| 16             | NO #           | INSULATOR  | 2                       |
| 17             | 1013017        | TERMINAL HARDWARE KIT  | 1                       |
|                |                | INCLUDES NUTS, LOCKWASHERS AND FLATWASHERS                     |                         |
| 18             | NO #           | INSULATOR  |                         |
| 19             | 1013013        | CROSSOVER LEAD   | 2                       |
| 20             | 1013011        | BRUSH HOLDER   | 1                       |
| 21             | NO #           | SCREW, M5 X 16 WITH LOCKWASHER                                 | 2                       |
| 22             | 1013014        | SCREW, M4 X 10 WITH LOCKWASHER                                 | 4                       |
| 23             | 1014699        | BRUSH PACKAGE  | 1                       |
|                |                | INCLUDES 4 BRUSHES   |                         |
| 24             | 1013016        | BRUSH SPRING   | 4                       |
| 25             | 1012990        | TERMINAL HARDWARE KIT  | 2                       |
|                |                | INCLUDES NUTS, LOCKWASHERS, FLATWASHERS AND INSULATORS         |                         |
| 26             | 1012992        | CLAMP BOLT, 6 X 180  | 2                       |
| 27             | 1012993        | COMMUTATOR END BELL  | 1                       |
| 28             | 1012991        | BRUSH INSPECTION PORT COVER                                    | 4                       |

G



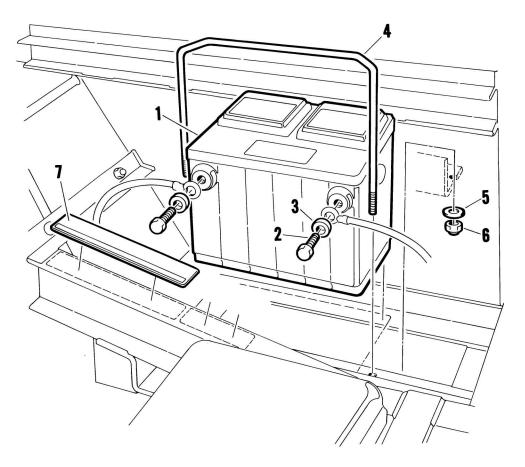
#### F&R SHIFTER ASSEMBLY

| ITEM     | PART               | DESCRIPTION   | UNITS<br>PER |
|----------|--------------------|---|--------------|
| NUMBER   | NUMBER             | 1 2 3 4 DESCRIPTION   | VEHICLE      |
|          |                    |   |              |
| 1        | 1016947            | F&R SHIFTER ASSEMBLY  | 1            |
| 2        | 1013198            | INCLUDES ITEMS 5 THRU 22, 27 AND 28<br>#8-32 PHILLIPS MACHINE SCREW | 1            |
| 3        | 1012987            | F&R HANDLE  |              |
| 4        | 8248               | SCREW, 1/4-20 X 3/4" PHILLIPS HEAD                                  | 1            |
| 5        | 1012594            | SCREW, #4-40 X 1.00" MACHINE  | 2            |
| 6        | 8057               | NUT, #4-40 UNC HEX  | 6            |
| 7        | 1012431            | FLATWASHER, #4  | 2            |
| 8<br>9   | 1014808<br>1014807 | LIMIT SWITCH  | 1            |
| 9<br>10  | 8058               | LIMIT SWITCH<br>LOCKWASHER, #4                                      | 1            |
| 11       | 1013591            | 1/8" ROLL PIN   | 2            |
| 12       | 8233               | LOCKNUT, 1/4-20 NYLON   | 4            |
| 13       | 1014145            | BUSHING   | 2            |
| 14       | 1014727            | #4 FLATWASHER (NYLON)   | 2            |
| 15       | 1016342            | F&R SHIFTER BASE  | 1            |
| 16       | 1014089            | NEUTRAL LOCK-OUT CAM KIT  | 1            |
|          |                    | INCLUDES ITEM 18  |              |
| 17       | 1013590            | SPRING - F&R CAM  | 1            |
| 18<br>10 | 1014065            | FLATWASHER-DELRIN   |              |
| 19<br>20 | 1013589<br>8717    | RETAINING RING<br>LOCKNUT, 1/4-28 NYLON                             | 1            |
| 20<br>21 | 1013587            | F&R BELL CRANK WELDMENT   | 2            |
| 22       | 1010954            | BALL STUD, 1/4-28 UNF X .25   | 2            |
| 23       | 1012333            | BALL JOINT  | 2            |
| 24       | 7893               | NUT, #10-32 UNF HEX   | 2            |
| 25       | 1013085            | TRANSMISSION SHIFT CABLE  | 1            |
|          |                    | INCLUDES ITEMS 23 AND 24  |              |
| 26       | 1016341            | TRANSMISSION SHIFT LEVER  | 1            |
| 3        |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   | 1            |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          | 1                  |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          | 1                  |   |              |
|          |                    |   |              |
|          |                    |   |              |
|          |                    |   | 1            |
|          |                    |   |              |
|          | 1                  |   |              |
|          | 1                  |   |              |
|          | 1                  |   |              |
|          | 1                  |   |              |
|          | 1                  |   |              |
|          |                    |   |              |
|          | 1                  |   |              |
|          | 1                  |   |              |



#### **REVERSE BUZZER**

| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION   | UNITS<br>PER<br>VEHICLE     |
|----------------|----------------|---|-----------------------------|
|                |                | REVERSE BUZZER<br>#4-24 X 330 SCREW PAN HEAD HI-LO<br>WIRE ASSEMBLY (BLACK) (NOT SHOWN) | UNITS<br>PER<br>1<br>2<br>1 |
|                |                |   |                             |



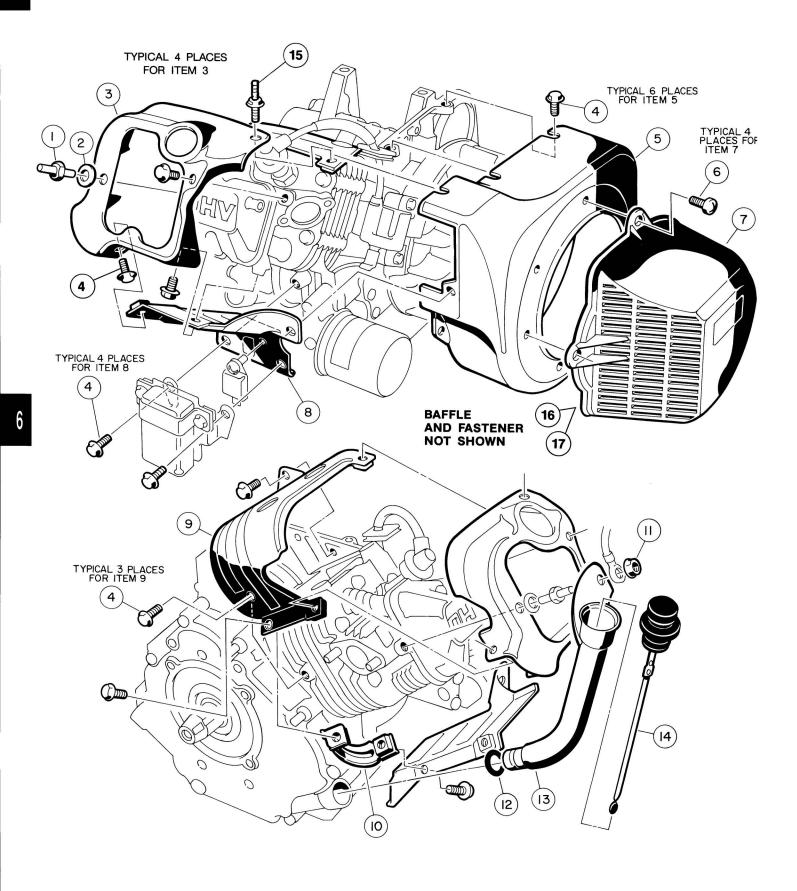
#### BATTERY

| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION             | UNITS<br>PER<br>VEHICLE |
|----------------|----------------|---------------------------------|-------------------------|
| 1              | 1012328        | 12 VOLT BATTERY                 | 1                       |
| 2              | 1014375        | HEX HEAD BOLT, SS, 3/8-16 X 1/2 | 2                       |
| 3              | 1014374        | SPACER                          | 2                       |
| 4              | 1013882        | BATTERY HOLD DOWN               | 1                       |
| 5              | 1011931        | WIDE FLATWASHER, 1/4" DIAMETER  | 2                       |
| 6              | 8233           | NYLON LOCKNUT, 1/4-20           | 2                       |
| 7              | 1015474        | FRAME GROUND DECAL              | 1                       |

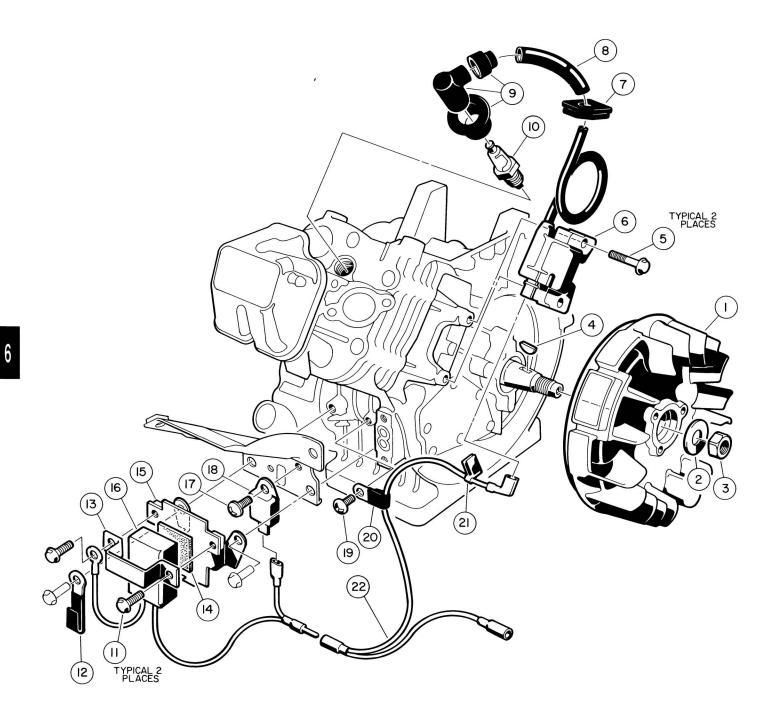
G

## Section 6

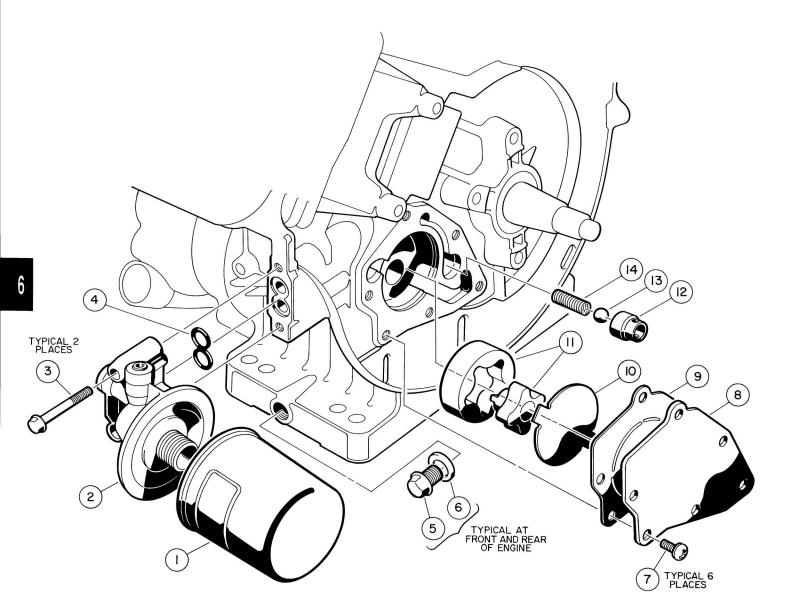
### ENGINE



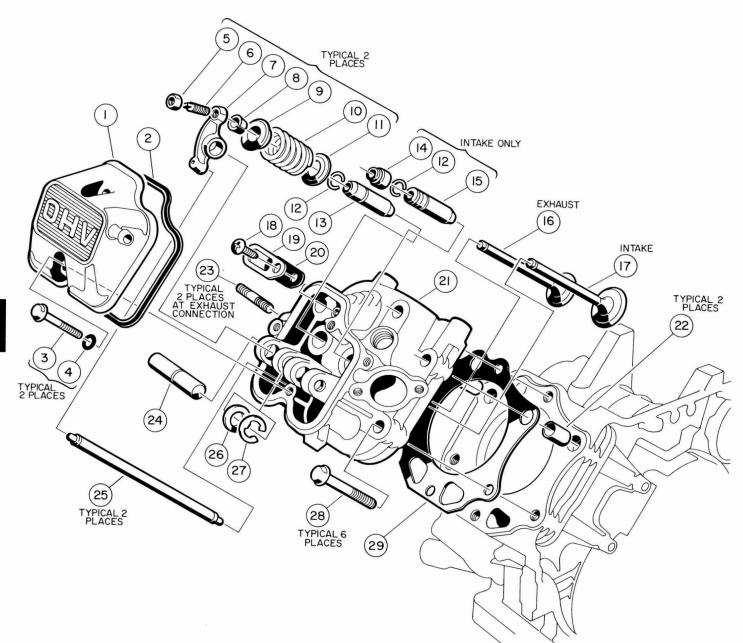
| 123456778910011112131415166177 |
|--------------------------------|



| ITEM<br>NUMBER | PART<br>NUMBER | DESCRIPTION                                  | UNITS   |
|----------------|----------------|--|---------|
| NOMBER         | NUMBER         | 1 2 3 4 DESCRIPTION                          | VEHICLE |
|                |                |  |         |
| 1              | 1016495        | FLYWHEEL                                     | 1       |
| 2              | 1016548        | FLATWASHER, 16MM DIAMETER                    | 1       |
| 3              | 1016505        | HEX NUT, M16 X 1.5                           | 1       |
| 4              | 1016562        | KEY  | 1       |
| 5              | 1016455        | FLANGED BOLT, M5 X 0.8 X 25MM LONG           | 2       |
| 6              | 1016492        | IGNITION COIL                                | 1       |
| 7              | 1016578        | GROMMET                                      | 1       |
| 8              | 1016588        | TUBE   | 1       |
| 9              | 1016493        | PLUG CAP ASSEMBLY                            | 1       |
| 10             | 1016111        | SPARK PLUG                                   | 1       |
| 11             | 1016456        | FLANGED BOLT, M6 X 1.0 X 12MM LONG           | 2       |
| 12             | 1012978        | CLAMP TUBE                                   | 1       |
| 13             | 1016579        | BAND   | 1       |
| 14             | 1016586        | DAMPER                                       | 1       |
| 15             | 1016445        | BRACKET                                      | 1       |
| 16             | 1016511        | RPM LIMITER                                  | 1       |
| 17             | 1016497        | CROSS PAN HEAD SCREW, M5 X 0.8 X 8MM LONG    | 1       |
| 18             | 1016491        | IGNITER                                      | 1       |
| 19             | 1016544        | CROSS PAN HEAD SELF TAP SCREW M5 X 12MM LONG | 1       |
| 20             | 1016561        | CLAMP  | 1       |
| 21             | 1016587        | CLAMP  | 1       |
| 22             | 1016503        | LEAD WIRE                                    | 1       |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                | 1              |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |
|                |                |  |         |

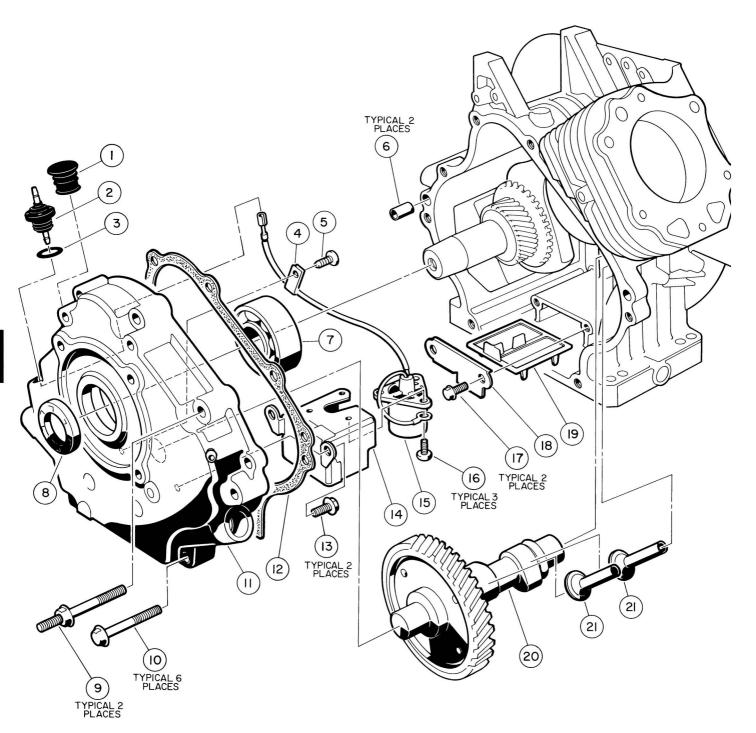


| ITEM<br>NUMBER  | PART<br>NUMBER   | 1 2 3 4 DESCRIPTION   | UNITS<br>PER<br>VEHICLE  |
|---|--|---|--|
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14 | 1016467<br>1016502<br>1016457<br>1016570<br>1016576<br>1016432<br>1016498<br>1016484<br>1016435<br>1016473<br>1016482<br>1016429<br>1016537<br>1016581 | OIL FILTER<br>OIL FILTER BRACKET<br>FLANGED HEX HEAD BOLT, M6 X 1.0 X 40MM LONG<br>O-RING<br>DRAW PLUG<br>GASKET<br>CROSS PAN HEAD SCREW, M6 X 1.0 X 12MM LONG<br>PUMP COVER<br>OIL PUMP GASKET<br>OIL PUMP GASKET<br>OIL PUMP PLATE<br>PUMP ASSEMBLY — OIL<br>VALVE SEAT<br>STEEL BALL<br>SPRING | 1<br>1<br>2<br>1<br>2<br>6<br>1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 |
|   |  | х.  |  |
|   |  |   |  |
|   |  |   |  |



G

| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION                                   | UNITS<br>PER |
|----------------|--------------------|---|--------------|
|                |                    |   | VEHICLE      |
| 1              | 1016442            | ROCKER CASE   |              |
| 2              | 1016436            | ROCKER CASE GASKET                                    | 1            |
| 3              | 1016583            | FLANGED BOLT, M6 X 1.0 X 35MM LONG                    | 2            |
| 4<br>5         | 1016569<br>1016542 | O-RING  | 2            |
| 6              | 1016542            | SCREW<br>HEX NUT                                      | 2            |
| 7              | 1016451            | ROCKER ARM  | 2            |
| 8              | 1016450            | COLLET  | 2<br>2       |
| 9<br>10        | 1016449            | VALVE SPRING RETAINER                                 | 2            |
| 10             | 1016523<br>1016479 | ENGINE VALVE SPRING<br>SPRING SEAT                    | 2            |
| 12             | 1016560            | SNAP RING   | 2            |
| 13             | 1016518            | VALVE GUIDE (EXHAUST)                                 | 2<br>1       |
| 14             | 1016566            | OIL SEAL  | 1            |
| 15<br>16       | 1016519<br>1016448 | VALVE GUIDE (INTAKE)                                  | 1            |
| 17             | 1016447            | EXHAUST VALVE<br>INTAKE VALVE                         | 1            |
| 18             | 1016544            | SCREW   | 1            |
| 19             | 1016474            | PLATE   | 1            |
| 20             | 1016483            | VALVE   | 1            |
| 21             | 1016431            | CYLINDER HEAD   | 1            |
| 22             | 1016563            | INCLUDES ITEMS 12, 13 AND 15<br>PIN                   |              |
| 23             | 1016489            | STUD BOLT   | 2            |
| 24             | 1016452            | ROCKER SHAFT  | 2<br>1       |
| 25             | 1016471            | PUSH ROD  | 2            |
| 26<br>27       | 1016549            | WASHER  | 1            |
| 27             | 1016517<br>1016458 | TYPE-E CIRCLIP<br>FLANGED BOLT, M8 X 1.25 X 45MM LONG | 1            |
| 29             | 1016430            | HEAD GASKET   | 6<br>1       |
|                |                    |   |              |
|                |                    |   |              |

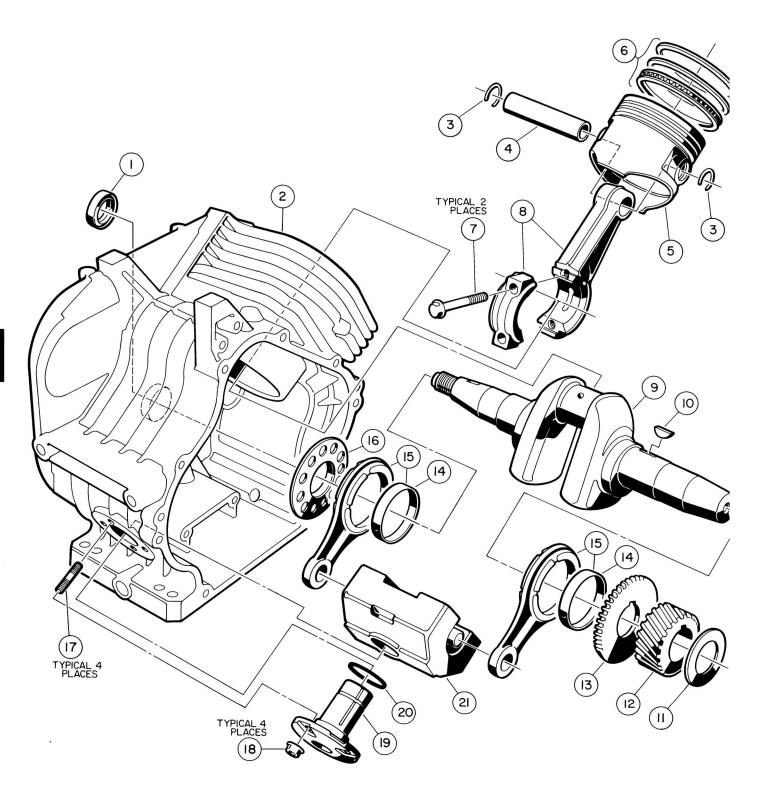


G

G

| ENGINE | ΕN | GI | Ν | Е |
|--------|----|----|---|---|
|--------|----|----|---|---|

|                |                | ENGINE              | UNITS                   |
|----------------|----------------|---------------------|-------------------------|
| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION | PER                     |
|                |                | DESCRIPTION         | UNITS<br>PER<br>VEHICLE |
|                |                |                     |                         |



#### ENGINE

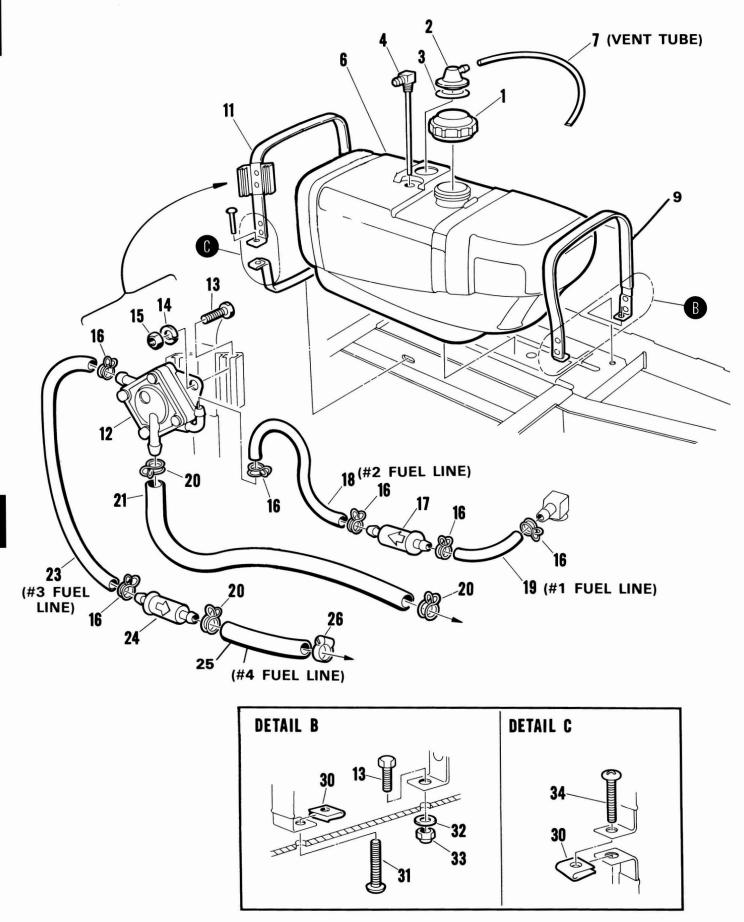
| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION                     | UNITS<br>PER<br>VEHICLE |
|----------------|----------------|---|-------------------------|
|                |                |   |                         |
| 1              | 1016568        | OIL SEAL                                | 1                       |
| 2              | 1016529        | CRANKCASE                               | 1                       |
| 3              | 1016558        | SNAP RING                               | 2                       |
| 4              | 1016460        | PISTON PIN                              | 1                       |
| 5              | 1016459-01     | PISTON — STANDARD                       | 1                       |
| 5              | 1016459-02     | PISTON — .25MM OVERSIZE                 | 1                       |
| 5              | 1016459-03     | PISTON — .50MM OVERSIZE                 | 1 1                     |
| 5              | 1016459-04     | PISTON — .75MM OVERSIZE                 | 1                       |
| 6              | 1016461-01     | PISTON RING — STANDARD                  | 1                       |
| 6              | 1016461-02     | PISTON RING — .25MM OVERSIZE            | 1                       |
| 6              | 1016461-03     | PISTON RING — .50MM OVERSIZE            | 1                       |
| 6              | 1016461-04     | PISTON RING — .75MM OVERSIZE            | 1                       |
| 7              | 1016509        | BOLT                                    | 2                       |
| 8              | 1016475-01     | CONNECTING ROD ASSEMBLY — STANDARD      | 1                       |
|                |                | INCLUDES 2 EACH ITEM 7                  |                         |
| 8              | 1016475-02     | CONNECTING ROD ASSEMBLY50MM UNDERSIZE   | 1                       |
| -              |                | INCLUDES 2 EACH ITEM 7                  |                         |
| 9              | 1016468        | CRANKSHAFT                              | 1                       |
| J              | 1010400        | INCLUDES 1 EACH ITEMS 10, 12, 13 AND 15 | , en ,                  |
| 10             | 1016562        | KEY                                     |                         |
| 10             | 1016550        |   | 1                       |
|                |                | SHIM                                    | 1                       |
| 12             | 1016533        | HELICAL GEAR                            | 1                       |
| 13             | 1016532        | SPUR GEAR                               | 1                       |
| 14             | 1016580        | PLAIN BEARING                           | 2                       |
| 15             | 1016516        | CONNECTING ROD ASSEMBLY                 | 2                       |
|                | )              | INCLUDES ITEM 14                        |                         |
| 16             | 1016559        | SPACER                                  | 1                       |
| 17             | 1016541        | STUD M6 X 1.0                           | 4                       |
| 18             | 1016547        | FLANGED NUT M6 X 1.0                    | 4                       |
| 19             | 1016420        | SHAFT                                   | 1                       |
| 20             | 1016571        | O-RING                                  | 1                       |
| 21             | 1016469        | WEIGHT                                  | 1                       |
|                |                |   |                         |
|                |                |   |                         |
|                |                |   |                         |
|                |                |   |                         |
|                |                |   |                         |
|                |                |   |                         |
|                |                |   |                         |
|                |                |   | 1                       |
| e e            | 1              |   |                         |
|                |                |   |                         |
|                |                |   |                         |
| 1              | 1              |   |                         |
|                | 1              |   |                         |
| 1              | 1              |   |                         |
|                |                |   |                         |
|                |                |   | 1                       |
|                |                |   |                         |
|                | 1              |   |                         |
| 1              | 1              |   |                         |
|                | 1              |   |                         |
| 1              | 1              |   |                         |
| 1              | 1              |   | 1                       |
| 1              | 1              |   |                         |
|                |                |   |                         |
| 1              | ł              |   |                         |
| 1              |                |   |                         |
| 1              |                |   |                         |
|                | 1              |   |                         |
| 1              |                |   |                         |
| 1              | 1              |   |                         |
|                | 1              | 1                                       |                         |
| 1              |                |   |                         |
| 1              | 1              |   |                         |
| 1              | 1              |   |                         |
| 1              | 1              |   |                         |
|                |                |   |                         |
| 1              |                |   |                         |

6

6-13

## Section 7

# FUEL, INTAKE AND GOVERNOR SYSTEM

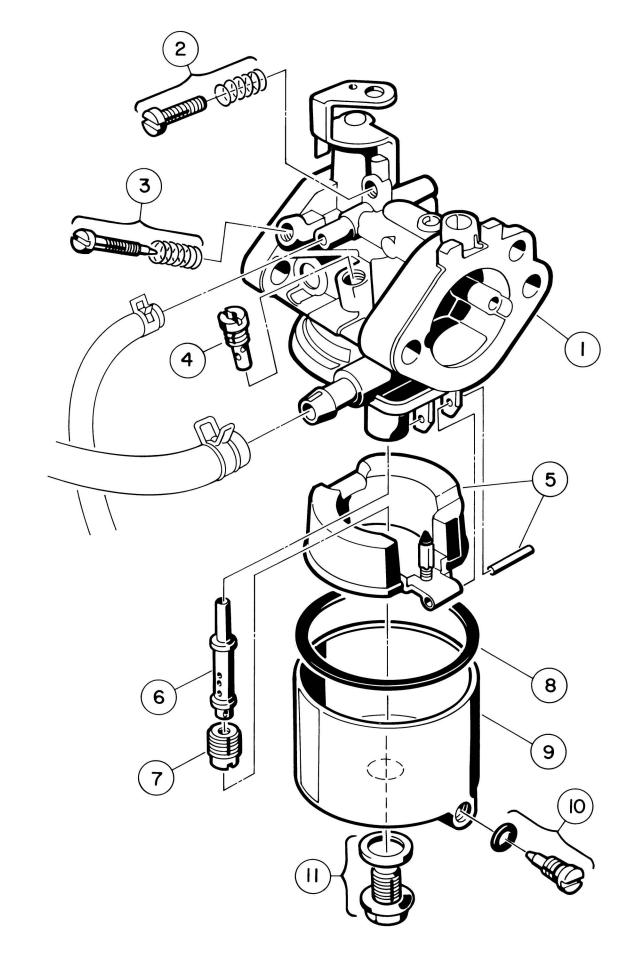


FUEL SYSTEM ASSEMBLY

G

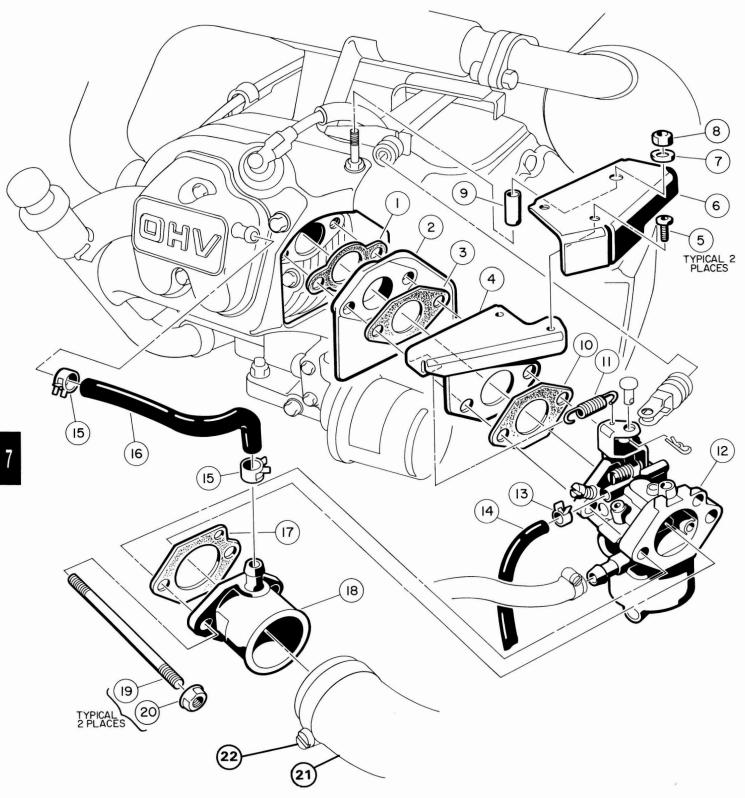
#### FUEL SYSTEM ASSEMBLY

| ITEM     | PART         | DESCRIPTION                          | UNITS<br>PER |
|----------|--------------|--------------------------------------|--------------|
| NUMBER   | NUMBER       | 1 2 3 4 DESCRIPTION                  | VEHICLE      |
|          |              |                                      |              |
| 1        | 1015188      | FUEL TANK CAP                        | 1 1          |
| 2        | 1015143      | FUEL TANK VENT                       |              |
| 3        | 1015139      | INSULATION GROMMET                   | I i I        |
| 4        | 1012619      | FUEL PICK-UP TUBE                    |              |
| 5        | 1015921      | WIRE ASSEMBLY #16 BLACK              | 1 1          |
| 6        | 1016003      | FUEL TANK ASSEMBLY                   | 1            |
|          |              | INCLUDES ITEMS 1 THRU 3 AND ITEM 7   |              |
| 7        | NO #         | VENT FUEL LINE, 17"                  | 1            |
|          |              | SEE ITEM 37                          | 1 1          |
| 9        | 1014928      | REAR FUEL STRAP ASSEMBLY             | 1            |
| 11       | 1014927      | FRONT FUEL STRAP ASSEMBLY            | 1            |
| 12       | 1014523      | FUEL PUMP                            | 1            |
| 12A      | 1014524      | FUEL PUMP REBUILD KIT                | A/R          |
| 13       | 7847         | HEX HEAD BOLT, 1/4-20 X 3/4          | 3            |
| 14       | 451          | LOCKWASHER, HEL SP, 1/4" DIAMETER    | 2            |
| 15       | 1028         | HEX NUT,1/4-20                       | 2            |
| 16       | 1013134      | HOSE CLAMP (RED)                     | 6            |
| 17       | 1013684      | PRIMARY FUEL FILTER (WHITE)          | 1            |
| 18       | NO #         | FUEL LINE, 6"                        | 1            |
| L        | NO "         | SEE ITEM 35                          | 1.1          |
| 19       | NO #         | FUEL LINE, 2"                        | 1            |
|          | 1010010      | SEE ITEM 35                          |              |
| 20       | 1012649      | HOSE CLAMP                           | 3<br>1       |
| 21       | NO #         | IMPULSE LINE, 19-1/4"                | 1 '          |
| 22       | 9630         | SEE ITEM 36                          | 1            |
| 22<br>23 | 8639<br>NO # | TIE WRAP (IF USED)<br>FUEL LINE, 22" | 1            |
| 20       | NO #         | SEE ITEM 35                          |              |
| 24       | 1014522      | SECONDARY FUEL FILTER (BLUE)         | 1            |
| 25       | NO #         | FUEL LINE,2-1/4"                     | i i          |
| 20       | 110 "        | SEE ITEM 36                          | · · ·        |
| 26       | 1013687      | HOSE CLAMP, 3/8" DIAMETER            | 1            |
| 30       | 1014116      | SPEED NUT,U-TYPE, 1/4-20             | 2            |
| 31       | 1013176      | PH TR HEAD SCREW, 1/4-20 X 2-1/2     | 1            |
| 32       | 332          | FLATWASHER, 1/4" DIAMETER            | 1            |
| 33       | 8233         | NYLON LOCKNUT, 1/4-20                | 1            |
| 34       | 1011988      | PH TR HEAD SCREW, 1/4-20 X 2         | 1            |
| 35       | 1012293      | FUEL LINE BULK                       | A/R          |
| 36       | 1013692      | FUEL LINE BULK                       | A/R          |
| 37       | 1015137      | FUEL LINE BULK                       | A/R          |
|          |              |                                      |              |
|          |              |                                      |              |
|          |              |                                      |              |
|          |              |                                      |              |
|          |              |                                      |              |
|          |              |                                      |              |
|          |              |                                      |              |
|          |              |                                      |              |
|          | 1            |                                      |              |
| 1        | 1            |                                      | I            |
|          |              |                                      |              |
|          | 1            |                                      |              |
| 1        | 1            |                                      |              |
|          | 1            |                                      | 1            |
|          | 1            |                                      |              |
| 1        | 1            |                                      |              |
|          | 1            |                                      |              |
|          |              |                                      |              |
|          |              |                                      |              |
|          |              | 1                                    |              |
| 1        | 1            |                                      |              |
|          | 1            |                                      |              |
|          |              |                                      |              |
|          | 1            |                                      |              |
|          | 1            |                                      |              |
|          | 1            |                                      |              |
| L        | <u> </u>     |                                      |              |



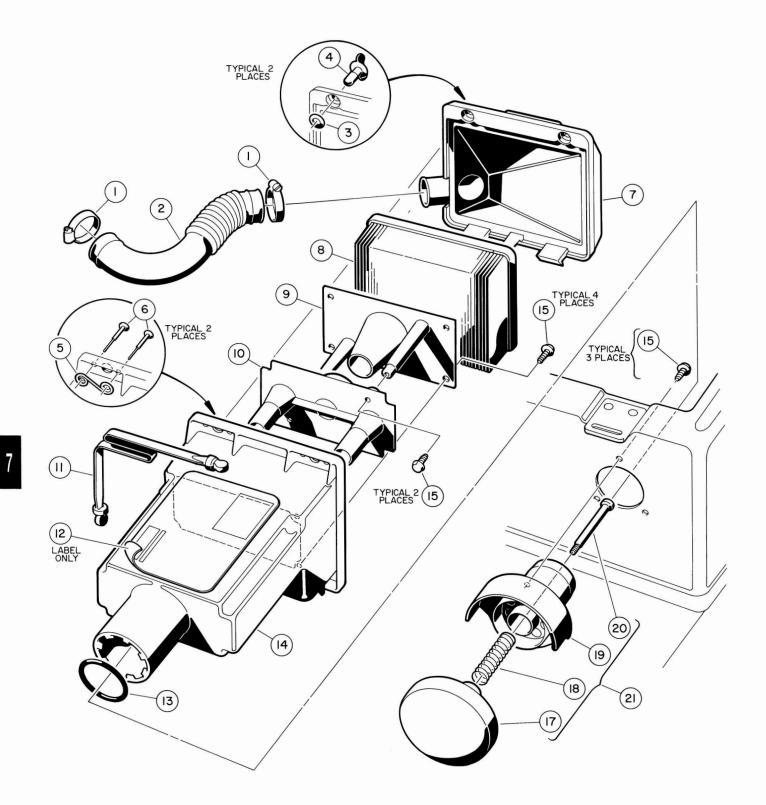
CARBURETOR ASSEMBLY

#### CARBURETOR ASSEMBLY



## GOVERNOR GUARD AND INTAKE HOSE

| ITEM<br>NUMBER | PART<br>NUMBER     | DESCRIPTION  | UNITS<br>PER |
|----------------|--------------------|--|--------------|
| NOMBER         | NOMBER             |  | VEHICLE      |
| 1              | 1016440            | INSULATOR GASKET                                     | 1            |
| 2              | 1016481            | INSULATOR  | 1            |
| 3<br>4         | 1016439<br>1016444 | CARBURETOR GASKET<br>BRACKET                         | 1            |
| 5              | 1016103            | PAN HEAD, TORX HEAD, SELF-TAPPING SCREW, #6-32 X 1/4 | 2            |
| 6              | 1016102            | GOVERNOR GUARD                                       | 1            |
| 7              | 451                | LOCKWASHER, 1/4" DIAMETER                            | 1            |
| 8<br>9         | 1011114<br>1016848 | HEX NUT, M6<br>SPACER                                | 1            |
| 10             | 1016441            | GASKET   | 1            |
| 11             | 1016582            | SPRING   | 1            |
| 12<br>13       | 1016478<br>1013746 | CARBURETOR ASSEMBLY<br>HOSE CLAMP                    | 1            |
| 14             | 1015877-01         | AIR VENT TUBE  | 1            |
| 15             | 1013746            | HOSE CLAMP   | 2            |
| 16<br>17       | 1016572<br>1016438 | TUBE<br>AIR FILTER GASKET                            | 1            |
| 18             | 1016480            | INTAKE PIPE  | 1            |
| 19             | 1016490            | STUD BOLT  | 2            |
| 20<br>21       | 1016547<br>1016228 | FLANGED NUT, M6                                      | 2            |
| 21             | 1016228            | HOSE — INTAKE<br>CLAMP — HOSE                        | 1<br>2       |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                | 1                  |  |              |
|                |                    |  |              |
|                |                    |  |              |
| 1              |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
| 1              |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                |                    |  |              |
|                | 1                  |  |              |
|                | 1                  |  |              |
|                |                    |  |              |
|                | 1                  |  |              |



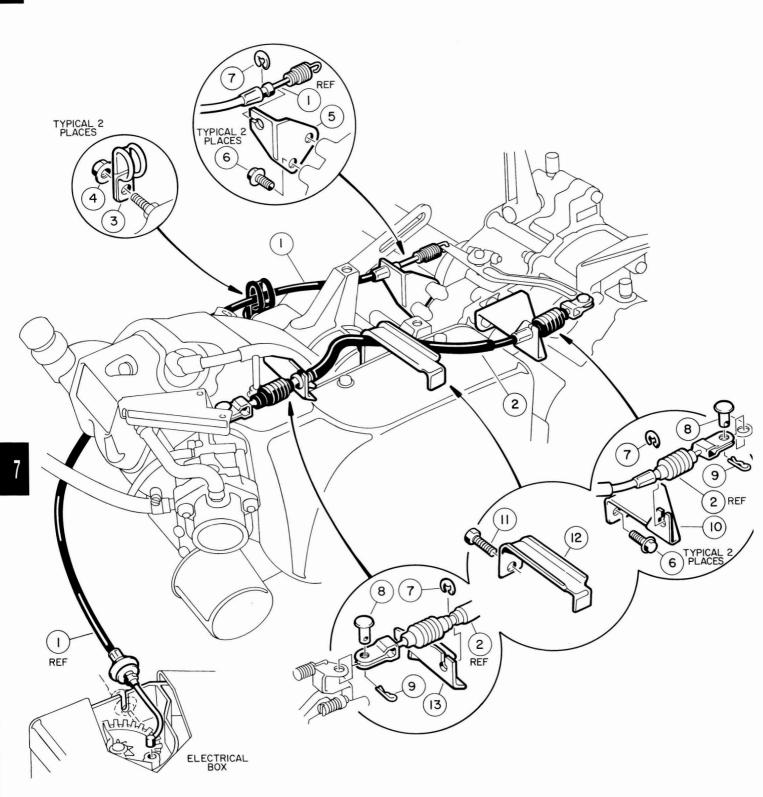
EXPANSION CHAMBER, CHOKE AND FILTER

### EXPANSION CHAMBER, CHOKE AND FILTER

|                |                    | EXPANSION CHAMBER, CHOKE AND FILTER         | UNITS  |
|----------------|--------------------|---|--------|
| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION                         | PER    |
|                |                    |   |        |
| 1              | 1015430            | HOSE CLAMP                                  | 2      |
| 2              | 1016228            | INTAKE HOSE                                 | 1      |
| 3              | 1015291            | FASTENER GROMMET                            | 2      |
| 4              | 1015290            | WING HEAD STUD                              | 2      |
| 5<br>6         | 1015292            | FASTENER SPRING                             | 2<br>4 |
| 7              | 1015727<br>1015293 | POP RIVET<br>EXPANSION CHAMBER COVER        | 1      |
| 8              | 1015426            | AIR FILTER ELEMENT                          | 1      |
| 9              | 1015542            | SECONDARY AIR BOX BAFFLE                    | 1      |
| 10             | 1015541            | PRIMARY AIR BOX BAFFLE                      | 1      |
| 11             | 1015577            | RETENSION STRAP                             | 1      |
| 12<br>13       | 1016062            | SERVICE DECAL<br>O-RING                     | 1      |
| 13             | 1015425<br>1015540 | EXPANSION CHAMBER                           | 1      |
| 15             | 1015289            | HI-LO SCREW, #10 X 5/8 LONG                 | 9      |
| 17             | 1012629            | CHOKE COVER                                 | 1      |
| 18             | 1012633            | CHOKE SPRING                                | 1      |
| 19             | 1015485            | CHOKE BASE                                  | 1      |
| 20             | 1012634            | SHOULDER SCREW                              | 1      |
| 21             | 1015745            | CHOKE ASSEMBLY<br>INCLUDES ITEMS 17 THRU 20 | 1      |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
| 1              | 1                  |   |        |
| 1              |                    |   |        |
|                |                    |   | 1      |
|                |                    |   |        |
|                |                    |   |        |
| 1              | 1                  |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                | 1                  |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
| 1              |                    |   |        |
| 1              |                    |   |        |
|                |                    |   |        |
|                | 4                  |   |        |
|                |                    |   |        |
|                | 1                  |   |        |
|                |                    |   |        |
|                | 1                  |   | 1      |
|                | - F                |   | 1      |
|                | 1                  |   |        |
|                | 1                  |   |        |
|                |                    |   | 1      |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |
|                |                    |   |        |

7

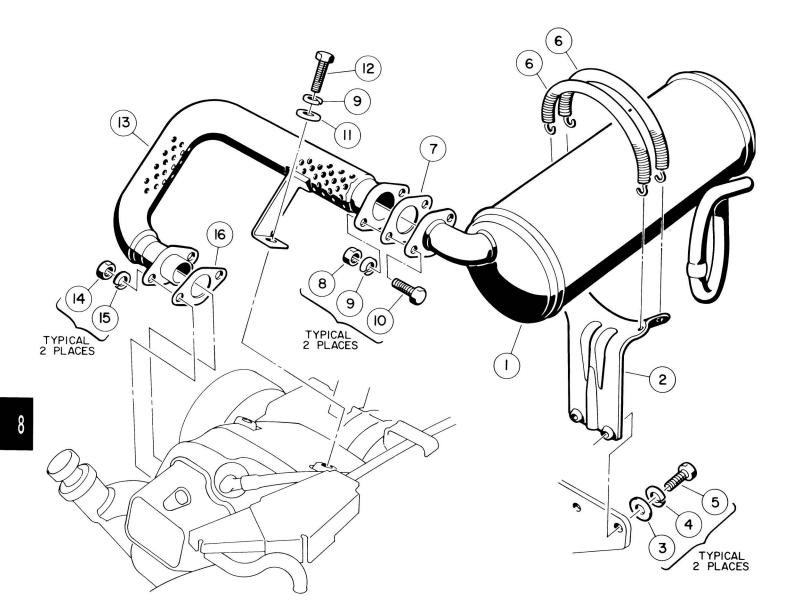
7-9



### GOVERNOR AND ACCELERATOR CABLES

| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE   |
|----------------|----------------|--|---|
|                |                | ACCELERATOR CABLE<br>GOVERNOR CABLE<br>CLAMP - HOSE RETAINING<br>NUT<br>MCCELERATOR SUPPORT BRACKET<br>SCRUP UNAU SYST LONG THREAD FORMING<br>C-CLUP DI<br>THOTTLE CABLE CLAMP<br>GOVERNOR CABLE BRACKET<br>GOVERNOR CABLE BRACKET | VEHICLE<br>1<br>1<br>2<br>2<br>1<br>4<br>3<br>2<br>2<br>1<br>1<br>1<br>1<br>1<br>1<br>1 |

# Section 8 EXHAUST SYSTEM



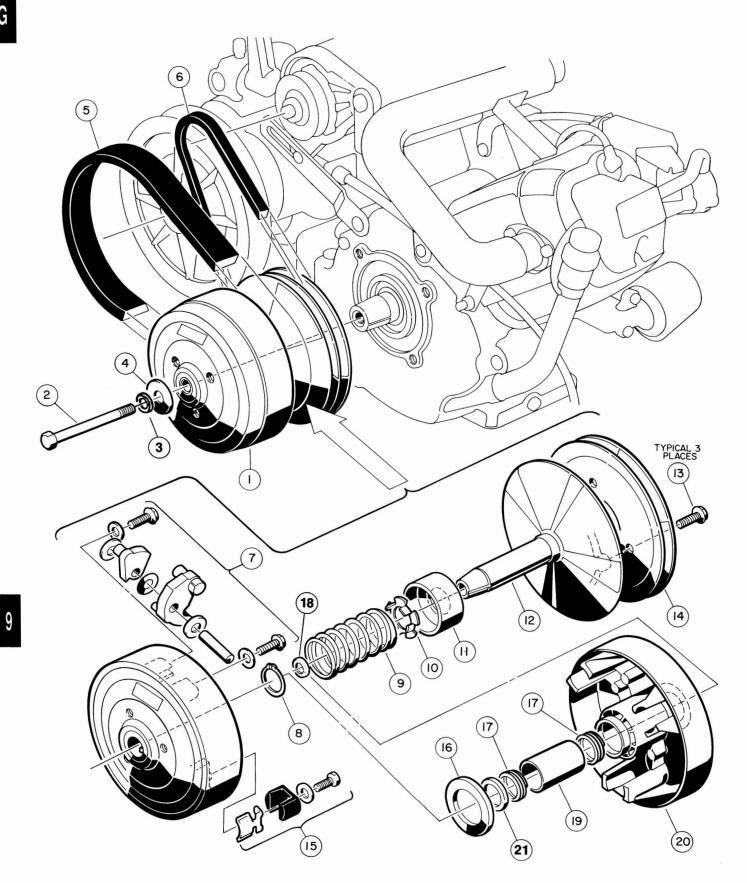
EXHAUST SYSTEM

### EXHAUST SYSTEM

|   |                | EXHAUST SYSTEM      |                         |  |  |  |
|---|----------------|---------------------|-------------------------|--|--|--|
|   | PART<br>NUMBER | 1 2 3 4 DESCRIPTION | UNITS<br>PER<br>VEHICLE |  |  |  |
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16 |                | <text></text>       | PER                     |  |  |  |
|   |                |                     |                         |  |  |  |

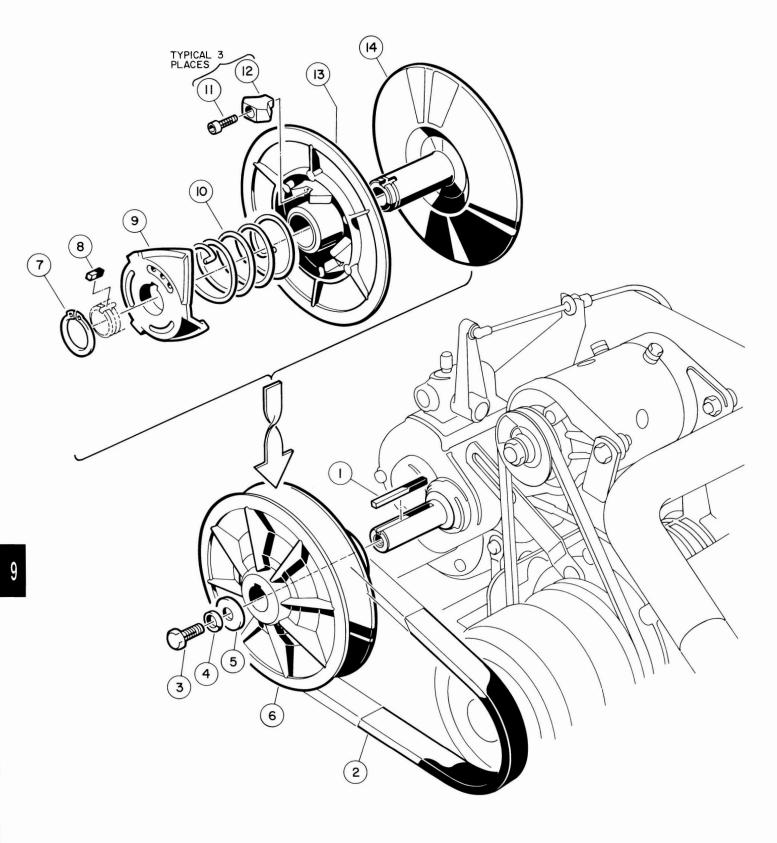
.

# Section 9 TORQUE CONVERTER



#### DRIVE CLUTCH ASSEMBLY

| ITEM<br>NUMBER  | PART<br>NUMBER | 1 2 3 4 DESCRIPTION   | UNITS<br>PER<br>VEHICLE |
|---|----------------|---|-------------------------|
| NUMBER<br>1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>15<br>16<br>17<br>18<br>20 |                | DRIVE CLUTCH ASSEMBLY<br>DRIVE CLUTCH ASSEMBLY<br>DRIVE CLUTCH ASSEMBLY<br>DRIVE BELT<br>STATEPGENERATOR BELT<br>DRIVE CLUTCH WEIGHT KIT – OHV<br>HETAINING RING<br>SPRING – DRIVE CLUTCH<br>SPRING ACC – DRIVE<br>INCLUDES ITEMS 12, 13 AND 14<br>DRIVE CLUTCH BUTTON KIT<br>THRUST WASHER<br>SPRICH – DRIVE RING<br>SPACER – NYLON<br>MCVABLE FACE ASSEMBLY<br>INCLUDES ITEMS 19 AND 21<br>RETAINER |                         |



۲

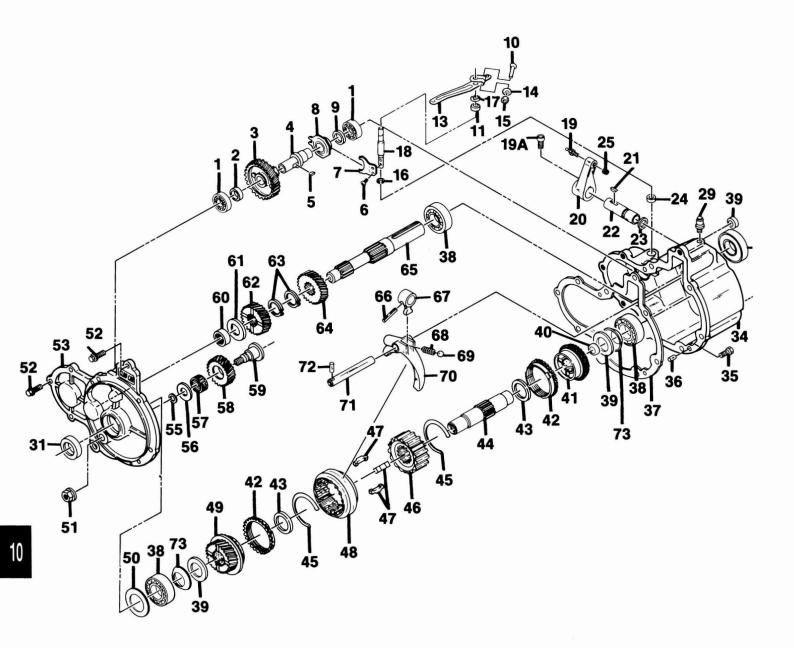
9-4

#### DRIVEN CLUTCH ASSEMBLY

| ITEM<br>NUMBER  | PART<br>NUMBER  | 1234   | DESCRIPTION | UNITS<br>PER<br>VEHICLE                        |
|---|---|--|-------------|--|
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14 | 1016360-02<br>1012455<br>1016203<br>7173<br>7174<br>1012571<br>1016360-02<br>1014080<br>1014078<br>1014078<br>1014077<br>1016665<br>1012836<br>1014076<br>1014072<br>1014070<br>1014454 | DRIVEN CLUTCH ASSEMBLY<br>SHAFT KEY<br>DRIVE BELT<br>HEX HEAD BOLT, 5/16-18 X 3/4<br>LOCKWASHER, 5/16" DIAMETER<br>HEAVY FLATWASHER, 5/16" DIAMETER<br>DRIVEN CLUTCH ASSEMBLY<br>INCLUDES ITEMS 7 THRU 14<br>RETAINING RING<br>SHORT KEY<br>CAM<br>90° SPRING<br>SOC HEAD CAP SCREW, #8-32 X 3/4<br>DRIVE BUTTON<br>MOVABLE FACE ASSEMBLY<br>FIXED FACE ASSEMBLY<br>DRIVEN CLUTCH BUTTON KIT<br>INCLUDES ITEMS 11 AND 12 |             | 1<br>1<br>1<br>1<br>1<br>3<br>3<br>1<br>1<br>1 |

# **Section 10**

## **TRANSMISSION AND GOVERNOR**



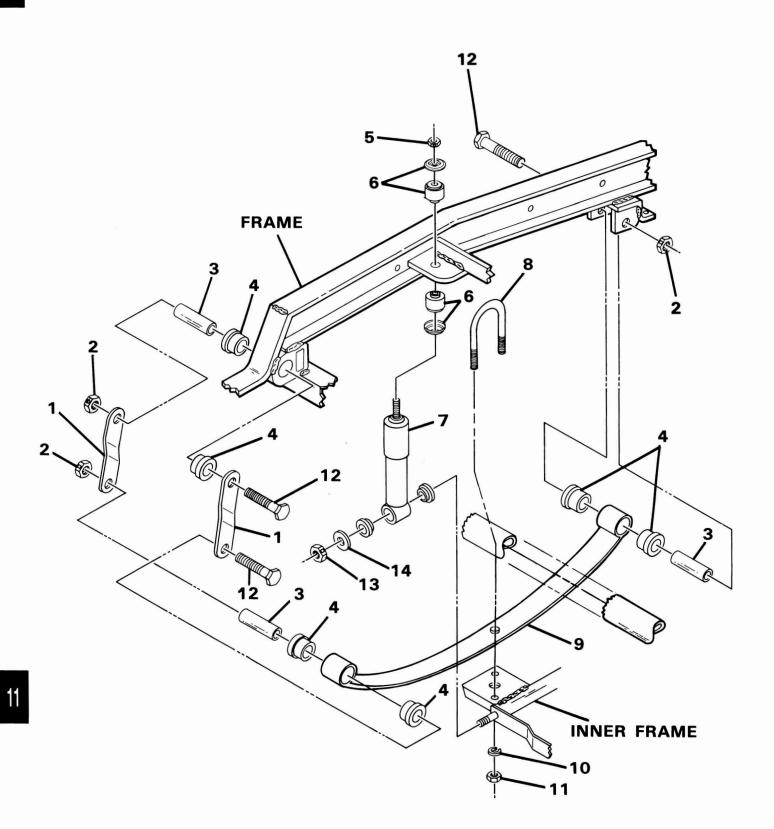
TRANSMISSION AND GOVERNOR ASSEMBLY

### TRANSMISSION AND GOVERNOR ASSEMBLY

| ITEM<br>NUMBER       | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE |
|----------------------|--------------------|--|-------------------------|
|                      | 1015747            | TRANSMISSION ASSEMBLY  | 1                       |
| 1                    | 1012761            | BALL BEARING   | 2                       |
| 2                    | 1012759            | SPACER-THICK   |                         |
| 3                    | 1012755            | GOVERNOR GEAR, 41 TOOTH  | 1 1                     |
| 4                    | 1016598            | GOVERNOR SHAFT   | 1                       |
| 5                    | 1012760            | GOVERNOR SHAFT KEY   | 1                       |
| 6                    | 1012764            | SCREW, M4 X O.7 X 6MM  | 2                       |
| 7                    | 1012763            | GOVERNOR ARM, INTERNAL   | 1                       |
| 8                    | 1012757            | GOVERNOR SLEEVE  | 1 1                     |
| 9                    | 1012758            | SPACER-THIN  | 1 1                     |
| 10                   | 1016540            | BOLT, M6 X 1 X 25MM HEX  | 1 1                     |
| 11                   | 1012772            | GOVERNOR ARM PIVOT   | 1 1                     |
| 13                   | 1015710            | GOVERNOR ARM, EXTERNAL   | 1                       |
| 14                   | 1016513            | WASHER, FLAT   | 1                       |
| 15                   | 1012770            | NUT, M6 X 1  | 1                       |
| 16                   | 1012766            | SNAP RING  | 2                       |
| 17                   | 1012765            | WASHER   | 1                       |
| 18<br>19             | 1012762            | GOVERNOR ARM SHAFT   | 1                       |
| 19<br>19A            | 1010954<br>1012602 | BALL STUD  | 1                       |
| 20                   | 1012002            | CAP SCREW, SOCKET HEAD, 10-24 X 3/8"<br>TRANSMISSION SHIFTER LEVER | 1                       |
| 20                   | 1010341            | SHIFTER SHAFT KEY  | 1                       |
| 22                   | 1012751            | SHIFTER SHAFT  | 1                       |
| 23                   | 1012754            | O-RING   | 1                       |
| 24                   | 1012767            | OIL SEAL   | 1                       |
| 25                   | 8717               | LOCKNUT, 1/4-28 NYLON  | 1                       |
| 29                   | 1012711            | BREATHER   | 1                       |
| 30                   | 1012714            | OIL SEAL   | 2                       |
| 32                   | 1013759            | DRAIN PLUG WITH GASKET   | 1                       |
| 34                   | 1013960            | GEAR CASE  | 1                       |
| 35                   | 1012719            | BOLT, M6 X 1 X 14MM HEX  | 1                       |
| 36                   | 1012710            | DOWEL PIN  | 2                       |
| 37                   | 1012717            | CASE GASKET  | 1                       |
| 38                   | 7336               | BALL BEARING   | 3                       |
| 39                   | 1016337            | THRUST WASHER  | 2                       |
| 40                   | 1012735            | PLUG   | 2                       |
| 41                   | 1016591            | GEAR ASSEMBLY, 28 TOOTH  | 1                       |
| 42                   | 1012742            | SYNCHRONIZER RING  | 2                       |
| 43                   | 1012743            | THRUST WASHER  | 2                       |
| 44                   | 1012734            | OUTPUT SHAFT   | 1                       |
| 45                   | 1012741            | SYNCHRO SPRING   | 2                       |
| 46                   | 1012738            | CLUTCH HUB<br>SYNCHRO INSERT                                       | 1                       |
| 47<br>48             | 1012740<br>1012739 | SUCHOINSERI  | 1                       |
| 40                   | 1012739            | GEAR ASSEMBLY, 34 TOOTH  | 1                       |
| 4 <del>9</del><br>50 | 1012783            | SHIM 0.2MM   | A/R                     |
| 50                   | 1012784            | SHIM 0.1MM   | A/R                     |
| 51                   | 1012733            | FLANGE NUT, M12 X 1.25   | 1                       |
| 52                   | 1012718            | BOLT, M6 X 1 X 20MM HEX  | 4                       |
| 53                   | 1012715            | COVER  | 1                       |
| 55                   | 1012732            | O-RING   | 1                       |
| 56                   | 1012730            | THRUST WASHER  | 1                       |
| 57                   | 1012731            | NEEDLE BEARING   | 1                       |
| 58                   | 1012729            | REVERSE IDLER GEAR   | 1                       |
| 59                   | 1012728            | IDLER SHAFT  | 1                       |
| 60                   | 1012716            | NEEDLE BEARING   | 1                       |
| 61                   | 1012723            | THRUST WASHER, 3.0MM   | A/R                     |
| 61                   | 1012724            | THRUST WASHER, 3.3MM WHITE   | A/R                     |
| 61                   | 1012725            | THRUST WASHER, 3.6MM YELLOW  | A/R                     |
| 62                   | 1012722            | GEAR, 25 TOOTH   | 1                       |
| 63                   | 1012727            | SNAP RING  | 2                       |
| 64                   | 1016594            | GEAR, 29 TOOTH   | 1                       |
| 65                   | 1012720            | INPUT SHAFT  | 1                       |
| 66                   | 1012752            | ROLL PIN   | 1                       |
| 67                   | 1012750            | SHIFTER ARM LEVER, INSIDE  | 1                       |
| 68                   | 1012748            | SHIFTER SPRING   | 1                       |
| 69                   | 1012747            | SHIFTER BALL   | 1                       |
| 70                   | 1012746            | SLEEVE SHIFT ARM   |                         |
| 71<br>72             | 1012745<br>1012749 | SHIFT ROD<br>ROLL PIN  | 1                       |
| 72                   | 1012749            | BELLEVILLE SPRING  | 2                       |
|                      |                    |  |                         |

10-3

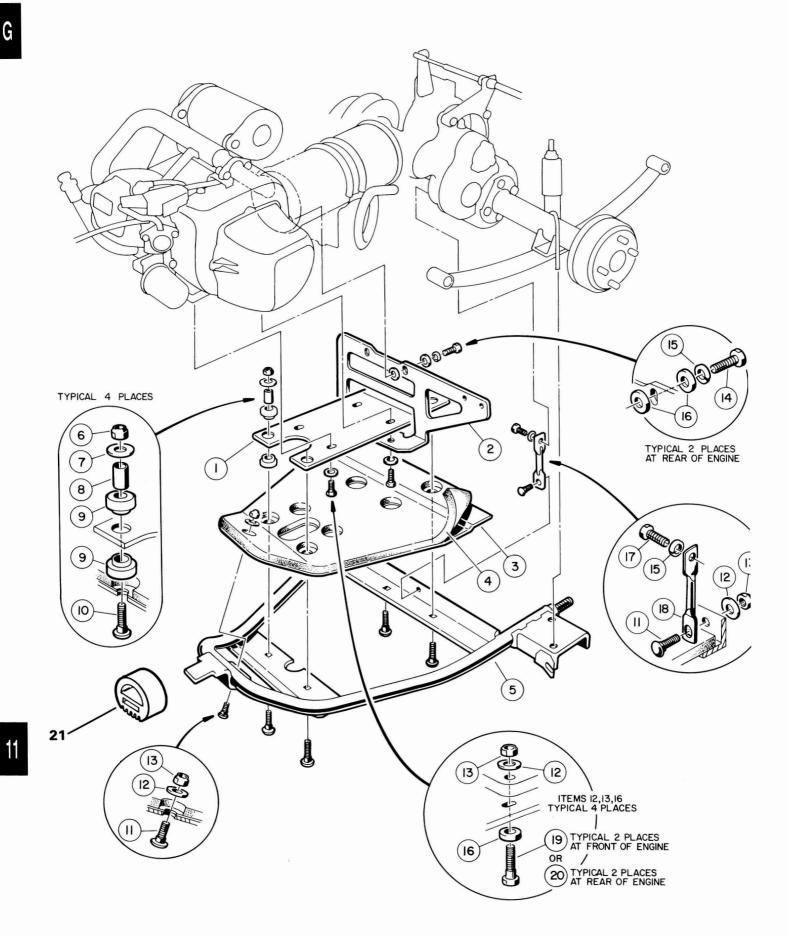
# Section 11 REAR SUSPENSION



## REAR SUSPENSION ASSEMBLY

#### REAR SUSPENSION ASSEMBLY

| ITEM<br>NUMBER | PART<br>NUMBER | 1 2 3 4 DESCRIPTION   | UNITS<br>PER<br>VEHICLE |
|----------------|----------------|---|-------------------------|
|                |                | REAR SPRING SHACKLE<br>DIMILED LOCKNUT, 39-16 UNC<br>STEEL BUSHING<br>NUT, 39-24 UNC HEX<br>SHOCK ABSORBER CUSHION KIT<br>SHOCK ABSORBER KIT<br>INCLUDES ITEM 8<br>UCKWASHER 38<br>NUT, 39-16 UNC X 3-38°<br>DIMILED LOCKNUT, 59-11<br>FLATWASHER, 50<br>SHOCK ABSORBER KIT<br>INCLUDES ITEMS 8 AND 7 | PER<br>VEHICLE          |

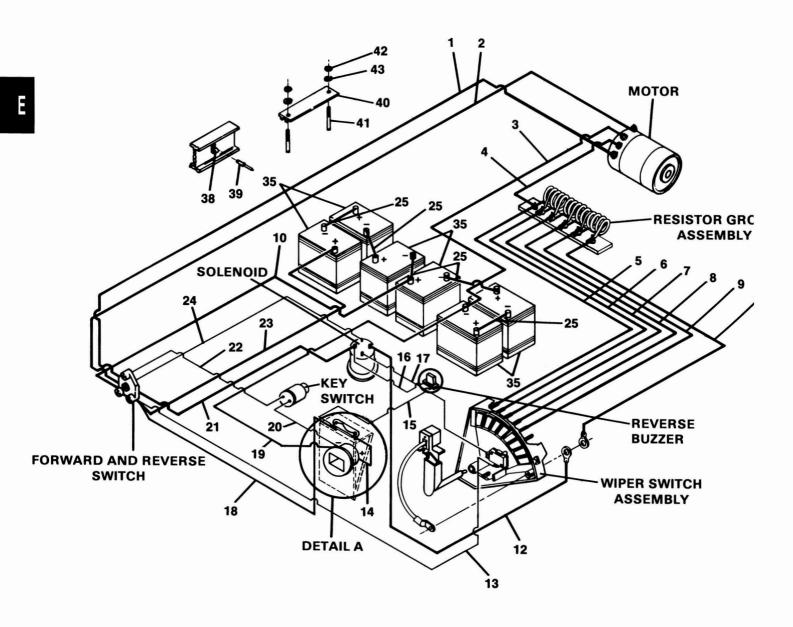


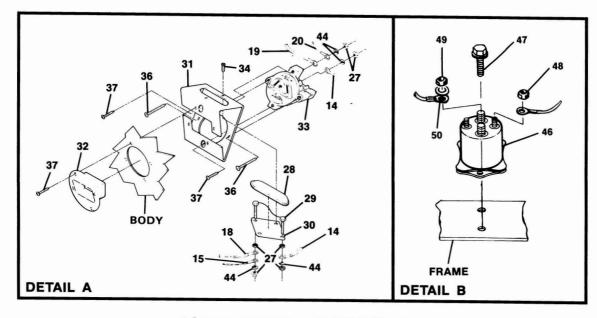
#### INNER FRAME ASSEMBLY

| ITEM<br>NUMBER | PART<br>NUMBER     | DESCRIPTION  |         |
|----------------|--------------------|--|---------|
|                |                    | 1 2 3 4 Description  | VEHICLE |
| 1              | 1016869            | ENGINE MOUNTING PLATE  | 1       |
| 2              | 1016206            | MUFFLER MOUNTING PLATE   | 1       |
| 3<br>4         | 1016196<br>1016197 | BELLY PAN<br>SOUND INSULATION                                    | 1       |
| 5              | 1016870            | INNER FRAME  | 1       |
| 6              | 8754               | NYLON LOCKNUT, 3/8-16  | 4       |
| 7              | 808                | FLATWASHER   | 4       |
| 8<br>9         | 1012291<br>1012290 | STEEL BUSHING<br>ENGINE MOUNTS                                   | 4<br>8  |
| 10             | 1012290            | ROUND HEAD SQUARE NECK BOLT, 3/8-16 X 2-1/4                      | 4       |
| 11             | 1015932            | ROUND HEAD SQUARE NECK BOLT, 5/16-18 X 1                         | 2       |
| 12             | 1241               | FLATWASHER, 5/16" DIAMETER                                       | 6       |
| 13             | 7473               | NYLON LOCKNUT, 5/16-18   | 6       |
| 14<br>15       | 1015709<br>7174    | HEX HEAD CAP SCREW, M8-1.25 X 30MM<br>LOCKWASHER, 5/16" DIAMETER | 2<br>3  |
| 16             | 1012571            | HEAVY FLATWASHER, 5/16" DIAMETER                                 | 8       |
| 17             | 1010577            | HEX HEAD SCREW, 5/16-18 X 1-1/2                                  | 1       |
| 18             | 1016200-01         | TRANSMISSION STRAP   | 1       |
| 19<br>20       | 8963<br>8016       | HEX HEAD BOLT, 5/16-18 X 1-3/4                                   | 2<br>2  |
| 20<br>21       | 8916<br>1012164    | HEX HEAD CAP SCREW, 5/16-18 X 2<br>SNUBBER                       | 2       |
| 2.             | 1012101            |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
| i.             |                    |  |         |
|                |                    |  | 1       |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                | 1                  |  |         |
|                | 1                  |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                | 1                  |  |         |
|                | 1                  |  | l l     |
|                |                    |  |         |
| 1              | 1                  |  |         |
| 1              | 1                  |  |         |
|                |                    |  |         |
|                |                    |  |         |
|                |                    |  | 1       |
|                |                    |  |         |
|                |                    |  |         |
| 1              |                    |  |         |
|                | 1                  |  |         |
|                |                    |  |         |

G

# Section 12 ELECTRICAL

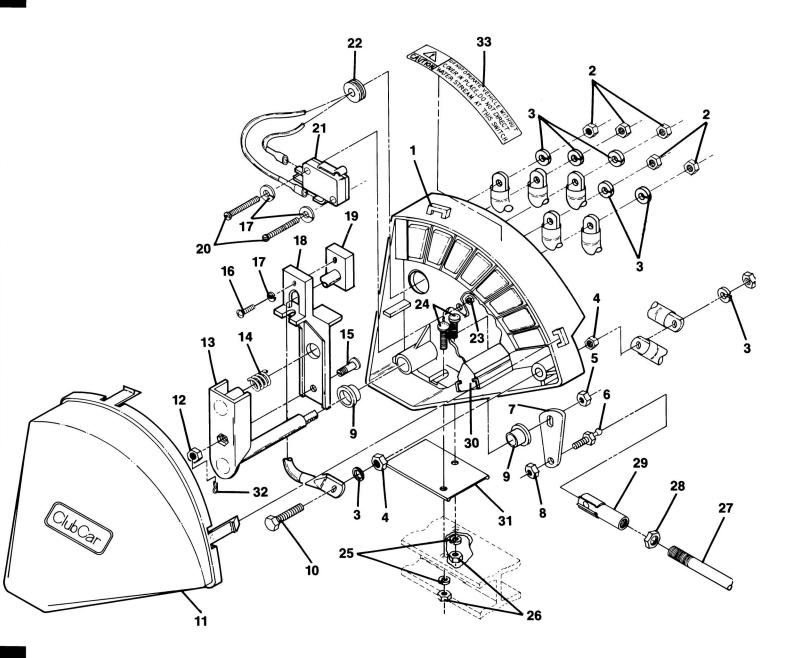




**POWER WIRING - ELECTRIC VEHICLE** 

## POWER WIRING - ELECTRIC VEHICLE

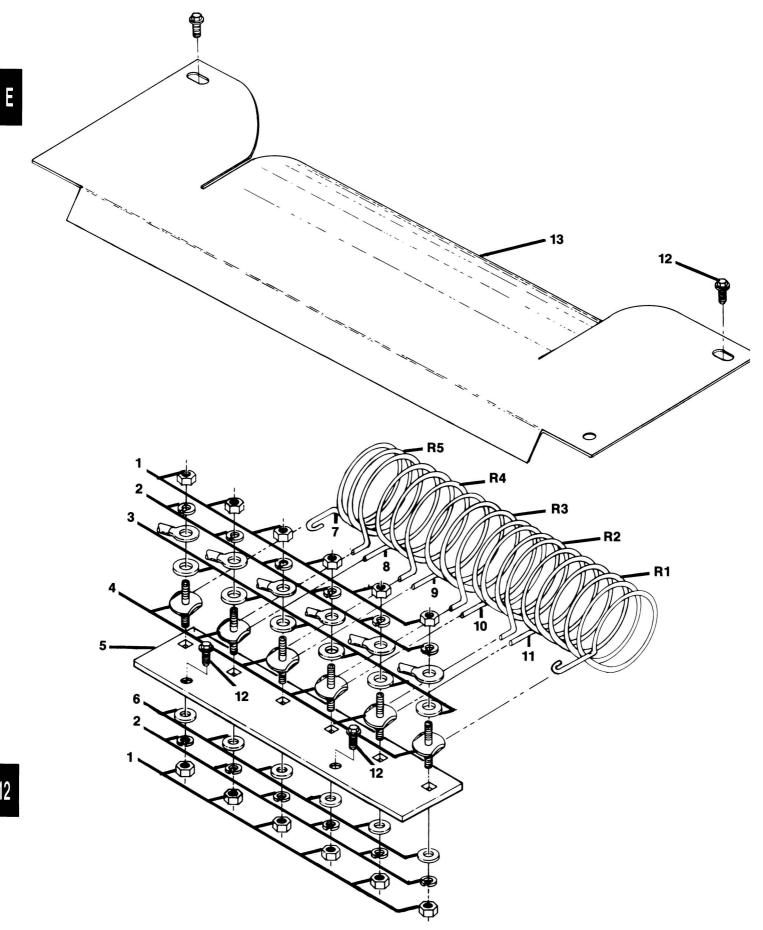
| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE |
|----------------|--------------------|--|-------------------------|
|                |                    |  | TERNOLE                 |
| 1              | 1016070            | WIRE ASSEMBLY #6 BROWN                                     | 1                       |
| 2<br>3         | 1016069<br>1012651 | WIRE ASSEMBLY #6 PURPLE<br>WIRE ASSEMBLY #6 BLACK          |                         |
| 4              | 1012051            | WIRE ASSEMBLY #0 BLACK<br>WIRE ASSEMBLY #6 GREY            | 1                       |
| 5              | 1010000            | WIRE ASSEMBLY #6 BLACK                                     |                         |
| 6              | 1014035            | WIRE ASSEMBLY #6 BLUE                                      | lil                     |
| 7              | 1014034            | WIRE ASSEMBLY #6 GREEN                                     | 1                       |
| 8              | 1014033            | WIRE ASSEMBLY #6 YELLOW                                    | 1                       |
| 9              | 1014032            | WIRE ASSEMBLY #6 ORANGE                                    | 1                       |
| 10<br>11       | 1014828<br>1014030 | WIRE ASSEMBLY #6 GREEN                                     | 1                       |
| 12             | 1014030            | WIRE ASSEMBLY #6 WHITE<br>WIRE ASSEMBLY #6 WHITE           |                         |
| 13             | 1014022            | WIRE ASSEMBLY #18 RED                                      |                         |
| 14             | 1013092            | WIRE ASSEMBLY #10 RED                                      | 1 1                     |
| 15             | 1014024            | WIRE ASSEMBLY #18 ORANGE                                   | 1                       |
| 16             | 1012230            | WIRE ASSEMBLY #18 WHITE                                    | 1                       |
| 17             | 1014023            | WIRE ASSEMBLY #18 GREEN                                    | 1                       |
| 18             | 1012237            | WIRE ASSEMBLY #10 RED                                      | 1                       |
| 19             | 1011010            | WIRE ASSEMBLY #10 WHITE                                    |                         |
| 20<br>21       | 1011007<br>1014039 | WIRE ASSEMBLY #18 RED<br>WIRE ASSEMBLY #6 WHITE            | 1                       |
| 22             | 1011006            | WIRE ASSEMBLY #18 BLUE                                     |                         |
| 23             | 1011069            | WIRE ASSEMBLY #6 RED                                       | 1                       |
| 24             | 1014040            | WIRE ASSEMBLY #18 YELLOW                                   | 1                       |
| 25             | 1010958            | WIRE ASSEMBLY #6 BLACK                                     | 5                       |
| 27             | 8797               | NUT #10-32, BRASS  | 6                       |
| 28             | 1012143            | FUSE LENS  | 1                       |
| 29<br>30       | 1012085<br>1012142 | FUSE, 80 AMP<br>FUSE HOLDER                                | 1                       |
| 31             | 1012142            | FUSE AND RECEPTACLE MOUNTING BRACKET                       |                         |
| 32             | 1013649            | RECEPTACLE BEZEL   | 1                       |
| 33             | 4107               | CHARGER RECEPTACLE   | 1                       |
| 34             | 1013266            | SCREW, PHILLIPS HEAD, TYPE BT, #8-18 X 1/2"                | 2                       |
| 35             | 1016616-01         | CLUB CAR 6 VOLT BATTERY                                    | 6                       |
| 36             | 8795               | SELF TAPPING SCREW, PHILLIPS PAN HEAD # 7 X 1-3/4"         | 2                       |
| 37             | 1017183            | SELF TAPPING SCREW, PHILLIPS PAN HEAD # 7 X 3/4"           | 6<br>3                  |
| 38<br>39       | 1012022<br>1606    | CABLE CLAMP<br>POP RIVET, 3/16"                            | 3                       |
| 40             | 1010908            | BATTERY HOLD DOWN  | 3                       |
| 41             | 1013683            | "J" BOLT   | 6                       |
| 42             | 1014305            | HEX NUT, 5/16-18 UNC S.S.                                  | 18                      |
| 43             | 1011578            | FLATWASHER, TYPE B, 5/16"                                  | 6                       |
| 44             | 1016               | #10 SPLIT LOCKWASHER                                       | 4                       |
| 45             | 1014516            | FUSE LINK KIT (NOT SHOWN)                                  | 1                       |
| 46             | 8016               | INCLUDES ITEMS 27, 28, 29, 30 AND 44<br>SOLENOID – 36 VOLT | 1                       |
| 40             | 1012285            | 1/4-20 X 5/8" THREAD ROLLING SCREW                         | 2                       |
| 48             | 7893               | #10-32 HEX NUT   | 2                       |
| 49             | 1242               | 5/16 X 18 HEX NUT  | 2                       |
| 50             | 7174               | WASHER, 5/16 HELICAL SPRING                                | 2                       |
|                |                    |  |                         |
|                | 1                  |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  | 1                       |
|                |                    |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |
|                | 1                  |  |                         |
|                | 1                  |  |                         |
|                |                    |  |                         |
|                |                    |  |                         |





#### V-GLIDE WIPER SWITCH

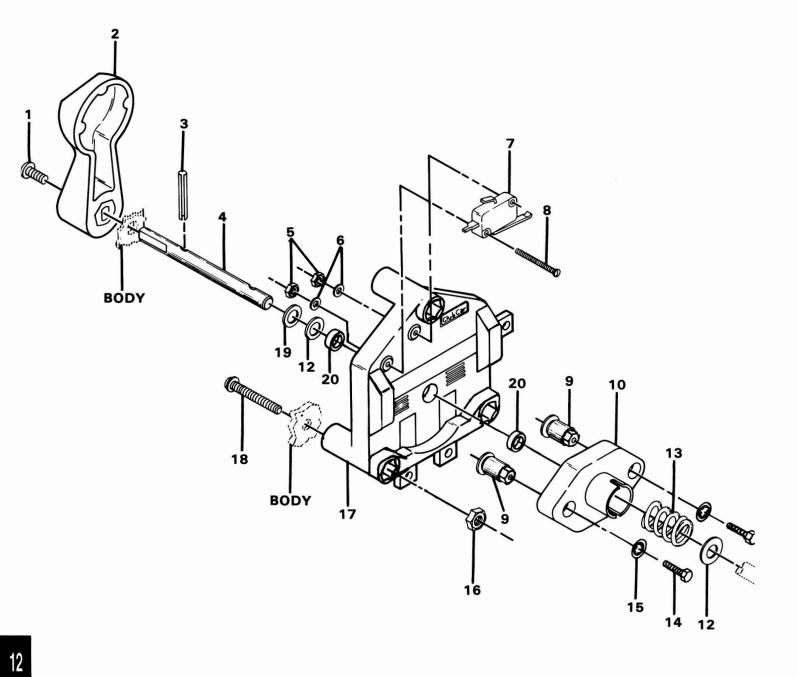
| ITEM     | PART               | DESCRIPTION  | UNITS<br>PER |
|----------|--------------------|--|--------------|
| NUMBER   | NUMBER             | 1234   | VEHICLE      |
|          |                    |  |              |
|          | 1016140            | V-GLIDE CONTROLLER ASSEMBLY<br>INCLUDES ITEMS 1 THRU 23, 30, 32 AND 33 | 1            |
| 7        | 1014999            | SPEED CONTROLLER CASE ASSEMBLY   | 1            |
| 2        | 1014               | 1/4"-20 UNC HEX NUT, BRASS   | 5            |
| 3        | 451                | 1/4" SPLIT LOCKWASHER  | 7            |
| 4<br>5   | 1014253<br>7473    | 1/4"-20 BRASS JAM NUT<br>5/16"-18 UNC NYLON LOCKNUT                    | 3            |
| 6        | 1012353            | 1/4" X 1/4"-28, SHORT BALL STUD  | i i          |
| 7        | 1014003            | SPEED CONTROLLER BELL CRANK  | 1            |
| 8        | 8449               | 1/4"-28 DIMPLED LOCKNUT  | 1            |
| 9<br>10  | 1012903<br>1014189 | 3/8" X 1/2" FLANGE BEARING<br>1/4"-20 X 2.00 HEX CAP SCREW, BRONZE     | 2<br>1       |
| 11       | 1013886            | SPEED CONTROLLER COVER   | 1            |
| 12       | 7893               | #10-32 UNF HEX NUT   | 1            |
| 13       | 1014017            | SPEED CONTROLLER SHAFT AND CARRIER                                     | 1            |
| 14<br>15 | 1013998<br>1014000 | SPEED CONTROLLER BRUSH SPRING<br>SPEED CONTROLLER ADJUSTING STUD       | 1            |
| 16       | 1014019            | #4-40 UNC TYPE "F" SCREW   | 1            |
| 17       | 8058               | #4 SPLIT LOCKWASHER  | 3            |
| 18       | 1013887            | SPEED CONTROLLER ARM   | 1            |
| 19<br>20 | 1013860<br>8056    | SPEED CONTROLLER BRUSH<br>#4-40 UNC X 3/4" ROUND HEAD SCREW            | 1 2          |
| 21       | 1014807            | LIMIT SWITCH   | 1            |
| 22       | 1014010            | SPLIT GROMMET  | 1            |
| 23       | 8057               | #4-40 UNC HEX NUT  | 2            |
| 24<br>25 | 1014109<br>1016175 | #10-24 X 3/4" ROUND HEAD BOLT<br>#10 SPLIT LOCKWASHER                  | 2<br>2       |
| 25       | 1010173            | #10 HEX NUT  | 2            |
| 27       | 1014016            | ACCELERATOR ROD  | 1            |
| 28       | 1011084            | 1/4-28 JAM NUT   | 2            |
| 29<br>30 | 1011734<br>1014414 | Ball Joint<br>Bumper, speed controller                                 | 2<br>1       |
| 31       | 1014367            | SHIM, SPEED CONTROLLER   | 1            |
| 32       | 1014413            | HAIR SPRING COTTER PIN   | 1            |
| 33       | 1014660            | SPEED CONTROLLER DECAL   | 1            |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          | 1                  |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
| 1        |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          |                    |  |              |
|          | 1                  |  |              |
|          | 1                  |  |              |
|          |                    |  |              |
|          | 1                  |  |              |
|          |                    |  |              |



RESISTOR AND BOARD ASSEMBLY - V-GLIDE

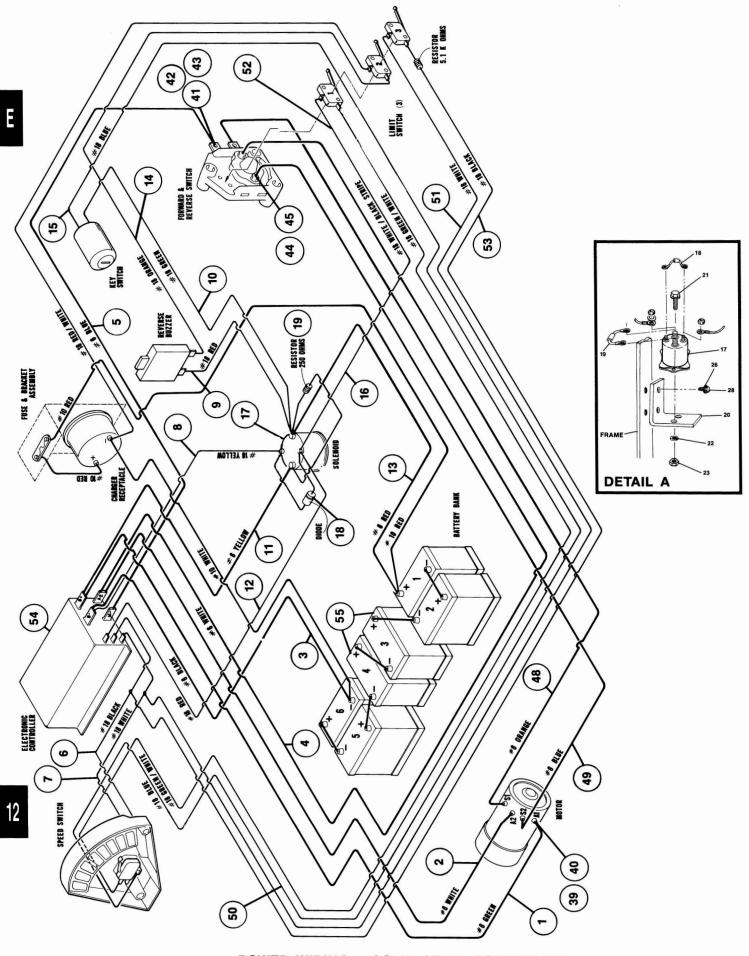
## RESISTOR AND BOARD ASSEMBLY - V-GLIDE

| ITEM PAR  | RESISTOR AND BOARD ASSEMBLY - V-GLIDE  | UNITS   |
|---|--|---------|
| NUMBER NUMB   | ER 1 2 3 4 DESCRIPTION   | VEHICLE |
| NUMBER NUMB<br>1 10<br>2 4<br>3 10143<br>4 10140<br>5 10147 | ER     1 2 3 4       28     1/4"-20 UNC HEX NUT       51     1/4" SPLIT LOCKWASHER       06     1/4" WIDE FLATWASHER       45     RESISTOR COIL STANDOFF       28     RESISTOR MOUNTING BOARD       32     1/4" FLATWASHER       55     RESISTOR COIL       54     RESISTOR COIL       13     RESISTOR COIL       14     RESISTOR COIL       14     RESISTOR COIL       29     RESISTOR COIL       85     1/4-20 UNC X 5/8" THREAD ROLLING SCREW | PER     |



## FORWARD AND REVERSE SWITCH ASSEMBLY - V-GLIDE

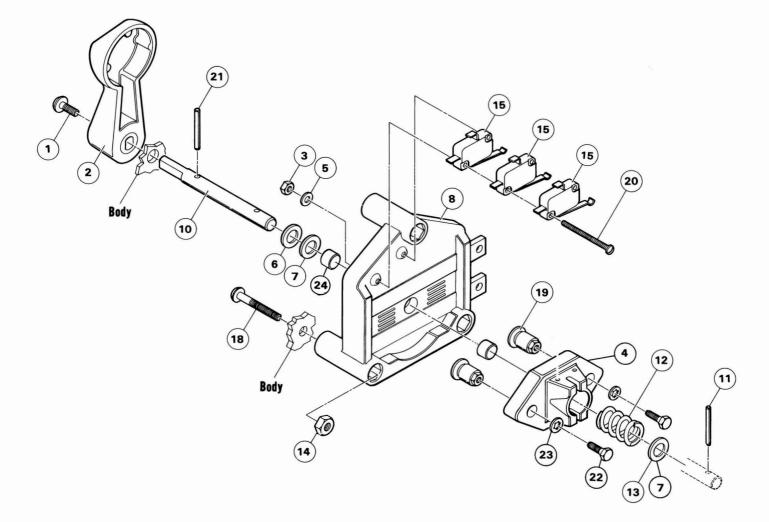
| ITEM     | PART               | DECODINTION  | UNITS   |
|----------|--------------------|--|---|
| NUMBER   | NUMBER             | 1 2 3 4 DESCRIPTION  | VEHICLE   |
|          |                    |  |   |
|          | 1011997            | FORWARD AND REVERSE SWITCH ASSEMBLY  |   |
|          |                    | COMPLETE EXCLUDING ITEMS 1 AND 2 AND   |   |
|          | 1010100            | MOUNTING HARDWARE, ITEMS 14, 15, 16 AND 18<br>SCREW, PHILLIPS MACHINE, #8-32   | 1   |
| 1<br>2   | 1013198<br>1012987 | SWITCH HANDLE, FORWARD AND REVERSE   | 1   |
| 3        | 1231               | ROLL PIN, 1/8 X 1"   | 1   |
| 4        | 1012988            | SHAFT, FORWARD AND REVERSE SWITCH  | 1   |
| 5        | 8057               | NUT, HEX, #4-40 UNC  | 2   |
| 6        | 8058               | LOCKWASHER, #4   | ĩ   |
| 7        | 1014808            | LIMIT SWITCH, FORWARD AND REVERSE<br>SCREW, SLOTTED ROUND HEAD, #4-40 X 1-1/8" | 2   |
| 8<br>9   | 1011991<br>8793    | ROTOR CONTACT  | 2   |
| 10       | 1016130            | SWITCH ROTOR, FORWARD AND REVERSE  | 1   |
| 11       | 1011993            | ROLL PIN, 3/16" X 1-3/8"   | 1   |
| 12       | 1011990            | FLATWASHER, 3/8"   | 1   |
| 13       | 7627               | SHAFT SPRING, FORWARD AND REVERSE  | 2   |
| 14       | 8450               | SCREW, HEX HEAD MACHINE, #10-24  | 2   |
| 15       | 8049<br>8233       | LOCKWASHER, INTERNAL TOOTH #10<br>LOCKNUT, NYLON, 1/4-20                       | 3   |
| 16<br>17 | 8233<br>1014273    | SWITCH CASE, FORWARD AND REVERSE   | 1   |
| 1 "      | 1014210            | INCLUDES ITEM 20   |   |
| 18       | 1011988            | SCREW, TRUSS HEAD PHILLIPS, 1/4-20 X 2"  | 3   |
| 19       | 1014065            | WASHER, PLASTIC, 3/8"  | 2   |
| 20       | 1014145            | BEARING  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          | 1                  |  |   |
|          |                    |  |   |
|          | 1                  |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  | 1   |
|          | 1                  |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          |                    |  |   |
|          | 1                  |  | and the second se |



POWER WIRING - SOLID STATE CONTROLLER

## POWER WIRING - SOLID STATE CONTROLLER

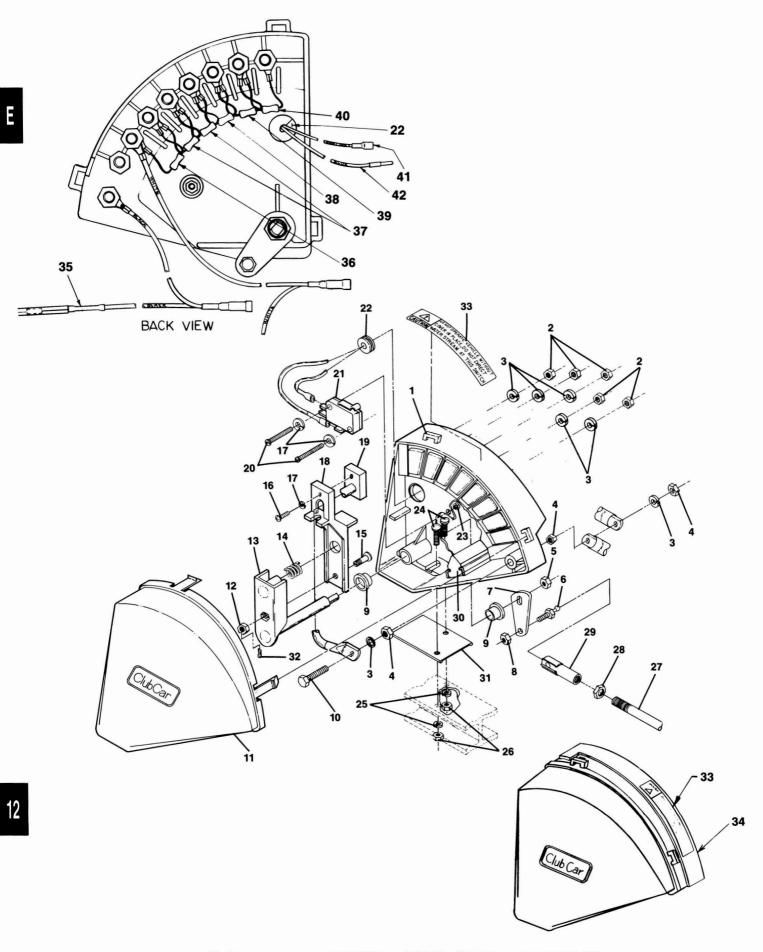
| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4 DESCRIPTION   | UNITS<br>PER |
|----------------|--------------------|---|--------------|
|                |                    | 1 2 3 4 DESCRIPTION   | VEHICLE      |
|                | 1015070            |   |              |
| 1              | 1015879<br>1015860 | CONTROLLER WIRING ASSEMBLY<br>WIRE ASSEMBLY #6 GREEN  | 1            |
| 2              | 1015861            | WIRE ASSEMBLY #6 WHITE  | 1            |
| 3              | 1016137            | WIRE ASSEMBLY #6 BLACK  | 1            |
| 4<br>5         | 1015856<br>1015857 | WIRE ASSEMBLY #6 WHITE  | 1            |
| 6              | 1015863            | WIRE ASSEMBLY #6 BLUE<br>WIRE ASSEMBLY #18 BLACK  | 1            |
| 7              | 1015864            | WIRE ASSEMBLY #18 WHITE   | 1            |
| 8<br>9         | 1015866<br>1016135 | WIRE ASSEMBLY #18 YELLOW  | 1            |
| 10             | 1016135            | WIRE ASSEMBLY #18 RED<br>WIRE ASSEMBLY #18 GREEN  | 1            |
| 11             | 1015858            | WIRE ASSEMBLY #6 YELLOW   | 1            |
| 12             | 1015865            | WIRE ASSEMBLY #18 RED   |              |
| 13<br>14       | 1015859<br>1016134 | WIRE ASSEMBLY #6 RED  | 1            |
| 15             | 1016134            | WIRE ASSEMBLY #18 ORANGE<br>WIRE ASSEMBLY #18 BLUE  | 1            |
| 16             | 1016122            | WIRE ASSEMBLY #18 BLACK/WHITE   | 1            |
| 17             | 8016               | SOLENOID — 36 VOLT  | 1            |
| 18<br>19       | 1014948<br>1014947 | DIODE ASSEMBLY  | 1            |
| 20             | 1014947<br>1015838 | RESISTOR ASSEMBLY<br>SOLENOID MOUNTING BRACKET  | 1            |
| 21             | 7847               | 1/4-20 X 3/4 HEX HEAD SCREW (ATTACHES SOLENOID TO SOLENOID MOUNTING BRACKET)  | 1            |
| 22             | 451                | 1/4 HELICAL SPRING LOCKWASHER (ATTACHES SOLENOID TO SOLENOID MOUNTING BRACKET)  | 2<br>2       |
| 23<br>24       | 1028               | 1/4-20 HEX NUT (ATTACHES SOLENOID TO SOLENOID MOUNTING BRACKET)   | 2            |
| 24<br>25       | 1015837<br>1014943 | MOUNTING PLATE – CONTROLLER<br>1/4-20 X 1-1/4 ROUND HEAD SQUARE NECK BOLT   | 1            |
|                | 1011040            | (ATTACHES CONTROLLER MOUNTING PLATE TO FRAME)   | 2            |
| 26             | 451                | 1/4 HELICAL SPRING LOCKWASHER (ATTACHES CONTROLLER MOUNTING PLATE TO FRAME)   | 2            |
| 27             | 1028               | 1/4-20 HEX NUT (ATTACHES CONTROLLER MOUNTING PLATE TO FRAME)  | 2            |
| 28<br>29       | 1012285<br>451     | 1/4-20 X 5/8" HEX WASHER HEAD SCREW (ATTACHES SOLENOID ASSEMBLY TO FRAME)   | 2            |
| 34             | 1014943            | 1/4 HELICAL SPRING LOCKWASHER (ATTACHES SOLENOID ASSEMBLY TO FRAME)<br>1/4-20 X 1.25 ROUND HEAD SQUARE NECK BOLT (ATTACHES CONTROLLER TO FRAME) | 2            |
| 35             | 451                | 1/4 HELICAL SPRING LOCKWASHER (ATTACHES CONTROLLER TO FRAME)  | 4            |
| 36             | 1028               | 1/4-20 HEX NUT (ATTACHES CONTROLLER TO FRAME)   | 4            |
| 37<br>38       | 332<br>1016631     | 1/4 FLATWASHER (ATTACHES CONTROLLER TO FRAME)   | 4            |
| 39             | 7174               | PUSH NUT .187<br>5/16 HELICAL SPRING LOCKWASHER (ATTACHES WIRES TO MOTOR)   | 4            |
| 40             | 1242               | 5/16-18 HEX NUT (ATTACHES WIRES TO MOTOR)   | 4            |
| 41             | 403                | 1/4-20 X 5/8" HEX HEAD BOLT (ATTACHES WIRES TO FORWARD & REVERSE CONTACT BARS)  | 4<br>2       |
| 42<br>43       | 451<br>1028        | 1/4 LOCKWASHER (ATTACHES WIRES TO FORWARD & REVERSE CONTACT BARS)   | 2            |
| 43             | 8450               | 1/4-20 HEX NUT (ATTACHES WIRES TO FORWARD & REVERSE CONTACT BARS) '<br>#10-24 X 1/2" HEX HEAD SCREW (ATTACHES WIRES TO FORWARD & REVERSE ROTOR) | 2            |
| 45             | 8049               | #10 LOCKWASHER (ATTACHES WIRES TO FORWARD & REVERSE ROTOR)  | 2<br>2       |
| 46             | 1606               | 3/16 POP RIVET  | 3            |
| 47             | 1012022            |   | 3            |
| 48<br>49       | 1014854<br>1014855 | WIRE ASSEMBLY #6 ORANGE<br>WIRE ASSEMBLY #6 BLUE  | 1            |
| 50             | 1016142            | WIRE ASSEMBLY #18 BLUE  | 1            |
| 51             | 1016019            | WIRE ASSEMBLY #18 WHITE   | 1            |
| 52<br>52       | 1014839            | WIRE ASSEMBLY #18 GREEN/WHITE   | 1            |
| 53<br>54       | 1016018<br>1014749 | WIRE ASSEMBLY #18 BLACK<br>ELECTRONIC CONTROLLER  | 1            |
| 55             | 1013697            | CLUB CAR 6 VOLT BATTERY   | 1            |
| 56             | 1010908            | BATTERY HOLD DOWN (NOT SHOWN)   | 6<br>3       |
| 57             | 1013683            | "J" BOLT (NOT SHOWN)  | 6            |
| 58<br>59       | 1014305<br>1011578 | HEX NUT, 5/16-18 UNC STAINLESS STEEL (NOT SHOWN)<br>FLATWASHER, TYPE B, 5/16" (NOT SHOWN)   | 18           |
| 55             | 1011378            | FLATWASHER, TYPE B, 5/16" (NOT SHOWN)   | 6            |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   | L            |



Ε

#### F&R SWITCH - SOLID STATE CONTROLLER

| ITEM<br>NUMBER   | PART<br>NUMBER   | 1234   | DESCRIPTION | UNITS<br>PER<br>VEHICLE   |
|--|--|--|-------------|---|
| 1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>25<br>18<br>19<br>20<br>21<br>22<br>3<br>24 | 1015846<br>1013198<br>1012987<br>8057<br>1016130<br>8058<br>1014065<br>1011990<br>1015830<br>1014145<br>1012988<br>1011993<br>7627<br>1014808<br>1011988<br>8793<br>1014871<br>1231<br>8450<br>8049<br>1014145 | F&R SWITCH ASSEMBLY<br>SCREW, TRUSS HEAD<br>SWITCH HANDLE<br>#4-40 UNC HEX NUT<br>F&R SWITCH ROTOR<br>#4 LOCKWASHER<br>FLATWASHER (DELRIN)<br>3/8" FLATWASHER (DELRIN)<br>3/8" FLATWASHER (DELRIN)<br>3/8" FLATWASHER (DELRIN)<br>3/8" FLATWASHER (DELRIN)<br>5/8" SHAFT SPRING<br>LIMIT SWITCH<br>SCREW, TRUSS HEAD PHILLIPS<br>ROTOR CONTACT<br>#4-40 X 200 HEX WASHER HEAD SCREW<br>ROLL PIN 1/8" X 1.00<br>SCREW, HEX HEAD #10-34<br>LOCKWASHER, #10 INTERNAL TOOTH<br>BEARING |             | 1<br>1<br>2<br>1<br>2<br>1<br>2<br>1<br>2<br>1<br>2<br>1<br>2<br>2<br>2<br>1<br>2<br>2<br>2 |

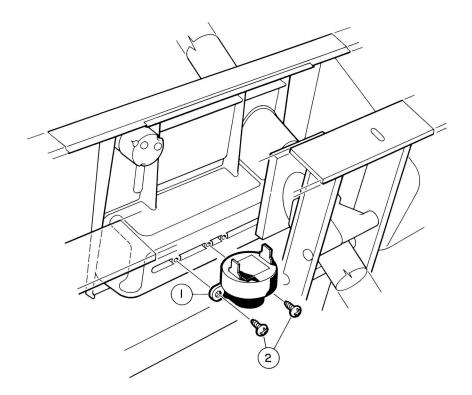


V-GLIDE WIPER SWITCH - SOLID STATE CONTROLLER

12-14

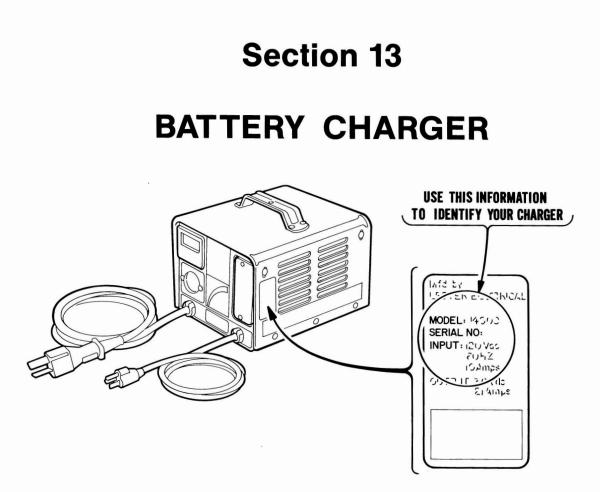
## V-GLIDE WIPER SWITCH - SOLID STATE CONTROLLER

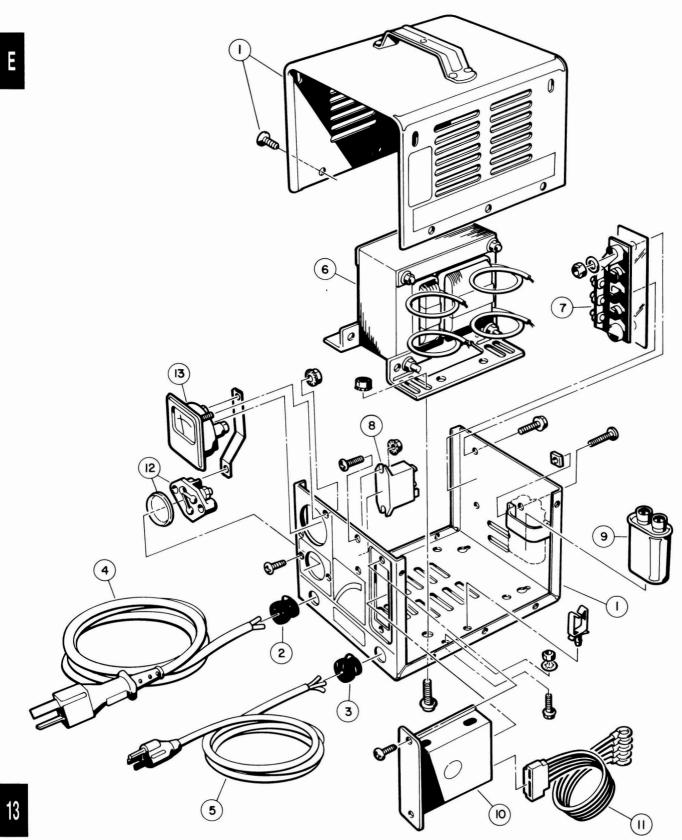
| ITEM PART<br>NUMBER NUMBER 1234  | DESCRIPTION  | UNITS<br>PER<br>VEHICLE  |
|--|--|--|
| NUMBER         NUMBER         1 2 3 4           1         1014917         SPEED           2         1014         1/4"-20           3         451         1/4" S           4         1014253         1/4"-20           5         7473         5/16"-1           6         1012353         1/4" X           7         1014003         SPEED           8         8449         1/4"-20           8         8449         1/4"-21           9         1012903         3/8" X           10         1014189         1/4"-20           11         1013886         SPEED           12         7893         #10-32           13         1014017         SPEED           14         1013998         SPEED           15         1014000         SPEED           16         1014019         #4-40           17         8058         #4 SP           18         1013860         SPEED           20         8057         #4-40           21         1014010         SPLIT           23         8057         #4-40           24         1014109 | DESCRIPTION<br>WIPER SWITCH — SOLID STATE CONTROLLER<br>O CONTROLLER CASE<br>D UNC HEX NUT, BRASS<br>UNC HEX NUT, BRASS<br>UNC NYLON LOCKNUT<br>(1/4/28, SHORT BALL STUD<br>D CONTROLLER BELL CRANK<br>B DIMPLED LOCKNUT<br>(1/2/ CLANGE BEARING<br>D CONTROLLER BUCK BRONZE<br>D CONTROLLER SHAFT AND CARRIER<br>D CONTROLLER SHAFT AND CARRIER<br>D CONTROLLER BUSH SPRING<br>D CONTROLLER BUSH<br>UNC X 34* ROUND HEAD SCREW<br>SWITCH<br>SPRINCH<br>SPRINCH<br>SPRINCH<br>SPRED CONTROLLER<br>SPRING COTTEN DEAD<br>SPRED CONTROLLER<br>SPRING COTTEN DEAD<br>STOR ASSEMBLY BUSH<br>STOR ASSEMBLY BUSH<br>STOR ASSEMBLY BUSH<br>STOR ASSEMBLY BUSH<br>STOR ASSEMBLY STOR<br>STOR ASSEMBL | PER<br>VEHICLE<br>1<br>1<br>5<br>7<br>3<br>1<br>1<br>1<br>1<br>2<br>1<br>1<br>1<br>1<br>2<br>2<br>2<br>2<br>2<br>2<br>1<br>1<br>1<br>1 |



## **REVERSE BUZZER**

| ITEM<br>NUMBER | PART<br>NUMBER     | 1 2 3 4  | DESCRIPTION | UNITS<br>PER<br>VEHICLE |
|----------------|--------------------|--|-------------|-------------------------|
| 1<br>2         | 1016851<br>1016849 | REVERSE BUZZER<br>#4-24 X .330 SCREW, PAN HEAD HI-LO |             | 1<br>2                  |
|                |                    |  |             |                         |
|                |                    |  |             |                         |
|                |                    |  |             |                         |
|                |                    |  |             |                         |
|                |                    |  | ,           |                         |
|                |                    |  |             |                         |
|                |                    |  |             |                         |

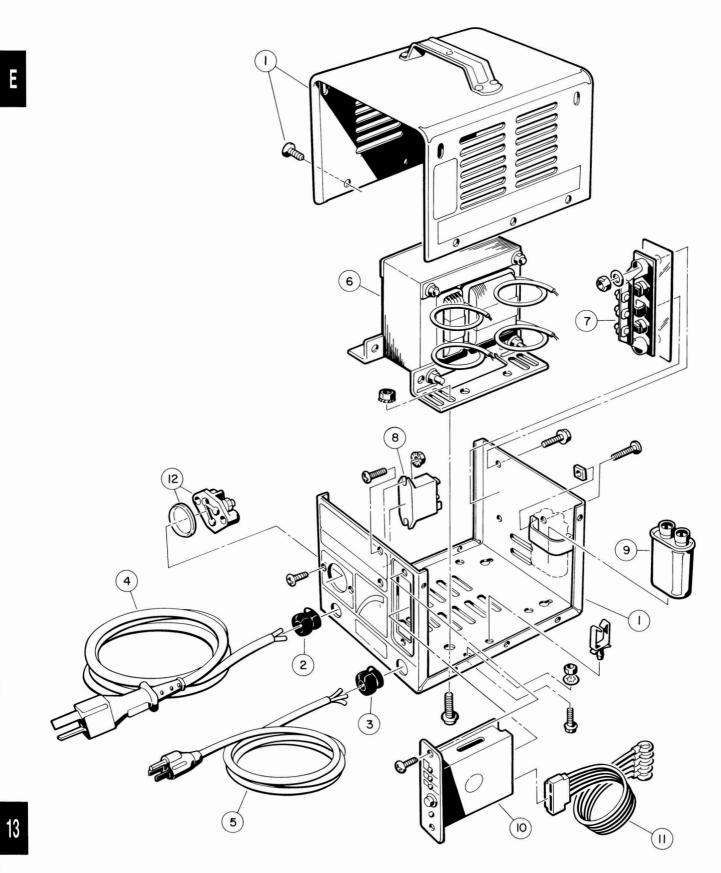




MODEL 13800 ACCU-POWER CHARGER

## MODEL 13800 ACCU-POWER CHARGER

|          |                          | 1 2 3 4 DESCRIPTION   | PER     |
|----------|--------------------------|---|---------|
|          |                          |   | VEHICLE |
| 1        | 1015907                  | CASE ASSEMBLY<br>INCLUDES FASTENERS   | 1       |
| 2        | 1012098                  | STRAIN RELIEF, 12 AWG DC CORD   | 1       |
| 2<br>3   | 1012042                  | STRAIN RELIEF, 10 AWG DC CORD   | 1       |
| 4        | 1015917<br>1016433-01    | STRAIN RELIEF, AC CORD<br>DC CORDSET, 12 AWG X 110 INCHES LONG              | 1       |
| 4        | 1016433-02               | DC CORDSET, 12 AWG X 146 INCHES LONG  | 1       |
| 4<br>4   | 1016433-03               | DC CORDSET, 10 AWG X 242 INCHES LONG  | 1       |
| 5        | 1016433-04<br>1015916-01 | DC CORDSET, 10 AWG X 110 INCHES LONG<br>AC CORDSET, 16 AWG X 80 INCHES LONG | 1       |
| 5        | 1015916-02               | AC CORDSET, 16 AWG X 110 INCHES LONG  | 1       |
| 6<br>7   | 1015912<br>1015914       | TRANSFORMER ASSEMBLY  | 1       |
| 8        | 1015914                  | HEATSINK ASSEMBLY WITH DIODES<br>36 VDC RELAY                               | 1       |
| 9        | 1015910                  | CAPACITOR   | 1       |
| 10<br>11 | 1015906<br>1015913       | TIMER KIT ASSEMBLY  | 1       |
| 12       | 1012101                  | CONTROL CABLE ASSEMBLY<br>FUSE ASSEMBLY                                     | 1       |
| 13       | 1015905                  | AMMETER   | 1       |
|          | 1016464                  | ACCU-POWER CHARGER ASSEMBLY   |         |
|          |                          | INCLUDES ITEMS 1 THRU 3, 6 THRU 13, 1 OF ITEMS 4 AND 5                      |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |
|          |                          |   |         |



MODEL 14000 ULTRA-POWER CHARGER

## MODEL 14000 ULTRA-POWER CHARGER

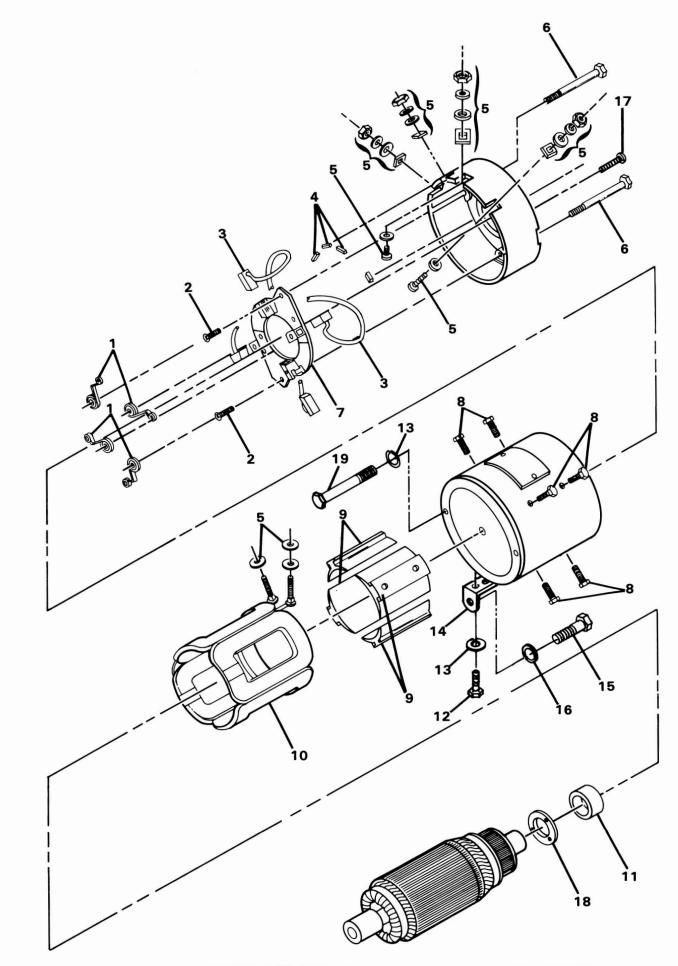
| ITEM<br>NUMBER  | PART<br>NUMBER   | 1 2 3 4 DESCRIPTION  | UNITS<br>PER<br>VEHICLE |
|---|--|--|-------------------------|
| 1<br>2<br>3<br>4<br>4<br>4<br>4<br>5<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12 | 1015909<br>1012042<br>1015917<br>1016433-01<br>1016433-02<br>1016433-04<br>1015916-02<br>1015912<br>1015914<br>1015910<br>1015908<br>1015913<br>1012101<br>1016463 | CASE ASSEMBLY<br>INCLUDES FASTEMENS<br>STRAIN RELIEF: 10 AWG NG COORD<br>STRAIN RELIEF: 20 CORD<br>CORDSET: 12 AWG X 140 INCHES LONG<br>CORDSET: 10 AWG X 240 INCHES LONG<br>CORDSET: 10 AWG X 240 INCHES LONG<br>CACORDSET: 10 AWG X 2 |                         |

E

Section 14

## MOTOR

E

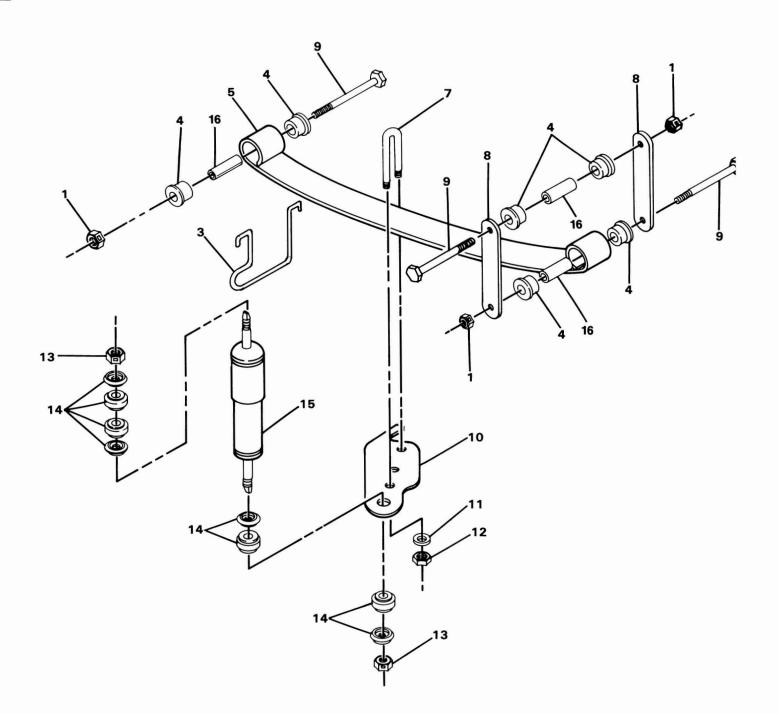


MOTOR ASSEMBLY FOR CLUB CAR MODELS 1012191 AND 1014678

## MOTOR ASSEMBLY FOR CLUB CAR MODELS 1012191 AND 1014678

| ITEM<br>NUMBER | PART<br>NUMBER     | 1234 DESCRIPTION  | UNITS<br>PER |
|----------------|--------------------|---|--------------|
|                | NOMBER             | 1 2 3 4 DESCRIPTION   | VEHICLE      |
|                | 1012191            | MOTOR ASSEMBLY COMPLETE   | 1            |
| 1              | 1011411            | BRUSH SPRING PACKAGE (4 PIECES)   | ÷ 1          |
| 2<br>3         | 1011283<br>1011410 | SCREW, BRUSH RIGGING  | 2            |
| 4              | 1011409            | BRUSH PACKAGE (4 PIECES)<br>RUBBER GASKET PACKAGE (4 PIECES)                | 1            |
| 5              | 1011407            | HARDWARE KIT  | 2<br>4       |
| 6              | 1011275            | MOTOR CLAMP SCREW (CE)  | 2            |
| 7<br>8         | 1011284<br>1011412 | BRUSH RIGGING   | 1            |
| 9              | 1011412            | SCREW, POLE PIECE PACKAGE (8 PIECES)<br>FIELD POLE PIECE PACKAGE (4 PIECES) | 1            |
| 10             | 1011288            | FIELD COILS, MODEL 1012191 — 2 HP   | 1            |
| 10<br>11       | 1011289            | FIELD COILS, MODEL 1014678 - 3-1/2 HP                                       | 1            |
| 12             | 1011290<br>7847    | BALL BEARING, DOUBLE SHIELD<br>BOLT, HEX HEAD, 1/4-20 X 3/4"                | 1            |
| 13             | 451                | LOCKWASHER, 1/4"  | 2            |
| 14             | 1012177            | MOTOR/AXLE CLIP   | 5<br>1       |
| 15<br>16       | 1010934<br>7174    | BOLT, HEX HEAD, 5/16-18 X 1"  | 1            |
| 17             | 1013893            | LOCKWASHER, 5/16"<br>SCREW, PAN HEAD, #8-32                                 | 1            |
| 18             | 1013894            | RETAINER-BEARING  | 3            |
| 19             | 1014201            | BOLT, HEX, 1/4-20 X 2-1/4"  | 1            |
|                |                    |   |              |
|                |                    |   | 1 1          |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    | 5   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |
|                |                    |   |              |

# Section 15 REAR SUSPENSION



#### REAR SUSPENSION ASSEMBLY

## REAR SUSPENSION ASSEMBLY

| ITEM  | PART  | REAR SUSPENSION ASSEMBLY  | UNITS   |
|---|---|---|---|
| NUMBER  | NUMBER  | 1 2 3 4 DESCRIPTION   | PER<br>VEHICLE  |
| 1<br>3<br>4<br>5<br>7<br>8<br>9<br>10<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17 | 1010138<br>1013207<br>1015583<br>1010974<br>1012180<br>7569<br>8755<br>1012181<br>1012182<br>720<br>8938<br>1010145<br>1011415<br>1014236<br>1012303<br>1013164 | DIMPLED LOCKNUT, 3/8-16 UNC<br>BRAK E CARLE SUPPORT<br>URETHANE BUSHING<br>TU BOLT<br>REAR SPRING SHACKLE<br>BOLT, HEX, 3/8-16 UNC X 3-3/8"<br>SHOCK MOUNT, ILET HAND<br>LOCKWSHER, 7/16"<br>NUT, HEX, 3/8-24 UNC<br>SHOCK ASSORBER CUSHION KIT<br>SHOCK<br>STEEL BUSHING<br>STEEL STEEL STEEL STEEL STEEL STEEL | 6<br>2<br>12<br>2<br>4<br>6<br>1<br>1<br>4<br>4<br>4<br>1<br>6<br>1 |

E



**Club Car, Inc.** P.O. Box 204658 Augusta, GA 30917-4658 USA



 Web
 www.clubcar.com

 Phone
 1.706.863.3000

 1.800.ClubCar
 1.800.ClubCar

 Int'l
 +1.706.863.3000

 Fax
 1.706.863.5808

