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To Go
About Your
Business**

TAYLOR-DUNN®



*Shown with optional steel
cab and doors*

Models Included:

R0-023-80 (R 3-80) with Ford drive

R0-023-80-36 (R 380-36) with Dana drive

R0-023-80-48 (R 380-48) with Dana drive

MANUAL MR-380-27

*Operation, Troubleshooting and
Replacement Parts Manual*

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TAYLOR-DUNN SERVICE CENTER

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B2-48 With Dump Bed Option



B2-10 Ambulance



*B2-48 with Steel Cab, Foldaway
4-Passenger Seat and Stake Sides*



P2-50 30,000 Pound Tow Tractor



ET 3000



ET1-50 Full Size Truck

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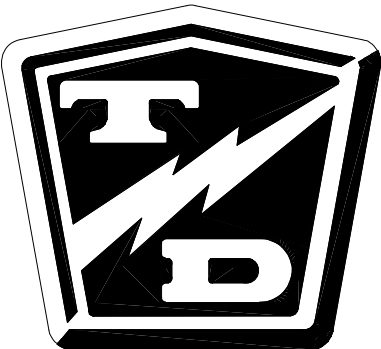
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Introduction

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ABOUT THIS MANUAL

The purchase of this vehicle shows a belief in high quality products manufactured in the USA. Taylor-Dunn®, a leading manufacturer of electric burden and personnel carriers since 1949, wants to be sure this vehicle provides years of reliable service. Please continue to read this manual and enjoy this high quality Taylor-Dunn® vehicle.

This manual is to serve as a guide for the service, repair, and operation of Taylor-Dunn® vehicles and is not intended as a training guide. Taylor-Dunn® has made every effort to include as much information as possible about the operation and maintenance of this vehicle.

Included in this manual are:

- Vehicle Description
- Safety Rules and Guidelines
- Operational Information
- Operator Responsibilities
- Owner Responsibilities
- Control Operation and Location Information
- Maintenance and Troubleshooting Information
- Standard Parts List

Before servicing, operating, training or performing maintenance on this or any other Taylor-Dunn® vehicle, read the appropriate Taylor-Dunn® manual.

Each Taylor-Dunn® manual references the applicable models and serial numbers on the front cover.

Please, be aware of all cautions, warnings, instructions, and notes contained in this manual.



WHO SHOULD READ THIS MANUAL

This manual is intended for use by anyone who is going to operate, own, perform maintenance on, service, or order parts for this Taylor-Dunn® vehicle. Each person should be familiar with the parts of this manual that apply to their use of this vehicle.



RESPONSIBILITIES

Of the Owner...

The owner of this or any Taylor-Dunn® vehicle is responsible for the overall maintenance and repairs of the vehicle, as well as the training of operators. Owners should keep a record of conducted training and maintenance performed on the vehicle. (OSHA Regulation, 29 CFR 1910.178 Powered Industrial Truck Operator Training).

Of the Operator...

The operator is responsible for the safe operation of the vehicle, preoperational and operational checks on the vehicle, and the reporting of any problems to service and repair personnel.

Of the Service Personnel...

The service personnel are responsible for the service and maintenance of the vehicle. At no time should a service person allow any untrained personnel to service or repair this or any Taylor-Dunn® vehicle. For the purposes of training, a qualified service person may oversee the repairs or services being made to a vehicle by an individual in training. At no time should an untrained individual be allowed to service or repair a vehicle without supervision. This manual is not a training guide.

Of the Passengers ...

The passengers are responsible to remain fully seated, keeping their hands, arms, and legs inside the vehicle at all times. Each passenger should be fully aware of the vehicle's operation. All forms of recklessness are to be avoided. Do not engage in horseplay.



INTRODUCTION

HOW TO USE THIS MANUAL

This manual is organized into five main sections:

INTRODUCTION

This section describes how to use this service manual and how to identify your vehicle.

Safety Rules and Operating Instructions

This section outlines the safety and operational issues, location and operation of controls, and the operational checks that are to be performed on this vehicle. It also includes various subjects that should be included in the operator and service training program.

Maintenance Service and Repair

This section gives specific information on the servicing of the vehicle and a schedule for maintenance checks.

Electrical and Charger Troubleshooting

This section identifies the troubleshooting procedures for testing the electrical system and battery charger.

Illustrated Parts

This section provides an illustrated view of various assemblies. The illustrations are accompanied by tables identifying the parts.

Conventions

Symbols and/or words that are used to define warnings, cautions, instructions, or notes found throughout this manual:

 WARNING

or,

 WARNING

A shaded box with the word “Warning” on its left denotes a warning. A warning alerts the reader of a hazard that may result in injury to themselves or others. Be sure to follow any instructions contained within a warning and exercise extreme care while performing the task.

 CAUTION

The symbol at the left and the bold text contained within a box denotes a “Caution” and is used to inform the reader that property damage may occur. Be sure to exercise special care and follow any instructions contained within a caution.

NOTE: Alerts the reader to additional information about a subject.



INTRODUCTION

HOW TO IDENTIFY YOUR VEHICLE

This manual applies to vehicles with the same model and serial numbers listed on the front cover including both the Ford and Dana style drive systems. Refer to illustrations below to identify the drive system in your vehicle.

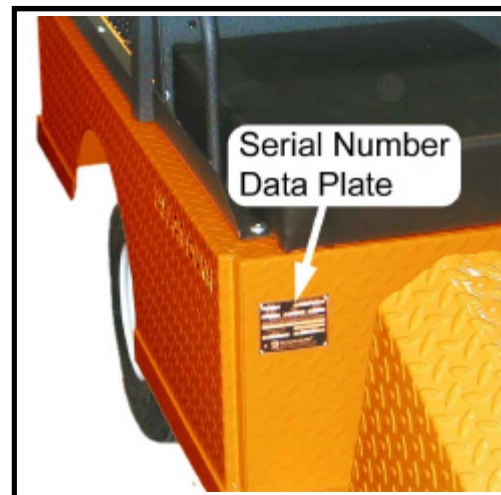
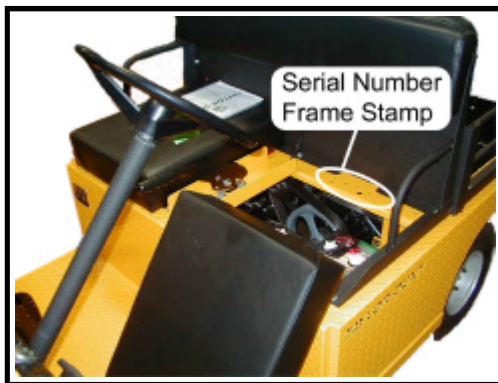
These vehicles are designed for driving on smooth surfaces in and around facilities such as industrial plants, nurseries, institutions, motels, mobile home parks, and resorts. They are not to be driven on public highways.

⚠ WARNING

This vehicle is not designed to be driven on public roads or highways. It is available in maximum designed speeds ranging from 7 to 15 mph. Do not exceed the maximum designed speed. Exceeding the maximum designed speed may result in steering difficulty, motor damage, and/or loss of control. Do not exceed locally imposed speed limits. Do not tow this vehicle at more than 5 mph.

This vehicle conforms to requirements for Type E vehicles as described in O.S.H.A. Standard Section 1910.178 (Powered Industrial Trucks) and with all applicable portions of the American National Standard for Personnel and Burden Carriers (ANSI B56.8).

The locations of the model and serial numbers are illustrated below:



Typical Dana drive



Typical Ford drive

TAKING DELIVERY OF YOUR VEHICLE

Inspect the vehicle immediately after delivery. Use the following guidelines to help identify any obvious problems:

- Examine the contents of all packages and accessories that may have come in separate packages with the vehicle.
- Make sure everything listed on the packing slip is there.
- Check that all wire connections, battery cables, and other electrical connections are secure.
- Check battery cells to be sure they are filled.
- Check the tire pressure, tightness of lug nuts, and for any signs of damage.

Check the operation of each of the following controls:

- Accelerator
- Brake
- Parking Brake
- Key-Switch
- Forward/Reverse Switch
- Reverse Beeper (if equipped)
- Front Headlight Switch
- Steering Wheel
- Horn



What To Do If a Problem is Found

If there is a problem or damage as a result of shipping, note the damage or problem on the bill of lading and file a claim with the freight carrier. The claim must be filed within 48 hours of receiving the vehicle and its accessories. Also, notify your Taylor-Dunn® dealer of the claim.

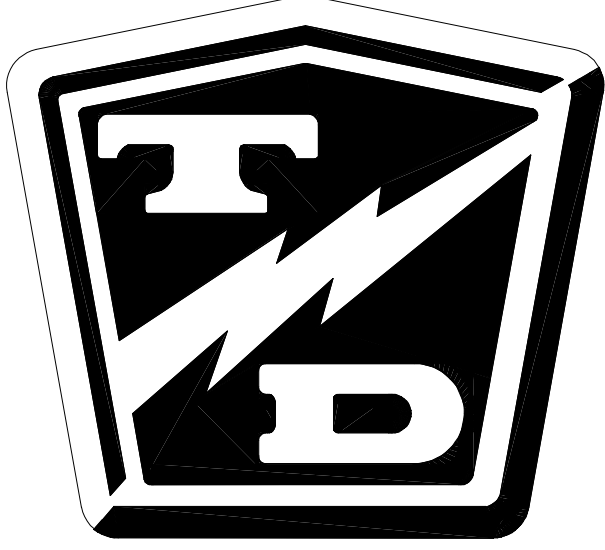
If there is a problem with the operation of the vehicle, **DO NOT OPERATE THE VEHICLE**. Immediately contact your local Taylor-Dunn® distributor and report the problem. The report must be made within 24 hours of receiving the vehicle and its accessories.

The only personnel authorized to repair, modify, or adjust any part of this or any Taylor-Dunn® vehicle is a factory authorized service technician.

WARNING

The only personnel authorized to repair, modify, or adjust any part of this or any Taylor-Dunn® vehicle is a factory authorized service technician. Repairs made by unauthorized personnel may result in damage to the vehicles systems which could lead to an unsafe condition resulting in severe bodily injury and/or property damage. Unauthorized repairs may also void the vehicles warranty.

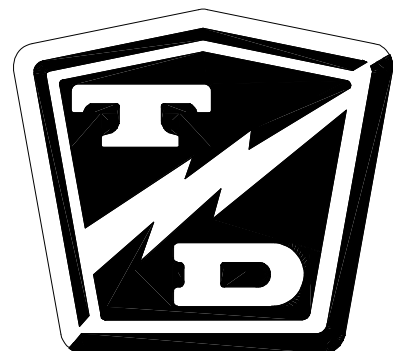
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Safety Rules and Operating Instructions

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SAFETY RULES AND OPERATING INSTRUCTIONS

STANDARD SPECIFICATIONS

ITEM	MODEL	VOLTAGE	SPECIFICATION
Occupancy			1 Driver, 1 Passenger
Dimensions			243.8L X 112.4W X 118.1H Centimeters 96L X 44.25X 46.5H Inches
Turning Radius			284 Centimeters (112 inches)
Dry Weight Without Batteries			499 kg (1100 lbs)
Min/Max Battery Weights			166 kg to 212 kg (366 lbs to 468 lbs)
Maximum Load			522 kg (1150 lbs)
Towing Capacity: Draw Bar Pull Trailing Load (max. level surface) Trailing Load (max. 10% grade)			45.4 kg. (100 lb.) 2268 kg. (5,000 lbs.) 377.8 kg. (833 lbs.)
Electrical System		36 Volt 48 Volt	6-217 Amp Hour, 6 Volt, Lead Acid Batteries, Solid State Speed Control, 275 Amp 8-217 Amp Hour, 6 Volt, Lead Acid Batteries, Solid State Speed Control, 350 Amp
Transmission	R 3-80-36 and -48 R 3-80		Helical Gear, Oil Bath, Direct Drive 4-Belt Primary Reduction to Automotive Type Differential
Motor, DC		36 Volt 48 volt	1.5 kw (2 hp) @ 2400 RPM for 60 min 2.0 kw (2.66 hp) @ 3240 RPM for 60 min
Maximum Recommended Speed		36 Volt 48 Volt	19.3 kph (12 mph) 24.1 kph (15 mph) with Front Disc Brakes
Brakes	R 3-80 R 3-80-36 R 3-80-48		Mechanical Rear Wheel Disc, Hand Operated Park Brake Mechanical Rear Wheel Drum, Hand Operated Park Brake Hydraulic Front Disc and Rear Drum, Hand Operated Park Brake
Steering			Automotive Steering 24:1 ratio
Tires			5.70 X 8 Load Range B
Frame			Steel Unitized Body, Heavy Duty 16 Gauge Steel, Diamond Plate
Instrumentation			Battery Discharge Indicator, Key Switch, Horn Button, Forward/Reverse Switch
Lighting Accessories			Dual Brake Lights
Charger	R 3-80 and R 3-80-36 R 3-80-48	36 Volt 48 Volt	115v 12 Amp/60Hz AC, 25 Amp DC, Built-In, Automatic 115v 15 Amp/60Hz AC, 25 Amp DC, Portable, Automatic



SAFETY RULES AND GUIDELINES

It is the responsibility of the owner of this vehicle to assure that the operator understands the various controls and operating characteristics of this vehicle. As well as, obeying the following safety rules and guidelines (extracted from the American National Standards Institute Personnel and Burden Carriers ANSI B56.8).

These vehicles are designed for driving on smooth surfaces in and around facilities such as industrial plants, nurseries, institutions, motels, mobile home parks, and resorts. They are not to be driven on public highways.

WARNING

This vehicle is not designed to be driven on public roads or highways. It is available in maximum designed speeds ranging from 7 to 15 mph. Do not exceed the maximum designed speed. Exceeding the maximum designed speed may result in steering difficulty, motor damage, and/or loss of control. Do not exceed locally imposed speed limits. Do not tow this vehicle at more than 5 mph.

WARNING

Read and follow all of the guidelines listed below. Failure to follow these guidelines may result in severe bodily injury and/or property damage.

- Do not drive this vehicle unless you are a qualified and trained operator.
- Keep all body parts (head, arms', legs') inside the vehicle while it is moving.
- Drive slowly when making a turn especially if the ground is wet, slippery or when driving on an incline.
- This vehicle may overturn easily if turned sharply, driven at high speeds, or when on an incline.
- Drive only on level surfaces or on surfaces having an incline of no more than 10% (5.6 degrees).
- Do not drive over loose objects, holes, or bumps.
- Observe all traffic regulations and speed limits (see speed warning above).
- Keep to the right under normal conditions.
- Maintain a safe distance from all objects.
- Keep the vehicle under control at all times.
- Yield right of way to pedestrians, ambulances, fire trucks, or other vehicles in emergencies.
- Do not overtake another vehicle at intersections, blind spots, or other dangerous locations.
- Keep a clear view ahead at all times.

WARNING

Before working on a vehicle:

- 1. Make sure the key-switch is in the "OFF" position, then remove the key.**
- 2. Place the forward-reverse switch in the center "OFF" position.**
- 3. Set the park brake.**
- 4. Place blocks under the front wheels to prevent vehicle movement.**
- 5. Disconnect the main positive and negative cables at the batteries.**



DRIVER TRAINING PROGRAM

As per ANSI B56.8, the owner of this vehicle shall conduct an Operator Training program for all those who will be operating this vehicle. The training program shall not be condensed for those claiming to have previous vehicle operation experience. Successful completion of the Operator Training program shall be required for all personnel who operate this vehicle.

The Operator Training program shall include the following:

- Operation of this vehicle under circumstances normally associated with your particular environment.
- Emphasis on the safety of cargo and personnel.
- All safety rules contained within this manual.
- Proper operation of all vehicle controls.
- A vehicle operation and driving test.

Driver Qualifications.

Only those who have successfully completed the Operator Training program are authorized to drive this vehicle. Operators must possess the visual, auditory, physical, and mental ability to safely operate this vehicle as specified in the American National Standards Institute Controlled Personnel and Burden Carriers ANSI B56.8.

The following are minimum requirements necessary to qualify as an operator of this vehicle:

- Demonstrate a working knowledge of each control.
- Understand all safety rules and guidelines as presented in this manual.
- Know how to properly load and unload cargo.
- Know how to properly park this vehicle.
- Recognize an improperly maintained vehicle.
- Demonstrate ability to handle this vehicle in all conditions.



VEHICLE CONTROLS

Key-Switch

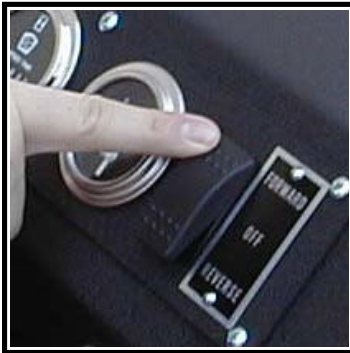


A key-switch, located on the right side of the instrument panel, turns on the vehicle. Rotate the key clockwise to turn the vehicle power on, counterclockwise to turn the vehicle power off.

The key-switch should be in the "OFF" position whenever the operator leaves the driver's seat.

This switch is also designed to secure and disable the vehicle. The key can only be removed when the key-switch is in the "OFF" position.

Forward-Off-Reverse Switch



The forward-Off-reverse switch, located on the right side of the instrument panel, determines the direction of travel of the vehicle. Push the top of the switch to engage the forward direction. Push the bottom of the switch to engage the reverse direction.

DO NOT SHIFT from forward to reverse or vice-versa while the vehicle is in motion. Make sure the vehicle is completely stopped before shifting.

The forward-reverse switch should be in the center "OFF" position, with key-switch off and the park brake set whenever the operator leaves the driver's seat.

Accelerator Pedal



The accelerator pedal is located to the right of the brake pedal. It controls the speed of the vehicle and operates similar to the accelerator pedal in an automobile. Depress the pedal to increase speed and release the pedal to decrease speed.

Steering



The steering wheel and steering system are similar to an automobile. To turn right, turn the steering wheel clockwise. To turn left, turn the steering wheel counter-clockwise.



SAFETY RULES AND OPERATING INSTRUCTIONS

Foot Brake Pedal



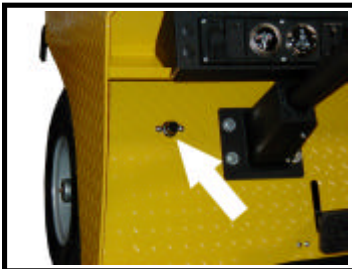
The foot brake pedal, is located to the right of the steering column, it is for operation with the right foot only. It works similar to the brake in an automobile. Applying pressure to the brake pedal slows the vehicle according to the amount of pressure applied. Relieving pressure from the pedal releases the braking action.

Park Brake



The parking brake is actuated with a hand lever, which is located between the driver and passenger seats. To set the parking brake, push down on the brake pedal and pull the lever up until it locks. To release the park brake, depress the foot brake pedal, pull up on the park brake handle, push the release button, and lower the handle.

Horn Switch



The horn switch is located to the left of the steering column. Depress the switch with your left foot to sound the horn, release it to turn it off.

Seat Interlock Switch



A switch located under the driver's seat disables the power to the vehicle when the driver leaves the seat. The driver must be seated for the vehicle to operate.

Whenever the driver leaves the seat, they should turn the key-switch off, place the forward-reverse switch in the center "OFF" position, and set the park brake.

⚠ WARNING

The seat interlock switch is only one part of the vehicle safety system. The interlock switch should not be relied upon as the only safety feature used to disable or disengage this vehicle. Doing so could result in unexpected movement of the vehicle causing severe bodily injury and/or property damage.



Headlight Switch



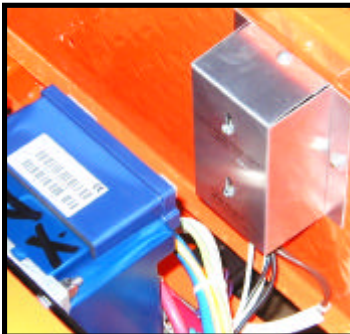
The headlight switch is located on the far left side of the instrument panel. Push the top of the switch to turn the lights on. Push the bottom of the switch to turn the light off.

Hour Meter (Optional)



The hour meter is located to the right of the battery status indicator. It records the number of hours the vehicle has been in operation.

Charger Interlock



The charger interlock is designed to disable the vehicle from being driven while the AC charger cord is plugged into a functioning power source.

NOTE: The interlock shown is mounted external of the charger. Some vehicles may have the interlock built into the charger.

Battery Status Indicator, Analog

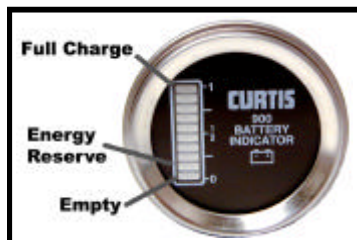


The battery status indicator is located to the left of the hour meter. The normal operating range is in the green zone. Park the vehicle for a few minutes for an accurate reading. The vehicle needs charging if it is in the yellow zone. During and immediately following charging, the needle will be in the red zone to the right. The needle will move through the green zone toward the yellow zone as the batteries discharge. Charge the batteries when the needle is in the yellow zone. If it is in the red zone to the left, the batteries are empty and the truck should be taken out of service and charged to avoid damaging the batteries.



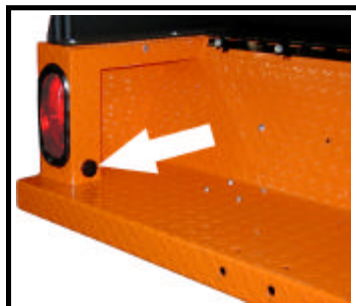
SAFETY RULES AND OPERATING INSTRUCTIONS

Battery Status Indicator, Digital Bargraph



The battery status indicator is located to the left of the hour meter. The battery status indicator has a LED bar graph that indicates the relative state of charge of the battery. The top LED will light only when connected to a fully charged battery or after completing a charging cycle. Successive lower LED's will light as the battery charge diminishes. When the second from the bottom LED flashes the battery energy status is in energy reserve and should be placed on charge as soon as possible. When the two bottom LED's are alternately flashing the batteries are empty and the truck should be taken out of service and charged to avoid damaging the batteries.

Reverse or Motion Alarm (Optional)



The reverse alarm is located in the electronics compartment mounted on the speed control panel or on the rear panel of the vehicle. The reverse alarm is activated when the Key switch is in the "ON" position and the Forward-Reverse switch is in the reverse position. The alarm makes a repeated audible sound.

Electrolyte Alarm (Optional)



The Electrolyte Alarm is located in the battery area, in the 4th battery cell from the main battery positive cable. The Electrolyte alarm is activated when the battery cell fluid level falls below the level of the probe. The alarm is an audible continuous sound along with a bi-color indicator lamp. Inspect the fluid level in all battery cells when the alarm sounds or the bi-color lamp turns from its green color to red. The vehicle batteries should then be filled and/or charged. With the fluid level at a normal operating level and/or the batteries charged the alarm and light will reset.

Directional Signals (Optional)



The turn signal lever is located on the left side of the steering column. Push the lever forward to activate the right turn signal and pull the lever back to activate the left turn signal.



Hazard Light Switch (Optional)



The hazard light switch is located on the left side of the steering column. The switch is a small tab. To activate the hazard lights, pull the tab out. To turn the hazard lights off, push forward or pull back the directional signal lever.

Accessory Switch (Optional)



The accessory switch is located on the left side of the instrument panel and to the right of the headlight switch. Push the top of the switch to turn on an accessory. Push the bottom of switch to turn off the accessory. The accessory can be turned on with the key switch in the "OFF" position. If a vehicle is equipped with windshield wipers and one or more accessories, the windshield wipers are controlled from this switch. Other accessories are controlled from the auxiliary switch.

Auxiliary Switch (Optional)



The auxiliary switch is located on the left side of the instrument panel and to the left of the headlight switch. Push the switch up to turn on an accessory. Push the switch down to turn off the accessory. The accessory can be turned on with the key switch in the "OFF" position. If a vehicle is equipped with windshield wipers and one or more accessories, the auxiliary switch will control the other accessories.



VEHICLE OPERATIONAL GUIDELINES

Driving

- Slow down and sound the horn to warn pedestrians or when approaching a corner or other blind intersection.
- No reckless driving.
- Do not drive this vehicle on steep inclines or where prohibited.
- Immediately report any accidents or vehicle problems to a supervisor.



Loading and Unloading

- Do not carry more than the maximum number of passengers allowed for this vehicle.
- Do not exceed the cargo load capacity.
- Do not load cargo that can fall off.
- Be careful when handling cargo that is longer, wider, or higher than this vehicle, be sure to properly secure all loads.

Parking

Before leaving the vehicle:

- Set the parking brake.
- Set the forward-reverse switch to the center "OFF" position.
- Turn the key switch to the "OFF" position and remove the key.

In addition:

- If parking this vehicle on an incline, turn the wheels to the curb, or block the wheels.
- Do not block fire aisles, emergency equipment, stairways, or exits.

Towing

To tow this vehicle, attach a tow strap to the front bumper tow-bar.

NOTE: If the vehicle is equipped with an automatic electric brake, do not tow the vehicle with the drive wheels on the ground.

Use another driver to steer this vehicle while it is being towed. Be sure the driver uses the brakes when the towing vehicle slows or stops. Do not tow the vehicle faster than 5 m.p.h. or its maximum designed speed, whichever is lower.

If at all possible, this vehicle should be placed on a carrier, rather than towing it.



CHARGING YOUR VEHICLE

⚠ WARNING

Explosive mixtures of Hydrogen gas are present within battery cells at all times. Do not work with or charge battery in an area where open flames (including gas furnace or water heater pilots), sparks, cigarettes, or any other sources of combustion are present. Always provide ample ventilation in rooms where batteries are being charged. Failure to do so may result in severe bodily injury and/or property damage.

⚠ WARNING

Battery electrolyte is poisonous and dangerous. It contains sulfuric acid. Avoid contact with skin eyes or clothing. Wear rubber gloves and safety glasses while servicing batteries. **DO NOT INGEST!** This may result in severe bodily injury.

Operation of the Charger

Your vehicle is equipped with a semi-automatic charging system. The charger will turn itself on when the AC power cord is connected to the AC power source and turn itself off when the batteries are fully charged. Refer to the data plate on the charger for the voltage and type power required for the charger.

Charging Time

Average charging time is 8 to 10-hours. The time required to fully charge your batteries will vary depending on:

- Capacity of the batteries, higher capacity requires longer charge time.
- Output of the charger, higher output requires less charge time.
- Depth of discharge, the deeper a battery is discharged, the longer it takes to charge.
- Temperature, low temperatures require longer charge time.

It is not unusual for charge times to exceed 15-hours, especially with new batteries.

New Battery Break in

New batteries require a break in period of up to 40-cycles. The batteries will not have their full capacity during this break in period and may require longer charging times.



SAFETY RULES AND OPERATING INSTRUCTIONS

To obtain the maximum battery life:

Charge the batteries only after they reach a normal discharge as indicated on the Battery Status Indicator (BSI). Failure to follow this guideline could result in the batteries entering an overcharge state, which will reduce the life of the batteries. If you find it necessary to charge the batteries before they are completely discharged we recommend waiting until they are discharged a minimum of 25% to reduce the possibility of overcharging. Refer to Vehicle Controls in this section for information on how to read the BSI.

Do not discharge the batteries beyond a normal discharge as indicated on the BSI. Refer to Vehicle Controls in this section for information on how to read the BSI.

Check the battery electrolyte once a week. Do not charge the batteries if the battery electrolyte is low. Charging when the electrolyte is low will damage the batteries and shorten their lifespan. Only authorized personnel should perform battery maintenance including maintaining the battery electrolyte level. Refer to Section 2-Maintenance, Service and Repair for battery maintenance information.

Do not interrupt the charging cycle. When the charger is plugged in, allow it to turn off before disconnecting. Interrupting the charging cycle could lead to overcharging or discharging the batteries too deep. Both circumstances will shorten the life of the batteries.

STORING AND RETURNING TO SERVICE

Both storing your vehicle and returning it to service should only be performed by authorized personnel.

Storing your Vehicle

- Clean the batteries, then fill and charge before putting the vehicle in storage. Do not store batteries in a discharged condition.
- Lube all grease fittings.
- Clean, dry, and check all exposed electrical connections.
- Inflate tires to proper pressure (if applicable).
- For extended storage, the vehicle should be elevated so that the tires do not touch the ground.

If stored for a prolonged period, the batteries should be charged as follows:

Storage Temperature (F)	Charging Interval (months)
Over 60	1
Between 40 and 60	2
Below 40	6



Returning To Service

- Check the battery's state of charge and charge if required.
- Perform ALL maintenance checks in the periodic checklist.
- Remove any blocks from the vehicle and/or place the vehicle down on to the ground.
- Test drive before putting into normal service.





SAFETY RULES AND OPERATING INSTRUCTIONS

PERIODIC MAINTENANCE CHECKLIST

Maintenance Item	Weekly (20hrs)	Monthly (80hrs)	Quarterly (250hrs)	Semi - Annual (500hrs)	Annually (1000hrs)
Check Condition of Tires and Tire Pressure	●				
Check All Lights, Horns, BEEPERS and Warning Devices	●				
Check and Fill Batteries	●				
Check Brake System		●			
Check Steering System		●			
Check for Fluid Leaks		●			
Lubricate Vehicle			●		
Clean and Tighten All Wire Connections			●		
Wash and Service Batteries			●		
Check Park Brake				●	
Check Motor Brushes and Blow Out Motor				●	
Check Front Wheel Bearings				●	
Check Rear Axle Oil				●	
Change Rear Axle Oil					●
Check and Tighten all Nuts and Bolts					●
Clean and Repack Front Wheel Bearings					●

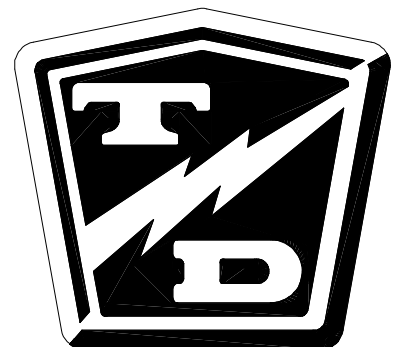
⚠ WARNING

Only properly trained and authorized technicians should perform maintenance or repairs to this vehicle. Repairs or maintenance by improperly trained or unauthorized personnel could cause improper operation of the vehicle or premature failure of components resulting in severe bodily injury and/or property damage.

General Maintenance

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Maintenance Guidelines	2
Maintenance Guidelines for Vehicles Used in Severe Conditions	3
Troubleshooting Guide	4
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MAINTENANCE GUIDELINES

WARNING

Periodic maintenance and service must be performed on this vehicle. Failure to complete these scheduled maintenance and service procedures can result in severe bodily injury and/or property damage. It is the owner and/or operators responsibility to insure that proper service and maintenance is performed on the vehicle, described in this manual.

WARNING

Before starting
any repairs:

1. Make sure the key-switch is in the “OFF” position, then remove the key.
2. Place the forward-reverse switch in the center “OFF” position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

WARNING

Read and follow all of the guidelines listed below. Failure to follow these guidelines may result in severe bodily injury and/or property damage.

- Avoid fire hazards and have fire protection equipment present in the work area. Conduct vehicle performance checks in an authorized area where safe clearance exists.
- Before starting the vehicle, follow the recommended safety procedures in Section 2, “Safety Rules and Operational Information.”
- Ventilate the work area properly.
- Regularly inspect and maintain in a safe working condition, brakes, steering mechanisms, speed and directional control mechanisms, warning devices, lights, governors, guards, and safety devices.
- Inspect and maintain battery limit switches, protective devices, electrical conductors, and connections in conformance with Taylor-Dunn’s recommended procedures.
- Keep the vehicle in clean condition to minimize fire hazards and facilitate detection of loose or defective parts.
- Do not use an open flame to check level or leakage of battery electrolyte.
- Do not use open pans of fuel or flammable fluids for cleaning parts.
- Only properly trained and authorized technicians should perform maintenance or repairs to this vehicle.



MAINTENANCE GUIDELINES FOR VEHICLES USED IN SEVERE CONDITIONS

If this vehicle is operated in severe conditions all maintenance items listed in the Periodic Maintenance Table should be carried out twice as often as stated. In addition, the entire vehicle should be inspected monthly for signs of damage. If any damage is found, the vehicle should be immediately removed from service and repaired.

The following list is meant as a guide and is not all inclusive:

SEVERE CONDITIONS refer to operation:

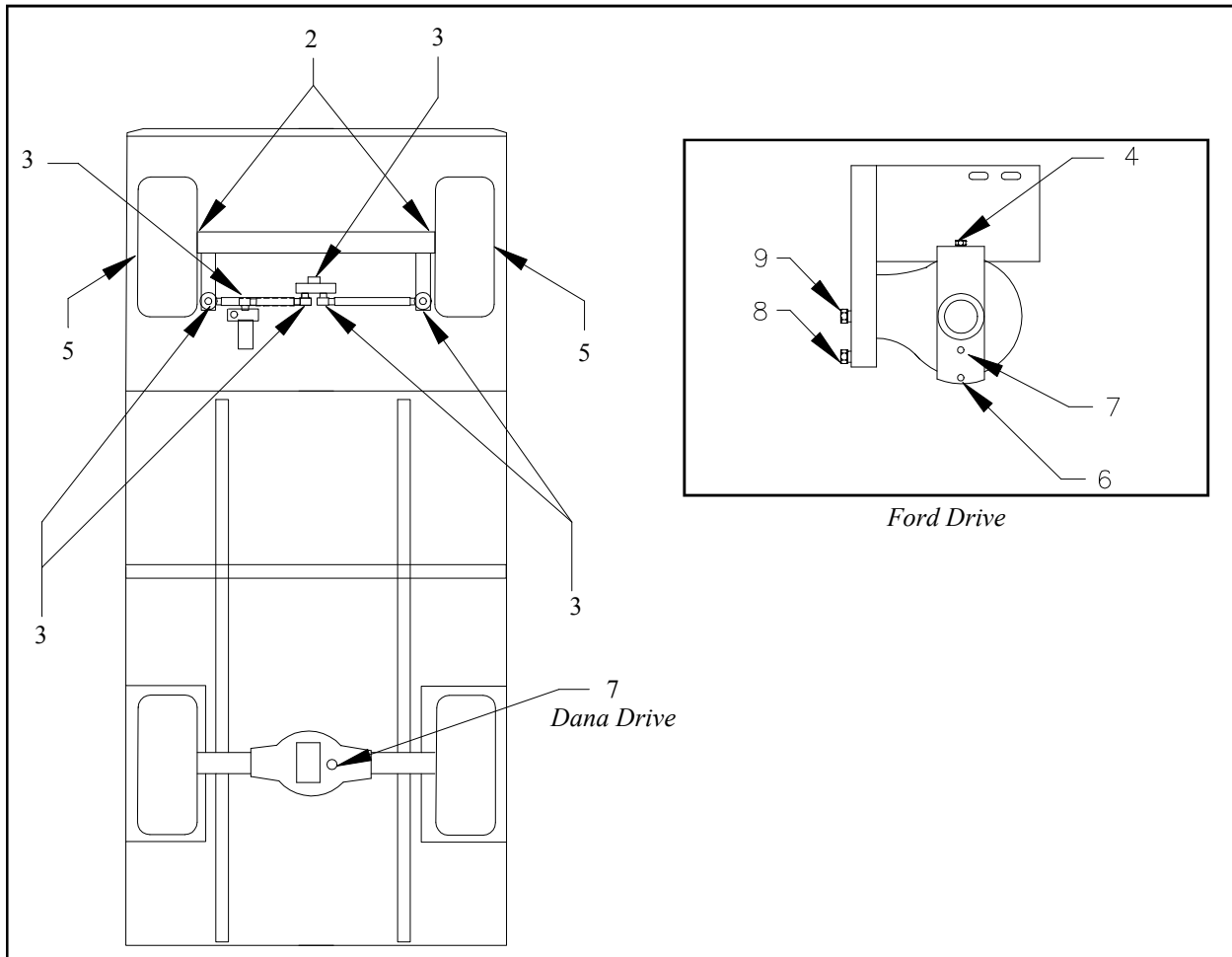
- In extreme temperatures
- On bumpy, dusty, or poorly maintained roads
- In excessively wet areas
- In corrosive or contaminated areas
- At or near maximum capacity for more than 50% of the operating time
- On multiple shifts



TROUBLESHOOTING GUIDE

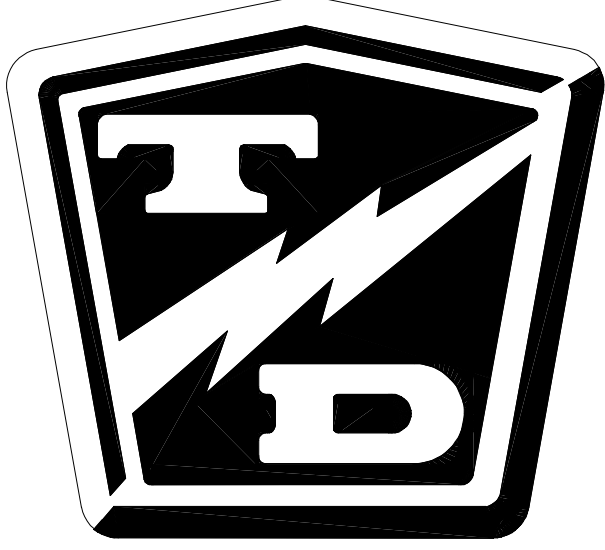
Symptom	Probable Cause
Steering Pulls in One Direction	Front End Out of Alignment
	Low Tire Pressure
Hard Steering	Dry Lube Points in Steering Linkage
	Damaged King Pin/Ball Joint
	Low Tire Pressure
Excessive Steering Play	Worn Ball Joints
	Mis-Adjusted or Worn Steering Gear
	Loose Steering Linkage
Lack of Power or Slow Operation	Brakes or Parking Brakes Dragging
	Worn Drive Gears
	Front End Out of Alignment
	Defective Speed Control
Abnormal Noise	Worn Drive Gears or Bearings
	Worn Front /Rear Axle Bearings
	Loose Lug Nuts
	Motor Bearings Worn
Oil Leak in Rear Bearing Area	Rear Wheel Bearing and/or Gasket Failed
	Drive Over Filled
Brake Pedal Soft or Spongy	Air in Brake Lines
Brake Pedal Low	Brake Worn (1/16" Wear Limit)
	Brake Fluid Low
	Brakes Out of Adjustment
Braking Power Low	Brake Worn (1/16" Wear Limit)
	Brake Pads Contaminated with Fluid
	Brake Pedal Linkage Binding
	Brakes Out of Adjustment
	Air in Brake Lines

LUBRICATION CHART



#	Description	Locations	Lubricant Type
2	King Pin	2	General Purpose Grease
3	Ball Joints	6	General Purpose Grease
4	Drive Fill plug	1	Dana Drive: 11 oz. 30wt. motor oil Ford Drive: 2-quarts SAE 140 API GL-5 Hypoid Gear Oil
5	Front Wheel Bearings	2	High Temperature Wheel Bearing Grease
6	Drive drain plug	1	
7	Drive Level Plug	1	
8	Chain Case Drain Plug (Ford)	1	
9	Chain Case Fill Plug	1	1-pint SAE 140 API GL-5 Hypoid Gear Oil

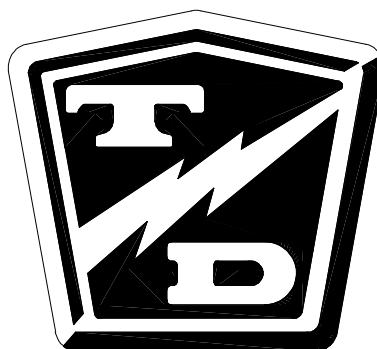
TAYLOR - DUNN



Front Axle Service

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Replacing the Drag Link	13
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INSPECT THE FRONT WHEEL BEARINGS AND KING PIN

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Grab the top and bottom of the tire/wheel assembly. Feel for any movement or play while pulling and pushing on the top and bottom of the tire. Any movement or play is indication of loose wheel bearings or king pin.

*NOTE: Refer to the **Adjust Front Wheel Bearings** section for information regarding the adjustment of the wheel bearings.*

*NOTE: If the king pin is loose, then refer to **Replace the King Pins and Bushings** for information regarding replacing the king pin bushings. There are no adjustments for the king pin or bushings.*



8. Spin the wheel and listen for any grinding noise. Any grinding noise may be an indication of worn or damaged wheel bearings.

*NOTE: Refer to the **Replace Front Wheel Bearings** section for information regarding the replacement of the wheel bearings.*

9. Lower the vehicle.
10. Reconnect the main positive and negative cables at the batteries.
11. Remove the blocks from behind the wheels.
12. Release the park brake and test drive the vehicle.



ADJUST FRONT WHEEL BEARINGS

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

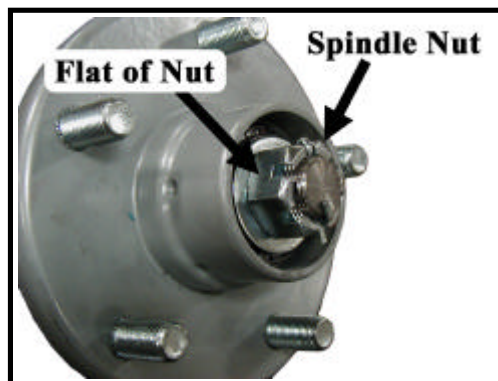
6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Remove the hub dust cap and cotter pin.
8. While rotating the hub, tighten the spindle nut to 30 ft-lbs. This seats the bearings.
9. Back off the spindle nut one flat until the hub turns, but is not loose.
10. Spin the wheel and listen for any grinding noise. Any grinding noise may be an indication of worn or damaged wheel bearings.

*NOTE: Refer to the **Replace Front Wheel Bearings** section for information regarding the replacement of the wheel bearings.*



Hub with Dust Cap Removed

11. Install a new cotter pin.
12. Install the dust cap.
13. Lower the vehicle.
14. Reconnect the main positive and negative cables at the batteries.
15. Remove the blocks from behind the wheels.
16. Release the park brake and test drive the vehicle.



FRONT AXLE REMOVAL AND INSTALLATION

Removal

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

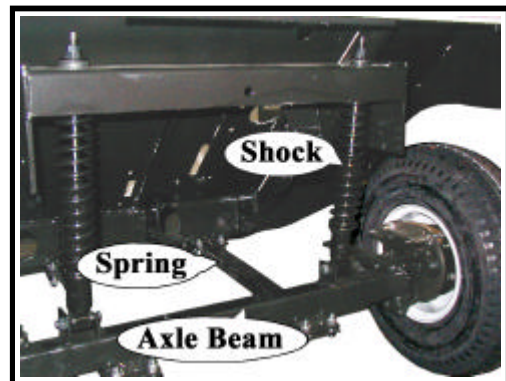
Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Remove both front wheels. Refer to **Tires and Wheels** section for information regarding removing the front wheels.
8. Tie up or support the front axle so it can not fall out of the vehicle.
9. Disconnect the drag link ball joint or rod end from the steering knuckle or the steering gear pitman arm.

*NOTE: Refer to the **Replacing the Ball Joints** section for information regarding the removal of the ball joints or rod ends.*

10. If equipped with front brakes, disconnect the hydraulic brake lines from the brake bodies.
11. Disconnect the front axle beam from the front springs and remove the axle from the vehicle.

*NOTE: In some configurations the front springs and or shocks will have to be removed in order to remove the axle beam. Refer to section **Front Suspension** for information regarding removing the springs and shocks.*



Shown with steering linkages removed for clarity



Installation

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Install the front axle in reverse order of removal.

NOTE: Use all new cotter pins.

*NOTE: Refer to the **Replacing the Ball Joints** section for information regarding the installing the ball joints or rod ends.*

*NOTE: Refer to **Tires and Wheels** section for information regarding removing the front wheels.*

8. Realign the front wheels. Refer to **Steering Component Service** section for information regarding realigning the front wheels.
9. If equipped with front brakes, bleed the brakes. Refer to **Brake Service** section for information regarding bleeding the brakes.
10. Lower the vehicle.
11. Reconnect the main positive and negative cables at the batteries.
12. Remove the blocks from behind the wheels.
13. Release the park brake and test drive the vehicle.



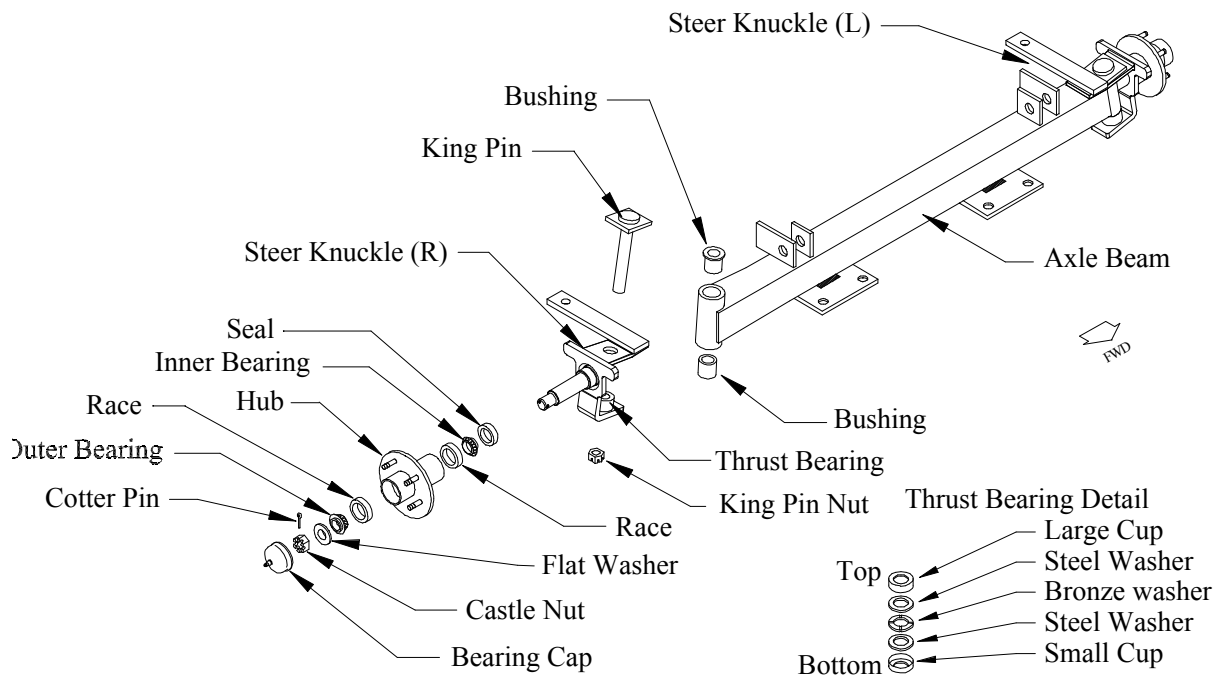
FRONT AXLE DISASSEMBLY

Disassembling and reassembling involves removing and replacing the left and right steering knuckles and king pin bushings. Refer to the following sections for information regarding these procedures:

Replace the Steering Knuckle

Replace the King Pins and Bushings

NOTE: The front axle does not have to be removed unless the axle beam must be replaced. Refer to **Front Axle Removal and Installation** for information regarding removing the front axle.





REPLACE FRONT WHEEL BEARINGS

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Remove the tire/wheel assembly from the hub. Refer to **Replace the Steering Knuckle** for information regarding removing the steering knuckle.
8. Remove the hub dust cap, cotter pin, and spindle nut.
9. Remove the hub from the steering knuckle.

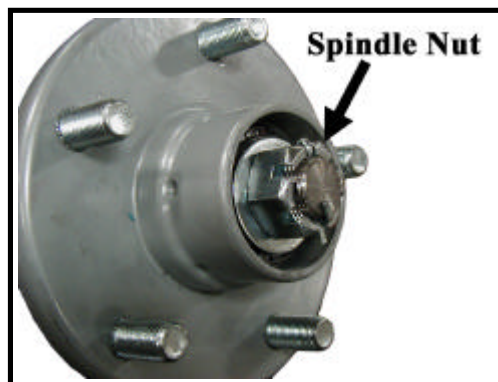
*NOTE: For a front disc brake option you must remove the brake body before removing the hub. Refer to the **Brakes** section for information regarding the removal of the brake body.*

NOTE: Catch the outer bearing as it falls out.

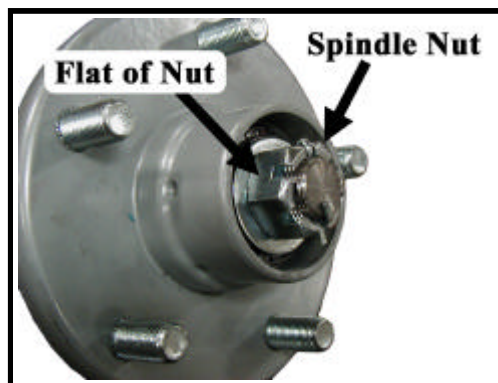
10. Thoroughly clean all grease from the inside of the hub and the bearings.
11. Inspect and replace the races and bearings as a set.

NOTE: It is recommended to replace all four bearings and races in the left and right wheels as a set.

12. Assemble in reverse order, using new grease seals.
 - a. Pack inner and outer bearings with grease.
 - b. While rotating the hub, tighten the spindle nut to 30 ft-lbs. This seats the bearings.
 - c. Back off the spindle nut one flat until the hub turns, but is not loose.
 - d. Install a new cotter pin.



Hub with Dust Cap Removed



Hub with Dust Cap Removed



Maintenance, Service, and Repair

13. Install the hub dust cap.
14. Reinstall the brake body and the tire/wheel assembly.

*NOTE: Refer to the **Brakes** section for information regarding the installation of the brake body.*

15. Lower the vehicle.
16. Reconnect the main positive and negative cables at the batteries.
17. Remove the blocks from behind the wheels.
18. Release the park brake and test drive the vehicle.

REPLACE THE BALL JOINTS, TIE RODS, AND DRAG LINK

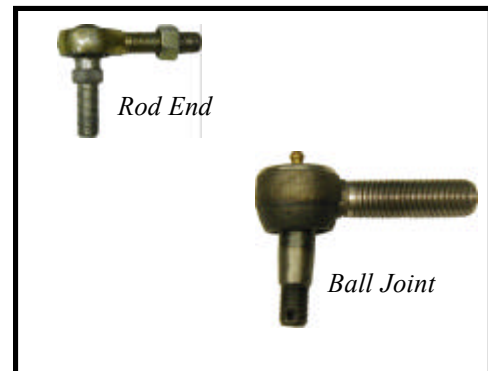
This section will refer to two different types of ball joints. One type is has a grease fitting and a tapered shaft where it is installed on the steering arm or pitman arm. The second cannot be greased and has a straight shaft. See the illustrations to the right. Depending on the configuration of your vehicle, it may be equipped one or both types of ball joints.

In this text:

The first type will be referred to as a “Ball Joint.”

The second type will be referred to as a “Rod End.”

NOTE: If a rod end or ball joint is worn out, we recommend replacing all of the ball joints and/or rod ends as a set.



Replacing a Rod End

⚠ WARNING

1. Make sure the key-switch is in the “OFF” position, then remove the key.
2. Place the forward-reverse switch in the center “OFF” position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

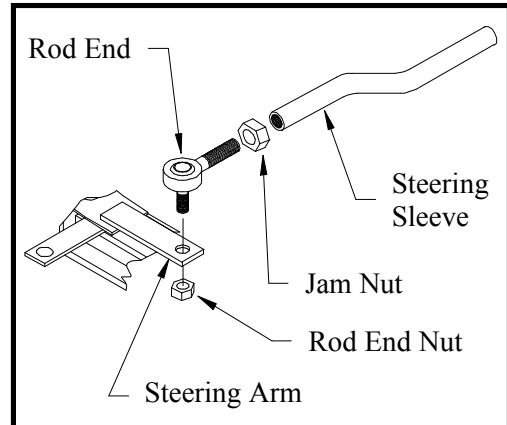
Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.



7. Loosen the rod end jam nut or clamp on the steering sleeve.
8. Remove the rod end nut.
9. Remove the rod end from the steering arm.

HINT: Count the number of turns required to remove the rod end from the steering sleeve. This will make it easier to realign the wheels.

10. Install the new rod end into the steering sleeve. Screw it into the sleeve the same number of turns counted in the previous step. Do not tighten the rod end clamp or jam nut at this time.



11. Install the rod end into the steering arm. Tighten the rod end nut to 20-25 ft-lbs.
12. Realign the front wheels.

*NOTE: Refer to the **Steering** section for information regarding realignment of the front wheels.*

13. Lower the vehicle.
14. Reconnect the main positive and negative cables at the batteries.
15. Remove the blocks from behind the wheels.
16. Release the park brake and test drive the vehicle.

Replacing a Ball Joint

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.



Maintenance, Service, and Repair

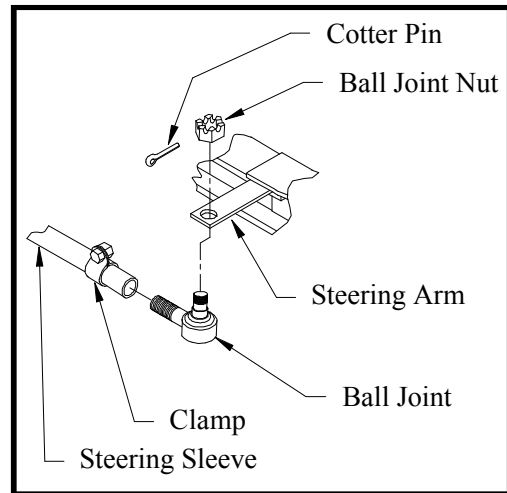
7. Loosen the ball joint clamp on the steering sleeve.
8. Remove the cotter pin and ball joint nut.
9. Using a pickle fork, remove the ball joint from the steering arm.
10. Remove the ball joint from the steering sleeve.

HINT: Count the number of turns required to remove the ball joint from the sleeve. This will make it easier to realign the wheels.

11. Install the new ball joint into the steering sleeve. Screw it into the sleeve the same number of turns counted in the previous step. Do not tighten the ball joint clamp at this time.
12. Install the ball joint into the steering arm. Tighten the ball joint nut to 40-45 ft-lbs. and install a new cotter pin.
13. Realign the front wheels.

*NOTE: Refer to the **Steering** section for information regarding realignment of the front wheels.*

14. Lower the vehicle.
15. Reconnect the main positive and negative cables at the batteries.
16. Remove the blocks from behind the wheels.
17. Release the park brake and test drive the vehicle.



Replacing the Drag Link

The Drag Link is the linkage that connects the steering gear pitman arm to the steering knuckle. Refer to the illustration on the following page.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

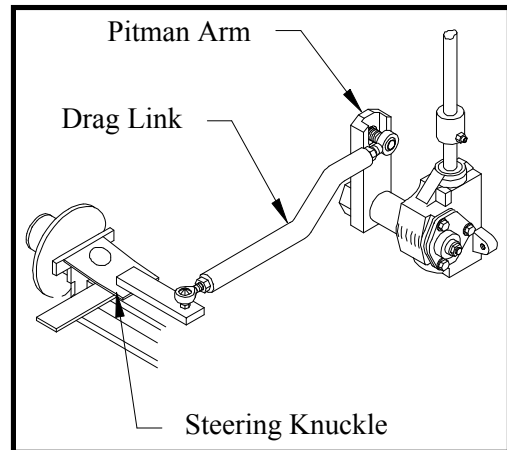


7. Remove the ball joints or rod ends from the steering knuckle and pitman arm.

*NOTE: Refer to the **Replacing the Ball Joints** section for information regarding the removal of the ball joints or rod ends.*

8. Remove the drag link as an assembly.
9. Install in reverse order.
10. Realign the front wheels.

*NOTE: Refer to the **Steering** section for information regarding realignment of the front wheels.*



Typical Drag Link

11. Lower the vehicle.
12. Reconnect the main positive and negative cables at the batteries.
13. Remove the blocks from behind the wheels.
14. Release the park brake and test drive the vehicle.

Replacing the Tie Rod

The Tie Rod is the linkage that connects the two steering knuckles together. Refer to the illustration on the following page.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.



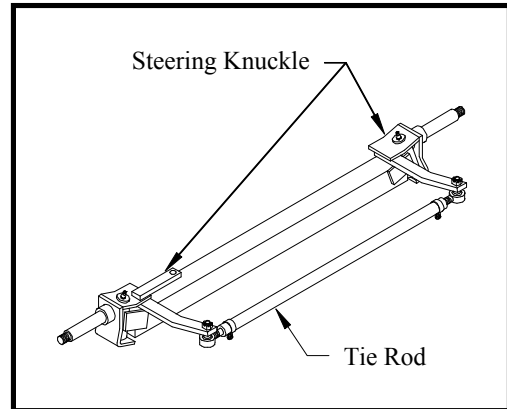
Maintenance, Service, and Repair

7. Remove the ball joints or rod ends from the steering knuckles.

*NOTE: Refer to the **Replacing the Ball Joints** section for information regarding the removal of the ball joints or rod ends.*

8. Remove the tie rod as an assembly.
9. Install in reverse order.
10. Realign the front wheels.

*NOTE: Refer to the **Steering** section for information regarding realignment of the front wheels.*



Typical Front Axle Assembly

11. Lower the vehicle.
12. Reconnect the main positive and negative cables at the batteries.
13. Remove the blocks from behind the wheels.
14. Release the park brake and test drive the vehicle.

REPLACE THE KING PINS AND BUSHINGS

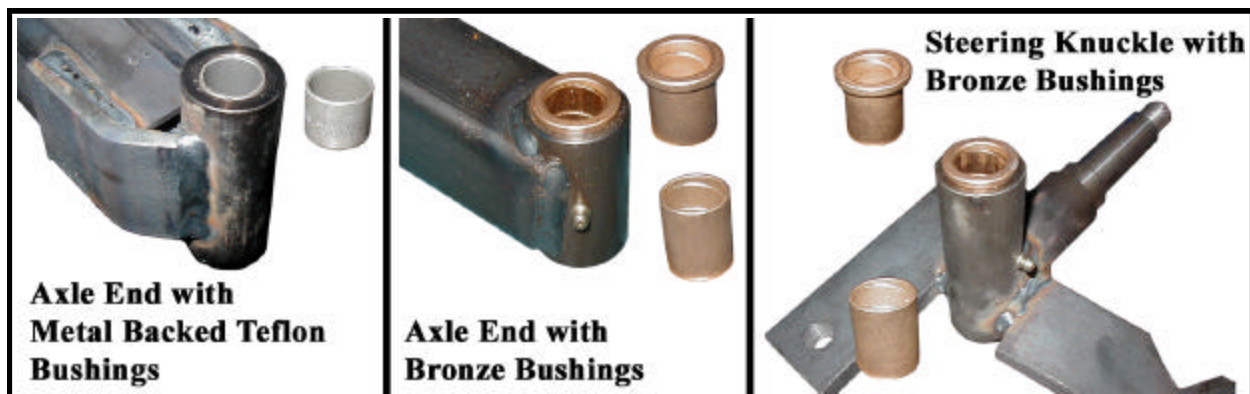
There are different types of king pin bushings depending on the configuration of your vehicle.

- Bronze bushings in the axle beam.
- Bronze bushings in the steering knuckle.
- Metal backed teflon bushings in the axle beam.

⚠ WARNING

The bronze bushings must be reamed or broached to the proper diameter after they are pressed into the axle beam or steering knuckle. Failure to broach or ream the bushings may result in steering difficulty and loss of control of the vehicle causing severe bodily injury and /or property damage.

Refer to the illustration below for the type of bushing in your vehicle.





WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Remove the steering knuckle. Refer to **Replace the Steering Knuckle** for information regarding removing the steering knuckle.

NOTE: It is not necessary to remove the tie rod or drag link for this procedure.

8. Press the king pin bushings out from the axle or steering knuckle.
9. Press new bushings into the axle or steering knuckle.
10. Inspect the king pin for damage or wear. If any damage or wear is noted then the king pin must be replaced.
11. Reassemble in reverse order.

*NOTE: Refer to **Replace the Steering Knuckle** for information on installing the steering knuckle.*

*NOTE: It is recommended that the thrust washers or bearing be replaced whenever replacing the king pin bushings. Refer to the **Replacement Parts** section for the orientation of the bearing or washers in your vehicle.*

12. Grease the bushings (bronze only).
13. Lower the vehicle.
14. Reconnect the main positive and negative cables at the batteries.
15. Remove the blocks from behind the wheels.
16. Release the park brake and test drive the vehicle.



REPLACE THE STEERING KNUCKLE

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

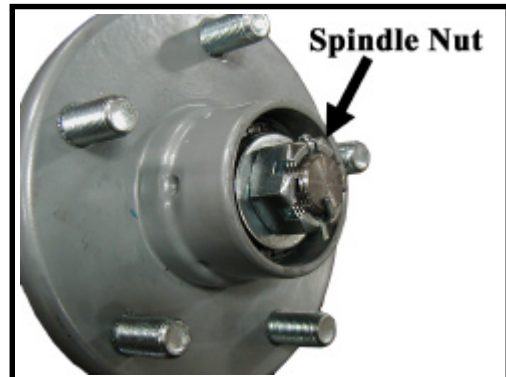
Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Remove the tire/wheel assembly. Refer to **Tires and Wheels** section for information regarding removing the tire/wheel assembly.
8. Remove the hub bearing cap, cotter pin and nut, then remove the hub from the steering knuckle.

*NOTE: For a front disc brake option you must remove the brake body before removing the hub. Refer to the **Brakes** section for information regarding the removal of the brake body. Do not remove the hydraulic brake line from the brake body. If the brake line is removed then it will be necessary to bleed the brakes.*

NOTE: Catch the outer bearing as it falls out.

9. Remove the drag link and/or tie rod from the steering knuckle. Refer to **Replace the Ball Joints, Tie Rods, Drag Link** in this section for information regarding removal of the drag link or tie rod.
10. While supporting the knuckle, remove the king pin and thrust bearing.
11. Remove the knuckle from the axle.



Hub with Dust Cap Removed



12. Thoroughly clean and/or replace all bearings, nuts, washers, and bushings.

NOTE: Both the left and right side bushings and thrust bearings should be replaced as a set.

13. Assemble in reverse order.

14. Pack the thrust bearing with grease.

15. Tighten the king pin nut until there is 0.156 to 0.172 inch clearance as shown in the illustration below.

*NOTE: Refer to **Replace Front Wheel Bearings** for information regarding proper tightening of the spindle nut*

16. Install new cotter pins.

17. Realign the wheels.

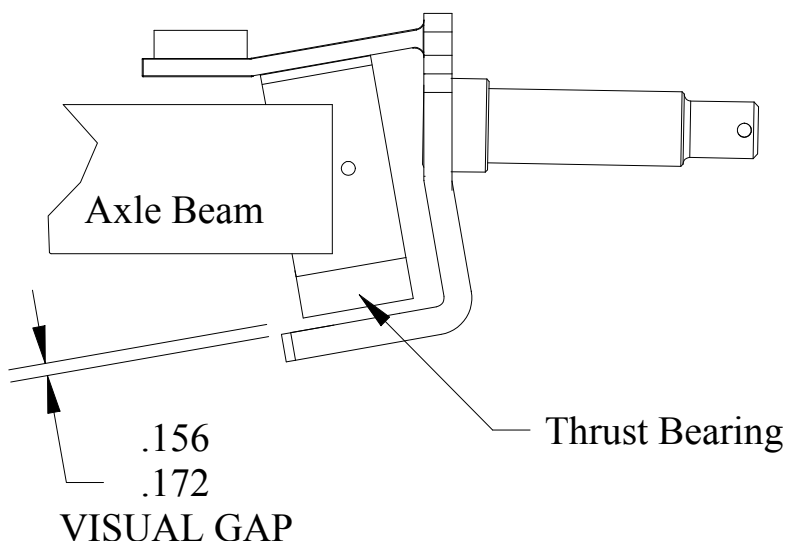
*NOTE: Refer to the **Steering** section for information regarding realignment of the front wheels.*

18. Lower the vehicle.

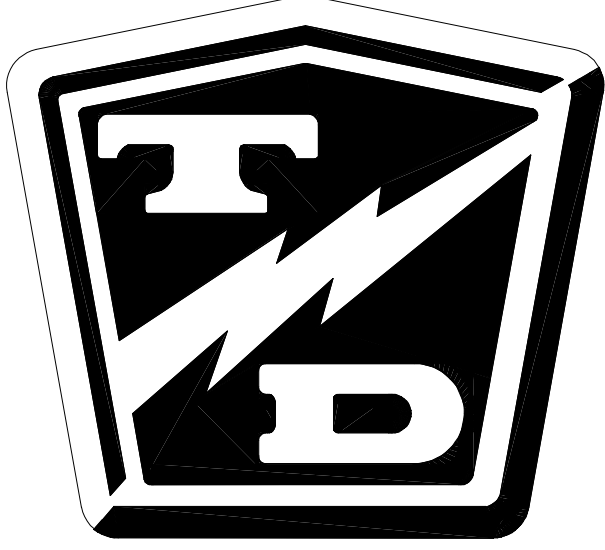
19. Reconnect the main positive and negative cables at the batteries.

20. Remove the blocks from behind the wheels.

21. Release the park brake and test drive the vehicle.



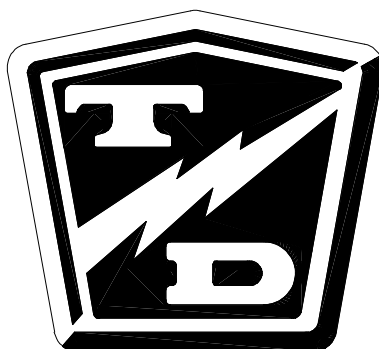
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Steering Component Service

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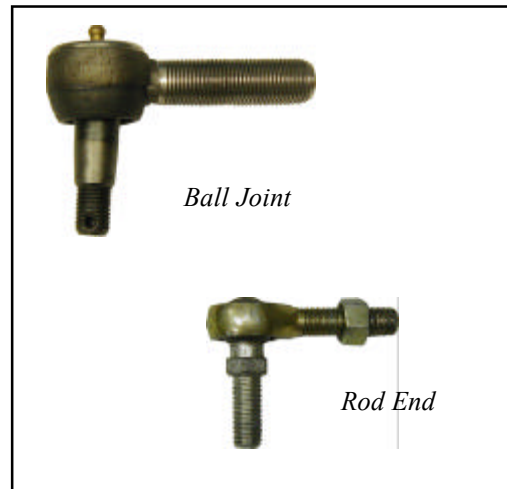
FRONT END ALIGNMENT

This section will refer to two different types of ball joints. One type has a grease fitting and a tapered shaft where it is fitted to the steering arm or pitman arm. The second type cannot be greased and has a straight shaft. See the illustrations to the right. Depending on the configuration of your truck, it may be equipped with one or both types of ball joints.

In this text:

The first type has a grease fitting and will be referred to as a "Ball Joint."

The second type has no grease fitting and will be referred to as a "Rod End."



Center the Steering

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Turn the front wheels so that they are in the straight ahead position and then tie off the wheels so that they cannot turn from the straight ahead position.
8. Disconnect the drag link from the pitman arm.

*NOTE: Refer to **Replace the Ball Joints** section for information regarding removing the ball joint or rod end from the drag link.*

9. Center the steering gear and tie off the steering wheel so that it cannot rotate.

*NOTE: Refer to **Adjust the Steering Gear** section for information regarding centering of the steering gear.*



10. At this point both the steering wheel **and** the front wheels should be tied up and held in position. If one or the other is not tied up then you must start from the beginning.

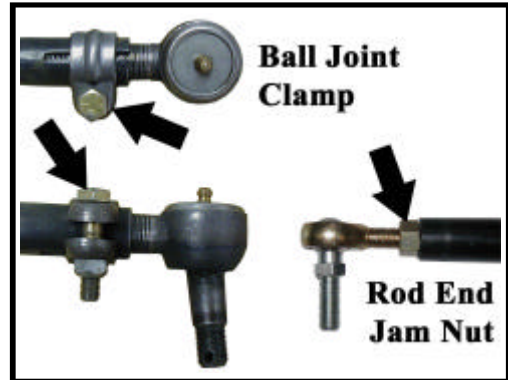
⚠ WARNING

Do not drive the vehicle while the steering wheel or front wheels are tied in position. Driving the vehicle while the steering wheel or front wheels tied in the position may cause loss of control of the vehicle resulting in severe bodily injury and/or property damage.

11. Loosen the ball joint clamps or the rod end jam nuts on the drag link.

NOTE: Remember the position and orientation of the clamps.

12. Adjust the drag link so that it can be easily inserted into the pitman arm.
13. Tighten the ball joint or rod end nut as specified below:
Ball joint - 40-45 ft-lbs.
Rod end - 20-25 ft-lbs.



14. If equipped with ball joints, position the ball joint clamps in their original location and orientation.
15. Tighten the ball joint clamps or the rod end jam nuts on the drag link.
16. Untie the steering wheel and the front wheels.
17. Reconnect the main positive and negative cables at the batteries.
18. Rotate the steering wheel from a full left turn to a full right turn and make sure that the ball joint clamps do not contact any other component.

⚠ WARNING

If the clamps are positioned so that they contact other components, it may result in steering failure and loss of control of the vehicle causing property damage and/or severe bodily injury.

19. Remove the blocks from behind the wheels.
20. Release the parking brake and test drive the vehicle.



Maintenance, Service, and Repair

Front wheel alignment

*NOTE: It is recommended to center the steering before aligning the front wheels. Refer to the **Center the Steering** section for information.*

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Position the steering wheel in the straight ahead position and tie off the steering wheel so that it cannot rotate.

⚠ WARNING

Do not drive the vehicle while the steering wheel or front wheels are tied in position. Driving the vehicle while the steering wheel or front wheels tied in the position may cause loss of control of the vehicle resulting in severe bodily injury and/or property damage.

8. Loosen the ball joint clamps on the drag link.

NOTE: Remember the position and orientation of the ball joint clamps.

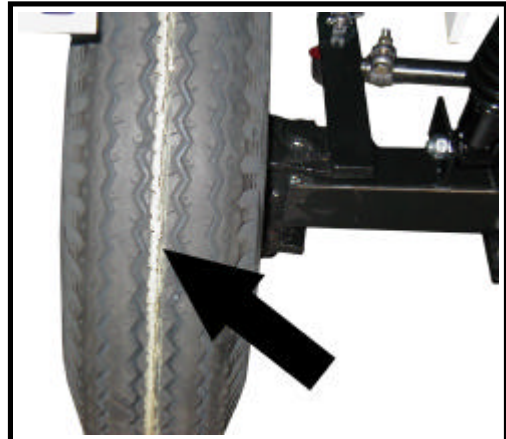
9. Adjust the drag link so that the center steering linkage pivot arm is vertical.
10. Position the ball joint clamps in their original location and orientation and tighten the ball joint clamps.
11. Using a piece of chalk, mark a line around the center of both front tires.

HINT: Hold the chalk on the center of the tire and rotate the tire to mark the line.

12. Loosen the ball joint clamps on the left and right tie rods.

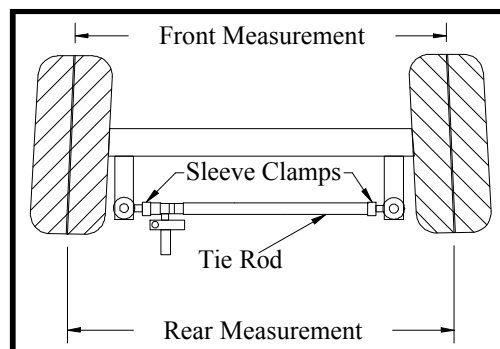
NOTE: Remember the position and orientation of the ball joint clamps.

13. Lower the front wheels to the ground and push the vehicle back and forth a few feet to settle the suspension.





14. Adjust the right side tie rod so that the right wheel is positioned pointing straight ahead.
15. Measure the distance between the lines at the front of the tires.
16. Measure the distance between the lines at the rear of the tires.
17. Adjust the left side tie rod so that the distance at the front and rear of the tires is the same.
18. Position the ball joint clamps in their original location and orientation and tighten the ball joint clamps.
19. Untie the steering wheel.

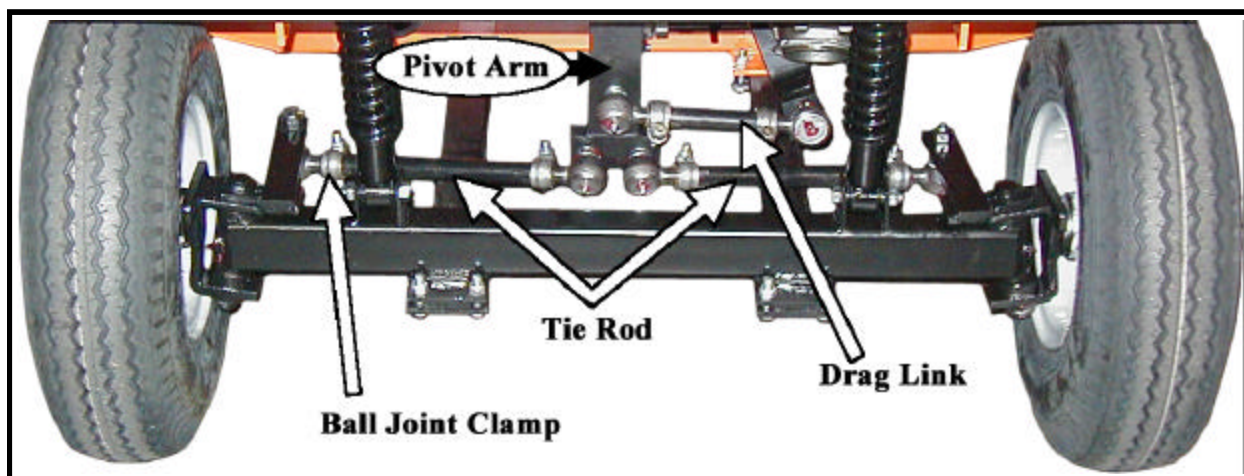


Example of toe in measurement

⚠ WARNING

Rotate the steering wheel from a full left turn to a full right turn and make sure that the ball joint clamps do not contact any other component. Clamps positioned so that they contact other components may result in steering failure and loss of control of the vehicle causing severe bodily injury and/or property damage.

20. Reconnect the main positive and negative cables at the batteries.
21. Remove the blocks from behind the wheels.
22. Release the parking brake and test drive the vehicle.





ADJUST THE STEERING GEAR (SAGINAW)

*NOTE: In some vehicle configurations it may be necessary to remove the steering gear to perform this procedure. Refer to **Replace the Steering Gear** for information regarding removing the steering gear.*

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in serious bodily injury.

7. Disconnect the drag link from the pitman arm.

*NOTE: Refer to **Replace the Ball Joints** section for information regarding removing the ball joint from the drag link.*

8. Loosen the gear lash jam nut and the worm bearing adjuster jam nut.

9. Unscrew the gear lash adjuster all of the way to the stop.

10. Loosen the worm bearing adjuster and then tighten just enough to remove all end play from the input shaft and then an additional 1/8 turn more.

11. While holding the worm bearing adjuster so that it cannot turn, tighten the worm bearing adjuster jam nut.

12. Find the center position of the steering shaft:

- A. Turn the steering shaft all of the way in one direction.
- B. While counting the rotations, turn the steering shaft all of the way in the opposite direction.

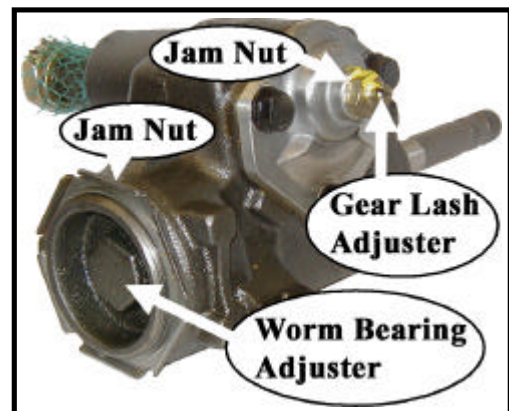
- C. Turn the steering shaft 1/2 the number of turns in the original direction.

13. While rotating the input shaft back and forth through its centered position, adjust the gear lash adjusting screw so that there is a slight drag as the steering gear is rotated through its centered position.

14. While holding the gear lash adjusting screw so that it cannot turn, tighten the gear lash adjusting screw jam nut.

15. Reconnect the main positive and negative cables at the batteries.

16. Remove the blocks from behind the wheels, release the parking brake and test drive the vehicle.





REPLACE THE STEERING SHAFT (NON-TILT STEERING)

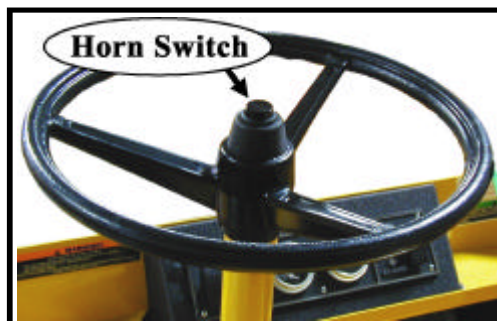
⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

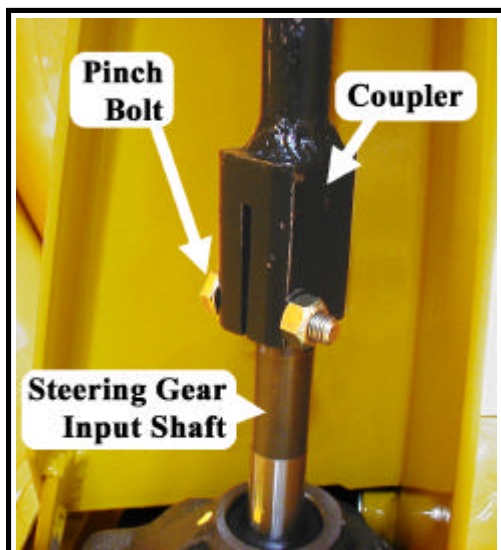
6. If equipped with a horn switch in the steering wheel, remove the switch, disconnect the wires from the switch and cut the terminals off of the wires.

7. Remove the steering wheel.

*NOTE: Refer to **Replace the Steering Wheel** section for information regarding removing the steering wheel.*



8. Remove the upper steering shaft bushing or bearing from the steering column.
9. Remove the steering gear access cover from the steering column (if equipped).



10. Remove and discard the pinch bolt and nut from the steering shaft coupler.

*NOTE Most vehicle configurations will now allow the steering shaft to slide off of the steering gear input shaft and then back down out of the steering column. If there is not enough clearance for this procedure then the steering gear must be removed. Refer to **Replace the Steering Gear** for information regarding removing the steering gear.*

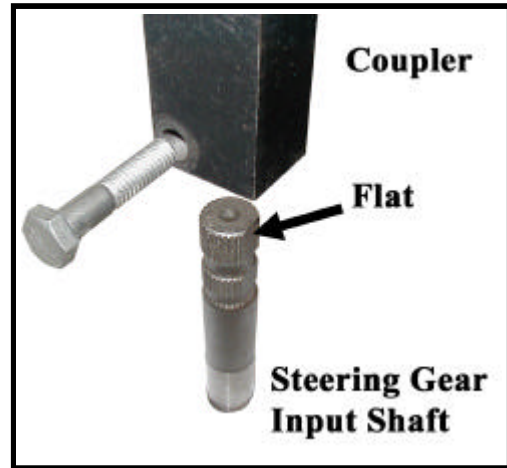


Maintenance, Service, and Repair

11. Remove the steering shaft from the vehicle.
12. Lightly grease the input shaft splines, steering wheel splines and the upper steering shaft bushing.
13. Install the steering shaft in reverse order using a new pinch bolt. Orientate the shaft so that the pinch bolt is opposite the flat in the steering gear shaft. See the illustration to the right.

⚠ WARNING

Make sure that the pinch bolt is not aligned with the flat on the steering shaft. Aligning the bolt with the flat could result in failure of the steering and loss of control of the vehicle. This could lead to property damage and/or severe bodily injury.



⚠ WARNING

Do not use the original pinch bolt and nut. Failure to replace the pinch bolt and nut may result in failure of the steering causing loss of control of the vehicle. This could lead to property damage and/or severe bodily injury.

14. Tighten the pinch bolt to 24-26 ft-lbs.
15. Reconnect the main positive and negative cables at the batteries.
16. Remove the blocks from behind the wheels.
17. Release the parking brake and test drive the vehicle.

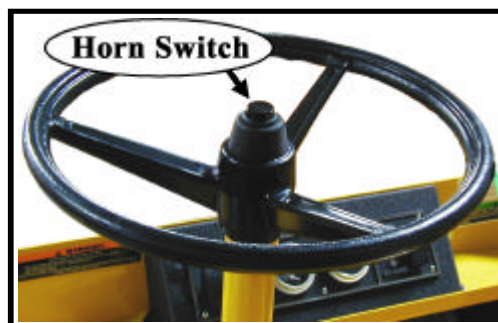


REPLACE THE STEERING WHEEL

⚠ WARNING

- 1. Make sure the key-switch is in the "OFF" position, then remove the key.**
- 2. Place the forward-reverse switch in the center "OFF" position.**
- 3. Set the park brake.**
- 4. Place blocks under the front wheels to prevent vehicle movement.**
- 5. Disconnect the main positive and negative cables at the batteries.**

6. If equipped with a horn switch in the steering wheel, remove the switch and disconnect the wires from the switch.
7. Remove the steering wheel nut.
8. Using a steering wheel puller, remove the steering wheel.
9. Position the front wheels in the straight ahead position.



10. Lightly grease the steering wheel splines and install the replacement steering wheel orientated as shown in the illustration to the right.
11. Tighten the steering wheel nut to 50-60 ft-lbs
12. Reinstall the horn switch (if equipped).
13. Reconnect the main positive and negative cables at the batteries.
14. Remove the blocks from behind the wheels.
15. Release the parking brake and test drive the vehicle.





REPLACE THE STEERING GEAR

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove the steering wheel.

*NOTE: Refer to **Replace the Steering Wheel** section for information regarding removing the steering wheel.*

7. Remove the steering shaft.

*NOTE: Refer to **Replace the Steering Shaft** section for information regarding removing the steering shaft.*

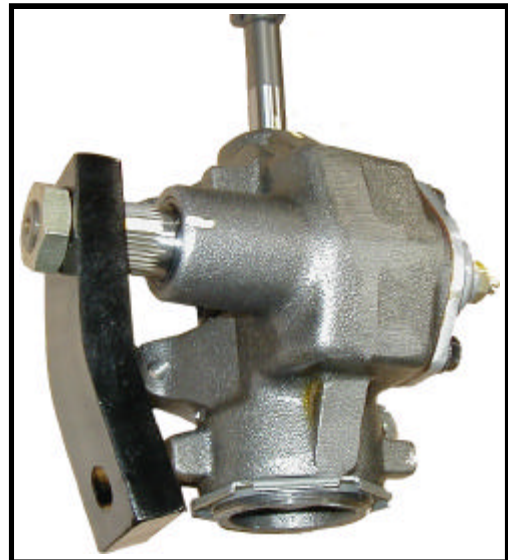
8. Remove the pitman arm using a pickle fork.

*NOTE: On some vehicle configurations it may be required to remove the drag link from the pitman arm. Refer to **Replace the Ball Joints** section for information regarding removing the ball joint from the pitman arm.*

9. Support the steering gear so that it cannot fall out of the vehicle.

⚠ WARNING

Failure to support the steering gear will result in the steering gear falling out of the vehicle and could cause property damage and/or severe bodily injury.



Steering Gear with Pitman Arm

10. Remove the bolts holding the steering gear to the vehicle frame and remove the steering gear from the vehicle.
11. Install in reverse order. Torque the pitman arm nut to 75-100 ft-lbs.
12. Reconnect the main positive and negative cables at the batteries.
13. Remove the blocks from behind the wheels.
14. Release the parking brake and test drive the vehicle.



REPAIR THE STEERING GEAR

Disassembly

*NOTE: The steering gear must be removed from the vehicle for this procedure. Refer to **Replace the Steering Gear** section for information regarding removing the steering gear.*

NOTE: The steering gear is packed with grease. Only perform maintenance on the steering gear in an area that will contain any grease that may spill out of the steering gear when it is disassembled.

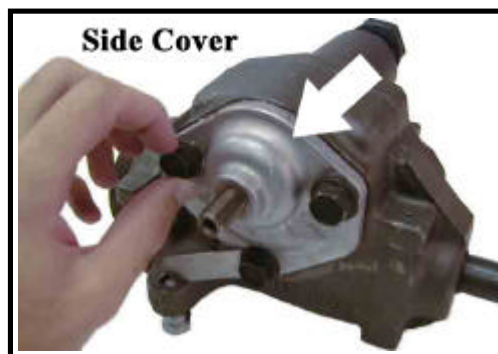
Refer to the illustration at the end of this section for a blown up view of the steering gear assembly.

1. Center the steering gear.
 - A. Turn the steering shaft all of the way in one direction.
 - B. While counting the rotation, turn the steering shaft all of the way in the opposite direction.
 - C. Turn the steering shaft 1/2 the number of turns in the original direction.
2. Remove the worm bearing adjuster locking ring and the worm bearing adjuster.



3. Remove the side cover/pitman shaft assembly by removing the three side cover bolts and then pulling the assembly out of the housing.

NOTE: The side cover/pitman shaft assembly normally does not have to be disassembled.



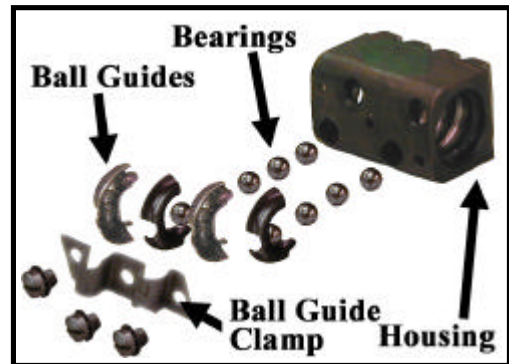


Maintenance, Service, and Repair

4. Remove the worm shaft and ball nut assembly from the bottom of the housing.
5. Remove the worm shaft seal.
6. Remove the pitman shaft seal.
7. Remove the upper worm bearing and bearing cup from the housing.



8. The ball nut assembly consists of two sets of ball bearings that recirculate in two channels in the ball nut housing. The bearings may fall out once the bearing guides are removed. Be careful not to lose any of the bearings.
9. Remove the ball guide clamps, ball guides and all of the ball bearings.
10. Remove the ball nut from the worm shaft.
11. Thoroughly clean and inspect all parts for signs of corrosion, damage or wear and replace as required.



Reassembly

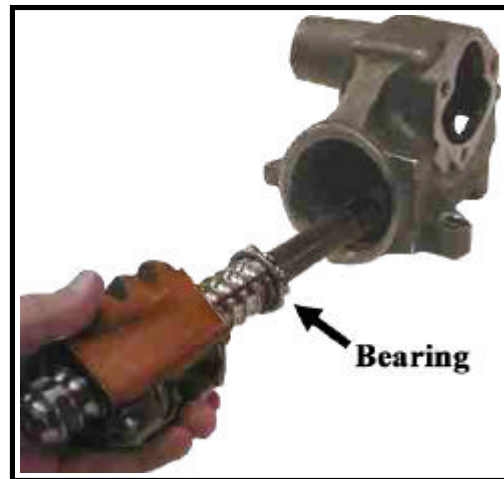
1. Lightly lubricate all parts before reassembly.
2. Install a new worm shaft seal and pitman shaft seal into the housing.
3. Install the upper worm bearing cup.
4. Divide the ball bearing into two equal groups.
5. Position the ball nut onto the worm as shaft as shown in the illustration.
6. Insert the ball guides into the ball nut.
7. Insert each group of bearings into the ball guides.

NOTE: Do not rotate the worm shaft while installing the bearings. This may cause one or more of the bearings to enter the crossover passage in the ball nut, causing improper operation.

8. Install the ball guide clamp.



9. Place the upper worm bearing on the worm shaft and install the worm shaft/ball nut assembly into the housing being careful not to damage the worm shaft seal.



10. Install the assembled worm bearing adjuster into the housing and tighten just enough to remove all play in the worm shaft.
11. Install, but do not tighten the worm bearing adjuster lock nut.
12. Rotate the worm shaft to center the ball nut in the housing.
13. Place a new gasket onto the housing and install the assembled pitman shaft/side cover onto the housing using two of the three mounting bolts.
14. Pack the steering gear with grease through the open side cover bolt hole and then install the bolt.
15. Adjust the steering gear.

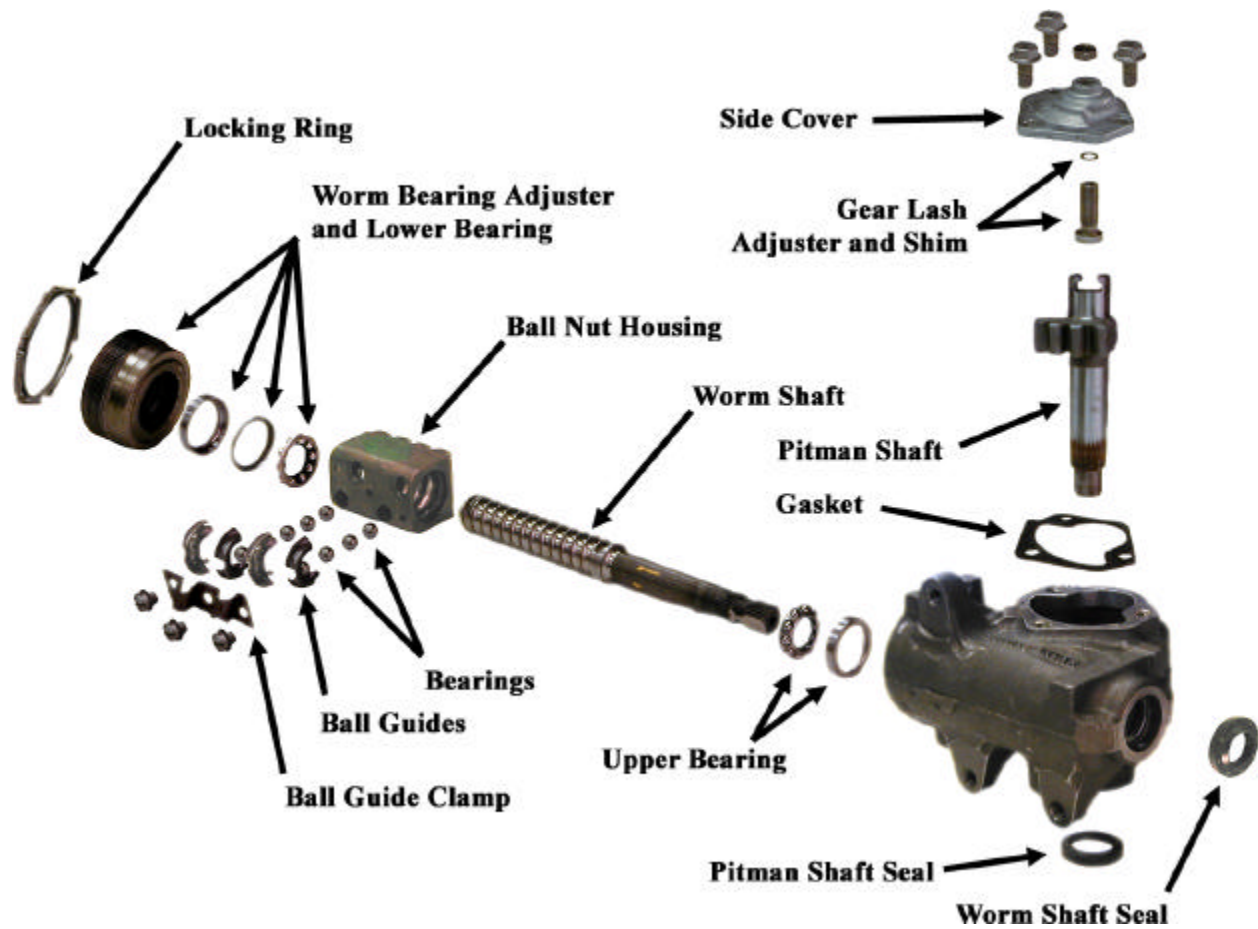


*NOTE: Refer to **Adjust the Steering gear** section for information regarding adjusting the steering gear.*

16. Once the adjustments are completed, make sure that the locking ring and jam nut are tight.



Exploded View of Steering Gear



Brake Service

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Hydraulic or Mechanical Rear Disc Brake (36 volt)	12		

The model R 3-80-36 is available with rear wheel mechanical drum brakes only, rear hydraulic drum brakes only, or 4-wheel hydraulic brakes (front disc, rear drum).

The model R 3-80-36 is equipped standard with 4-wheel hydraulic brakes (front disc, rear drum).

The model R 3-80 is available with rear wheel mechanical disc brakes only, rear hydraulic disc brakes only, or 4-wheel hydraulic disc brakes.

Refer to the illustrations below to identify the brake system on your vehicle.



Rear hydraulic drum



Rear mechanical drum



Rear hydraulic disc



Rear mechanical disc



Front disc



INSPECT THE SERVICE BRAKE

Disc Brake Pads

⚠ WARNING

Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to Appendix C for recommended handling precautions.

*NOTE: The brake pad must be removed to accurately measure the lining thickness. Refer to **Replace the Front or Rear Brake Pads** section for information on removing the brake pads.*

Measure the brake pad lining at the thinnest point on the pad. If the brake pad lining is 1/16-inch or less then the brake pad must be replaced.

It is recommended to replace the left and right side brake pads as a set.





Disc Brake Rotor

⚠ WARNING

Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to appendix C for recommended handling precautions.

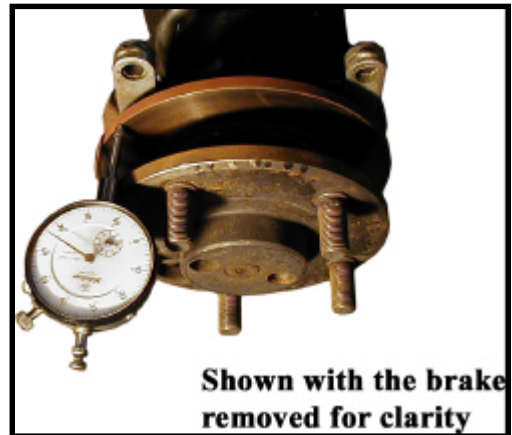
*NOTE: The front brake rotor is an integral part of the front hub. If the brake rotor is worn beyond its service limits, then the front hub must be replaced. Refer to **Front Axle Service** for information on replacing the front hub.*

*NOTE: Depending on the rear axle configuration, the rear brake rotor may be an integral part of the rear axle. If the brake rotor is worn beyond its service limits, then the rear axle must be replaced. Refer to **Transmission** section for information regarding replacing the rear axle.*

*NOTE: The wheel must be removed to accurately measure the rotor thickness. Refer to **Tires and Wheels** section for information on removing the wheel.*

1. Measure the run out of the rotor at its maximum diameter. If the run out exceeds 0.005 inches, then the rotor must be machined. Do not machine the rotor beyond its service limits.

NOTE: A bent axle or damaged rear axle could cause excessive brake rotor run out.

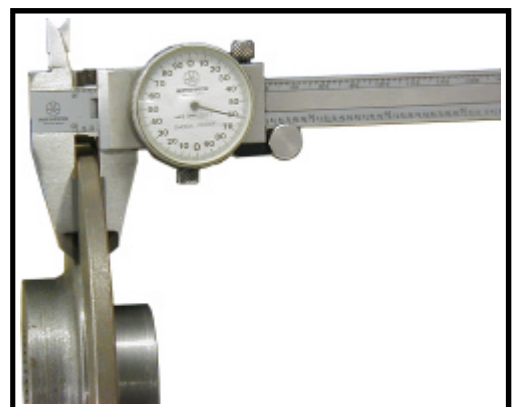


Shown with the brake removed for clarity

2. Measure the thickness of the brake rotor in 3 places. If the brake rotor thickness is less than 0.20-inches, then the rotor must be replaced.

⚠ WARNING

Do not use a rotor that is worn beyond its service limits. A rotor worn beyond its service limits could fail and cause loss of brakes resulting in severe bodily injury and/or property damage.



Rotor removed for clarity. The rotor does not have to be removed for this procedure.



Maintenance, Service, and Repair

Brake Shoes (Dana)

⚠ WARNING

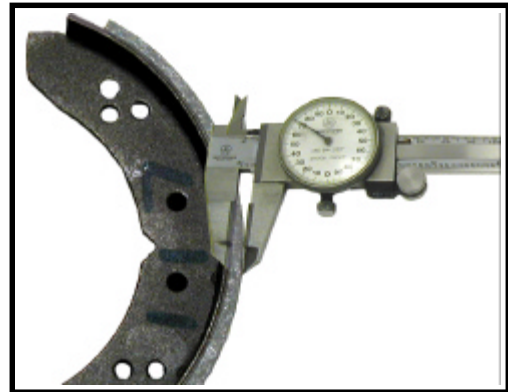
Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to appendix C for recommended handling precautions.

*NOTE: The wheel must be removed to accurately measure the brake shoes. Refer to **Tires and Wheels** section for information on removing the wheel.*

Measure the brake shoe lining at the thinnest point on the shoe. If this is 1/16-inch or less then the brake shoe must be replaced.

NOTE: If this is a riveted lining, then the measurement must be to the top of the rivets.

It is recommended to replace the left and right side brake shoes as a set.



Brake Drum (Dana)

⚠ WARNING

Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to appendix C for recommended handling precautions.

*NOTE: The wheel must be removed to accurately measure the brake drum. Refer to **Tires and Wheels** section for information on removing the wheel.*

The service limit for the inside diameter of the brake drum is 7.060 inches.

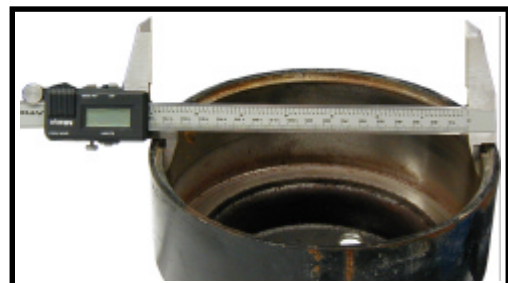
If the brake drum is grooved then the brake drum must be machined or replaced. Do not machine the brake drum beyond its service limits specified above.

Measure the inside diameter of the brake drum in 3-places.

If the difference between any of the measurements exceeds 0.010 inches then the brake drum must be machined. Do not machine the brake drum beyond the service limits specified above.

⚠ WARNING

Do not use a brake drum that is worn beyond its service limits. A drum worn beyond its service limits could fail and cause loss of brakes resulting in severe bodily injury and/or property damage.



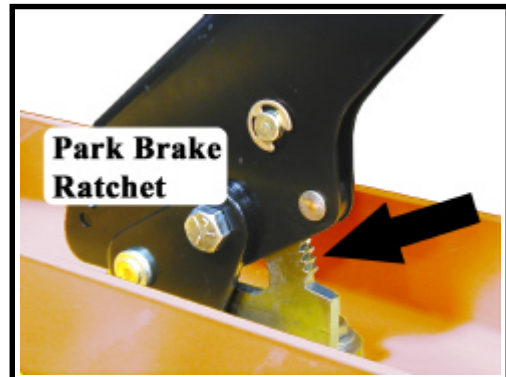
INSPECT THE PARKING BRAKE

Wheel Park Brake (disc or drum)

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Release the park brake.
7. Inspect the brake shoes or rear disc pads. The parking brake shoes or pads are the same as the service brake shoes or pads. Refer to ***Inspect the Service Brake*** section to inspect the brake shoes or pads.
8. Inspect all brake cables and linkages for any signs of damage or missing cotter pins.
9. Inspect the park brake ratchet for any signs of damage or wear.
10. Set the park brake.
11. Reconnect the main positive and negative cables at the batteries.
12. Remove the blocks from the wheels.



⚠ WARNING

If any sign of damage or wear is found on the park brake ratchet, cables, or linkages then they must be repaired or replaced immediately. Failure to repair or replace any damaged component could result in failure of the park brake causing severe bodily injury and/or property damage.



ADJUST THE SERVICE BRAKES (DANA DRIVE)

Mechanical and Hydraulic Drum Brakes

The mechanical and hydraulic brake assemblies are identical except for hydraulic fittings. The adjustment procedure is the same for both the mechanical and hydraulic brakes.

*NOTE: The brake adjustment is inside of the left and right brake. Do not adjust the brake by means of the brake cables as this will cause misoperation of the brakes. If you hear a single "clunking" noise while braking it may be due to misadjustment of the brake cables or linkage. Refer to **Replace Brake Linkages/Cables** for information regarding proper adjustment of the cables and linkages.*

⚠ WARNING

Adjusting the brakes by means of the brake cables could cause a hard brake pedal with little or no braking power. This could cause loss of control of the vehicle resulting in severe bodily injury and/or property damage.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the wheel off of the ground and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury and/or property damage.

7. Release the park brake.
8. Remove the tire/wheel assembly.

*NOTE: Refer to **Tires and Wheels** section for information on removing the wheel.*



9. Align the adjusting access slot in the brake drum with the adjusting star wheel at the bottom of the brake.
10. While rotating the brake drum back and forth, rotate the brake adjuster star wheel until the brake is tight enough so that brake drum cannot be rotated.
11. Back off the star wheel just enough so that the brake drum rotates freely.
12. Install the tire/wheel assembly.
13. Repeat this procedure for the opposite side brake.
14. Set the park brake.
15. Reconnect the main positive and negative cables at the batteries.
16. Remove blocks from behind the wheels.
17. Release the park brake and test drive the vehicle.



Brake drum shown with the access slot aligned with the adjusting star wheel

Adjust the Brake Linkages, Mechanical Drum Brakes

Do not use this procedure to adjust the brakes. This procedure should only be performed when replacing any of the mechanical brake linkages or cables or if it is found that the cables or linkages have been adjusted incorrectly.

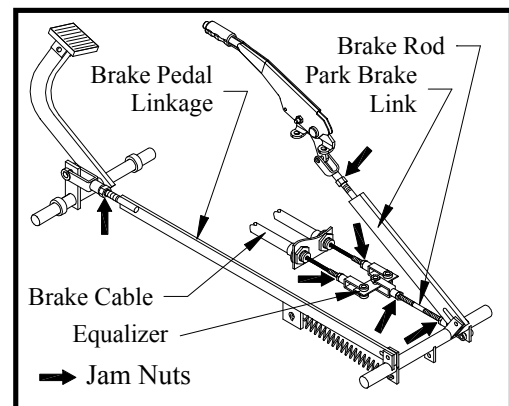
⚠ WARNING

Adjusting the brakes by means of the brake cables could cause a hard brake pedal with little or no braking power. This could cause loss of control of the vehicle resulting in severe bodily injury and/or property damage.

⚠ WARNING

- 1. Make sure the key-switch is in the "OFF" position, then remove the key.**
- 2. Place the forward-reverse switch in the center "OFF" position.**
- 3. Set the park brake.**
- 4. Place blocks under the rear wheels to prevent vehicle movement.**
- 5. Disconnect the main positive and negative cables at the batteries.**

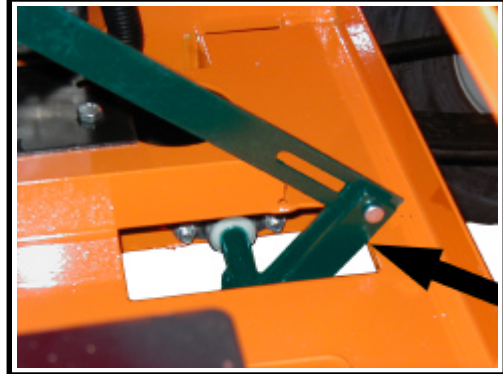
6. Release the park brake.
7. Loosen the jam nuts on both brake cables, the brake rod, the park brake link and the brake pedal linkage.
8. Disconnect the brake pedal linkage from the brake pedal.
9. Disconnect the equalizer from the brake rod.



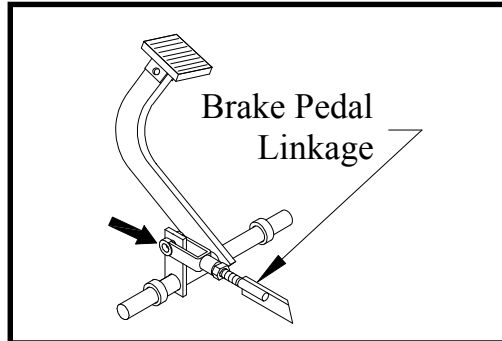


Maintenance, Service, and Repair

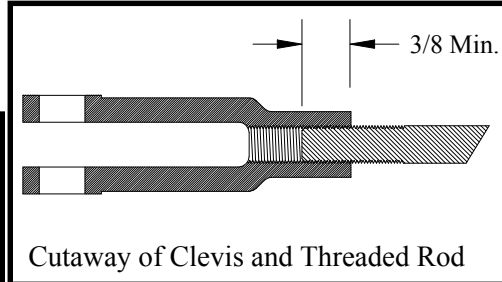
10. Adjust the park brake link so that there is 0.125 inch clearance between the tab and the slot in the battery tray. Refer to the arrow in the illustration to the right.
11. Install a new cotter pin and tighten the park link jam nut.



12. Adjust the clevis on the brake pedal linkage so that the clevis pin can be easily inserted without depressing the brake pedal or pulling the brake pedal linkage.
13. Install a new cotter pin and tighten the jam nut on the brake pedal linkage.



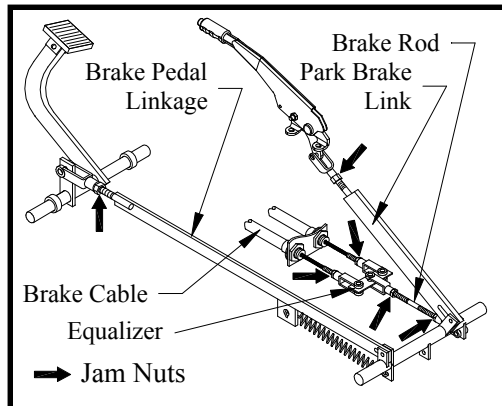
14. Position the clevis's on both brake cables and the brake rod so that there is approximately 3/8" of threads in the each of the clevis's.



⚠ WARNING

The threaded rod must be screwed into the clevis with at least 3/8" of threads. Less than 3/8" of threads in a clevis could result in brake failure causing severe bodily injury and/or property damage.

15. Reconnect the equalizer to the brake cables and the brake rod. Do not install cotter pins at this time.
16. Tighten the brake rod to remove all slack from the brake cables, but not so tight to pull on the brake cables.
17. Inspect the angle on the equalizer. The equalizer should be perpendicular to the brake rod. If the equalizer is not perpendicular to the brake rod then:
 - A) Loosen the brake rod.
 - B) Adjust the brake cable clevis as required to make the equalizer perpendicular to the brake rod. Be certain that there is still a minimum of 3/8" of threads in the clevis.
 - C) Go back and repeat at step 16.
18. Tighten all jam nuts.
19. Insert new cotter pins into each clevis pin.
20. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.



ADJUST THE SERVICE BRAKES (FORD DRIVE)

Hydraulic Disc Brakes

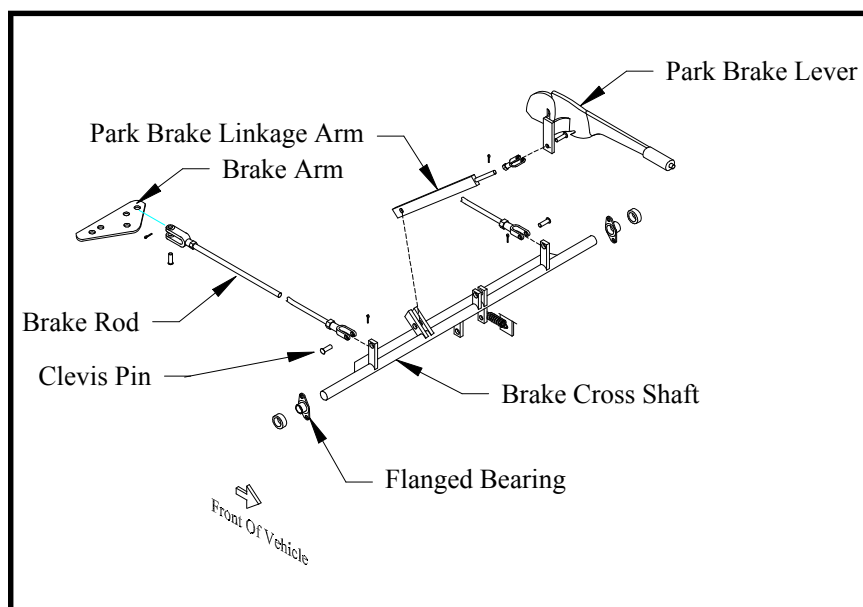
Hydraulic disc brakes are self adjusting and do not require periodic adjustments. Refer to section **Repair/Adjust Master Cylinder** for information regarding the master cylinder linkage.

Mechanical Disc Brakes

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Release the park brake.
7. Loosen the jam nuts on both brake rods.
8. Adjust the left and right rods until it is difficult to rotate the clevis pin and then back off just enough so that the clevis pin is free to rotate.
9. Tighten the jam nuts on both brake rods.
10. Set the park brake.
11. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.





ADJUST THE PARKING BRAKE

Hydraulic Drum Brakes

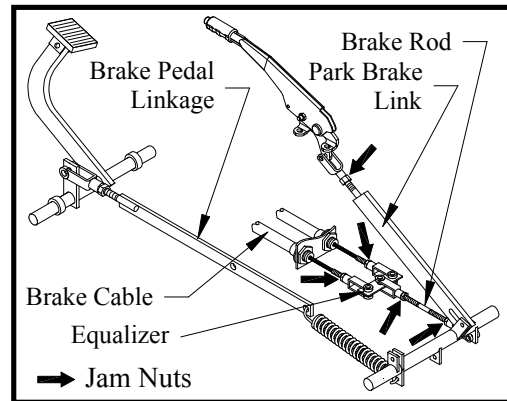
*NOTE: The service brake must be properly adjusted before attempting to adjust the parking brake. Refer to **Adjust the Service Brakes** for information regarding adjusting the service brakes.*

Do not use this procedure to adjust the brakes. This procedure should only be performed when replacing any of the mechanical brake linkages or cables or it is found that the cables or linkages have been adjusted incorrectly.

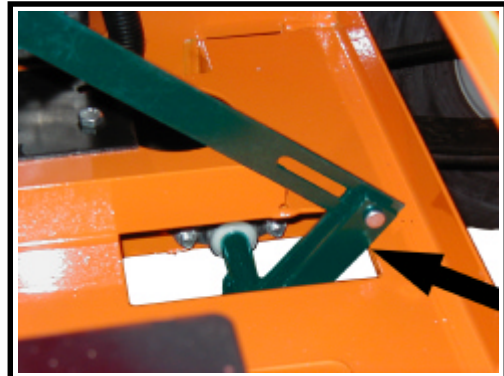
WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Release the park brake.
7. Loosen the jam nuts on both brake cables, the brake rod, the park brake link and the brake pedal linkage.
8. Disconnect the equalizer from the brake rod.



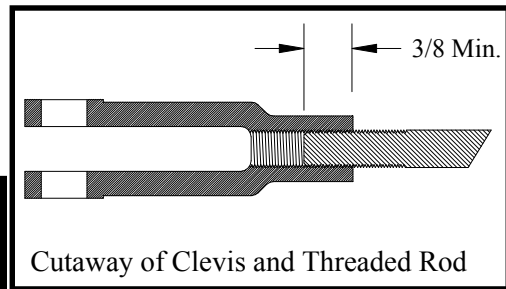
9. Adjust the park brake link so that there is 0.125 inch clearance between the tab and the slot in the battery tray. Refer to the arrow in the illustration to the right.
10. Install a new cotter pin and tighten the park link jam nut.



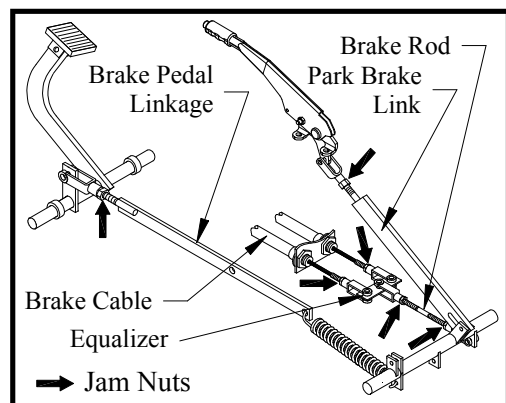
11. Position the clevis's on both brake cables and the brake rod so that there is approximately 3/8" of threads in the each of the clevis's.
12. Reconnect the equalizer to the brake cables and the brake rod. Do not install cotter pins at this time.

The threaded rod must be screwed into the clevis with at least 3/8" of threads. Less than 3/8" of threads in a clevis could result in brake failure causing severe bodily injury and/or property damage.

⚠ WARNING



13. Tighten the brake rod to remove all slack from the brake cables, but not so tight to pull on the brake cables.
14. Inspect the angle on the equalizer. The equalizer should be perpendicular to the brake rod. If the equalizer is not perpendicular to the brake rod then:
 - A) Loosen the brake rod.
 - B) Adjust the brake cable clevis as required to make the equalizer perpendicular to the brake rod. Be certain that there is still a minimum of 3/8" of threads in the clevis.
 - C) Go back and repeat at step 13.
15. Tighten all jam nuts.
16. Insert new cotter pins into each clevis pin.
17. Set the park brake.
18. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.



Mechanical Drum Brake

Trucks equipped with mechanical drum brakes do not have a separate adjustment for the parking brake. If the parking brake requires adjustment, then the entire brake system is in need of adjustment. Refer to **Adjust the Service Brake** section for information regarding adjusting the brakes.

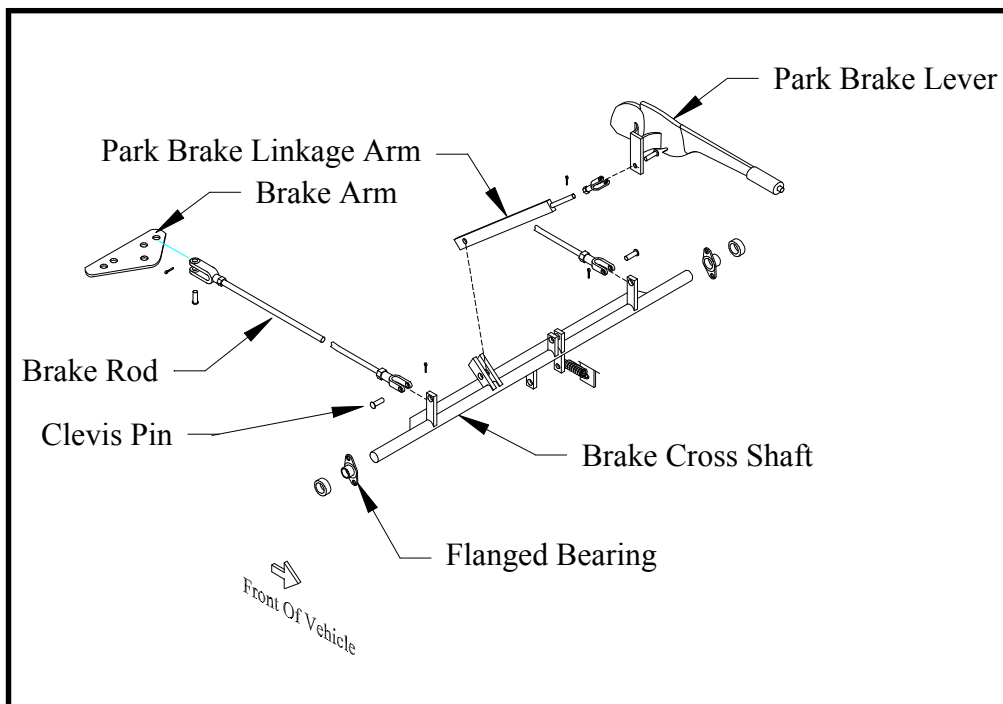


Hydraulic or Mechanical Rear Disc Brake (36 volt)

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Release the park brake.
7. Loosen the jam nuts on both brake rods.
8. Adjust the left and right rods until it is difficult to rotate the clevis pin and then back off just enough so that the clevis pin is free to rotate.
9. Tighten the jam nuts on both brake rods.
10. Set the park brake.
11. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.



36 volt shown

CHECK MASTER CYLINDER FLUID

⚠ WARNING

Do not ingest brake fluid or allow contact with skin or eyes. Always wear protective clothing and a face shield when working with or around brake fluid.

SKIN CONTACT

Flush area immediately with water for several minutes. If a rash or skin irritation develops, get medical attention immediately.

EYE CONTACT

Immediately flush the eye with water for 15 minutes and call physician.

INGESTION

Get medical attention immediately.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Thoroughly clean the area around the master cylinder cap.
7. Remove the master cylinder cap.
8. If the fluid in the master cylinder is contaminated then the entire brake system must be flushed. Refer to ***Bleed the Brakes*** for information regarding flushing the brake system.
9. Fill with brake fluid from a new sealed container to within 1/4-inch of the top of the master cylinder chamber and reinstall the cap.
10. Reconnect the main positive and negative cables at the batteries.
11. Remove blocks from behind the wheels.
12. Release the parking brake and test drive the vehicle.



The master cylinder is located in between the batteries

⚠ WARNING

- Only use DOT 3 brake fluid from a new sealed container.
- DOT 3 brake fluid is corrosive and will damage paint finishes.
- Dispose of brake fluid in accordance with local state and federal regulations.
- Read and follow all warnings on the brake fluid container.



BLEED THE BRAKES

⚠ WARNING

Do not ingest brake fluid or allow contact with skin or eyes. Always wear protective clothing and a face shield when working with or around brake fluid.

SKIN CONTACT

Flush area immediately with water for several minutes. If a rash or skin irritation develops, get medical attention immediately.

EYE CONTACT

Immediately flush the eye with water for 15 minutes and call physician.

INGESTION

Get medical attention immediately.

NOTE: Start this procedure at the wheel furthest from the master cylinder, then work toward the wheel closest to the master cylinder.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Thoroughly clean the area around the master cylinder cap and remove the cap.

NOTE: Illustration for the Ford 48v master cylinder is not available. It is located to the rear of the batteries on the passenger side of the vehicle.



Dana 36 and 48v, Ford 36v. The master cylinder is located in between the batteries

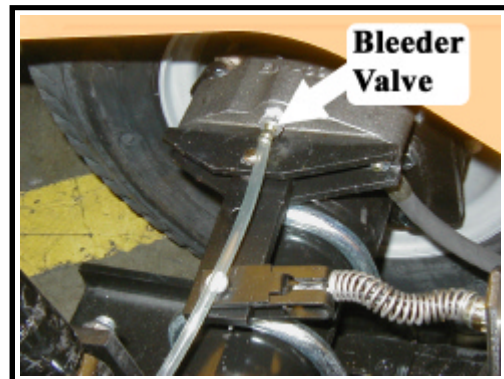


7. Add brake fluid from a new sealed container to the master cylinder. Fill to 1/4" from the top of the master cylinder chamber.

⚠ WARNING

- **Only use DOT 3 brake fluid from a new sealed container.**
- **DOT 3 brake fluid is corrosive and will damage paint finishes.**
- **Dispose of brake fluid in accordance with local state and federal regulations.**
- **Read and follow all warnings on the brake fluid container.**

8. The master cylinder fluid level will drop as the brakes are bled. Periodically check and fill the master cylinder during this procedure. Do not allow the fluid level in the master cylinder to drop too low as this will allow air into the brake lines.
9. Attach a clear hose to the bleeder valve on the brake cylinder that is to be bled. Route the hose into a clear container for waste brake fluid.
10. Pump the brake pedal a few times and then press and hold light pressure to the brake pedal.
11. Open the bleeder valve on the hydraulic brake body.
12. Depress the foot pedal to the floor and then close the bleeder valve. Do not release pressure on the brake pedal until the bleeder valve is closed.
13. Slowly release the foot pedal, allowing it to return to its released position.



Bleeder valve with hose attached

NOTE: Check and fill the master cylinder frequently during the bleeding process. Do not allow the fluid level in the master cylinder to drop low enough to allow air to enter the brake lines. If air enters the brake lines during the bleeding process, then you will have to start again from the beginning.

⚠ WARNING

Always use brake fluid from a new sealed container. Never reuse any brake fluid that has been removed from the brake system. Use of contaminated brake fluid will degrade the braking performance and may cause severe bodily injury and/or property damage.

14. Repeat the above steps until you are sure that all of the air is expelled from the brake line. Any air bubbles that can be seen in the clear hose attached to the bleeder is an indication that there is still air in the brake lines.
15. Repeat this process with each of the other wheels.

NOTE: When finished, top off the master cylinder with fluid. See **Check Master Cylinder Fluid** for information on filling the master cylinder.

16. Reconnect the main positive and negative cables at the batteries.
17. Remove the blocks from behind the wheels.
18. Release the park brake and test drive the vehicle.



FLUSH THE BRAKE SYSTEM

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the rear wheels off of the ground and support with jack stands.

WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. If equipped with front brakes, raise the front wheels off of the ground and support with jack stands.
8. Release the park brake.
9. Remove both rear wheels and, if equipped with front brakes, the front wheels. Refer to **Tires and Wheels** section for information regarding removing the wheels.
10. Remove the wheel cylinders from each axle. Refer to **Replace the Wheel Cylinder** section for information regarding removing the wheel cylinder.
11. Attach a clear hose to the bleeder valve on each of the wheel cylinders and route the hoses into a container for waste brake fluid.
12. Position the wheel cylinders so that the bleeder screw is pointing to the ground and open all bleeder screws.
13. Pump the master cylinder until all fluid has been pumped from the brake lines and all wheel cylinders.
14. Close all bleeder screws.
15. Fill the master cylinder with fluid.
16. Open one of the bleeder screws and pump the master cylinder until all fluid has been pumped from the master cylinder and close the bleeder screw.
17. Repeat the above two steps for each wheel cylinder.
18. Reinstall the wheel cylinders and bleed the brakes. Refer to **Bleed the Brakes** for information regarding bleeding the brakes.
19. Set the park brake.
20. Install the wheels and lower the vehicle to the ground.
21. Reconnect the main positive and negative cables at the batteries.
22. Release the park brake and test drive the vehicle.



REPLACE FRONT BRAKE PADS

NOTE: It is recommended that both the left and right brake pads be replaced as a set.

⚠ WARNING

Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to appendix C for recommended handling precautions.

NOTE: Installing new brake pads will raise the brake fluid level in the master cylinder.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Thoroughly clean the area around the master cylinder cap.
7. Remove fluid from the master cylinder until it is 1/2 full.



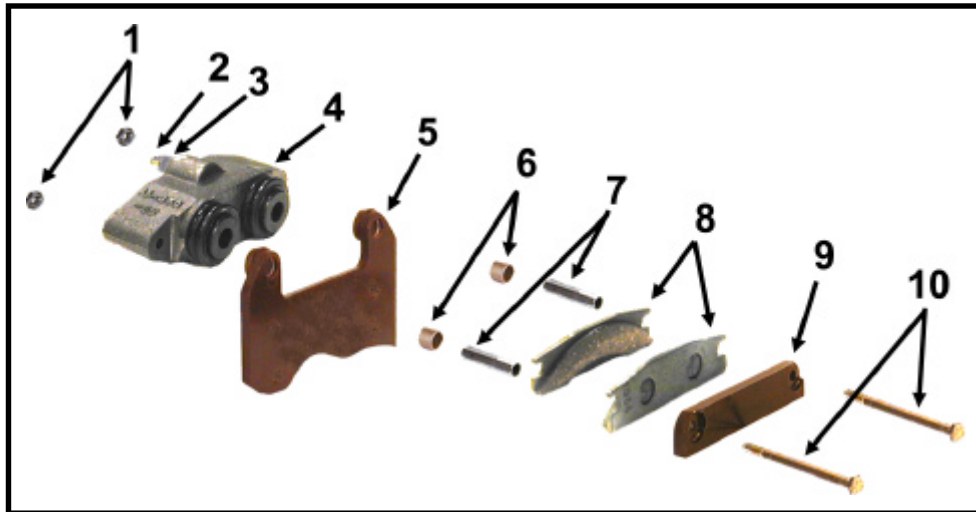
The master cylinder is located in between the batteries

8. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

9. Remove the tire/wheel assembly. Refer to **Tires and Wheels** section for information on removing the tire and wheel assembly.



NOTE: Refer to the Illustration above for the following steps.

10. Remove the brake body bolts (10) and discard the lock nuts (1) and brake pads (8).
11. Remove the spacer bushings (6) from the mounting bracket (5) and discard the bushings.
12. Inspect the brake rotor. See **Inspect the Service Brakes** section for information regarding inspecting the brake rotor.
13. Inspect the spacers (7) and replace if any wear or damage is found.
14. Install new spacer bushings in the mounting bracket.
15. Install new brake pads in reverse order. Torque the mounting bolts to 11 ft-lbs.
16. Repeat this procedure for the other wheel.
17. Install the tire/wheel assembly and lower the vehicle to the ground.
18. Fill the master cylinder to the proper level. Refer to **Check Master Cylinder Fluid** section for information on the proper master cylinder fluid level.
19. Reconnect the main positive and negative cables at the batteries.
20. Remove the blocks from behind the wheels.
21. Release the park brake and test drive the vehicle.



REPLACE REAR BRAKE PADS OR SHOES

Rear Hydraulic or Mechanical Disc

⚠ WARNING

Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to appendix C for recommended handling precautions.

NOTE: It is recommended that both the left and right brake pads be replaced as a set.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

NOTE: Installing new brake pads will raise the brake fluid level in the master cylinder.

6. Hydraulic brakes: Thoroughly clean the area around the master cylinder cap.
7. Hydraulic brakes: Remove fluid from the master cylinder until it is 1/2 full.

NOTE: Illustration for the Ford 48v master cylinder is not available. It is located to the rear of the batteries on the passenger side of the vehicle.

8. Raise the rear of the vehicle and support with jack stands.



Dana 36 and 48v, Ford 36v. The master cylinder is located in between the batteries

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.



Maintenance, Service, and Repair

9. Remove the tire/wheel assembly.

*NOTE: Refer to **Tires and Wheels** section for information on removing the tire and wheel assembly.*

10. Remove the brake mounting bolts and discard the lock nuts and brake pads.

11. Remove the spacer bushings from the mounting bracket and discard.

12. Inspect the brake rotor. Refer to **Inspect the Service Brake** section for information regarding inspecting the brake rotor.

13. Inspect the spacers and replace if any wear or damage is found.

14. Install new spacer bushings in the mounting bracket.

15. Install new brake pads in reverse order. Torque the mounting bolts to 11 ft-lbs.

16. Repeat this procedure for the other wheel.

17. Install the tire/wheel assembly and lower the vehicle to the ground.

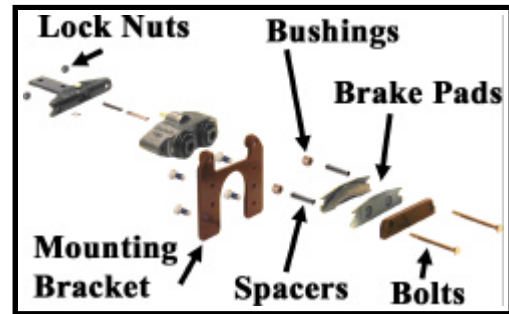
18. Hydraulic brakes: Fill the master cylinder to the proper level. Refer to **Check Master Cylinder Fluid** section for information regarding the correct master cylinder fluid level.

19. Set the park brake.

20. Reconnect the main positive and negative cables at the batteries.

21. Remove the blocks from behind the wheels.

22. Release the park brake and test drive the vehicle.





Rear Drum Brakes

⚠ WARNING

Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to appendix C for recommended handling precautions.

NOTE: It is recommended that both the left and right brake pads be replaced as a set.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Release the park brake.
7. Raise the rear wheels off of the ground and support with jack stands.

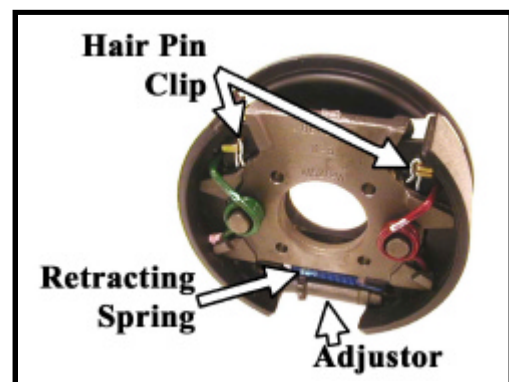
⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

8. Remove the tire/wheel assembly. Refer to **Tires and Wheels** section for information on removing the wheel.
9. Remove and inspect the brake drum. Refer to **Inspect the Service Brake** section for information regarding inspecting the brake drum.
10. Remove the retracting springs and torsion springs from the brake shoes.
11. Remove the hair pin clips from the actuating arms and discard.

⚠ WARNING

The hair pin clips are damaged when they are removed. Do not install the old hair pin clips. Reinstalling old hair pin clips could lead to brake failure, severe bodily injury and/or property damage.





Maintenance, Service, and Repair

12. Remove the brake shoes and brake adjuster assembly from the backing plate.
13. Thoroughly clean and inspect the adjuster assembly. Replace parts as required.
14. Apply a very light coating of high temperature grease to the adjuster screw threads.
15. Install in reverse order.
16. Repeat for the opposite side.
17. Adjust the brakes. See **Adjust the Service Brakes** section for information regarding adjusting the brakes.
18. Set the park brake.
19. Reconnect the main positive and negative at the batteries.
20. Lower the wheels to the ground.
21. Remove the blocks from behind the wheels.
22. Release the park brake and test drive the vehicle.



Brake Adjuster Assembly



REPLACE THE WHEEL CYLINDER

Disc Brake Body Assembly (front or rear)

⚠ WARNING

Current Taylor-Dunn® brakes are asbestos free. However, there is the possibility that the original brakes were replaced with aftermarket parts containing asbestos. Since this possibility exists, all brake parts should be handled as if they contain asbestos. Refer to appendix C for recommended handling precautions.

⚠ WARNING

Do not ingest brake fluid or allow contact with skin or eyes. Always wear protective clothing and a face shield when working with or around brake fluid.

SKIN CONTACT

Flush area immediately with water for several minutes. If a rash or skin irritation develops, get medical attention immediately.

EYE CONTACT

Immediately flush the eye with water for 15 minutes and call physician.

INGESTION

Get medical attention immediately.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Release the park brake.
7. Raise the wheel off of the ground and support with jack stands.

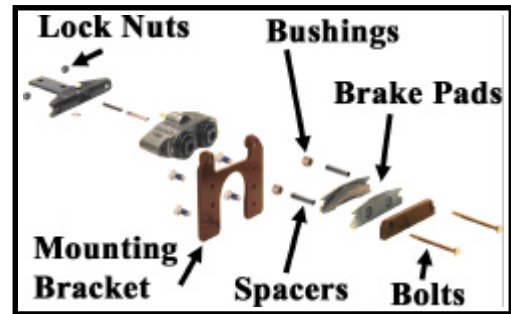
⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.



Maintenance, Service, and Repair

8. Remove the tire/wheel assembly. Refer to **Tires and Wheels** section for information on removing the tire and wheel assembly.
9. Thoroughly clean the area around the brake body.
10. Remove the brake body bolts and discard the lock nuts.
11. Inspect the brake rotor. Refer to **Inspect the Service Brake** section for information regarding inspecting the brake rotor.
12. Disconnect the brake hose from the brake body.
13. Install the new brake body assembly in reverse order.
 - Use teflon tape thread sealant on the brake hose fitting.
 - Torque the brake body bolts to 11 ft-lbs.
14. Bleed the brakes. Refer to **Bleed the Brakes** section for information regarding bleeding the brakes.
15. Set the park brake.
16. Reconnect the main positive and negative cables at the batteries.
17. Lower the wheel to the ground.
18. Remove the blocks from behind the wheels.
19. Release the park brake and test drive the vehicle.

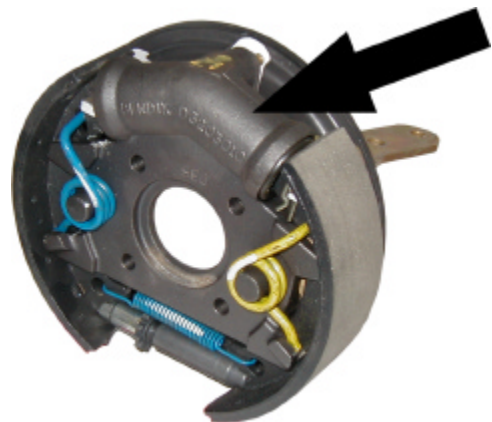


Drum Brake Hydraulic Spider (Dana)

The hydraulic spider has no internally serviceable parts. If the brake cylinder has failed or is leaking fluid then it must be replaced. The spider is retained on the axle shaft by the axle bearing. The axle must be removed to replace the spider. Refer to **Replace Rear Brake Pads or Shoes** for information regarding removing the brake shoes.

*NOTE: It will be easier to remove the brake shoes from the spider while it is still mounted on the vehicle. Refer to **Rear Axle** in the **Transmission** section for information on removing the rear axle.*

The brake system must be bled whenever any hydraulic component is removed and replaced or disconnected from the brake system. Refer to **Bleed the Brakes** for information on bleeding the brake system.



REPAIR THE BRAKE BODY

WARNING

Hydraulic brake system components must be kept clean. Make sure your work area is free from dirt and debris and will contain any brake fluid spills. Any debris or contaminants left in the brake system could lead to brake failure and result in severe bodily injury and/or property damage.

WARNING

Do not ingest brake fluid or allow contact with skin or eyes. Always wear protective clothing and a face shield when working with or around brake fluid.

SKIN CONTACT

Flush area immediately with water for several minutes. If a rash or skin irritation develops, get medical attention immediately.

EYE CONTACT

Immediately flush the eye with water for 15 minutes and call physician.

INGESTION

Get medical attention immediately.

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove the brake body from the vehicle.

*NOTE: Refer to **Replace the Brake Body Assembly (front or rear)** section for information on removing the brake body.*

7. Pull the pistons out of the brake body.

WARNING

The pistons are very fragile. If the piston is damaged it must be replaced. Failure to replace a damaged piston could lead to brake failure and result in severe bodily injury and/or property damage.

8. Remove the piston rubber boot.
9. Remove the piston o-ring from inside of the brake body.
10. Inspect and replace parts as required.



Maintenance, Service, and Repair

11. Lubricate the brake parts with clean brake fluid from a sealed container.
12. Install the o-rings into the brake body. Make sure that the o-rings are installed into the second groove and that they are not twisted.



13. Using tool #41-350-13, slide the rubber boots onto the pistons as shown. The boot should be hanging off of the end of the piston.



14. Insert the rubber boot/piston into the brake body making sure that the boot is properly seated in the groove.



15. Press the pistons all the way down into the brake body making sure that the boot seats properly into the upper groove on the piston.
16. Install any fittings or plugs that were removed from the brake body using teflon tape thread sealant.
17. If the brake body assembly is not to be immediately installed onto a vehicle, plug the brake hose fitting hole to prevent any contaminants from entering the brake body.



REPLACE/ADJUST THE MASTER CYLINDER (36 VOLT)

WARNING

Do not ingest brake fluid or allow contact with skin or eyes. Always wear protective clothing and a face shield when working with or around brake fluid.

SKIN CONTACT

Flush area immediately with water for several minutes. If a rash or skin irritation develops, get medical attention immediately.

EYE CONTACT

Immediately flush the eye with water for 15 minutes and call physician.

INGESTION

Get medical attention immediately.

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

NOTE: Most vehicle configurations do not require lifting the vehicle to remove the master cylinder. Lifting the vehicle may not be required.

6. If required, raise the vehicle and support with jack stands.

WARNING

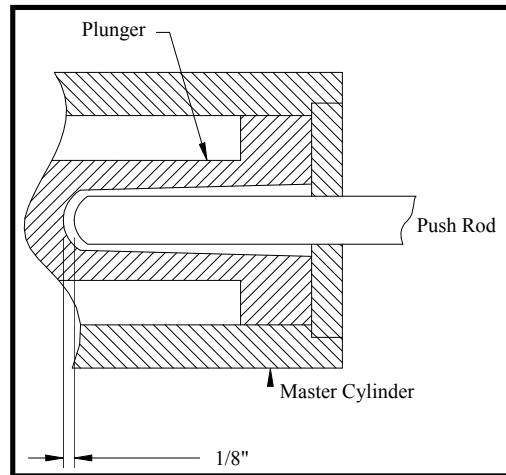
Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Place a drain pan under the master cylinder.
8. Disconnect the brake line(s) to the master cylinder and pump out the fluid in the master cylinder by depressing the pedal several times.
9. Remove the master cylinder bolts and remove the master cylinder from the vehicle.



Maintenance, Service, and Repair

10. Install in reverse order.
11. Adjust the master cylinder push rod so that it is approximately 1/8 inch away from the master cylinder plunger when the brake pedal is up.
12. Fill the master cylinder with brake fluid from a sealed container.
13. Pump the brake pedal a short distance of one to two inches until no bubbles are seen coming from the inlet ports inside of the master cylinder chamber.
14. If the vehicle was raised, lower it to the ground.
15. Bleed the brakes. Refer to **Bleed the Brakes** section for information regarding bleeding the brakes.
16. Reconnect the main positive and negative cables at the batteries.
17. Remove the blocks from behind the wheels.
18. Release the park brake and test drive the vehicle.



Cutaway of typical master cylinder showing the push rod clearance

⚠ WARNING

- Only use DOT 3 brake fluid from a new sealed container.
- DOT 3 brake fluid is corrosion and will damage paint finishes.
- Dispose of brake fluid in accordance with local state and federal regulations.
- Read and follow all warnings on the brake fluid container.

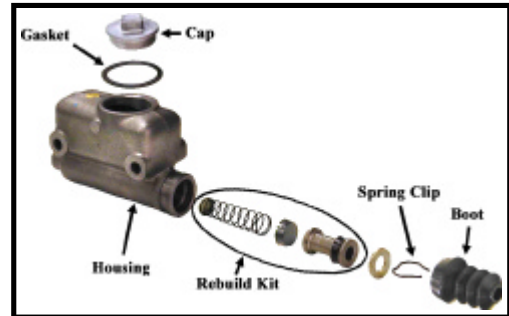




REPAIR THE MASTER CYLINDER

NOTE: Hydraulic brake system components must be kept clean. Make sure your work area is free from dirt and debris and will contain any brake fluid spills.

1. Remove the master cylinder from the vehicle. See **Replace the Master Cylinder** for information on replacing the master cylinder.
2. Drain all fluid from the master cylinder and discard.
3. Remove the rubber boot.
4. Depress the plunger and remove the plunger spring clip retainer.
5. Pull the plunger and all seals out of the master cylinder bore.
6. Thoroughly clean, inspect and replace parts as required.
7. If any damage is found in the bore of the master cylinder then it must be replaced.
8. Lubricate all parts with clean brake fluid from a sealed container.
9. Reassemble in reverse order.
10. If the master cylinder is not to be immediately installed onto a vehicle, plug the brake line fitting hole to prevent any contaminants from entering the master cylinder.



REPLACE BRAKE LINKAGES/CABLES

NOTE: When brake linkages or cables are replaced, the entire brake system should be adjusted. Refer to the sections listed below for information regarding adjusting the brake system.

Adjust the Service Brakes

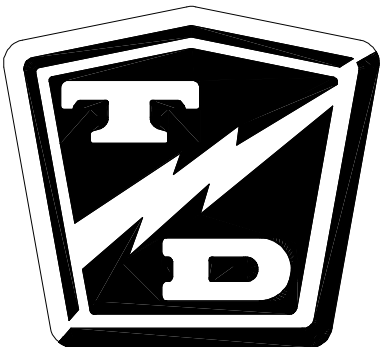
Adjust the Parking Brake

Replace/Adjust the Master Cylinder (hydraulic brake only)

Motor Service

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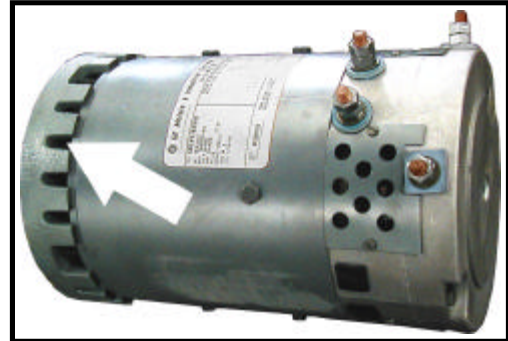


INSPECTING THE MOTOR BRUSHES

Motors with internal cooling fans

NOTE: There are four brushes in the motor. The brushes will not wear at the same rate. It is recommended that all four brushes are inspected at the same time.

*NOTE: In some vehicle configurations it may not be possible to inspect all four brushes while the motor is in the vehicle. Refer to **Transmission Service** section for information on removing the motor.*

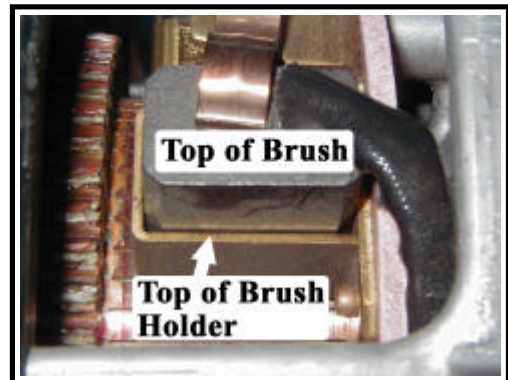


Typical motor with cooling fan indicated by the arrow

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Look through the brush cover and compare the top of the brush to the top of the brush holder. If it is even with or below the top of the brush holder then the brushes should be removed and measured. Refer to **Replacing the Brushes** section for information regarding removing the motor brushes.
7. If any one brush is less than or equal to the service limit specified in **Service Limits**, then all four brushes should be replaced.
8. Reconnect the main positive and negative cables at the batteries.
9. Remove the blocks from behind the wheels, release the park brake and test drive.



Typical brush and brush holder

Enclosed Motors (no cooling fan)

General Electric Motors

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Insert a 0.035" diameter wire through the brush inspection hole until it contacts the top of the brush.
7. Mark the wire to indicate how far it was inserted into the motor housing.
8. Remove the wire and measure how far into the motor the wire was inserted.
9. If any one wire insertion length exceeds the length specified in **Service Limits**, then all four brushes should be replaced. Refer to **Replacing the Brushes** section for information regarding replacing the motor brushes.
10. Reconnect the main positive and negative cables at the batteries.
11. Remove the blocks from behind the wheels, release the park brake and test drive.



Advanced DC Motors

The enclosed Advanced DC motors must be disassembled to inspect the motor brushes. Refer to **Motor Inspection** for information regarding disassembling the motor.



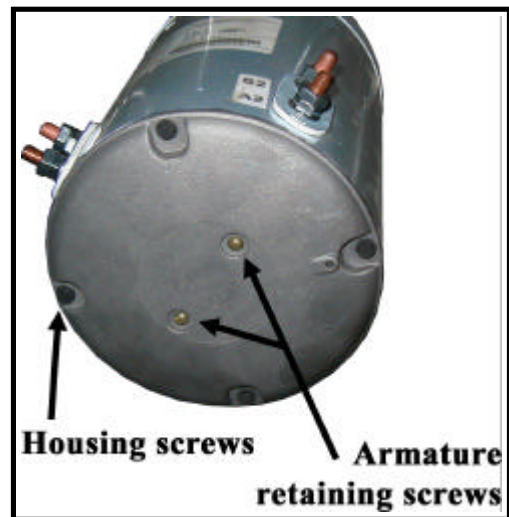
MOTOR REMOVAL AND INSTALLATION

See the **Transmission** section for information on removing or installing the motor.

MOTOR INSPECTION

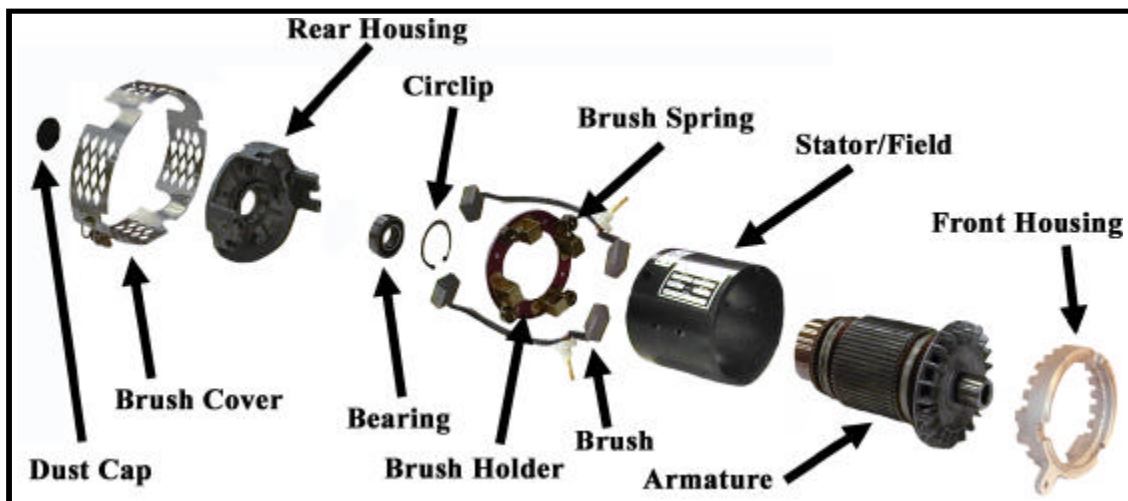
Disassembly

1. Remove the motor from the vehicle. See the **Transmission** section for information on removing the motor.
2. Remove the housing screws from the rear and/or front of the motor.
3. Remove the armature retaining screws from the rear housing (if equipped).
4. If this is an enclosed motor, remove the front housing end.
5. Pull the armature out of the front end of the motor housing.
6. Remove the nuts off of all of the terminals in the rear motor housing.
7. Remove the rear motor housing being careful not to damage the field coil wires.



Inspection

1. Measure the length of each motor brush.
 - If any one brush is less than or equal to the service limit specified in section **Service Limits**, then all four brushes should be replaced. Refer to **Replacing the Brushes** section for information regarding replacing the motor brushes.



2. Measure the diameter of the commutator.
 - If the commutator is less than the minimum diameter specified in section **Service Limits**, then the motor must be replaced.



3. Measure the commutator undercut depth in 5-places around the commutator.

- If any one of the measurements is less than the minimum undercut depth specified in **Service Limits** above, then the commutator must be undercut. Refer to **Repair Commutator** section for information regarding undercutting the commutator.

4. Inspect the commutator for groves.

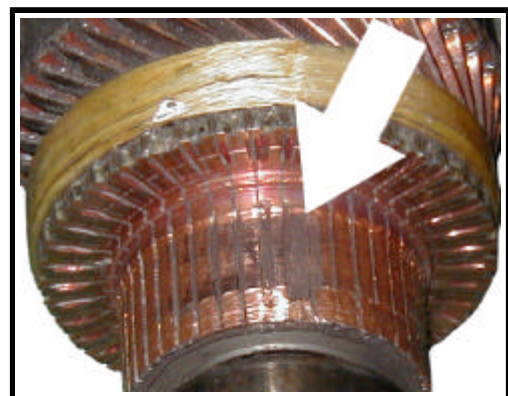
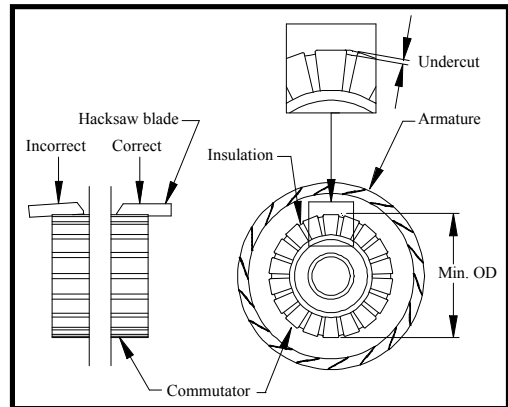
- If the commutator is groved then it must be machined on a lathe. Do not machine the commutator past the minimum diameter specified in **Service Limits** section. Refer to **Repair Commutator** section for information regarding machining the commutator.

5. Inspect the commutator for burn marks.

- Burn marks and/or raised commutator segments 90 or 180 degrees apart is evidence of a shorted armature. A tool called a growler is required to reliably test for a shorted armature.

6. Inspect the commutator for raised segments. Raised segments could be a result of a stalled motor or shorted armature. A tool called a growler is required to reliably test for a shorted armature.

- If the armature is not shorted then the raised segments can be removed by machining the commutator. Do not machine the commutator past the minimum diameter specified in **Service Limits** section. Refer to **Repair Commutator** section for information regarding machining the commutator.



Typical burn mark on a shorted armature



7. Visually inspect the armature windings for burnt insulation. Burnt insulation is a direct result of motor overheating and could lead to a shorted armature.

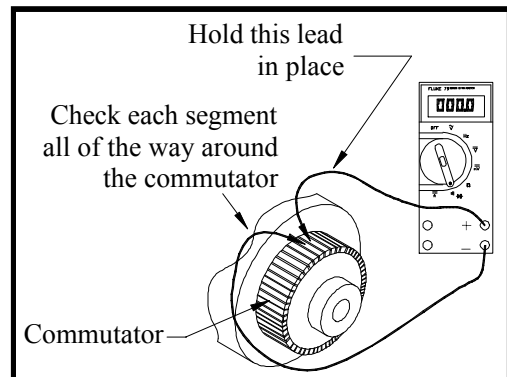
- If the insulation is cracked or burnt, then we recommend that the armature or motor be replaced.

NOTE: If the armature has been burnt then there is a good possibility that the field windings may also be burnt. Symptoms indicating a shorted field include high motor current, lack of power and possibly excessive speed.

8. Using a growler, test the armature for shorts.

- If the armature is shorted, then we recommend that the armature or motor be replaced.

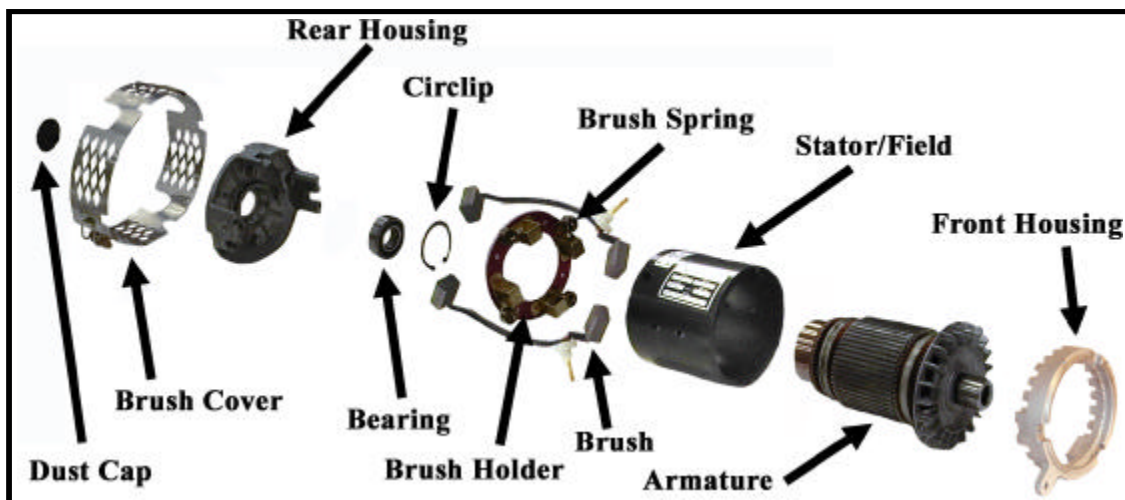
9. Using the continuity function of digital multi meter, check the continuity around the entire commutator by placing one test lead against one of the commutator segments and the other test lead against all of the other segments one at a time. There should be continuity around the entire commutator. If any segment indicates an open circuit, then the motor must be replaced.



10. Using the continuity function of digital multi meter, check the continuity from any one of the commutator segments and the armature frame. If it is not an open circuit, then the armature is shorted and the motor must be replaced.

11. Rotate the motor bearing(s) by hand.

- The bearing should not 'freewheel' but should come to a smooth stop when rapidly spun by hand. If the bearing freewheels, then grease is no longer present in the bearing and it must be replaced. Refer to **Replacing the Bearings** section for information regarding replacing the armature bearings.
- Feel for any roughness when the bearing is rotated. If any roughness or grinding is noticed then the bearing must be replaced. Refer to **Replacing the Bearings** section for information regarding replacing the armature bearings.



Assembly

NOTE: If this is an enclosed motor on a vehicle with a Power Traction primary reduction, then it is recommended to replace the armature shaft seal any time the motor is disassembled.

1. Push the motor brushes just far enough out of the brush holder so that the brush springs hold them in place away from the commutator. See the illustration to the right.
2. Install the rear motor housing to the stator housing.
3. Lightly grease the outside diameter of the armature bearings.
4. Insert the armature through the stator housing and seat the bearing into the rear housing.



⚠ CAUTION

The bearing is a slip fit into the housing. Do not hit the armature shaft with a hammer or use a press to seat the bearing. Hitting the armature shaft with a hammer or using a press may damage the armature or housing.

5. If equipped with armature retaining screws, install and tighten them at this time.
6. If this is an enclosed motor, lightly grease the armature shaft seal and install the front motor housing.

NOTE: If the vehicle is equipped with a belt type primary reduction then the spring on the motor seal should be removed. Failure to remove the spring may result in a high pitched squeal from the seal.

7. Push the motor brushes into the brush holder until the brush spring snaps into place. Be certain that the spring does not rest up against the brush wire. See the illustrations below.





REPLACING THE BRUSHES

NOTE: It is recommended that all four brushes be replaced as a set.

*NOTE: Motors without removable brush covers must be disassembled to replace the brushes. Refer to **Motor Inspection-Disassembly** section for information on taking the motor apart.*

*NOTE: Some motors are equipped with brush pairs. These motors must be disassembled to replace the brushes. Refer to **Motor Inspection-Disassembly** section for information on taking the motor apart. Refer to the **Motor Parts List** for your vehicles brush configuration.*

NOTE: Some motors have brush leads that are routed through or behind the brush holder assembly. In this case, the brush holder assembly must be removed to replace the brushes.

*NOTE: The motor must be removed from the vehicle for this procedure. Refer to **Transmission Service** section for information on removing the motor.*

Motors with brush covers and brushes with termination screws

1. Remove the brush covers.

HINT: Remember the position and routing of the brush leads. They must be orientated correctly when replaced.

2. Loosen the brush wire retaining screw and remove the brush from the brush holder. Be careful with the brush spring and do not let it slip off of the spring mount. If the spring comes off, then the motor must be disassembled. Refer to **Motor Inspection-Disassembly** section for information on taking the motor apart.
3. Install the new brushes in reverse order.
4. Be certain that the brush springs do not rest up against the brush wires. Refer to illustrations in **Motor Inspection-Assembly** for proper brush spring position.



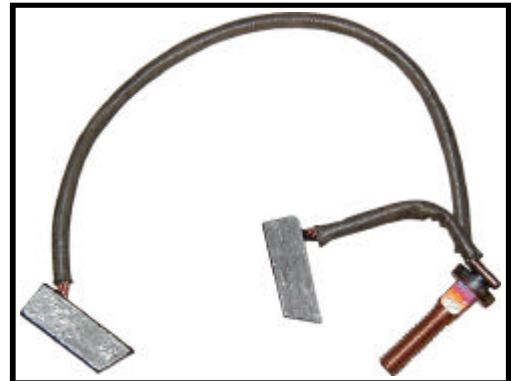
Typical brush used with termination screw

Motors with brush pairs or not equipped with brush covers

1. Disassemble the motor. Refer to **Motor Inspection-Disassembly** section for information on taking the motor apart.
2. Remove the brush holder.

Note: Remember the position and routing of the brush crossover leads. They must be reinstalled in the same position.

3. Remove the brush termination screws or the armature studs and remove the brushes from the brush holder.
4. Install the new brushes in reverse order.
5. Reassemble the motor. Refer to **Motor Inspection-Assembly** for information regarding reassembling the motor.



Typical brush pair

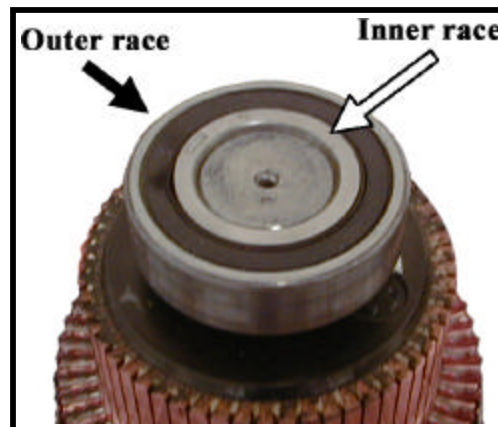
REPLACING THE BEARINGS

1. The motor must be removed from the vehicle for this procedure. Refer to **Transmission Service** section for information on removing the motor.
2. Remove the armature. Refer to **Motor Inspection-Disassembly** section for information on taking the motor apart.
3. Press the armature bearing(s) off of the armature shaft.
4. Press new bearing(s) onto the shaft.

⚠ CAUTION

Do not press against the outer race of the bearing. Pressing against the outer race will damage the bearing and may result in premature failure of the bearing. See the illustration below

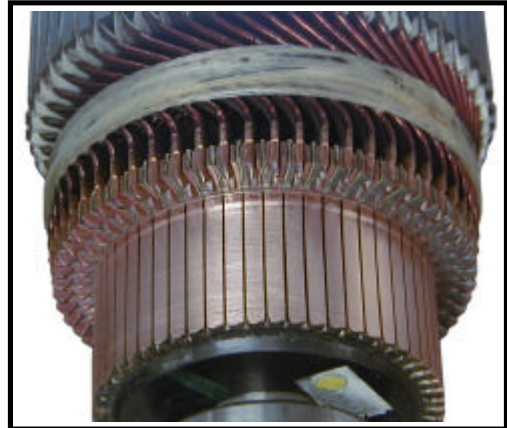
5. Reassemble the motor.





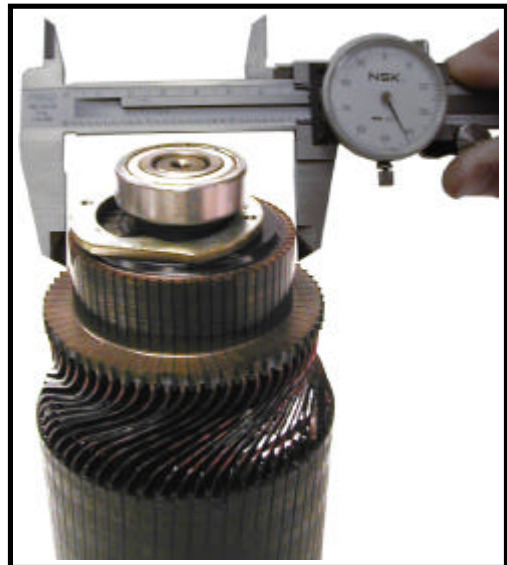
REPAIRING THE COMMUTATOR

1. The motor must be removed from the vehicle for this procedure. Refer to **Transmission Service** section for information on removing the motor.
2. The armature must be removed from the motor for this procedure. Refer to **Motor Inspection-Disassembly** section for information on taking the motor apart.
3. Using a lathe, cut the armature just enough to remove all grooves, depressions or ridges.

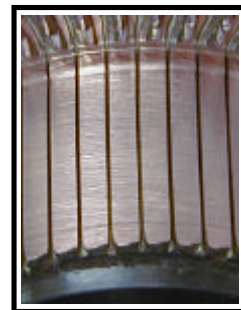


Example of freshly cut commutator

4. Measure the diameter of the commutator. If the commutator is less than the minimum diameter specified in **Service Limits**, then the motor must be replaced.

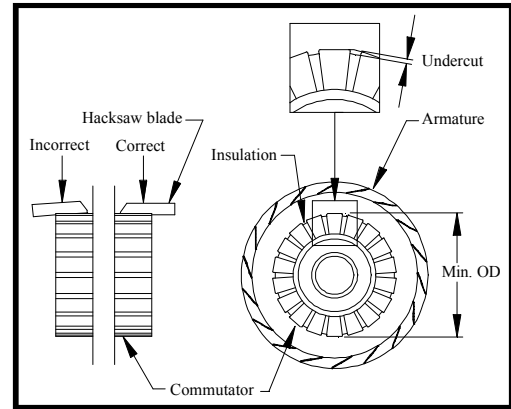


5. Thoroughly clean all copper debris from between the commutator segments.



Properly undercut and cleaned commutator segments

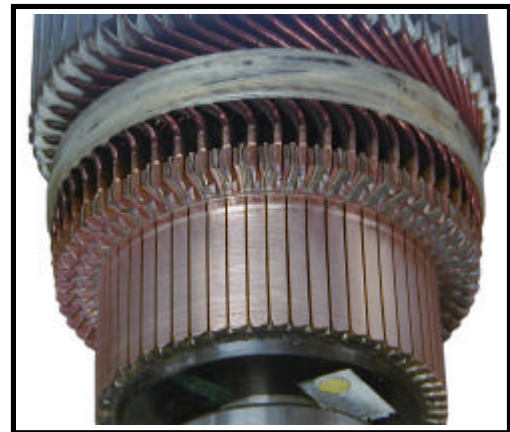
6. Measure the commutator undercut depth in 5-places around the commutator. If any one of the measurements is less than the minimum undercut depth specified in **Service Limits**, then the commutator must be undercut.
7. While still in the lathe, smooth the commutator with fine emery cloth.



Undercutting the commutator

1. Using a small straight cut saw blade, cut the commutator insulation to the proper depth. Refer to undercut depth in **Service Limits**.
2. Once all segments have been properly undercut, mount the armature in a lathe and smooth the commutator with fine emery cloth.
3. Inspect the armature for shorts. Refer to **Motor Inspection** section for information on testing the armature.

NOTE: Copper debris in the undercut area can give a reading of a shorted armature.



Example of freshly cut commutator

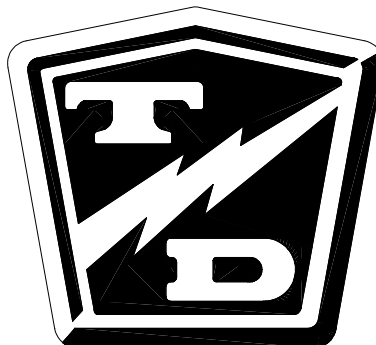
**SERVICE LIMITS**

Motor Specification Number	Undercut Depth		Commutator Diameter (min)		Brush Length (min)		Wire Depth (max)	
	mm	inches	mm	inches	mm	inches	mm	inches
5BC58JBS6129A	0.635	0.025	66.75	2.625	-	-	38.1	1.5
5BC58JBS6129B	0.635	0.025	66.75	2.625	-	-	38.1	1.5
5BC58JBS6129C	0.635	0.025	66.75	2.625	-	-	38.1	1.5
5BC49JB399C	0.635	0.025	78.97	3.109	19.05	0.75	-	-
5BC58JBS6110C	0.635	0.025	78.97	3.109	19.05	0.75	-	-

Dana Transmission Service

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CHECK OIL LEVEL

Park the vehicle on a level surface.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Place a drain pan that can hold a minimum of 2-quarts of oil under the transmission level plug.
7. Remove the level plug. When the plug is removed, a small amount of oil should come out. This indicates that the transmission has the correct amount of oil.
8. If no oil comes out, then lift the side of the vehicle with the level plug and add 11-ounces of oil through the level plug hole. See the illustration below.



Level Plug viewed from in front of the right rear wheel

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

9. Lower the vehicle, allow any excess oil to drain into the drain pan, and then reinstall the level plug.
10. Reconnect the main positive and negative cables at the batteries.
11. Remove blocks from behind the wheels.
12. Test drive the vehicle





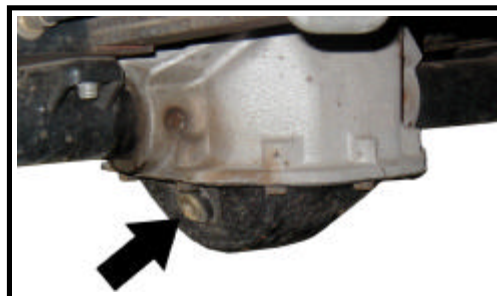
CHANGE OIL

Park the vehicle on a level surface.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Place a drain pan that can hold a minimum of 2-quarts of oil under the transmission.



Level Plug viewed from in front of the right rear wheel

7. Remove the level plug then lift the side of the vehicle without the level plug and allow the oil to drain out.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.



8. Lower the vehicle and now lift the side of the vehicle with the level plug and add 11-ounces of oil (see illustration on preceding page).
9. Lower the vehicle, allow any excess oil to drain into the drain pan, and then reinstall the level plug.
10. Reconnect the main positive and negative cables at the batteries.
11. Remove blocks from behind the wheels.
12. Test drive the vehicle



MOTOR

Removal

NOTE: In some vehicle configurations the transmission assembly will have to be removed to allow clearance to remove the motor. Refer to **Transmission** section for information on removing the transmission assembly from the vehicle.

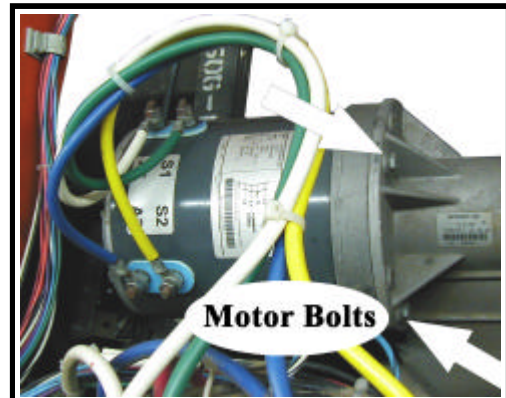
⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove the motor wires from the motor.

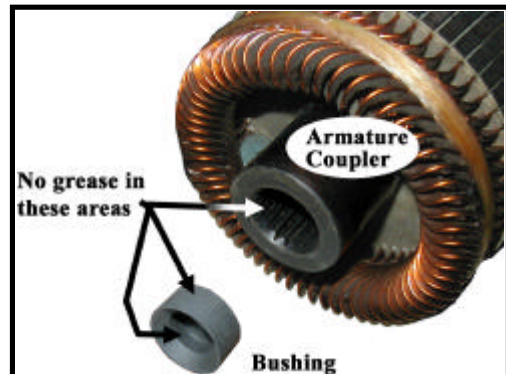
HINT: Tag each wire with the number of the terminal it was removed from.

7. Remove the bolts holding the motor to the transmission housing (see illustration).
8. Slide the motor off of the transmission input shaft.



Installation

1. Remove the rubber bushing from inside of the motor armature coupling.
2. Thoroughly clean all grease from the transmission input shaft, rubber bushing and the motor armature coupling.
3. Install the rubber bushing back into the motor armature coupling.
4. Lightly grease the transmission input shaft only (see caution below).
5. Install the motor in reverse order.
6. Torque the motor mounting bolts to 6-8 ft-lbs.



⚠ CAUTION

Do not apply grease to the armature coupler, rubber bushing or the end of the transmission input shaft. Grease applied to these areas may result in premature failure of the armature bearing.



REAR HUB WITH BRAKE DRUM

Removal and Installation

NOTE: Some vehicle configurations do not have a removable hub. The hub is an integral part of the rear axle. See the illustrations to the right to identify the hub on your vehicle.



Integral hub



Removable hub

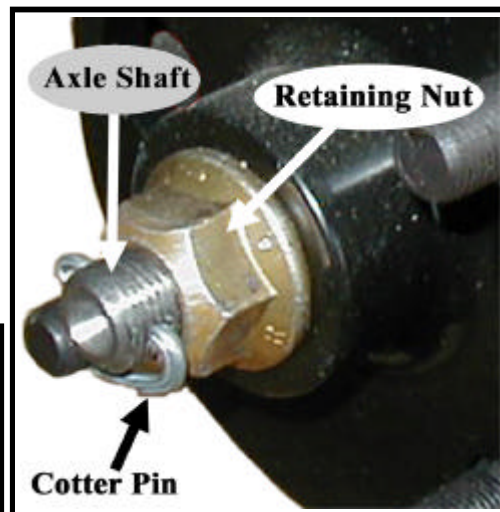
⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove the rear wheel. Refer to **Replace the Rear Tire/Wheel** section for information regarding removing the rear wheel.
7. Remove the cotter pin from the axle shaft.
8. Remove the hub retaining nut and remove the hub from the axle shaft.
9. Install in reverse order.
10. Lightly grease the axle shaft splines.

⚠ WARNING

Too much grease on the axle splines could contaminate the braking surfaces resulting in loss of braking power. This could lead to severe bodily injury and/or property damage.



11. Tighten the axle hub retaining nut to 95-115 ft-lbs.
12. Install the wheel. Refer to **Replace the Rear Tire/Wheel** section for information regarding installing the rear wheel.
13. Reconnect the main positive and negative cables at the batteries, remove the blocks from the wheels, and test drive.



REAR AXLE

Your vehicle is configured with one of two types of rear hubs. One can be removed from the rear axle and the other is an integral part of the rear axle. The service of both of these axles is addressed in this section as follows:

The removable hub will be referred to as "Removable Hub."

The non-removable hub will be referred to as "Non-Removable Hub."

Refer to the illustrations on the previous page to identify the type of hub on your vehicle.

*NOTE: The tire/wheel assembly must be removed for these procedures.
Refer to **Tires and Wheels** section for information on removing the tire and wheel assembly.*

Remove and Install Axle - Removable Hub

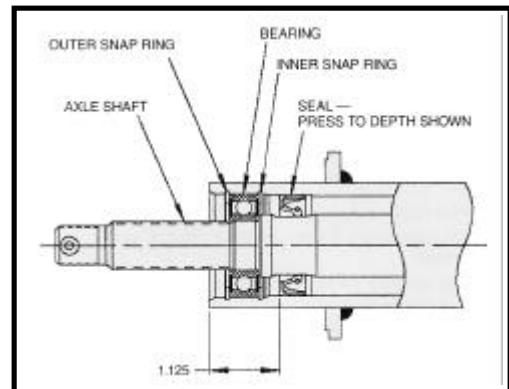
⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove the rear wheel. Refer to **Replace the Rear Tire/Wheel** section for information regarding removing the rear wheel.
7. Remove the axle hub. Refer to **Rear Hub/Brake Drum** section for information on removing the hub.
8. Remove the outer snap ring from the axle housing.
9. Remove the axle from the transmission assembly.

HINT: Use a slide hammer threaded onto the end of the axle shaft.

10. Remove the inner snap ring.
11. Remove the axle seal from the axle housing.
12. Install the axle in reverse order using a new axle seal.
13. Refer to **Rear Hub/Brake Drum** section for information on installing the hub.
14. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.





Remove and Install Axle - Non - Removable Hub

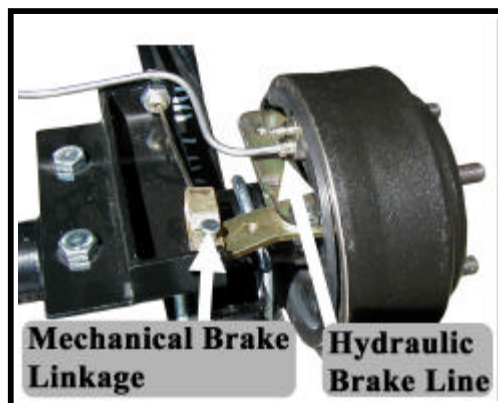
NOTE: The brake assembly is retained by the axle bearing and must be removed along with the axle assembly.

⚠ WARNING

- 1. Make sure the key-switch is in the "OFF" position, then remove the key.**
- 2. Place the forward-reverse switch in the center "OFF" position.**
- 3. Set the park brake.**
- 4. Place blocks under the front wheels to prevent vehicle movement.**
- 5. Disconnect the main positive and negative cables at the batteries.**

6. Remove the rear wheel. Refer to ***Replace the Rear Tire/Wheel*** section for information regarding removing the rear wheel.
7. Remove the brake drum.
8. Remove the mechanical brake linkage from the brake arm.
9. If equipped with hydraulic brakes, disconnect the brake line from the wheel cylinder.
10. Remove the four bolts holding the axle/brake assembly to the axle housing.
11. Remove the axle/brake assembly from the transmission assembly.

HINT: Use a slide hammer threaded onto one of the wheel studs.



12. If the axle bearing is to be replaced, remove the bearing race from inside of the axle housing.
13. Remove the axle seal from the axle housing and discard.
14. Install in reverse order using a new axle seal.
15. If equipped with hydraulic brakes, bleed the brakes. Refer to ***Brake Service-Bleed the Brakes*** section for information on bleeding the brake system.
16. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.



Replace the Axle Bearing

*NOTE: The axle must be removed from the transmission for this procedure.
Refer to **Remove and Install Axle** for information regarding removing the rear axle.*

Removable Hub:

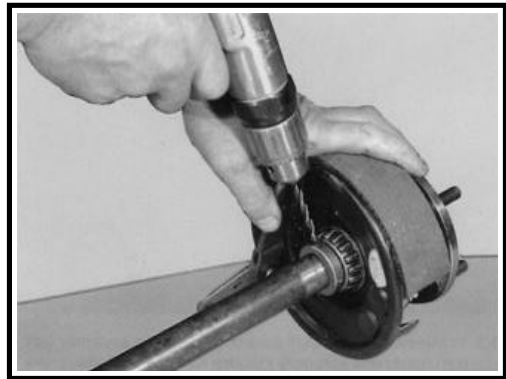
1. Remove the hub from the axle shaft. **Refer to Rear Hub/Brake Drum** for information regarding removing the hub.
2. Press the axle bearing off of the axle shaft and discard.
3. Press a new bearing onto the axle shaft.
4. If the axle is not to be immediately installed into a vehicle, pack the bearing with grease and wrap it in plastic to prevent corrosion.

Non-Removable Hub

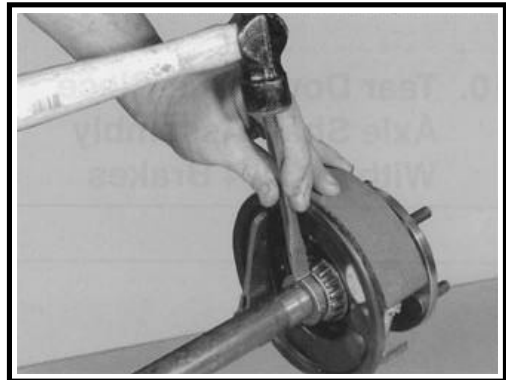
1. Drill a 1/4" hole to a depth of approximately 3/4 the thickness of the retaining ring.

⚠ WARNING

Do not drill all of the way through the retainer into the axle shaft. Drilling into the axle shaft will weaken the axle shaft and could cause the axle to fail resulting in severe bodily injury and/or property damage.



2. Use a chisel to split the retainer and remove the retainer from the axle shaft.
3. Press the bearing and brake assembly off of the axle shaft.



4. Press a new bearing/race assembly onto the axle shaft.
5. If the axle is not to be immediately installed into a vehicle, pack the bearing with grease and wrap it in plastic to prevent corrosion.



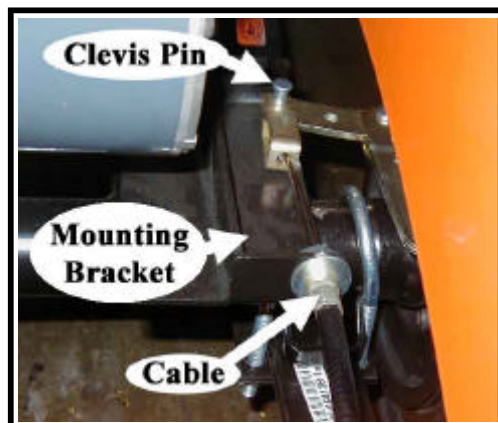
TRANSMISSION

Removal

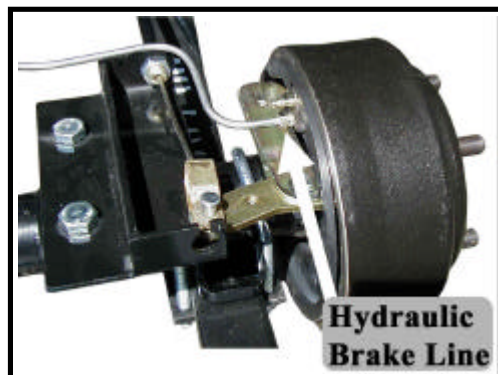
⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove the rear deck access plate.
7. Disconnect the motor wires from the motor.
8. Remove the clevis pins from the brake cables (left side shown).
9. Remove the brake cable from the mounting bracket.



10. If equipped with hydraulic brakes, disconnect the brake line from the wheel cylinder.



11. Support the rear of the vehicle with a lifting device but do not raise the rear wheels off of the ground.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.





Maintenance, Service, and Repair

12. Remove the four u-bolts holding the transmission to the left and right springs.



13. Remove the lower bolt from the left and right spring hangers.
14. Lift the rear of the vehicle high enough to roll the transmission out from under the vehicle.
15. Place the frame of the vehicle on jack stands.



⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

Installation

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Lift the rear of the vehicle high enough to roll the transmission under the vehicle.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.



7. Place the transmission on to the locating pins on each leaf spring.



8. Install the four u-bolts so that the u-bolt nuts are tight enough to hold the springs on the locating pins but not so tight as to keep the springs from moving.



9. Install the lower spring hanger bolts. Torque to 20 ft-lbs.

10. Tighten the u-bolt nuts.

11. Install the brake cable. Use a new cotter pin.

12. Adjust the brakes. Refer to the **Brake Service** section for information regarding adjusting the brakes.

13. Adjust the mechanical brake linkages. Refer to the **Brake Service** section for information regarding adjusting the brake linkages.



14. If equipped with hydraulic brakes, install the brake line and bleed the brakes. Refer to the **Brake Service** section for information regarding bleeding the brakes.

15. Connect the wires to the motor.

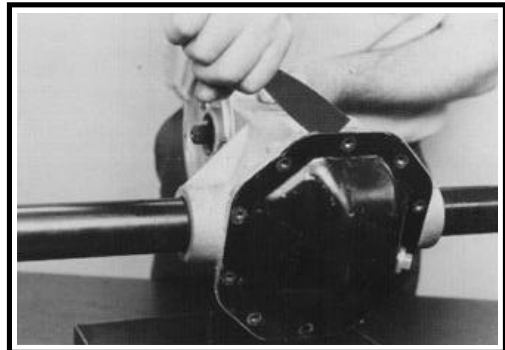
16. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.



DIFFERENTIAL CASE

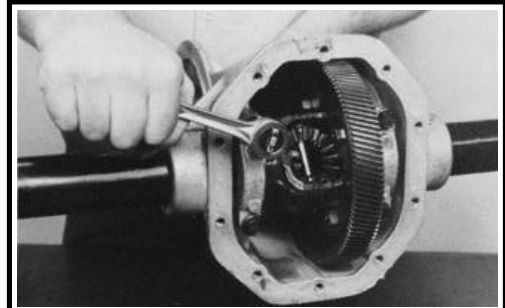
Disassemble

1. Remove the transmission from the vehicle. Refer to **Transmission-Remove** section for information on removing the transmission.
2. Thoroughly clean the transmission assembly before disassembly.
3. Remove the left and right axles from the transmission assembly. Refer to **Rear Axle** section for information on removing the axles.
4. Suspend the differential case over a drain pan that can hold a minimum of 2-quarts of oil.
5. Remove the differential case cover being careful not to bend or damage the case cover flange or the sealing surface of the differential case.

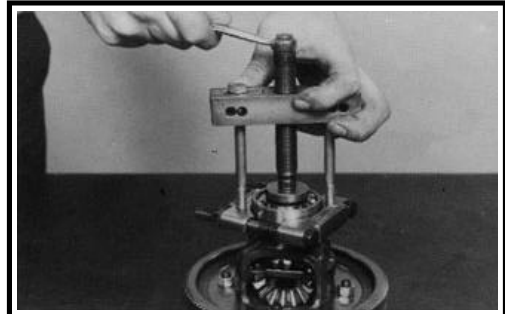


6. Remove the differential bearing caps and remove the differential assembly from the housing.

NOTE: The bearing caps are marked for identification. When the transmission is reassembled they must be installed in their original position.



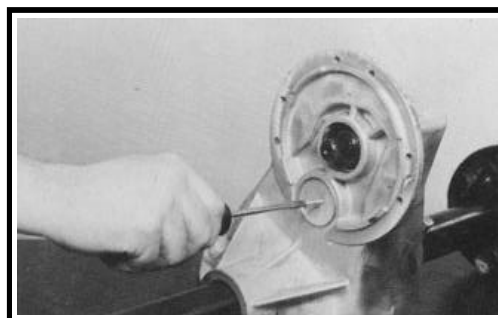
7. Remove both bearings from the differential case.



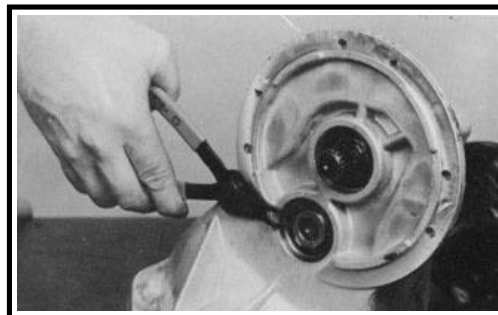
8. Remove the final drive gear from the differential housing.



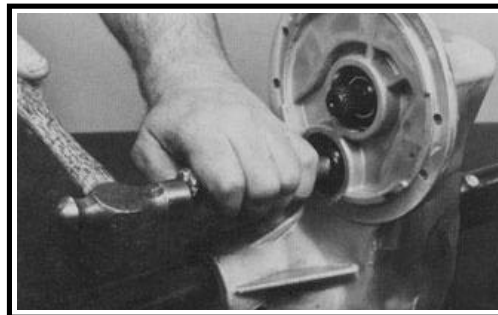
9. Punch or drill a small hole into the center of both of the intermediate shaft bore plugs.
10. Thread a sheet metal screw into each plug until the bore plug is forced out.



11. Remove both snap rings from the intermediate shaft bore.



12. Using a soft metal or hard wood dowel, drive the intermediate shaft through the bearing just enough to allow clearance for an ID bearing puller. Do not attempt to drive the shaft out of the opposite end of the transmission.





Maintenance, Service, and Repair

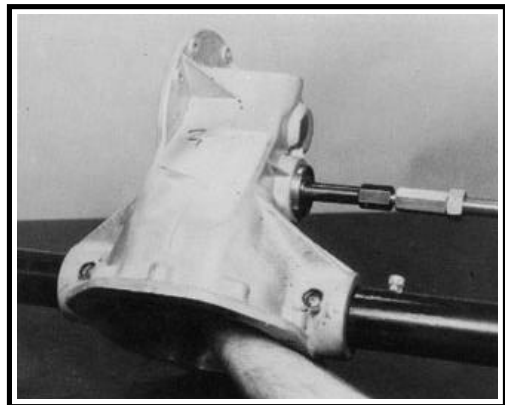
13. Remove the intermediate bearing with an ID bearing puller.



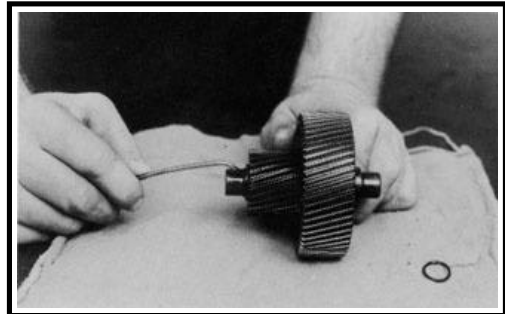
⚠ CAUTION

The shaft and gear assembly must be supported by hand during the next step. Failure to properly support the shaft and gear assembly could result in damage to the gear teeth.

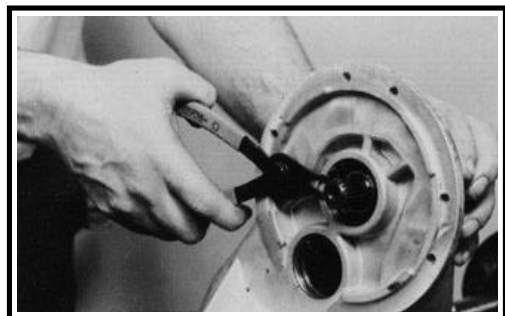
14. While supporting the shaft and gear assembly, repeat steps #12 and #13 for the opposite side bearing and remove the intermediate shaft from the housing.



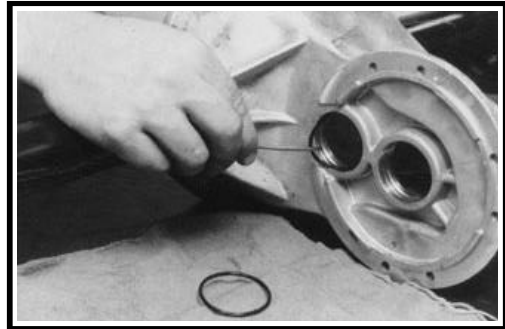
15. Remove the o-rings from each end of the intermediate shaft.



16. Remove the circlip from the input shaft.
17. Remove the input shaft from the housing.
18. Press the bearings off of the input shaft.



19. Remove the o-rings from both sides of the intermediate shaft bore and the input shaft bore and discard the o-rings.



Assemble

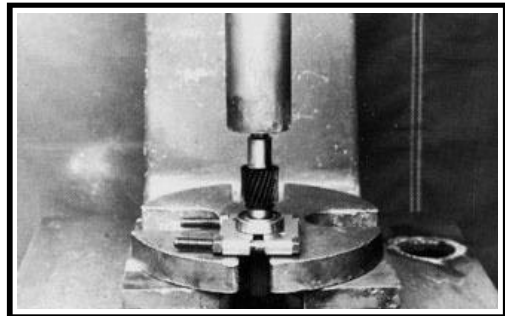
NOTE: When pressing bearings, do not press against or support the outer race as this will damage the bearing.

NOTE: All snap rings should fit tightly into their grooves. If a snap ring is loose, then it must be replaced.

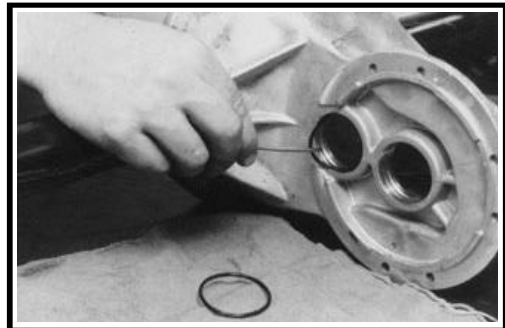
NOTE: All internal components should fit easily together. Do not hit any shaft or component with a hard metal hammer or punch.

NOTE: Pre-lube all bearings, seals and o-rings before assembly.

1. Thoroughly clean all components as well as the inside of the housing.
2. Press new bearings onto the input shaft and differential case.



3. Insert new o-rings into both sides of the intermediate shaft bore, the input shaft bore and the intermediate shafts.



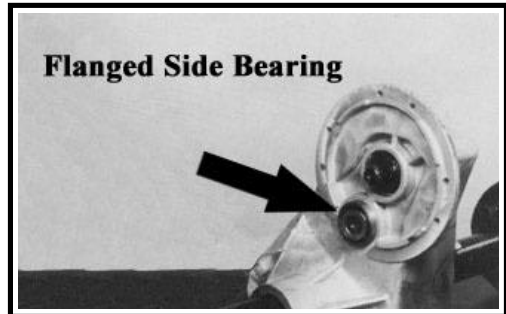


Maintenance, Service, and Repair

4. Install the input shaft into the housing and install the snap ring.

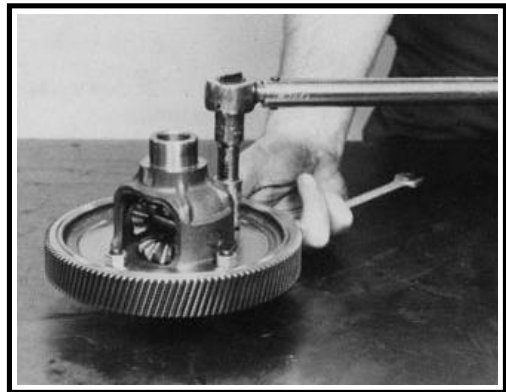


5. Insert the intermediate shaft into the housing and



⚠ CAUTION

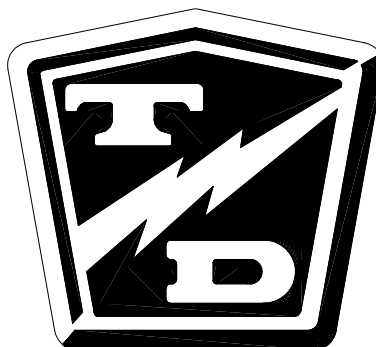
Use a hard wood dowel the same diameter as the bearing bore to drive the bearing into place. Do not drive against the inner race as this will damage the bearing.



Ford Transmission Service

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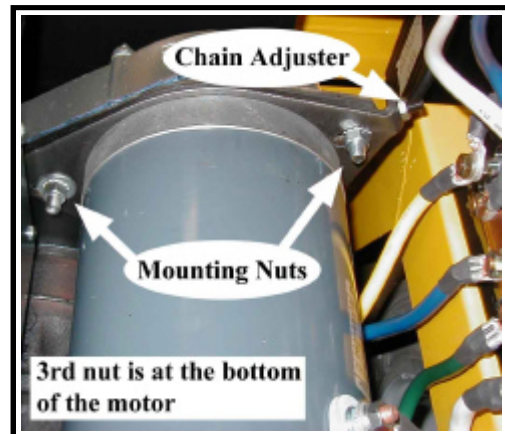
ADJUST THE DRIVE CHAIN

NOTE: A small amount of oil may come out when the drive motor mounting bolts are loosened.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Place a small oil drain pan under the chain case.
7. Loosen but do not remove the three drive motor mounting nuts.
8. Loosen the adjusting screw jam nut.



9. Raise the drive wheels off of the ground.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

10. Tie the vehicle in place so that it cannot move.

⚠ WARNING

Tie the vehicle to an immovable object to prevent the vehicle from moving in forward or reverse. Failure to securely tie the vehicle may result in unexpected vehicle movement resulting in severe bodily injury or property damage.



11. Reconnect the batteries.

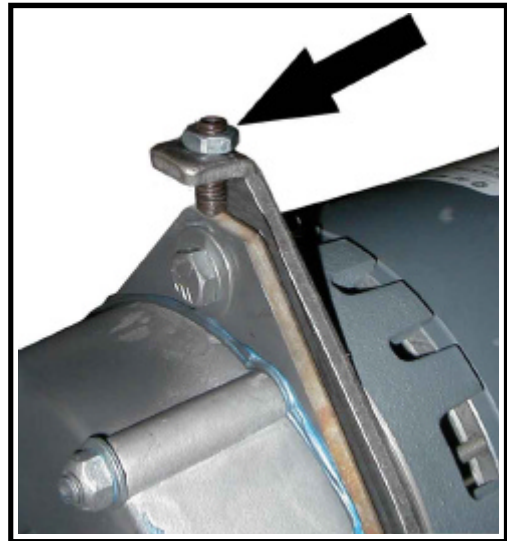
⚠ WARNING

Rotating parts, keep hands and loose clothing clear of all moving parts. Failure to keep clear of moving parts may result in severe bodily injury and/or property damage.

12. Close all safety interlock switches, turn the key On, place the forward-off-reverse switch in forward and fully depress the accelerator pedal.

13. Tighten or loosen the adjustment screw to obtain the minimum noise level.

*NOTE: If there is less than 1/16" of threads left on the adjustment screw then the drive chain has stretched beyond service limits and should be replaced. Refer to section **Chain Case** for information regarding replacing the drive chain.*



14. Release the accelerator pedal, place the forward-off-reverse switch in off, turn the key off and disconnect the batteries.

15. Untie the vehicle.

16. Tighten the adjustment screw jam nut and motor mounting nuts.

17. Wipe off any oil that may have come from behind the motor.

18. Lower the drive wheels to the ground.

19. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.





CHECK THE OIL LEVEL

NOTE: The oil level in the chain case is maintained by the transmission. Oil is pumped from the 3rd member into the chain case housing. It is not necessary to check the oil level in the chain case.

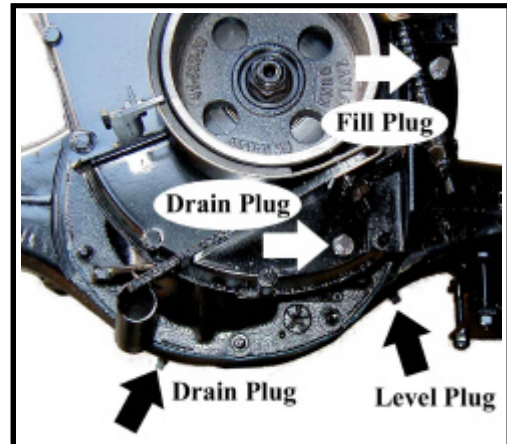
⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Park the vehicle on a level surface.
7. Place a small oil drain pan under the drive housing.
8. Remove the drive housing level plug.
9. A small amount of oil should come out. This indicates the correct oil level.

NOTE: If a large amount of oil comes out, then let it drain to the proper level and replace the level plug.

If no oil comes out, then fill the drive to the proper level and replace the level plug.



Typical location of oil plugs. The actual location of the level plug will vary depending on your vehicles configuration.





CHANGE THE OIL

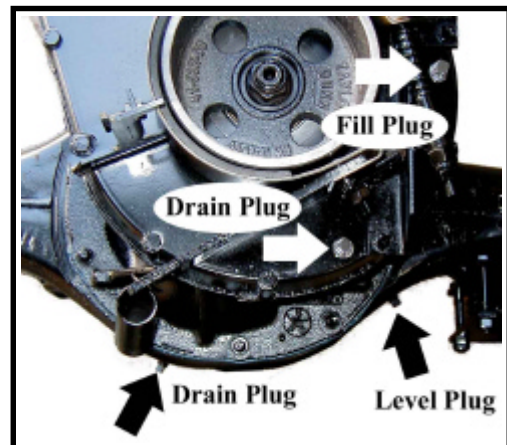
⚠ WARNING

Wear protective gloves when working with petroleum lubricants. Repeated contact with petroleum lubricants can result in skin disorders.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Place a large drain pan under the chain housing.
7. Remove the chain case drain plug and allow all of the oil to drain from the housing and then reinstall the drain plug
8. Place the drain pan under the drive housing.
9. Remove the drive housing drain plug and allow all of the oil to drain from the housing and then reinstall the drain plug
10. Remove the chain case fill plug and add 1-pint of oil.
11. Remove the drive housing fill plug and add 2-quarts of oil.



NOTE: Refer to the **Lubrication Chart** for information regarding the type of oil.

Typical location of oil plugs. The actual location of the plugs will vary depending on your vehicles configuration.

12. Replace all fill plugs.

NOTE: Dispose of waste oil in accordance with your local regulations.

13. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.





DRIVE MOTOR

Remove

*NOTE: In most cases it is not necessary to disassemble the chain case to remove the motor. If you find it necessary to disassemble the chain case, refer to **Transmission** section for information regarding disassembly of the chain case.*

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

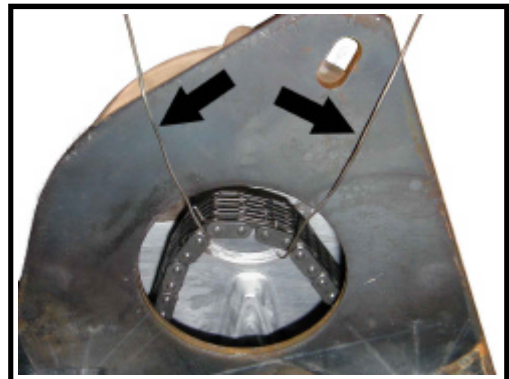
6. Remove the four motor wires.
7. Loosen the drive chain adjusting screw.
8. Remove the hardware holding the motor to the chain case backing plate.
9. Lift the rear of the motor and rotate the motor so that the motor mounting plate clears the two threaded studs on the chain case backing plate and remove the motor from the drive.

⚠ CAUTION

Do not allow the wheels to rotate after the motor has been removed. Allowing the wheels to rotate may result in the drive chain getting bound up with the drive sprocket, locking up the transmission. Should this happen, the chain may have to be disassembled to free up the chain.

Install

1. Tie the chain up in position with mechanics wire as shown.
2. Slip the motor sprocket under the chain and rotate the motor so that the mounting plate goes into the threaded studs and remove wire(s) holding the chain.
3. Install the motor mounting hardware but do not tighten until the chain adjustment is complete.
4. Adjust the drive chain. Refer to **Adjust the Drive Chain** for information regarding adjusting the drive chain.
5. Connect the motor wires.
6. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.



REAR AXLE

Remove and Install

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the drive wheel off of the ground.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Remove the wheel assembly.
8. Place a small oil drain pan under the end of the axle housing.
9. Remove the four axle retaining bolts.
10. Using a slide hammer, remove the axle from the axle housing.
11. Remove the bearing gasket and axle seal from the housing.
12. Install the axle in reverse order using a new gasket and seal.
13. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.





REPLACE THE AXLE BEARING

*NOTE: The axle must be removed from the vehicle to replace the axle bearing. Refer to section **Rear Axle: Remove and Install** for information regarding removing the axle.*

NOTE: A 10-ton press is required to replace the axle bearing.

NOTE: The axle bearing will be damaged when it is removed.

⚠ WARNING

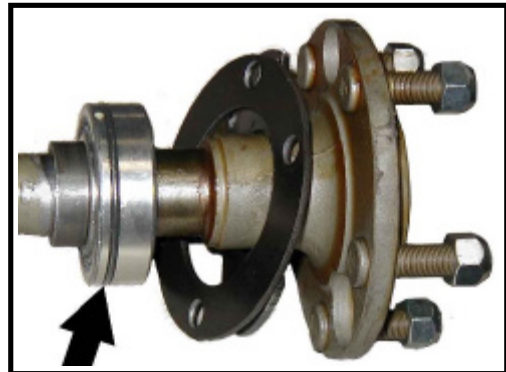
The axle bearing retainer will be damaged when it is removed. Do not reuse the axle bearing retainer. Reinstalling the original bearing retainer may result in the axle falling out of the transmission resulting in severe bodily injury or property damage.

⚠ WARNING

Old axle bearings may explode while being removed. Place a cage around the axle bearing that will contain all debris if the bearing explodes. Failure to place a cage around the axle bearing could result in severe bodily injury or property damage.

1. Place the axle in a press and remove the bearing and bearing retainer.
2. Lightly lubricate the axle shaft.
3. Install a new bearing and bearing retainer and press into place.

NOTE: Some axle configurations have an o-ring around the axle bearing. The bearing should be orientated so that the o-ring is farthest away from the axle hub. See the illustration to the right.



TRANSMISSION ASSEMBLY

Remove and Install

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove the motor wires.
7. Disconnect the left and right mechanical brake linkage from the brake arms.
8. If equipped with hydraulic brakes, disconnect the brake lines from the rear brake calipers.
9. Remove the 8-bolts holding the transmission assembly to the rear springs.
10. Remove the nuts from the rear spring hangers. Do not remove the bolts at this time.
11. Lift the rear of the vehicle just enough to allow the removal of the rear spring hanger bolts and remove the bolts.
12. Raise the rear of the vehicle high enough to roll the transmission out from under the vehicle and support with jack stands.

WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

13. Install in reverse order.
14. If equipped with hydraulic brakes, bleed the brake system. Refer to **Bleed the Brakes** in the **Brake Service** section for information regarding bleeding the brake system.
15. Check brake adjustment and adjust as needed. Refer to **Adjust the Brakes** in the **Brake Service** section for information regarding adjusting the brakes.
16. Reconnect the main positive and negative at the batteries, remove the blocks from the wheels, and test drive.





CHAIN CASE

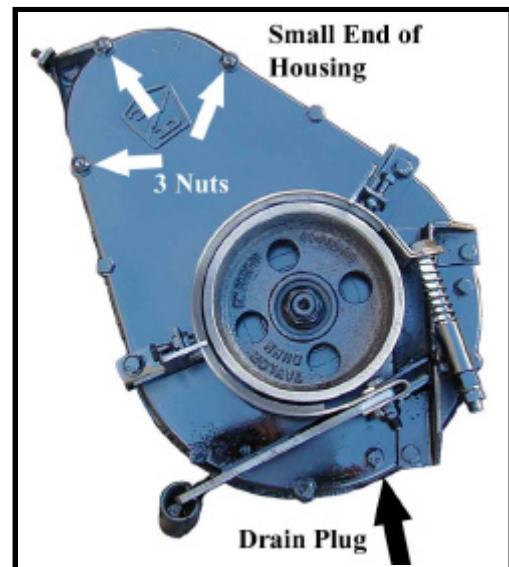
*NOTE: Some vehicle configurations may require that the transmission be removed to disassemble the chain case. Refer to section **Transmission Assembly** for information on removing the transmission.*

Disassemble

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

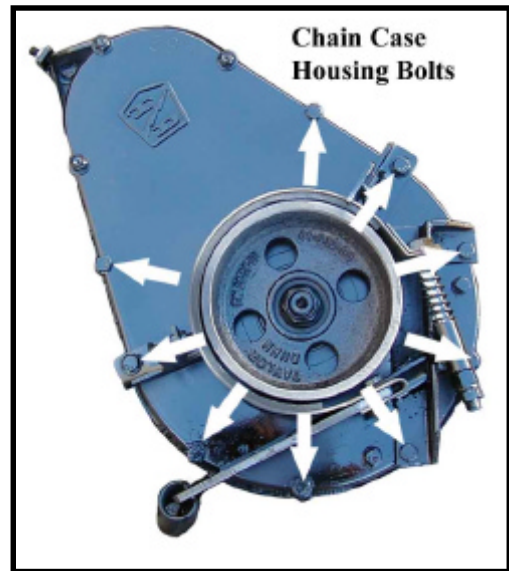
6. Place an oil drain pan under the chain case.
7. Remove the chain case drain plug and allow all of the oil to drain from the housing and then reinstall the drain plug
8. Remove the brake drum. Refer to section **Brakes: Replace the Brake Drum** for information regarding removing the brake drum.
9. Remove the nuts from the three threaded studs at the small end of the chain case housing.



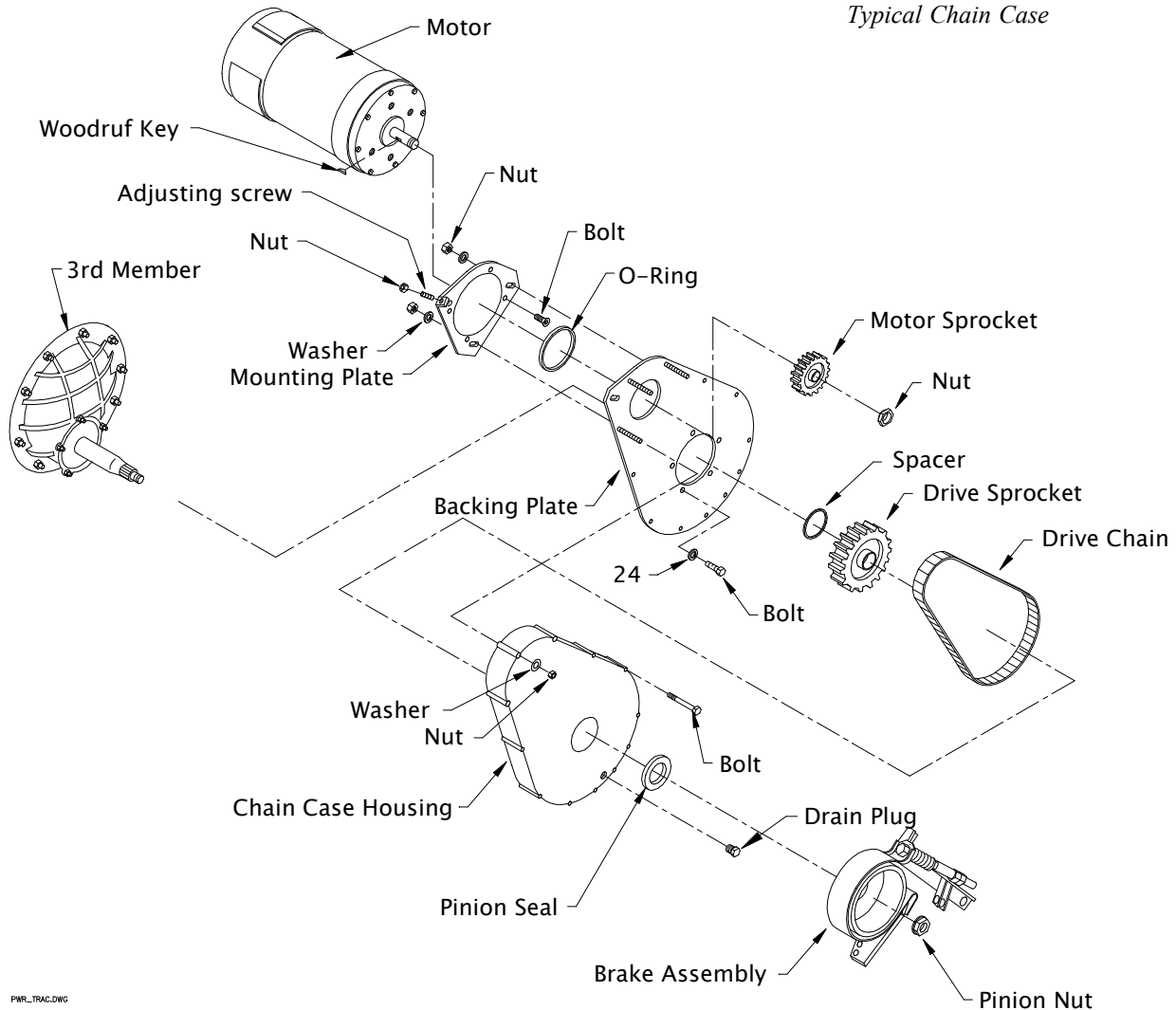
Typical Chain Case



10. Remove the chain case housing bolts, brake assembly, and alignment brackets.
11. Remove the chain case housing from the backing plate.
12. Remove the pinion seal from the chain case housing.
13. Loosen the motor mounting bolts.
14. Loosen the chain adjuster.
15. Remove the drive chain, motor nut and sprocket and the drive sprocket.
16. If the backing plate must be removed from the 3rd member, first remove the motor from the backing plate then remove the backing plate from the 3rd member.



Typical Chain Case



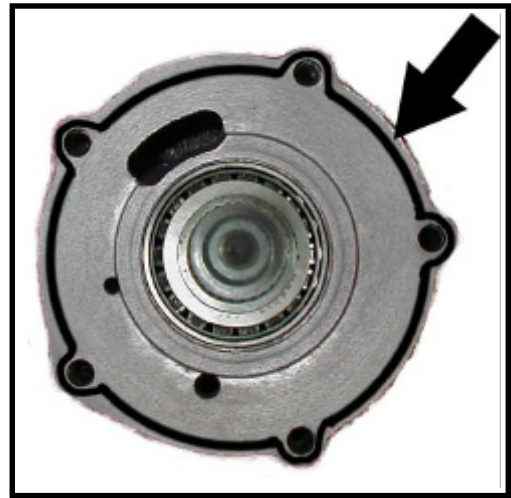
PWR_TRAC.DWG





Assemble

1. Thoroughly clean all gasket surfaces.
2. Apply a 1/8" bead of 94-430-03 gasket sealer to the face of the 3rd member.
3. Install the backing plate to the 3rd member. Torque to 30-45 ft-lbs.
4. Install the motor to the backing plate. Do not fully tighten the mounting hardware at this time.
5. Install the motor sprocket, drive sprocket and chain. Do not adjust the chain tension at this time.



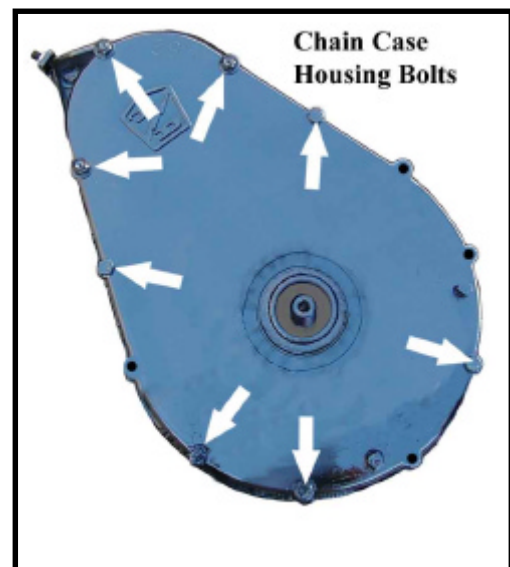
6. Apply a 1/8" bead of 94-430-03 gasket sealer to the chain case housing.
7. Install the chain case centering tool (refer to Appendix A) into the pinion seal bore in the chain case housing.
8. Install the chain case housing onto the pinion shaft and tighten the pinion nut to 75 ft-lbs.



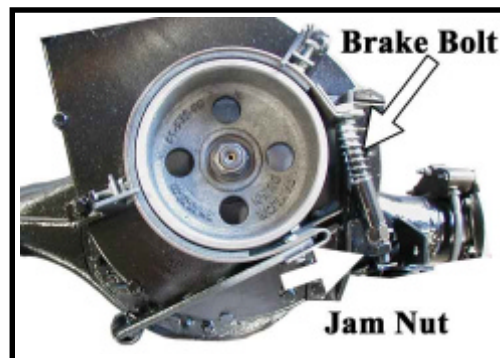
Apply sealer around the ID of the holes



9. Install and tighten the three nuts and washers to the threaded studs and the housing bolts that are not used for the brake mounting bracket or alignment brackets.
10. Remove the centering tool and install a new pinion seal. Lightly lubricate the pinion seal lip.
11. Install the brake assembly and the brake band alignment bracket(s). Do not tighten the bolts at this time.
12. Install the brake drum. Torque to 175 ft-lbs.



13. Tighten the brake adjusting bolt to 25 ft-lbs.
14. Tighten the brake assembly mounting bolts.
15. Adjust the brake. Refer to section **Brake Service: Adjust the Brakes** for information regarding adjusting the brakes.
16. Adjust the drive chain. Refer to section **Adjust the Drive Chain** for information regarding adjusting the drive chain.



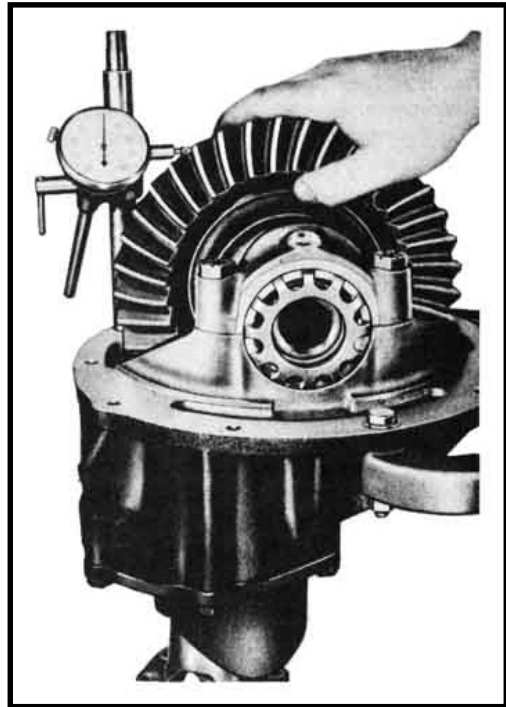


DIFFERENTIAL ASSEMBLY (3RD MEMBER)

Disassemble

NOTE: Bearings and races must be replaced as a set. If any one bearing or race is worn, its mate must also be replaced. It is recommended to replace all bearings and races in the 3rd member as a set.

1. Drain the oil from the differential housing and chain case. Refer to section ***Change the Oil*** for information regarding draining the oil.
2. Remove the transmission assembly from the vehicle. Refer to ***Transmission Assembly: Remove and Install*** for information regarding removing the transmission.
3. Remove both rear axle assemblies. Refer to section ***Rear Axle: Remove and Install*** for information regarding removing the axles.
4. Remove the chain case and backing plate from the 3rd member. Refer to section ***Chain Case: Disassemble*** for information regarding removing the chain case.
5. Remove the nuts holding the 3rd member to the axle housing and remove the 3rd member from the housing.
6. Install a spacer on the pinion shaft so that the pinion nut can be installed and tightened.
7. While rotating the pinion shaft, tighten the pinion nut to 100 ft-lbs.
8. Measure and record the ring and pinion gear backlash. This setting will be used during reassembly.



9. Remove the pinion housing and pinion gear from the 3rd member.

NOTE: Do not lose the spacers and shims in the pinion housing or the pinion housing shim(s).



10. If required, remove the rear tapered bearing from the pinion shaft and discard.

NOTE: Do not remove the bearing unless it requires replacement. Removing the rear bearing will damage the bearing. Replacing this bearing will require re-shimming of the pinion shaft.

11. If required, remove the bearing races from the pinion housing.

12. Mark the differential bearing caps and 3rd member housing so that they can be reassembled in their original location. Refer to illustration at end of section.

NOTE: The caps cannot be interchanged or replaced. If the caps are lost or damaged then the entire 3rd member assembly must be replaced.

13. Remove the differential bearing caps, bearing adjusting nuts and races.

14. Remove the differential assembly from the 3rd member.

15. Mark the ring gear and differential housing so that the ring gear can be reinstalled in the same orientation.

16. Remove the bearings from the differential housing and discard.

NOTE: Removing the bearings will damage the bearings. Do not remove the bearings unless they require replacement.

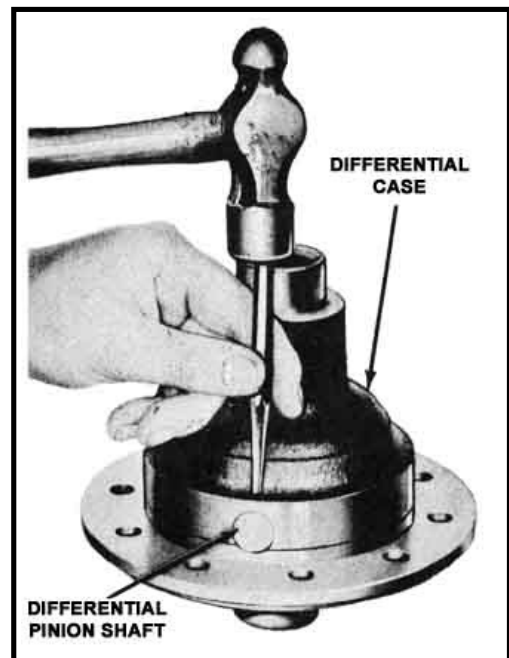
17. Remove the ring gear from the differential housing.

18. Remove the differential shaft locking roll pin.

19. Split the 2-piece differential housing.

20. Drive the differential pinion shaft out of the housing with a brass drift punch.

21. Remove the differential gears, axle gears, and thrust washers.





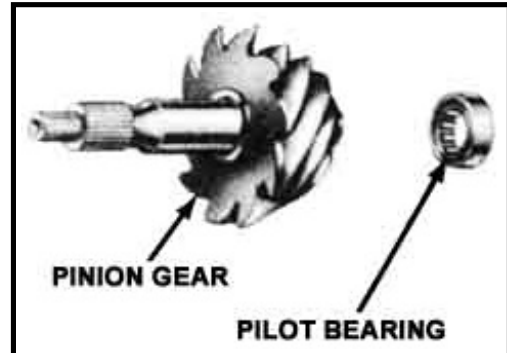
Assemble

NOTE: Thoroughly clean and inspect all parts before reassembly. Apply a small amount of differential oil to all gears and bearings before reassembly.

NOTE: Depending on your vehicle configuration, the rear pinion pilot bearing is not required and may not be installed.

*NOTE: If the ring and pinion gear set is to be replaced then the shims for the pinion housing may have to be adjusted. Refer to section **Selecting the Pinion Housing Shim** for information on adjusting the shim.*

NOTE: Most of our gear sets are non-hunting or semi-hunting gears. With this type of gear the pinion and ring gears must be aligned correctly. There will be two teeth marked on the ring gear and one tooth marked on the pinion gear. The one tooth on the pinion gear must be installed so that it is between the two teeth on the ring gear. The gear ratios are; 2.50, 2.70, 2.75, 3.25 and 3.00.



Pinion housing

1. If the rear pinion bearing was removed, install a new bearing.
2. Install the bearing races into the pinion housing.
3. Place the pinion gear into the 3rd member.
4. Install the pinion housing onto the 3rd member.
5. Install the pinion bearing spacers, shims and front bearing.
6. Install a spacer on the pinion shaft so that the pinion nut can be installed and tightened.
7. While rotating the pinion shaft, tighten the pinion nut to 100 ft-lbs.
8. Check the torque required to rotate the shaft. If the torque is not between 6 -10 in-lbs. then the bearings must be re-shimmed. Add or subtract shims as required until the torque is within specifications.

Differential Assembly

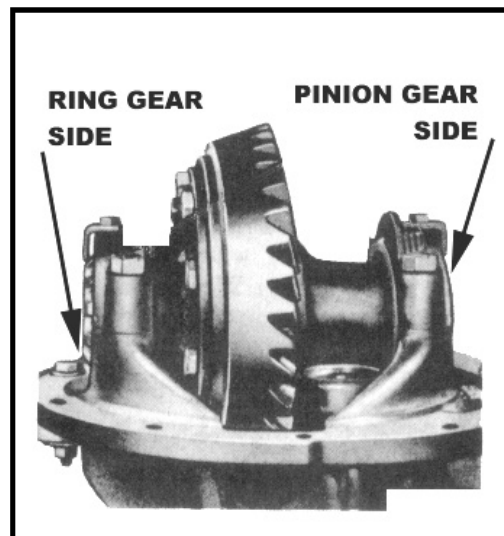
9. Reassemble the differential housing in reverse order.
10. Place the ring gear onto the differential housing matching the mark made during disassembly.
11. Install two of the ring gear bolts finger tight to align the gear.
12. Press the ring gear onto the differential housing.
13. Install the ring gear bolts and cross tighten to 65-80 ft-lbs.
14. If the differential bearings were removed, install new bearings.
15. Place races onto the differential bearings and place the differential assembly onto the 3rd member. Position the assembly so that it is just touching the pinion gear.
16. Install the bearing adjusting nuts making sure that the nuts are not cross threaded. Position the nuts so they are in contact with the bearing races.

CAUTION

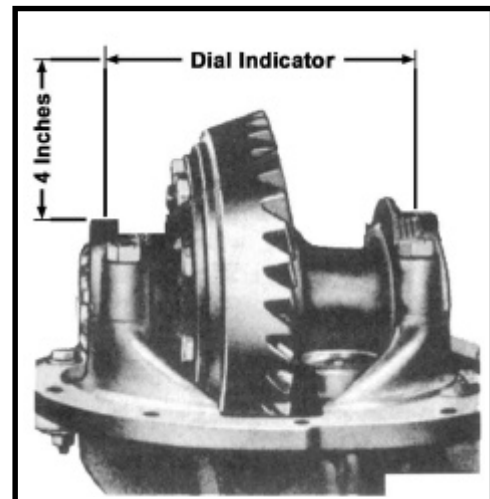
Cross threading the nuts will damage the 3rd member housing and bearing caps. If the housing and/or nuts are damaged, the entire 3rd member assembly may have to be replaced.

17. Install the bearing caps in their original locations and torque the bolts to 12-15 ft-lbs. making sure that the adjusting nuts still turn freely.

NOTE: In the following procedure, "Left adjusting nut" refers to the nut on the ring gear side of the differential assembly. "Right adjusting nut" refers to the nut on the pinion gear side of the differential assembly.



The differential bearing preload is set by measuring the case spread of the 3rd member housing. As the bearing adjusting nuts are tightened, the two differential bearing caps will be pushed (spread) away from each other. A dial indicator must be used to measure the case spread as the nuts are tightened. Mount the dial indicator so that it is 4 inches above the top of the bearing caps and parallel to the center line of the carrier bearings.





NOTE: Be sure to continually rotate the ring gear while adjusting the bearings. This makes sure that the bearings and races remain seated correctly.

NOTE: One hole on adjusting nut = approximately 0.003" change in backlash. Left and right nuts MUST be turned the same amount AND in the same direction. The final direction of rotation MUST be in the tightening direction, to loosen a nut 1-hole, back off 2-holes and then tighten 1 hole. The ring gear should be rotated any time the nuts are being adjusted.

18. Loosen the right side nut.

19. Tighten the left nut until all backlash is removed from the ring and pinion gear.

20. Tighten the right nut until a case spread of 0.010" is indicated on the dial indicator.

NOTE: If new ring and pinion gears are used, refer to the recommended backlash that is supplied with the gear set

21. Measure the backlash. If the backlash is not within 0.002" of the original measurement taken on disassembly or the recommended setting for new gears, then readjust the bearings as follows:

To increase backlash, loosen the left spanner nut and then tighten the right spanner nut the same amount.

To decrease backlash, loosen the right spanner nut and then tighten the left spanner nut the same amount.

22. Apply gear marking compound on both sides of 7 to 10 teeth on the ring gear.

23. While applying resistance to the pinion shaft, rotate the ring gear back and forth (not full revolutions) until a clear contact pattern is shown. Compare the contact pattern to the illustration on the following page and reshim the pinion housing or adjust the backlash as indicated on the illustration. If the pinion housing is reshaped the backlash must be reset. Go back and repeat ALL procedures in setting the backlash.

24. Tighten the bearing cap bolts to 70-85 ft/lbs (F2 drive), 55-70 ft/lbs (F3 drive) and install the spanner nut locks. Tighten the spanner nut lock bolts to 12-25 ft/lbs.

NOTE: Final pinion nut torque on completely assembled drive, 175 ft/lbs.

RE-SHIMMING THE PINION HOUSING

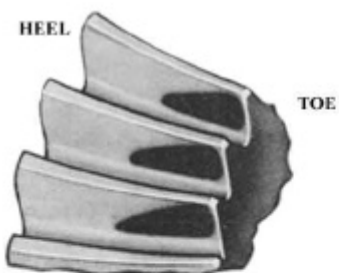
The pinion housing shim may require replacement if the ring and pinion gear or pinion housing is replaced.

Pinion housing shims are available from 0.005" to 0.021" in increments of 0.001". Locate the number printed on the flat surface of the pilot bearing shaft of the pinion gear. It should be a number ranging from -5 to +5. This is the amount in 0.001" increments to add to the "standard" shim. For example, if the number on the shaft is '-3' then the standard shim (0.015) plus '-3' equals 0.012. The correct shim would be 0.012".

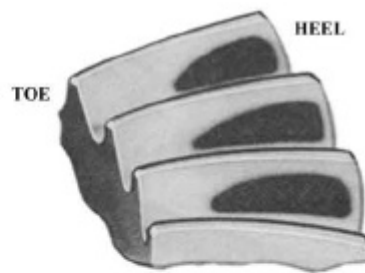
If you cannot locate the number on the shaft, start with the standard shim and adjust as required per the contact pattern chart on the following page.



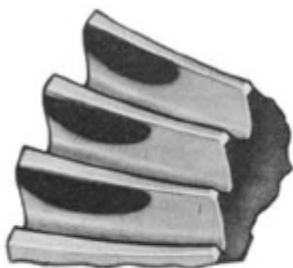
**Ideal contact pattern
Correct shim
Correct backlash**



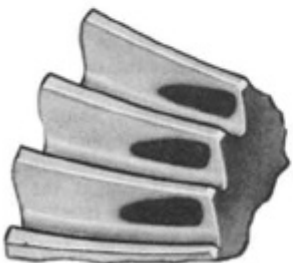
**Backlash is correct
Add 0.004" shim**



**Backlash is correct
Subtract 0.004" shim**



**Shim is correct
Decrease backlash 0.004"**

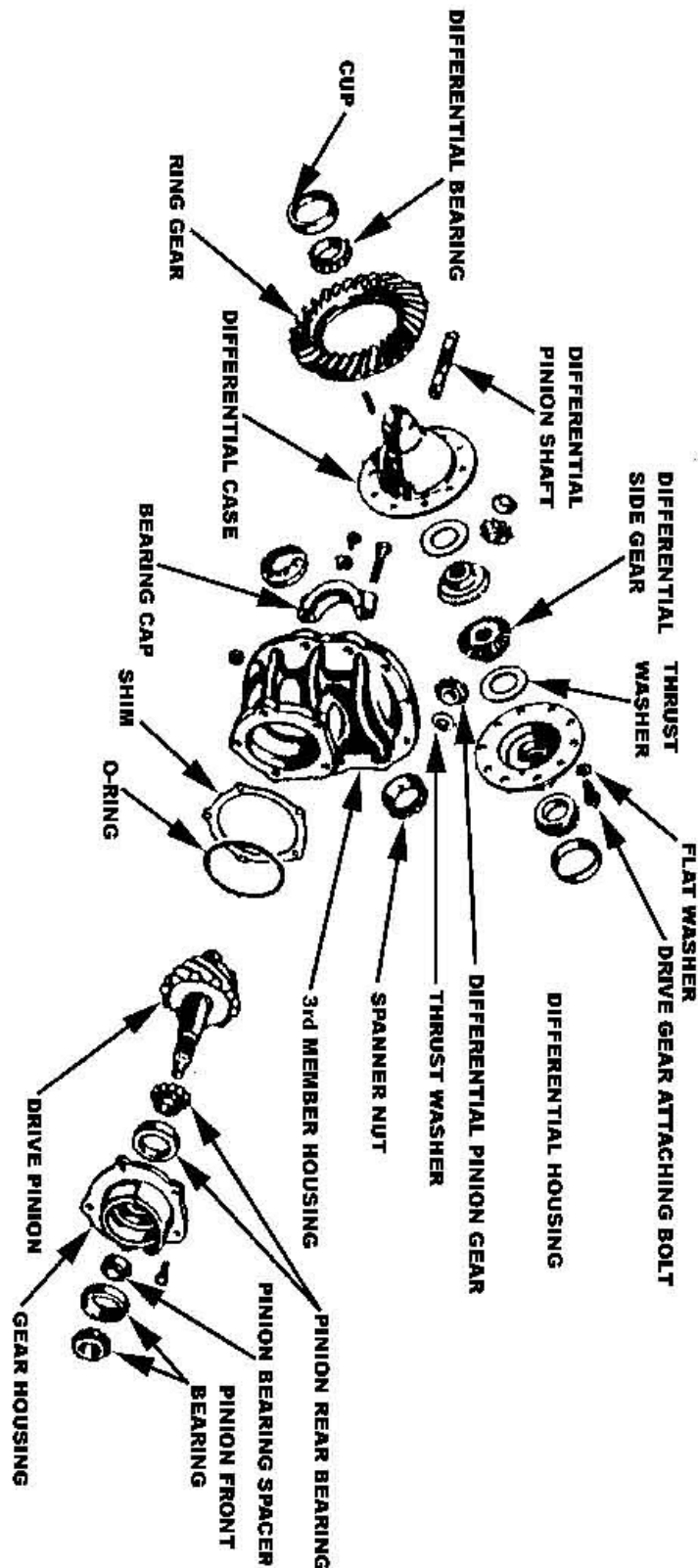


**Shim is correct
Increase backlash 0.004"**





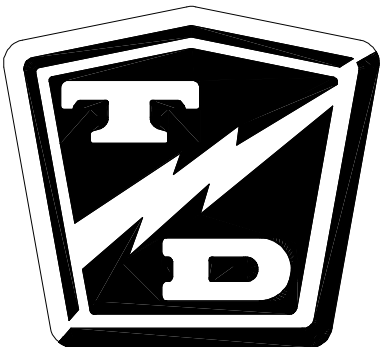
EXPLODED VIEW



Suspension

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REPLACE THE REAR SPRINGS

Leaf

If a spring has failed or is fatigued, then it is recommended that both rear springs are replaced as a set.

HINT : In most vehicles it will be easier if the springs are replaced one at a time.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the rear of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Tie up or support the rear axle so it cannot fall out of the vehicle.
8. Remove the nuts from the u-bolts holding the spring to the axle tube.
9. Support the spring so that it cannot fall out of the vehicle.
10. Remove the lower bolt from the spring hanger.
11. Remove the spring bolt from the other end of the spring and remove the spring from the vehicle.
12. Inspect the spring bolts and spring hangers for signs of wear or damage. If any wear or damage is found, then they must be replaced.
13. Install the new spring in reverse order.
14. If the spring hanger bolts do not have a grease fitting, lube the spring bushings before installing the spring.



Typical Spring hanger

⚠ WARNING

Damaged or worn spring bolts or hangers could result in sudden failure of the suspension causing severe bodily injury or property damage.

15. Torque the spring hanger bolts to 20 ft-lbs.
16. Lower the vehicle.
17. Reconnect the main positive and negative cables at the batteries.
18. Remove the blocks from behind the wheels.
19. Release the parking brake and test drive the vehicle



REPLACE THE FRONT SPRINGS

Leaf

If a spring has failed or is fatigued, then it is recommended that both front springs are replaced as a set.

HINT : In most vehicles it will be easier if the springs are replaced one at a time.

⚠ WARNING

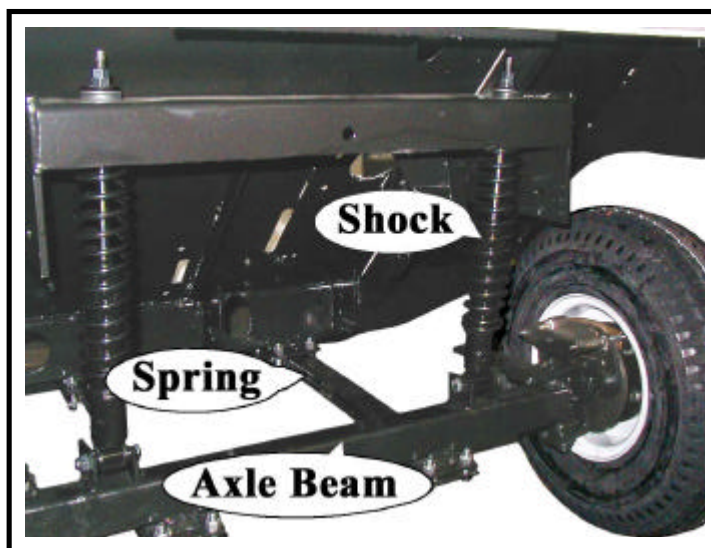
1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front of the vehicle and support with jack stands.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily injury.

7. Tie up or support the front axle so it cannot fall out of the vehicle.
8. Unbolt the spring from the front axle beam.
9. Support the spring so that it cannot fall out of the vehicle.
10. Remove the remaining hardware retaining the spring to the frame.
11. Remove the spring from the vehicle.





Maintenance, Service, and Repair

12. Inspect the spring bolts and spring hangers for signs of wear or damage. If any wear or damage is found, then they must be replaced.

⚠ WARNING

Damaged or worn spring bolts or hangers could result in sudden failure of the suspension causing severe bodily injury or property damage.

13. Install the new spring in reverse order.
14. If the spring hanger bolts do not have a grease fitting, lube the spring bushings before installing the spring.
15. Tighten the spring hanger bolts securely, but not so tight as to bind the spring.
16. Lower the vehicle.
17. Reconnect the main positive and negative cables at the batteries.
18. Remove the blocks from behind the wheels.
19. Release the parking brake and test drive the vehicle.



REPLACE THE SPRING BUSHINGS

It is recommended that all front spring bushings are replaced as a set.

Your vehicle will be equipped with one of two types of spring bushings, internal and external (see illustration to the right):

- The internal bushing is a plastic insert that is pressed into the spring eye. There are one of these bushings for each spring eye.
- The external bushing consists of two plastic bushings on each end of the spring eye.
- Refer to the parts list to identify the bushings used in your vehicle.



⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front/rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Raise the front or rear of the vehicle depending on which spring is to be removed and support with jack stands.

⚠ WARNING

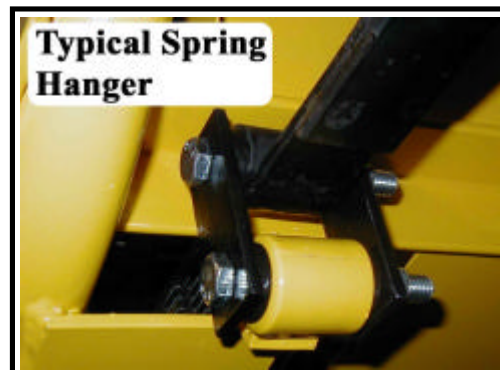
Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily

7. Remove the spring from the vehicle.

*NOTE: Refer to **Replace the Front Springs** section for information regarding removing the front springs.*

8. If the vehicle is equipped with spring hangers, remove the spring hanger bolt from the vehicles frame.
9. Remove the spring bushing(s):
 - For internal bushing, press the spring bushings out of the two spring eyes and from the mounting eye on the vehicles frame.
 - For external bushing, Remove the bushings from the spring eye.

10. Install the new bushings in reverse order.





REPLACE THE SHOCKS

Front or Rear

It is recommended to replace both front shocks as a set.

NOTE: On some vehicles it may be required to remove the front wheel to gain access to the shock mounting bolts. Refer to Tires and Wheels section for information regarding removing the front wheels.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front or rear wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Some vehicles may require that the wheels be lifted off of the ground and supported with jack stands to replace the shocks.

⚠ WARNING

Always use a lifting strap, hoist, and jack stands, of adequate capacity to lift and support the vehicle. Failure to use lifting and support devices of rated load capacity may result in severe bodily

7. Remove the upper and lower shock bolts.
8. Remove the shock from the vehicle.

NOTE: If the shock that was removed is to be reinstalled:

- A. Inspect the shaft where it enters the shock body for any signs of leakage. If any sign of leakage is seen, then the shock must be replaced.
- B. Inspect the upper and lower shock bushings. If any signs of damage or wear are seen, then the shock must be replaced.

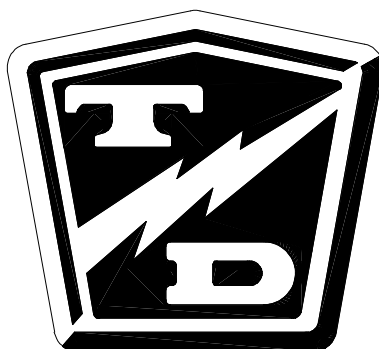
9. Install the shock in reverse order.
10. Lower the vehicle.
11. Reconnect the main positive and negative cables at the batteries.
12. Remove the blocks from behind the wheels.
13. Release the parking brake and test drive the vehicle.



Tires and Wheels

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TIRE INFLATION

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

There are many tire options available with varying tire pressures. Refer to the side wall of your tire for information regarding the tire pressure for your tires.

The illustration to the right is an example of the side wall information on a tire.

Tire pressures must be checked when the tire is cold.



TIRE INSPECTION

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Check the tire pressure. Refer to **Tire Inflation** section for information on checking the tire pressure.
7. Inspect the tire tread depth. Minimum recommended tread depth is 1/16-inch. There are a series of tread depth wear indicators around the circumference of the tire. They will appear as 1/2-inch bands across the tread as the tire approaches its wear limit (see illustration to the right). Replace the tire if any tread depth indicator can be seen or any part of the tread depth is 1/16-inch or less. Refer to **Replace the Tire** section for information regarding replacing the tire.



8. Inspect for uneven tire wear on the front tires. Uneven tire wear could be a result of an improperly inflated tire or a misaligned or damaged front end.

*NOTE: Refer to **Tire Inflation** section or **Steering Component Service** section for information on proper tire inflation or front end wheel alignment.*

9. Inspect the inner and outer side walls for cracks. If any cracks are seen, then the tire should be replaced. Refer to **Replace the Tire** section for information regarding replacing the tire.
10. Inspect the valve stem for cracks. If any cracks are seen, then the valve stem should be replaced. It is also recommended that the valve stem be replaced whenever the tire is replaced.

*NOTE: Refer to **Replace the Tire** section for information regarding replacing the valve stem.*

11. Inspect the tread and side walls for debris in the rubber that could lead to a puncture. If any debris is found it should be removed and the tire inspected for a leak.

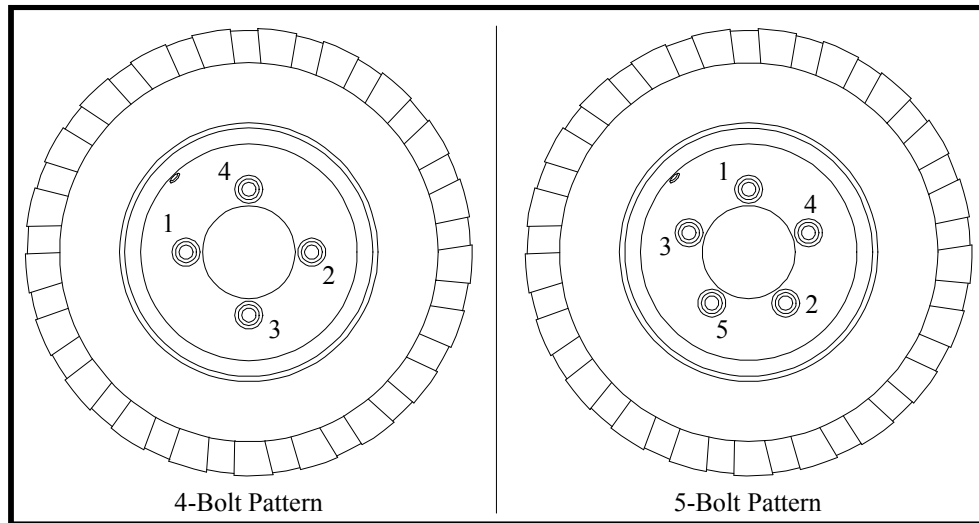
REPLACE THE TIRE/WHEEL

6. Raise the wheel to be replaced off of the ground and support with jack stands.
7. Remove the 4 or 5 wheel nuts and remove the wheel.
8. Install in reverse order.
9. Following the pattern shown on the following page, cross tighten the wheel nuts in two stages as follows:
 - 1st stage to approximately 20 ft-lbs.
 - 2nd stage to 80-90 ft-lbs.

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

10. Reconnect the main positive and negative cables at the batteries.
11. Lower the wheel to the ground.
12. Remove the blocks from behind the wheels.
13. Release the parking brake and test drive the vehicle.



Pattern for tightening the wheel nuts

⚠ WARNING

Re-torque all wheel nuts to their final value after 1-week (20-hours) of operation. Failure to re-torque the wheel nuts may result in the wheel coming off of the vehicle causing severe bodily injury and/or property damage.

REPAIR THE TIRE

⚠ WARNING

Do not attempt to repair a tire with a damaged side wall or a slice in the tread. This type of repair could fail prematurely resulting in severe bodily injury and/or property damage.

*NOTE: To properly repair a puncture, the tire must be removed from the wheel. Refer to **Replace the Tire** section for information on removing the tire from the wheel.*

It is recommended to repair a tire with a combination vulcanized plug and internal patch.

Tire repairs should only be performed by personnel trained in tire repair.

The tire repair procedure will be unique to the type of repair equipment or repair components used. Refer to the instructions provided with your equipment or repair components.



REPLACE THE TIRE

*NOTE: To replace the tire, the tire/wheel assembly must be removed from the vehicle. Refer to **Replace the Tire/Wheel** section for information on removing the tire/wheel assembly.*

⚠ WARNING

Explosion Hazard. Fully deflate the tire before attempting to remove the tire from the wheel. Do not over inflate the tire when seating the bead. Failure to deflate the tire or over inflating the tire to seat the bead may cause explosive failure of the tire resulting in severe bodily injury or death.

Tire replacement should only be performed by personnel trained in tire replacement.

The tire replacement procedure will be unique to the type of replacement equipment being used. Refer to the instructions provided with your equipment.

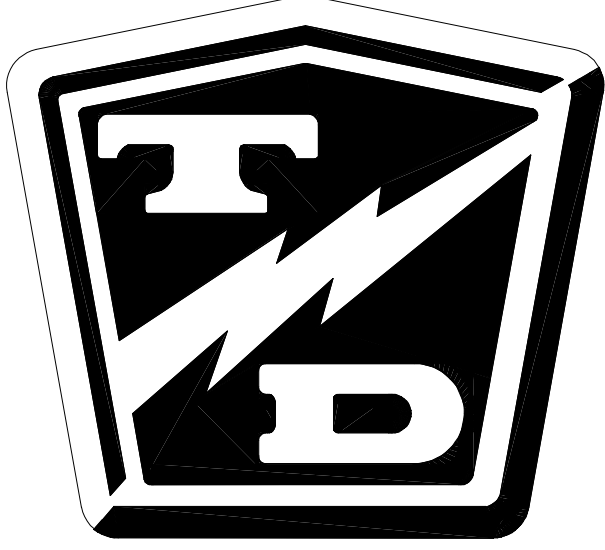
Always use a new valve stem when replacing a tire.

1. Remove the tire from the wheel.
2. Cut the old valve stem off of the wheel.
3. Remove the valve stem cap from the new valve stem.
4. Lubricate the valve stem with liquid soap.
5. Install a new valve stem using a valve stem tool.

NOTE: The valve stem tool is available at most auto repair shops.

6. Install the tire onto the wheel following the instructions provided with your tire replacement equipment.
7. Inflate the tire to the proper pressure and check for leaks.
8. Install the valve stem cap.

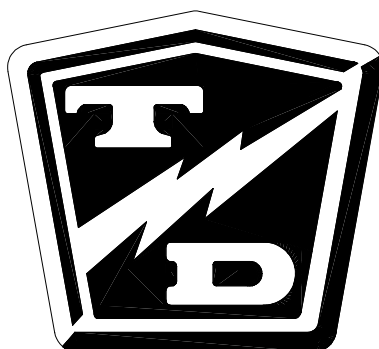
TAYLOR - DUNN



Battery Service

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Storage	13
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CLEANING

⚠ WARNING

Explosive mixtures of Hydrogen gas are present within battery cells at all times. Do not work with or charge battery in an area where open flames (including gas furnace or water heater pilots), sparks, cigarettes, or any other sources of combustion are present. Always provide ample ventilation in rooms where batteries are being charged. Failure to do so may result in severe bodily injury and/or property damage.

⚠ WARNING

Battery electrolyte is poisonous and dangerous. It contains sulfuric acid. Avoid contact with skin eyes or clothing. Wear rubber gloves and safety glasses while servicing batteries. **DO NOT INGEST!** This may result in severe bodily injury.

⚠ WARNING

A battery is a live electrical source. It cannot be disconnected or neutralized. Do not drop any tool or conductive object onto the battery. A conductive object that comes in contact with the battery terminals will initiate a short circuit of the battery. This could cause the battery to explode resulting in severe bodily injury and/or property damage.

⚠ CAUTION

Battery electrolyte will stain and corrode most surfaces. Immediately and thoroughly clean any surface outside of the battery that the battery electrolyte comes in contact with. Failure to clean may result in property damage.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Dry dirt can be readily blown off with low-pressure air or brushed off.
7. Wetness or wet dirt on the batteries indicates battery acid. Using a nonmetallic brush with flexible bristles, wash the batteries off with a strong solution of baking soda and hot water (1 lb. of soda to a gallon of water). Continue until all fizzing stops, which indicates that the acid has been neutralized. Then rinse thoroughly with clear water. **DO NOT** get any of the solution into the battery cells.
8. Reconnect the batteries, remove the blocks from the wheels and test drive.



TESTING

NOTE: A combination of the Load Test and Specific Gravity Test should be used to accurately determine the condition of the batteries.

⚠ WARNING

Explosive mixtures of Hydrogen gas are present within battery cells at all times. Do not work with or charge battery in an area where open flames (including gas furnace or water heater pilots), sparks, cigarettes, or any other sources of combustion are present. Always provide ample ventilation in rooms where batteries are being charged. Failure to do so may result in severe bodily injury and/or property damage.

⚠ WARNING

Battery electrolyte is poisonous and dangerous. It contains sulfuric acid. Avoid contact with skin eyes or clothing. Wear rubber gloves and safety glasses while servicing batteries. **DO NOT INGEST!** This may result in severe bodily injury.

⚠ WARNING

A battery is a live electrical source. It cannot be disconnected or neutralized. Do not drop any tool or conductive object onto the battery. A conductive object that comes in contact with the battery terminals will initiate a short circuit of the battery. This could cause the battery to explode resulting in severe bodily injury and/or property damage.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

Load Test

NOTE: The batteries must be fully charged before performing this test.

1. Clean the batteries. Refer to ***Cleaning the Batteries*** section for information on cleaning the batteries.
2. Load test each battery using a battery load test meter (available at most auto parts distributors). Follow the instructions provided with the test meter.
 - If any battery fails the load test, then it should be replaced.

NOTE: If the batteries are over one year old, it is recommended to replace them as a set.

- If all batteries fail the test you should check the charging system before replacing the batteries. Refer to ***Charger Troubleshooting*** section for information on checking the charging system.



Specific Gravity Test

NOTE: The batteries must be fully charged before performing this test.

The specific gravity of a cell is an indication of the actual state of charge of the cell. A fully charged cell should have a reading of 1275 to 1300 (see the illustration to the right). A discharged battery will read 1100. Ideally, all cells in a battery pack will have the same reading. Any cells in a battery pack that vary by more than 30-points may be an indication of a bad cell.

Clean the batteries. Refer to ***Cleaning the Batteries*** section for information on cleaning the batteries.

Using part number **77-200-00** hydrometer, check and record the specific gravity of each cell in the battery pack.

If, after charging, none of the cells exceed a hydrometer reading of 1250 then there may be a fault in the charging system. If the charging system checks OK then the batteries are no longer accepting a charge and should be replaced.

*NOTE: Refer to **Charger Troubleshooting** for information on checking the charging system.*

The highest reading will be the cell that is accepting the most charge. This reading will be used to gauge all other cells.

Compare the specific gravity readings to the highest reading, if the difference between any of the cells is more than 30-points, then that battery should be replaced.

NOTE: If the batteries are over one year old, it is recommended to replace them as a set.

Reconnect the batteries, remove the blocks from the wheels and test drive.



Typical Hydrometer Float



WATERING

NOTE: The electrolyte level in a battery rises while charging and will be close to its highest level after the end of a charging cycle. It is recommended to fill the batteries at the end of a charging cycle. If the electrolyte is below the top of the battery plates then fill just enough to cover the plates and then top off when the charging cycle is complete.

WARNING

Explosive mixtures of Hydrogen gas are present within battery cells at all times. Do not work with or charge battery in an area where open flames (including gas furnace or water heater pilots), sparks, cigarettes, or any other sources of combustion are present. Always provide ample ventilation in rooms where batteries are being charged. Failure to do so may result in severe bodily injury and/or property damage.

WARNING

Battery electrolyte is poisonous and dangerous. It contains sulfuric acid. Avoid contact with skin eyes or clothing. Wear rubber gloves and safety glasses while servicing batteries. **DO NOT INGEST!** This may result in severe bodily injury.

WARNING

A battery is a live electrical source. It cannot be disconnected or neutralized. Do not drop any tool or conductive object onto the battery. A conductive object that comes in contact with the battery terminals will initiate a short circuit of the battery. This could cause the battery to explode resulting in severe bodily injury and/or property damage.

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

WARNING

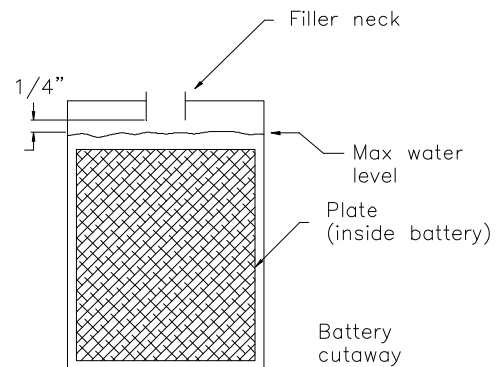
Do not overfill the batteries. Over filling the batteries may cause the batteries to boil over and result in severe bodily injury or property damage.



⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Clean the batteries. Refer to **Cleaning the Batteries** section for information on cleaning the batteries.
7. Check the electrolyte level in all battery cells. If low, fill to the correct level with distilled water using part number **77-201-00** battery filler, never add additional battery electrolyte to the batteries.
8. Reconnect the batteries, remove the blocks from the wheels and test drive.



CHARGING

Refer to **Charging Your Vehicle** in section **Safety Rules and Operating Instructions**.

REPLACING

WARNING

Explosive mixtures of Hydrogen gas are present within battery cells at all times. Do not work with or charge battery in an area where open flames (including gas furnace or water heater pilots), sparks, cigarettes, or any other sources of combustion are present. Always provide ample ventilation in rooms where batteries are being charged. Failure to do so may result in severe property damage and or serious

WARNING

Battery electrolyte is poisonous and dangerous. It contains sulfuric acid. Avoid contact with skin eyes or clothing. Wear rubber gloves and safety glasses while servicing batteries. **DO NOT INGEST!** This may result in serious bodily injury.

WARNING

A battery is a live electrical source. It cannot be disconnected or neutralized. Do not drop any tool or conductive object onto the battery. A conductive object that comes in contact with the battery terminals will initiate a short circuit of the battery. This could cause the battery to explode resulting in property damage and/or bodily injury.

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

NOTE: If the batteries are over one year old, it is recommended to replace them as a set.

6. Thoroughly clean the batteries and battery compartment. Refer to **Cleaning** in this section for information regarding cleaning the batteries.

CAUTION

Battery electrolyte will stain and corrode most surfaces. Immediately and thoroughly clean any surface outside of the battery that the battery electrolyte comes in contact with. Failure to clean may result in property damage.



Maintenance, Service, and Repair

7. Remove the battery hold downs.
8. Inspect the battery hold downs for corrosion. If any signs of corrosion are seen then the battery hold downs should be replaced.
9. Remove all battery jumpers from both posts of the battery or batteries being replaced.

NOTE: It is recommended to replace the battery jumpers when replacing the batteries.

10. Remove the batteries from the vehicle.

WARNING

Do not leave cables on batteries that have been removed from the vehicle. Cables left on batteries could cause a short circuit resulting in battery explosion, severe bodily injury and/or property damage.

11. Inspect the battery compartment for signs of corrosion.
12. If minimal signs of corrosion are seen, then the damaged paint should be stripped off and the entire battery compartment prepped and repainted.
13. If there are excessive signs of corrosion, then it may be necessary to replace some of the frame members or completely rebuild the battery compartment.
14. Inspect the main positive and negative cables and terminals, charger cables and terminals and 12-volt tap wiring. If any of the terminals or wires show signs of corrosion, then they must be repaired or replaced.
15. Install the batteries in reverse order. Refer to the *Illustrated Parts List* for battery cable routing.
16. It is recommended to replace the battery terminal hardware when replacing the batteries.
17. Torque the terminal hardware to 7-8 ft.-lbs.
18. Tighten the hold downs so that the batteries are secure but not so tight as to deform the batteries.

CAUTION

When torquing battery hardware, use a backup wrench on the battery bolt and tighten the nut. Failure to use a backup wrench may damage the battery post.

19. Remove the blocks from the wheels and test drive.

Battery Removal (Dana 48 volt system)

The illustration to the right shows the left bank of a typical battery installation in a model R 380-48 with the cable removed. Some components have been omitted for clarity

⚠ WARNING

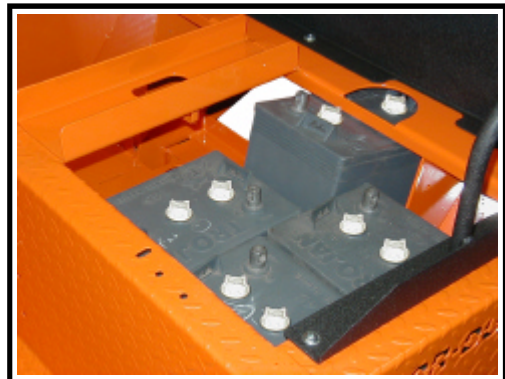
Do not leave cables on batteries that have been removed from the vehicle. Cables left on batteries could cause a short circuit resulting in battery explosion, property damage and/or severe bodily injury.



⚠ WARNING

- 1. Make sure the key-switch is in the "OFF" position, then remove the key.**
- 2. Place the forward-reverse switch in the center "OFF" position.**
- 3. Set the park brake.**
- 4. Place blocks under the front wheels to prevent vehicle movement.**
- 5. Disconnect the main positive and negative cables at the batteries.**

6. Remove all of the battery cables from the batteries.
7. Remove the Battery hold downs.
8. Lift the rear battery at an angle as shown



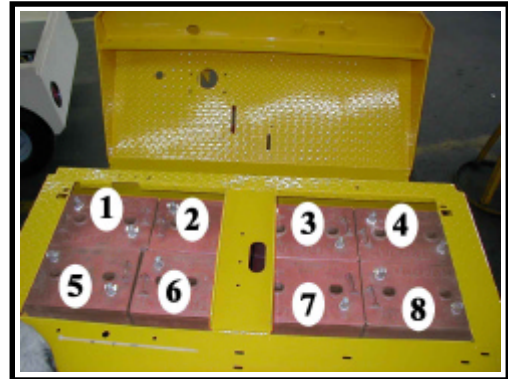
9. Lift the front battery at an angle as shown and remove the battery from the vehicle.
10. The remaining batteries can now easily be removed.
11. Repeat the same procedure for the four batteries on the right side.





Battery Removal (Ford 48 volt system)

The illustration to the right shows a typical battery installation in a model R 380-48. Other components of the frame have been omitted for clarity. The batteries are numbered from 1 to 8, we will refer to the numbers throughout this instruction.



⚠ WARNING

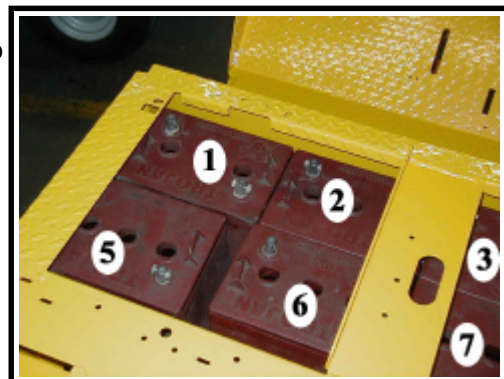
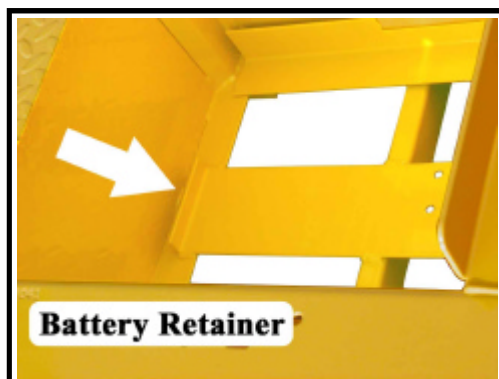
Do not leave cables on batteries that have been removed from the vehicle. Cables left on batteries could cause a short circuit resulting in battery explosion, property damage and/or severe bodily injury.

⚠ WARNING

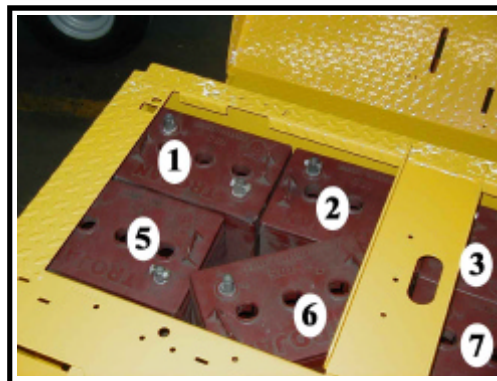
1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Remove all of the battery cables from the batteries.
7. Remove the battery hold downs.

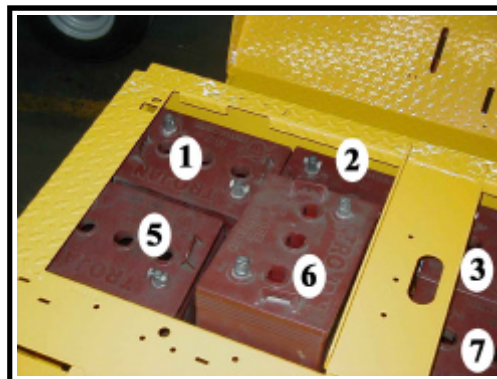
8. There is a small retainer in the bottom of the battery box that keeps the batteries from sliding to the left (see illustration below). Lift battery #5 over the top of the retainer and move as far to the left as possible.



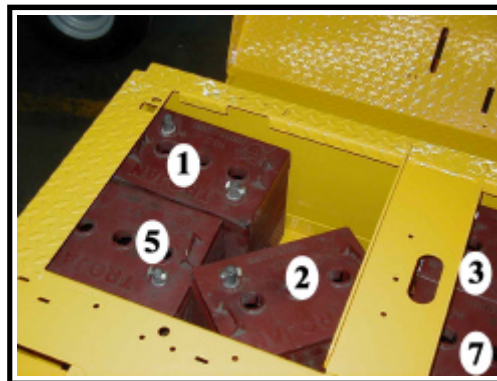
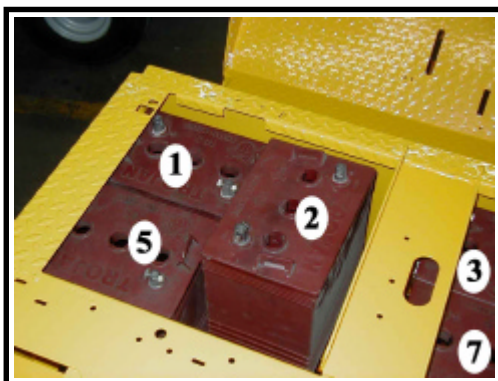
9. Lift battery #6 up over the top of the rear battery box angle and rotate it 90 degrees.



10. Remove battery #6.



11. Slide battery #2 to the rear, rotate it 90 degrees and remove it from the vehicle.



12. Slide battery #7 to the left, rotate it 90 degrees and remove it.
13. The remaining batteries can now be removed through the left and right openings.





Moist Charge Batteries

⚠ WARNING

Explosive mixtures of Hydrogen gas are present within battery cells at all times. Do not work with or charge battery in an area where open flames (including gas furnace or water heater pilots), sparks, cigarettes, or any other sources of combustion are present. Always provide ample ventilation in rooms where batteries are being charged. Failure to do so may result in severe property damage and or serious

⚠ WARNING

Battery electrolyte is poisonous and dangerous. It contains sulfuric acid. Avoid contact with skin eyes or clothing. Wear rubber gloves and safety glasses while servicing batteries. **DO NOT INGEST!** This may result in serious bodily injury.

⚠ WARNING

A battery is a live electrical source. It cannot be disconnected or neutralized. Do not drop any tool or conductive object onto the battery. A conductive object that comes in contact with the battery terminals will initiate a short circuit of the battery. This could cause the battery to explode resulting in property damage and/or bodily injury.

Moist charged batteries are shipped without battery electrolyte. This allows for a much greater shelf life of the battery. Moist charged batteries must be filled with electrolyte and charged before putting into service. Battery electrolyte is a solution of acid and water that is formulated to be used in wet lead acid batteries and is available at most automotive parts distributors that carry batteries.

⚠ CAUTION

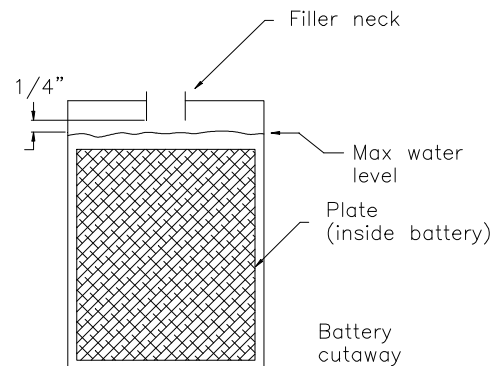
Do not operate or charge a vehicle equipped with moist charged batteries until the batteries have been filled with electrolyte and charged. Operating or charging moist charged batteries before filling and charging will damage the batteries resulting in premature failure of the batteries.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.



6. Fill all battery cells with electrolyte to the proper level.
7. Thoroughly clean any spilled electrolyte from the batteries or the ground. Refer to ***Cleaning the Batteries*** for information on cleaning the batteries.
8. Reconnect the battery cables, connect the batteries to the charger and allow the charger to complete one charging cycle.
9. Remove the blocks from the wheels and test drive. The batteries are now ready to be put into service.



⚠ CAUTION

Battery electrolyte will stain and corrode most surfaces. Immediately and thoroughly clean any surface outside of the battery that the battery electrolyte comes in contact with. Failure to clean may result in property damage.

STORAGE AND RETURNING TO SERVICE

Storage

⚠ CAUTION

If the batteries are removed from the vehicle, do not place them directly on the ground, concrete or solid metal surface. It is recommended to store them on a wooden pallet or equivalent. Storing on the ground, concrete or solid metal surface will cause the batteries to discharge and may result in premature failure of the batteries.

Thoroughly clean the batteries and battery compartment. Refer to ***Cleaning*** in this section for information regarding cleaning the batteries.

Check the electrolyte level and charge the batteries. Refer to ***Watering*** in this section for information regarding checking the electrolyte level.

Store the vehicle or batteries in a cool, dry, well ventilated area.

If storing for more than one month, the batteries should be charged as follows:

Storage Temperature (F)	Charging Interval (months)
Over 60	1
Between 40 and 60	2
Below 40	6



Maintenance, Service, and Repair

Returning to Service

⚠ WARNING

Explosive mixtures of Hydrogen gas are present within battery cells at all times. Do not work with or charge battery in an area where open flames (including gas furnace or water heater pilots), sparks, cigarettes, or any other sources of combustion are present. Always provide ample ventilation in rooms where batteries are being charged. Failure to do so may result in severe property damage and or serious

⚠ WARNING

Battery electrolyte is poisonous and dangerous. It contains sulfuric acid. Avoid contact with skin eyes or clothing. Wear rubber gloves and safety glasses while servicing batteries. **DO NOT INGEST!** This may result in serious bodily injury.

⚠ WARNING

A battery is a live electrical source. It cannot be disconnected or neutralized. Do not drop any tool or conductive object onto the battery. A conductive object that comes in contact with the battery terminals will initiate a short circuit of the battery. This could cause the battery to explode resulting in property damage and/or bodily injury.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

6. Thoroughly clean the batteries and battery compartment. Refer to **Cleaning** in this section for information regarding cleaning the batteries.

⚠ CAUTION

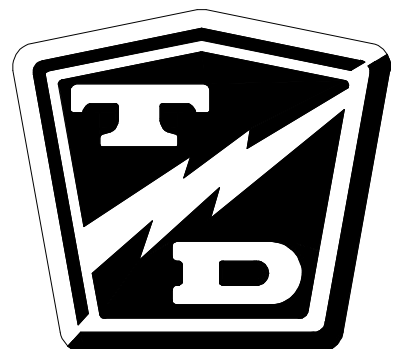
Battery electrolyte will stain and corrode most surfaces. Immediately and thoroughly clean any surface outside of the battery that the battery electrolyte comes in contact with. Failure to clean may result in property damage.

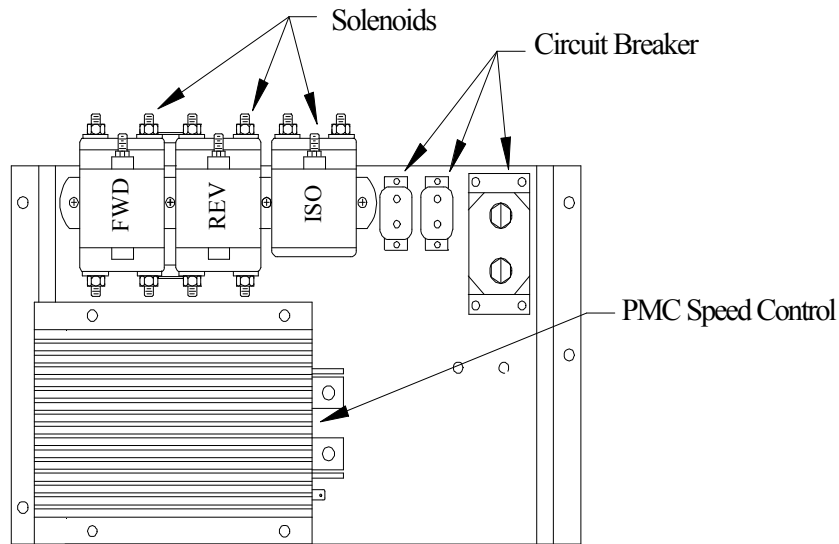
7. Check the electrolyte level and charge the batteries. Refer to **Watering** in this section for information regarding checking the electrolyte level.
8. Test the batteries. Refer to **Testing** section for information on testing the batteries.
9. The batteries are now ready to be put back into service.

Electrical Troubleshooting

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Typical Control Panel

SYMPTOMS:

If your vehicle exhibits any of the following symptoms then skip the main troubleshooting sequence and proceed to **Special Troubleshooting** in Section 4 at the end of the main troubleshooting sequence.

- Runs slow in both directions plus high armature and field current in both directions. NOTE: Armature and field current should be equal.
- Runs slow in both directions plus high armature current in both directions. NOTE: Field current will be very low.
- Runs normal in one direction only plus runs slow or lacks power in the opposite direction with high armature current in the opposite direction or;
- Accelerates slowly and exceeds normal speed in the opposite direction with high armature current only. NOTE: Field current will be very low in the opposite direction.
- Accelerates slowly and exceeds normal speed in both directions plus high armature current. NOTE: Field current will be very low.
- Full speed only.
- Does not run in either direction plus there is noise from motor (hum or whine) with high field current and low armature current.
- Jumps into high speed when direction is selected after depressing the accelerator pedal. Excessive spark when connecting battery
- Does not run or runs very slow with low motor current and high battery current.
- Jumps into high speed when direction is selected after depressing the accelerator pedal.

If your vehicle does not exhibit any of the above symptoms then continue with the main troubleshooting sequence on the following pages.



MAIN TROUBLESHOOTING SEQUENCE

Test Equipment Required:

- Digital multimeter (DMM) with diode test function, FLUKE 79 model used in illustrations.
- Shunt or clamp-on DC Ammeter to measure up to 400 amps.
- Test light with a rated voltage equal to or exceeds maximum battery voltage or Taylor-Dunn test light part number #62-027-00 for systems up to 48 volts.
- Test harness, Taylor-Dunn #62-027-31. This troubleshooting guide assumes that the vehicle is wired correctly. It is not intended to diagnose a vehicle that is not wired correctly.
- These tools are available through your local Taylor-Dunn parts distributor.

IMPORTANT NOTES and INSTRUCTIONS

- This troubleshooting guide assumes that the vehicle is wired correctly. It is not intended to diagnose a vehicle that is not wired correctly.
- This troubleshooting guide is not written to be able to locate a problem if there are multiple component failures.
- This troubleshooting guide assumes the batteries are good. Charge and test the batteries before troubleshooting the control system.
- DO NOT start in the middle of this troubleshooting guide. Start at the beginning and complete each test in the order that they are written. Do not skip any test unless instructed to do so. Once a problem is found, stop testing and repair the indicated problem. When the repair is completed it is recommended that the control system be retested before lowering the drive wheels to the ground.

⚠ CAUTION

These test procedures must be performed in the order they were written. If the test result is good, then proceed to the next test or go to the next section. Failure to do so may result in incorrect test results.

- This troubleshooting guide requires the use of a test light rated at the battery voltage of the truck and the Taylor-Dunn Accelerator Module Test Harness. Troubleshooting CANNOT be completed without these tools.





Definitions:

- “MS-1” = The first switch in the accelerator module.
- “Battery volts” = The voltage at the batteries at the time the test is completed.
- “Pick up” = Energizing a solenoid or contactor.
- “F&R” = Forward and Reverse.
- “ISO” = Isolator.
- “Battery negative” = Main negative battery post.
- “Battery positive” = Main positive battery post.
- “PMC” = Speed control module (black box).
- “HOT terminal” = The side of a switch or solenoid that is connect to the power source.
- “COLD terminal” = The side of a switch or solenoid that power is switched to.

DURING ALL TESTS

⚠ WARNING

After any repairs are made, completely retest the vehicle before lowering the drive wheels to the ground. Failure to retest the vehicle could result in unexpected movement of the vehicle resulting in severe bodily injury and/or property damage.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

⚠ WARNING

Disconnect both of the battery leads during any maintenance or before disconnecting any electrical component or wire. Failure to do so may cause severe bodily injury and/or property damage.

START:

Read all warnings above before continuing.

If the vehicle runs normal in one direction but does not run in the opposite direction then go to the **Solenoids** sequence.

If none of the three solenoids pick up (click) when the accelerator pedal is depressed then go to the **Forward & Reverse Switch** sequence.



Power Output Test

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

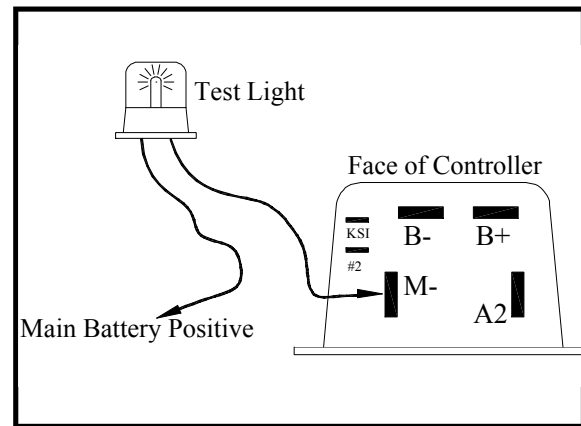
Set the test light voltage to the same voltage as the battery volts.

Connect the test light from the PMC 'M-' Terminal to battery positive.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

Depress the accelerator pedal fully.

- If the light comes ON then go to the Motor sequence.
- If the light does not come ON then continue with the next test.





Control Wire inputs Test

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

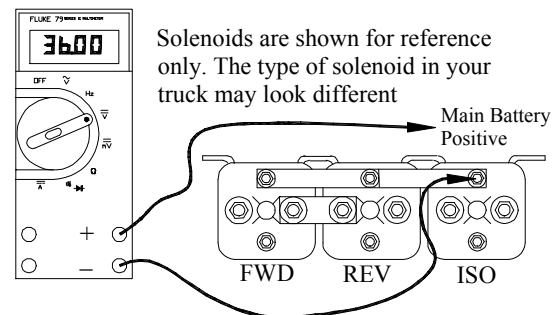
⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Connect a voltmeter across the Solenoid Negative Buss Bar and battery positive.

- If the voltage is not at battery volts then check the wiring to battery negative and the negative circuit breaker. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

The voltage shown is for illustration only. The actual voltage may vary.



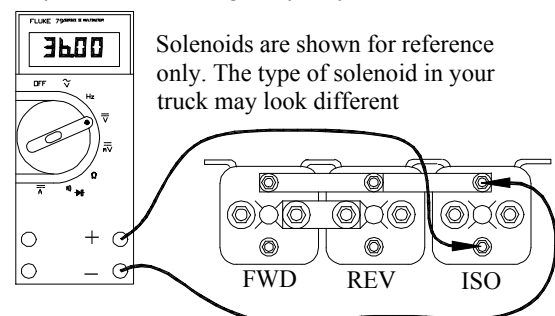
Connect a voltmeter across the ISO solenoid coil terminals.

Close all interlock switches and turn the Key Switch ON.

Depress the accelerator pedal to engage MS-1 only.

- If the voltage is not at battery volts then go to the **Key Switch** sequence.
- If the voltage is at battery volts and the ISO solenoid does not pick up (click) then the ISO solenoid has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

The voltage shown is for illustration only. The actual voltage may vary.





Control Wire inputs (continued)

Connect a voltmeter across the PMC #2 terminal and battery negative.

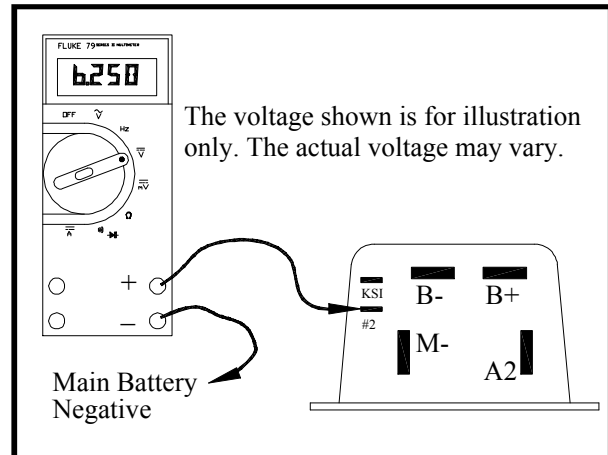
Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

Depress the accelerator pedal to engage MS-1 only.

- If the voltage is not between 6.0 and 6.5 volts then go to the **Accelerator** sequence.

Depress the pedal fully.

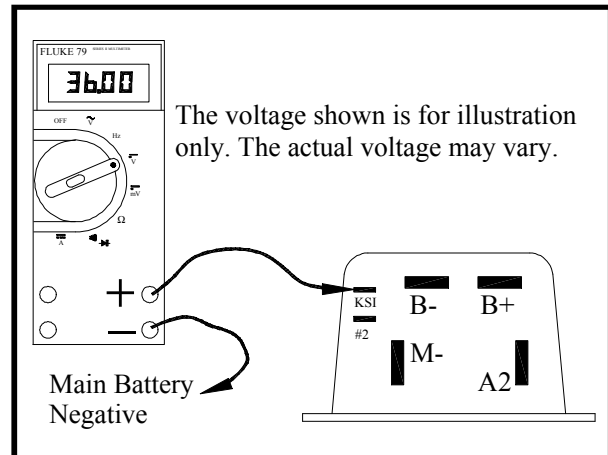
- If the voltage is not between 11.0 and 11.5 volts then go to the **Accelerator** sequence.



Connect voltmeter across the PMC KSI terminal and battery negative.

With the pedal still fully depressed:

- If the voltage is not at battery volts then go to the **Key Switch** sequence.
- If the voltage is at battery volts then continue with the next test.





Power Wire Inputs

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

⚠ WARNING

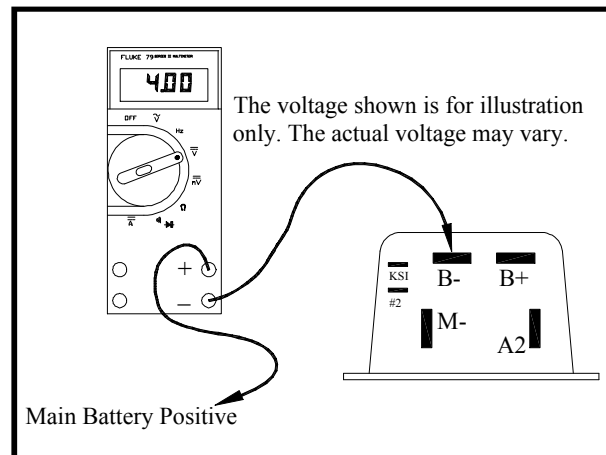
The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Connect a voltmeter to the PMC 'B-' terminal and battery positive.

- If the voltage is not the same as battery volts then there is an open circuit in the wire from 'B-' to the battery. Stop troubleshooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

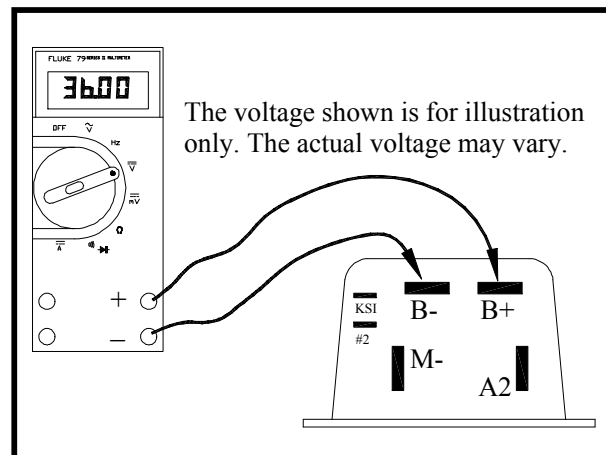


Connect a voltmeter across the PMC 'B-' terminal and the PMC 'B+' terminal.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

Depress the accelerator pedal to engage MS-1 only.

- If the voltage is not the same as battery volts then go to the **Solenoids** sequence.
- If the voltage is the same as battery volts then the PMC controller has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.





Motor

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Set the test light voltage to the same voltage as the battery volts.

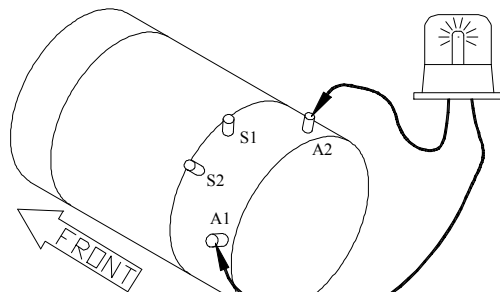
Connect the test light across the motor 'A1' and 'A2' terminals.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

Depress the accelerator fully.

- If the light comes on then the motor armature windings are open and the motor must be repaired or replaced. Stop trouble shooting here and repair the problem. When the repair is completed, completely test the vehicle before lowering the drive wheels to the ground.

Wiring to motor omitted for clarity. Do not disconnect the motor wires for this test.



Motor shown for reference only. Terminal positions on your motor may not be in the same location.



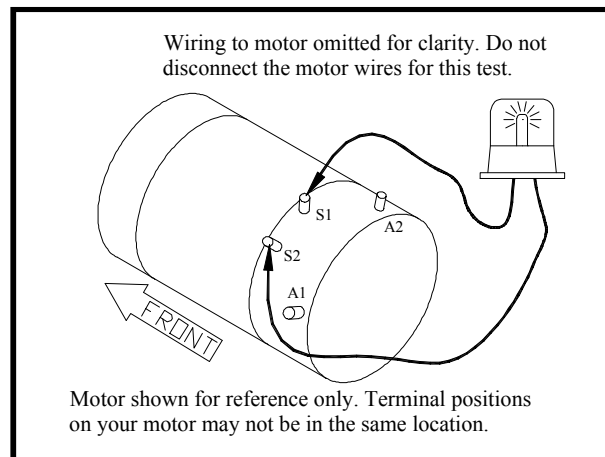


Connect the test light across the motor 'S1' and 'S2' terminals.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

Depress the accelerator fully.

- If the light comes on then the motor field windings are open and the motor must be repaired or replaced. Stop troubleshooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.
- If the test light did not come on during either test then go to the **F/R Switch** sequence.



Accelerator

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

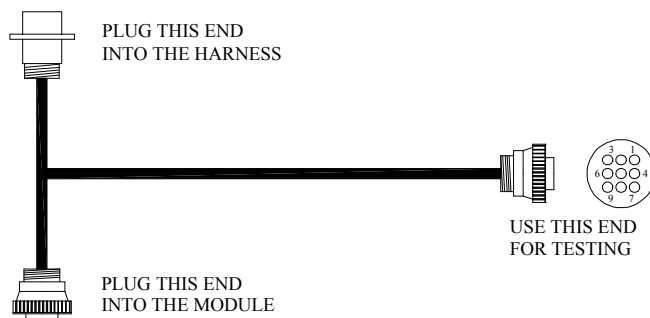
⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

This is the accelerator module test harness part number 62-027-31. It will be used in the following tests. These tests cannot be completed without this harness. If you do not have this harness, one must be obtained before testing can continue.

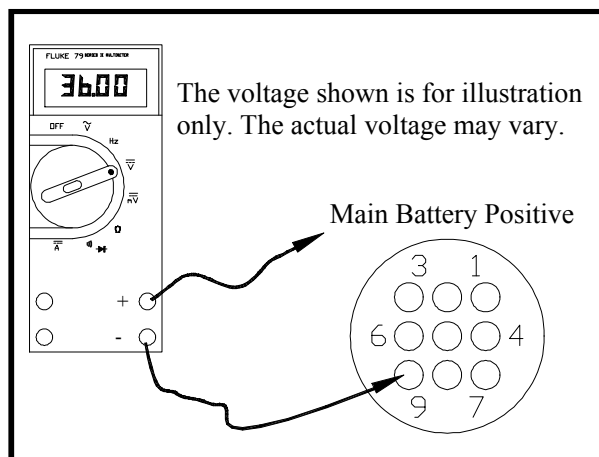




Connect the accelerator module test harness to the accelerator module.

Connect a voltmeter between pin #9 in the test harness and battery positive.

- If the voltage is not at battery volts then the wiring between pin #9 in the harness and battery negative is open. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



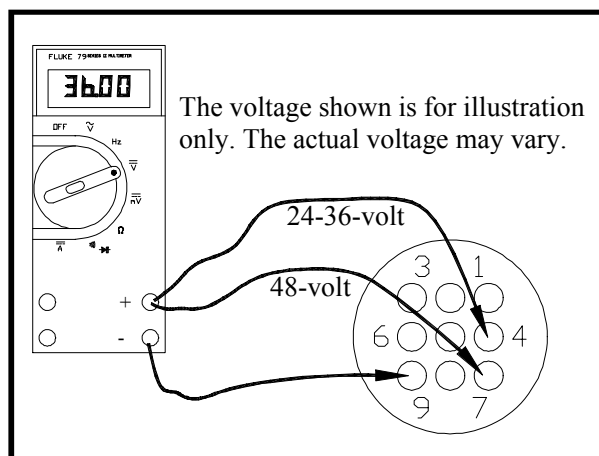
Connect a voltmeter negative probe to Pin #9 (-) in the test harness. Connect the positive probe to:

24 or 36 volt truck - Pin #4

48 volt truck - Pin #7

Close all interlock switches and turn the Key Switch ON.

- If the voltage is not at battery volts then go to the **Key Switch** sequence.

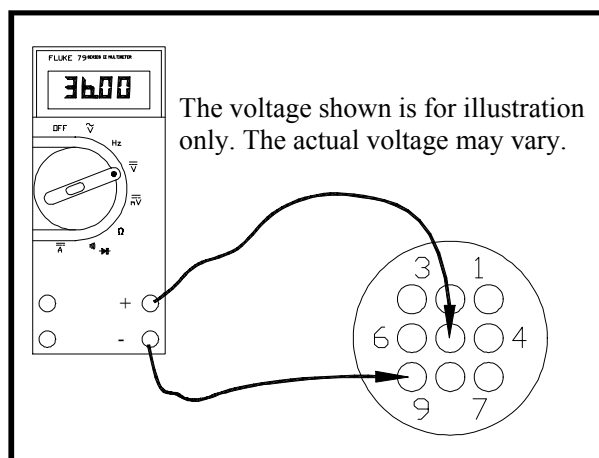


Connect a voltmeter between pin #9 (-) and pin #5 (+) in the test harness.

Close all interlock switches and turn the Key Switch ON.

Depress the accelerator pedal to engage MS-1 only.

- If the voltage is not at battery volts then the accelerator module has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.
- If the voltage at pin #5 is good but the test at the center terminal of the forward and reverse side of the F&R switch in the Key Switch Section failed then check the wire between the accelerator module pin #5 and the F&R switch. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.





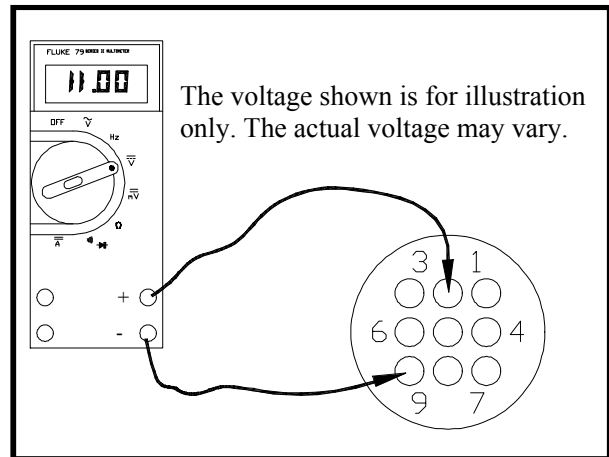
Connect a voltmeter between pin #9 (-) and pin #2 (+) in the test harness.

Depress the accelerator pedal to engage MS-1 only.

- If the voltage is between 6.0 and 6.5 volts and the test at the PMC #2 terminal in the Control Wire Input section failed then the wire or interlock switches between the accelerator module pin #2 and the PMC pin #2 is open. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.
- If the voltage is not between 6.0 and 6.5 volts then the accelerator module has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

Now Depress the accelerator module fully.

- If the voltage is not between 11.0 and 11.5 volts then the accelerator module has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.



Key Switch

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

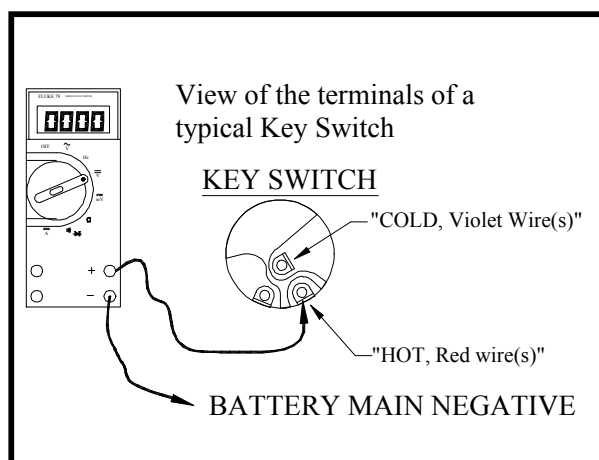
Test all interlock switches and/or interlock relays (if equipped) for continuity. Depending on the model of your vehicle, it may have a seat interlock, Foot interlock, Charger interlock, special order interlock or any combination of the above. Refer to the wire diagram at the end of this section for location of the interlocks.

NOTE: Due to the many different configurations possible for special order interlocks, they will not be included in this text. Refer to the option list for your truck or contact your Taylor-Dunn® Representative for more information.

If you do not know how to test for continuity, refer test to a qualified technician.

Connect a voltmeter across the HOT terminal of the key switch and battery negative.

- If the voltage is not at battery volts then check the wire between the key switch and battery positive. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



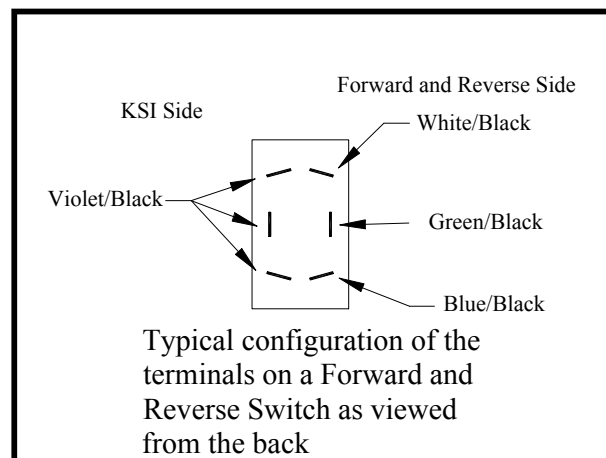
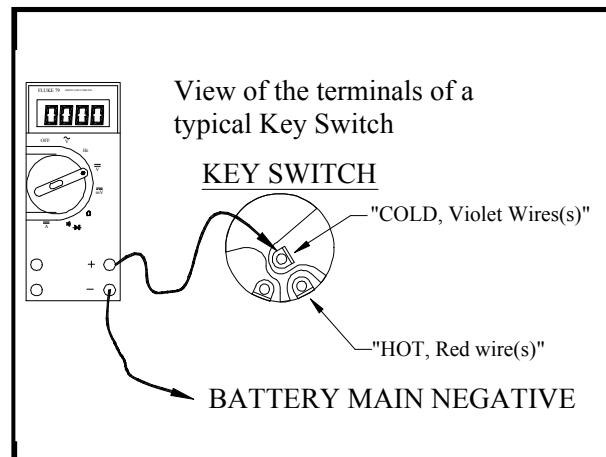


Connect a voltmeter across the COLD terminal of the key switch and battery negative.

Turn the key switch ON.

- If the voltage is not at battery volts then the key switch has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.
- If the voltage is at battery volts but the previous test at pin #4 in the Accelerator section failed then check the wire from the key switch to pin #4 at the accelerator module. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

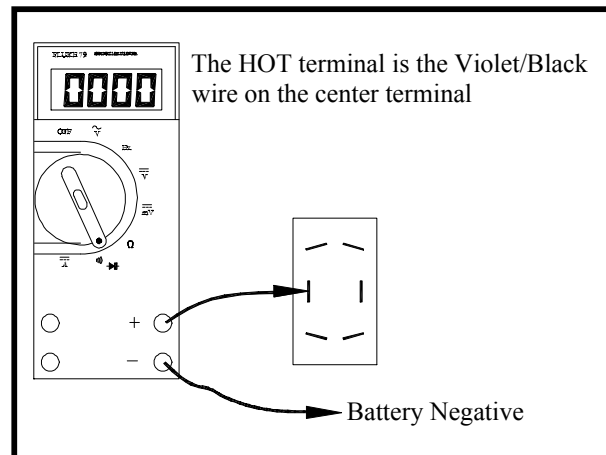
For your reference, shown at the right are the Forward and Reverse switch wire connections for a typical control system.



Connect a voltmeter across the HOT terminal of the KSI side of the F&R switch and battery negative.

Turn the key switch ON.

- If the voltage is not at battery volts then go to the Accelerator sequence.

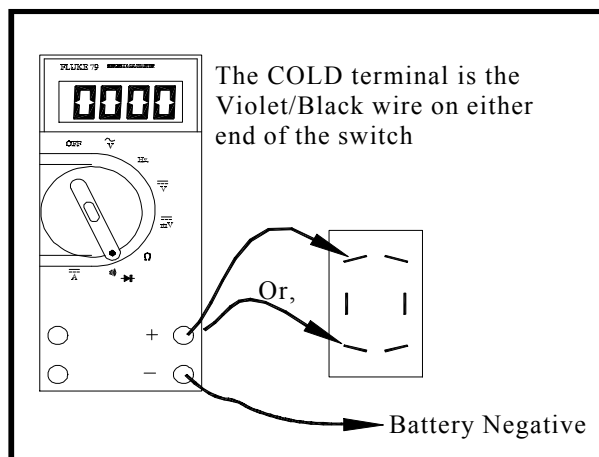




Connect a voltmeter across one of the COLD terminals of the KSI side of the F&R switch and battery negative.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

- If the voltage is not at battery volts then the F&R switch has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.
- If the voltage is at battery volts and the test at the PMC KSI terminal in the Control Wire Inputs section failed then check the wiring between COLD terminals of the KSI side of the F&R switch and the PMC KSI terminal. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



F/R switch

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

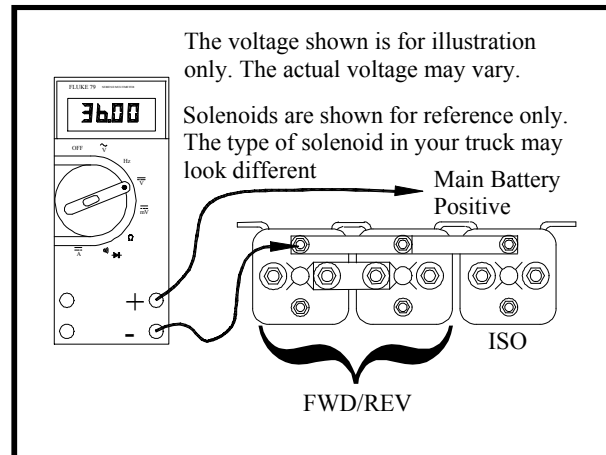
Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.



Connect a voltmeter across the Solenoid Negative Buss Bar and battery positive.

NOTE: You may skip this test if it was completed in a previous section

- If the voltage is not at battery volts then check the wiring to battery negative and the negative circuit breaker. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

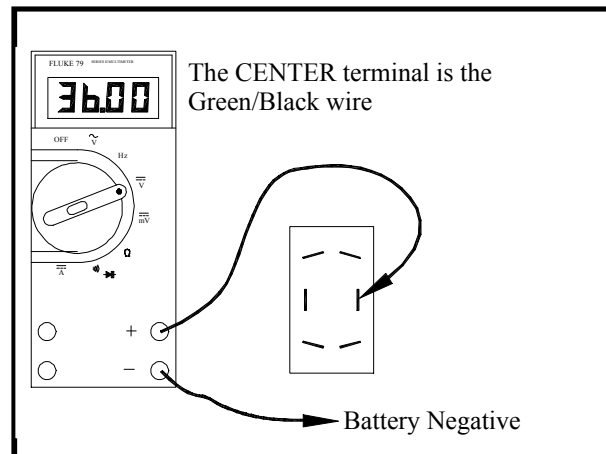


Connect a voltmeter across the center terminal of the forward and reverse side of the F&R switch and battery negative.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

Depress the accelerator pedal fully.

- If the voltage is not at battery volts then go to the **Accelerator** sequence.

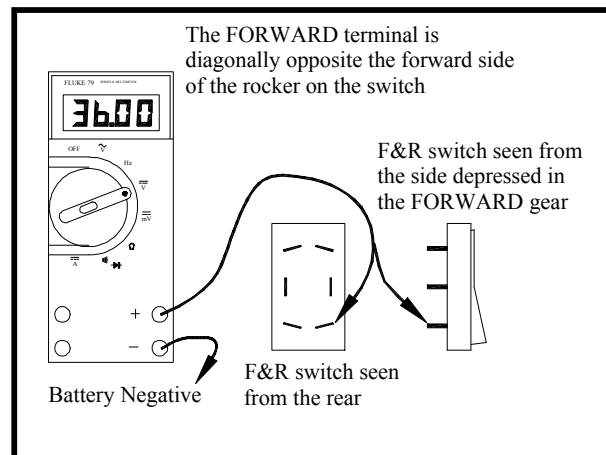


Connect a voltmeter across the forward terminal of the forward and reverse side of the F&R switch and battery negative.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in forward.

Depress the accelerator pedal fully.

- If the voltage is not at battery volts then the F&R switch has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



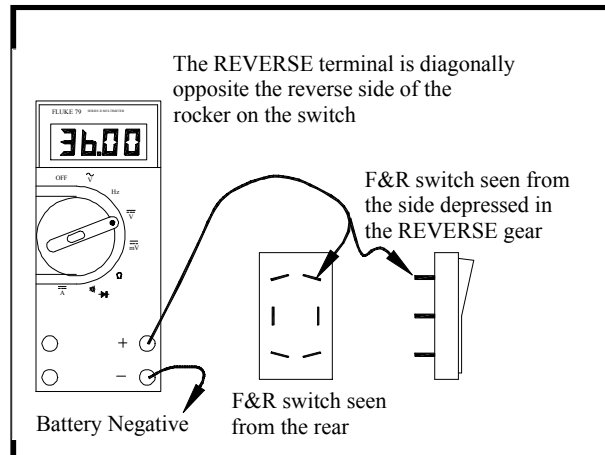


Connect a voltmeter across the reverse terminal of the forward and reverse side of the F&R switch and battery negative.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in reverse.

Depress the accelerator pedal fully.

- If the voltage is not at battery volts then the F&R switch has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.
- If all tests in this section were good then check the wiring from the F&R switch to the Forward and Reverse solenoids and both the forward and reverse solenoid coils. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



Solenoids

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

If the vehicle runs in forward only then skip ahead to the test sequence **Forward (does not run in reverse)**.

If the vehicle runs in reverse only then skip ahead to the test sequence **Reverse (does not run in forward)**.

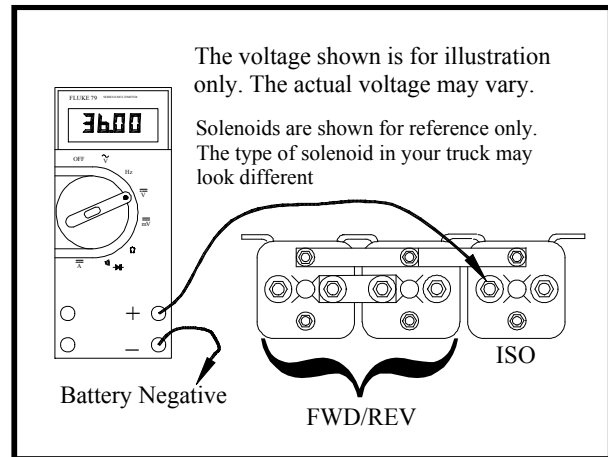


Connect a voltmeter across the ISO solenoid COLD terminal and battery negative.

Close all interlock switches and turn the Key Switch ON.

Depress the accelerator pedal fully.

- If the voltage is at battery volts then the wire from the ISO solenoid to the PMC is bad. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

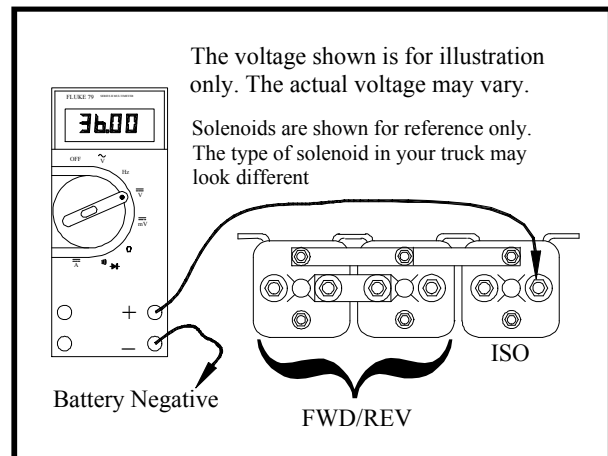


Connect a voltmeter across the ISO solenoid HOT terminal and battery negative.

Close all interlock switches and turn the Key Switch ON.

Depress the accelerator pedal fully.

- If the voltage is at battery volts then the ISO solenoid has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.
- If the voltage is not at battery volts then check the wiring to battery positive and the main circuit breaker. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

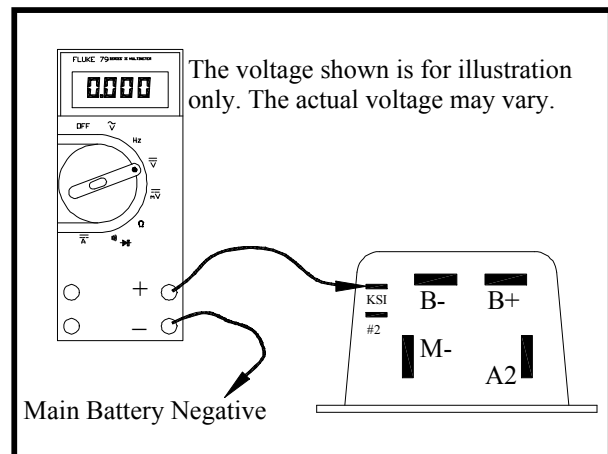


Forward (does not run in reverse)

Connect a voltmeter across the PMC KSI terminal and battery negative.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in reverse.

- If the voltage is not at battery volts then go to the **Key Switch** sequence.





Connect a voltmeter across the Reverse Solenoid coil terminals. Refer to your vehicles wiring diagram to identify the position of the reverse solenoid.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in reverse.

Depress the accelerator pedal fully.

- If the voltage is not at battery volts then go to the **F/R Switch** sequence.

Set the test light voltage to the same voltage as the battery volts.

Connect the test light across the normally open contacts of the reverse solenoid. Refer to your vehicles wiring diagram to identify the position of the reverse solenoid.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in reverse.

Depress the accelerator pedal fully.

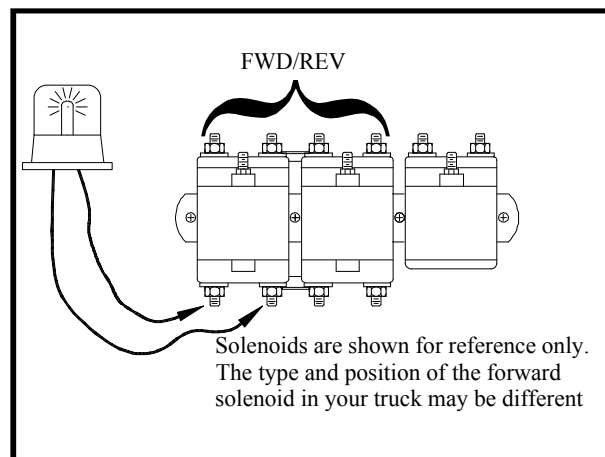
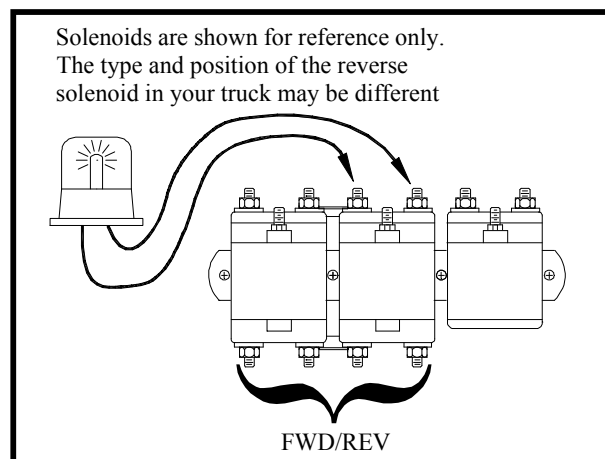
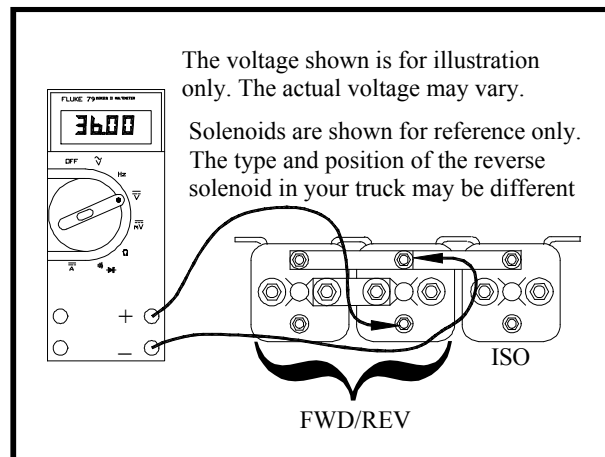
- If the light comes on then the Reverse solenoid has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

Connect the test light across the Normally Closed contacts of the Forward solenoid. Refer to your vehicles wiring diagram to identify the position of the forward solenoid.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Reverse.

Depress the accelerator pedal fully.

- If the light comes on then the Forward solenoid has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.

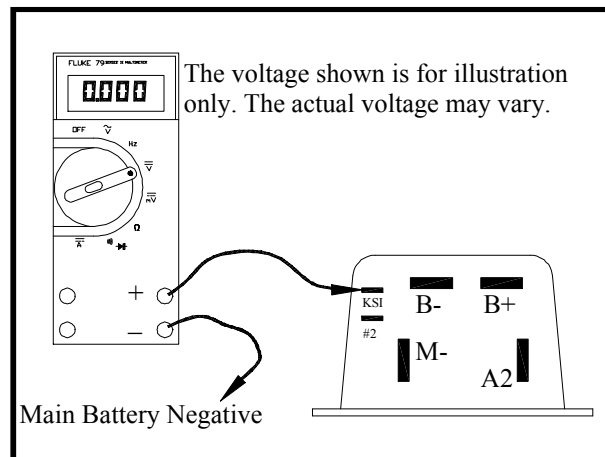


Reverse (does not run in forward)

Connect a voltmeter across the PMC KSI terminal and battery negative.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in forward.

- If the voltage is not at battery volts then go to the **Key Switch** sequence.

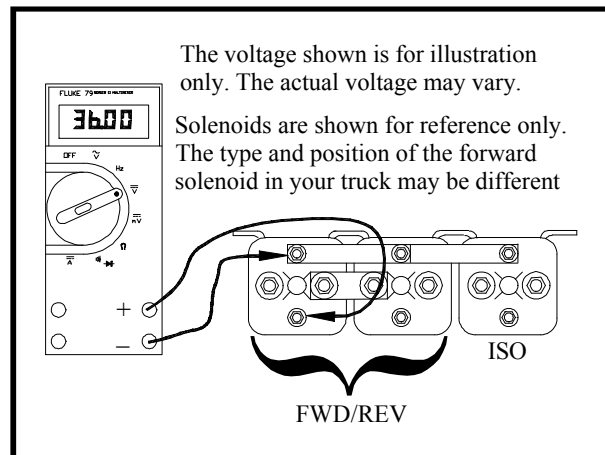


Connect a voltmeter across the Forward Solenoid coil terminals. Refer to your vehicles wiring diagram to identify the position of the forward solenoid.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in forward.

Depress the accelerator pedal fully.

- If the voltage is not at battery volts then go to the **F/R Switch** sequence.



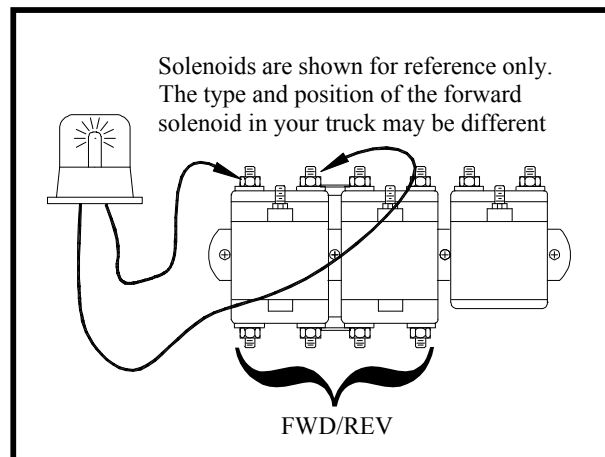
Set the test light voltage to the same voltage as the battery volts.

Connect the test light across the Normally Open contacts of the Forward solenoid. Refer to your vehicles wiring diagram to identify the position of the forward solenoid.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in forward.

Depress the accelerator pedal fully.

- If the light comes on then the Forward solenoid has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.





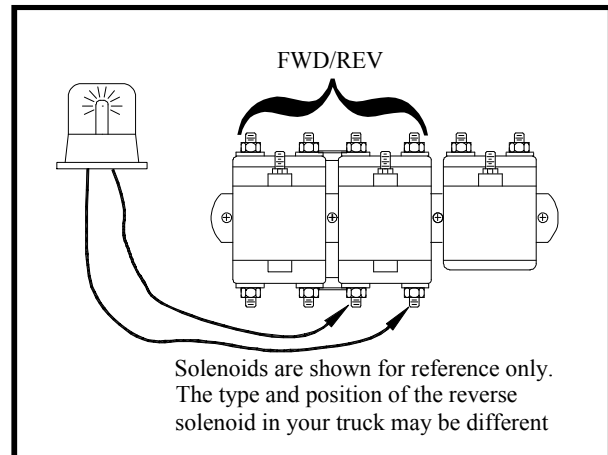
Set the test light voltage to the same voltage as the battery volts.

Connect the test light across the Normally Closed contacts of the Reverse solenoid. Refer to your vehicle's wiring diagram to identify the position of the Reverse solenoid.

Close all interlock switches, turn the Key Switch ON, and place the F&R Switch in Forward.

Depress the accelerator pedal fully.

- If the light comes on then the Reverse solenoid has failed. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

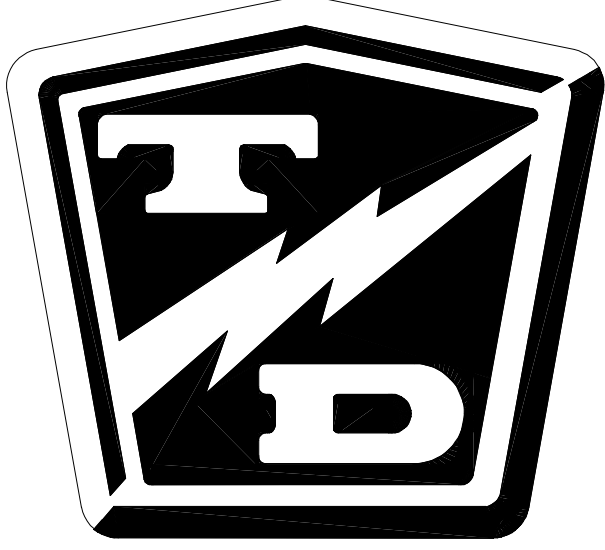


STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.



TAYLOR - DUNN



Special Troubleshooting Guide

This section is specific to the symptoms listed below. Each troubleshooting sequence assumes that all listed symptoms are present. Do not use this section unless the truck has all listed symptoms.

SYMPTOMS		GO TO
➤	Runs slow in both directions plus high armature and field current in both directions. NOTE: Armature and field current should be equal.	MOTOR
➤	Runs slow in both directions plus high armature current in both directions. NOTE: Field current will be very low.	SOLENOIDS
➤	Runs normal in one direction only plus runs slow or lacks power in the opposite direction with high armature current in the opposite direction or; Accelerates slowly and exceeds normal speed in the opposite direction with high armature current only. NOTE: Field current will be very low in the opposite direction.	SOLENOIDS
➤	Accelerates slowly and exceeds normal speed in both directions plus high armature current. NOTE: Field current will be very low.	SOLENOIDS
➤	Full speed only.	PMC CONTROL
➤	Does not run in either direction plus there is noise from motor (hum or whine) with high field current and low armature current.	PLUGGING DIODE
➤	Excessive spark when connecting battery	ISO
➤	Does not run or runs very slow with low motor current and high battery current.	FREEWHEEL DIODE
➤	Jumps into high speed when direction is selected after depressing the accelerator pedal.	HPD

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⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

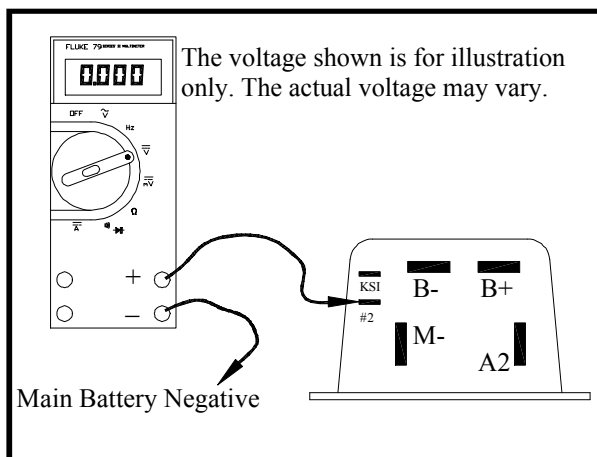
Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

PMC CONTROL

Disconnect the wire from the 'M-' terminal on the PMC control and tape it off to prevent electrical contact. Connect a volt meter across the PMC #2 terminal and battery negative.

Turn the key-switch on, close all interlock switches (if equipped), depress the accelerator pedal to engage the first micro switch only (creep speed), then perform the following tests:

- The meter reading should be between 6 and 6.5 volts.
- If the voltage at pin #2 is not 6 to 6.5 volts, then go to the **ACCELERATOR** sequence in the Main Troubleshooting Sequence, otherwise continue with the next test.

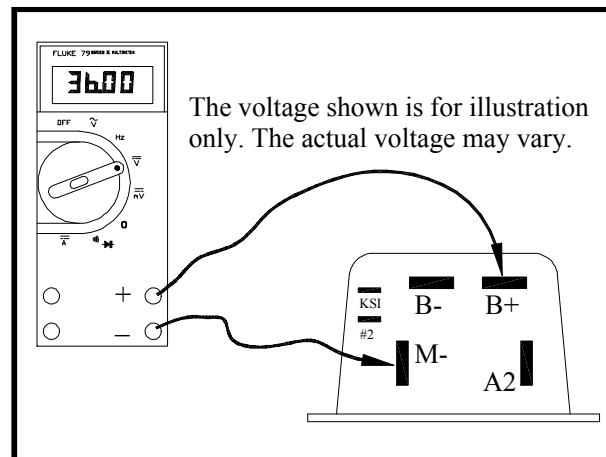




Connect a volt meter across the PMC B+ and PMC M- terminals.

Turn the key-switch on, close all interlock switches (if equipped), depress the accelerator pedal to engage the first micro switch only (creep speed), then perform the following tests:

- The meter reading should not be equal to the battery voltage.
- If you have full battery voltage then the PMC control is shorted and must be replaced. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground, otherwise continue with the next test.



If the voltage at pin #2 is correct and the voltage at 'M-' is correct, then there is a short in the harness between the wire connected to the PMC 'M-' and main battery negative. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.

STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.





PLUGGING DIODE

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

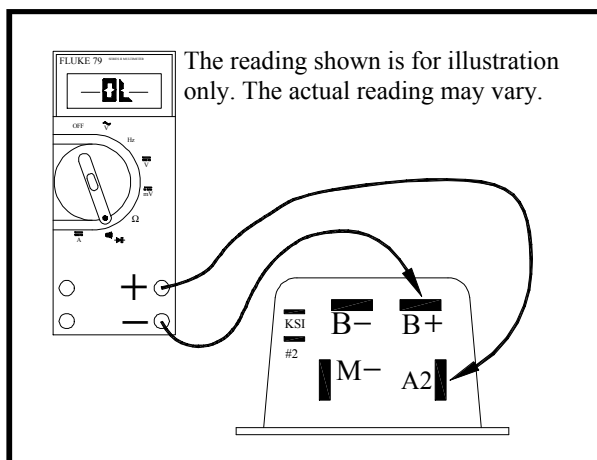
Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Remove the wires from the 'B+' and 'A2' terminals on the PMC control and perform the following test:

Using the diode test function on the DMM check for the presence of a diode across 'B+' and 'A2' on the PMC control..

If you do not know how to test for a diode, refer test to a qualified technician.

- If the diode is open or shorted, then the PMC control must be replaced. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.

FREEWHEEL DIODE

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

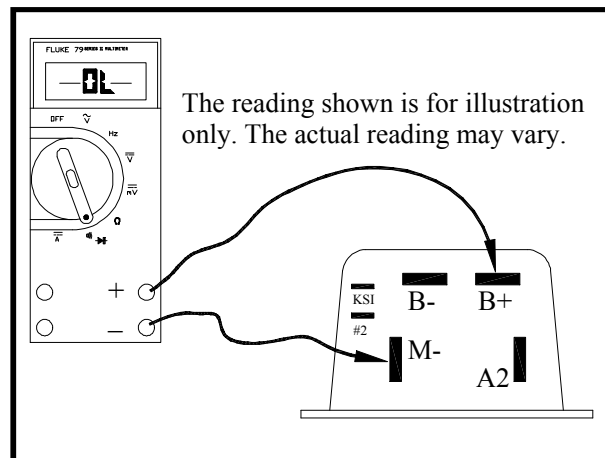
Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Remove the wires from the 'B+' and 'M-' terminals on the PMC control and perform the following test:

Using the diode test function on the DMM check for the presence of a diode across 'B+' and 'M-' on the PMC control. Refer to Diode Figure 2.

If you do not know how to test for a diode, refer test to a qualified technician.

- If the diode is open or shorted, then the PMC control must be replaced. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.



ISO

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

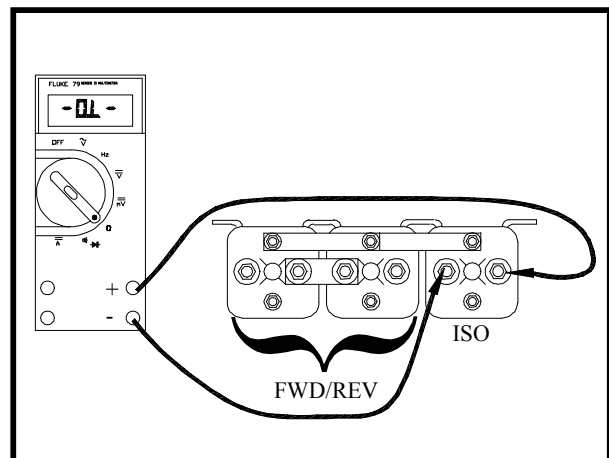
Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Remove the wires and the resistor from the ISO solenoid and perform the following tests:

Test continuity across the ISO power contacts.

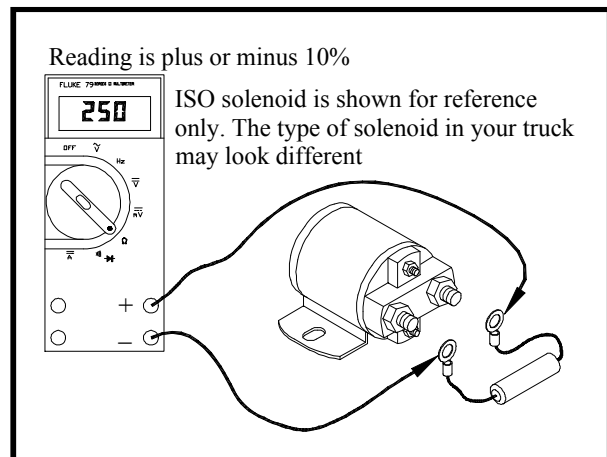
If you do not know how to test for continuity, refer test to a qualified technician.

- This should be an open circuit. If it is not an open circuit then the contactor should be replaced. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground, other wise continue to the next test.



Connect the meter to each end of the resistor that was removed from the ISO solenoid and measure its resistance.

- The meter reading should be 250 Ohms (+/-10%). If it is not 250 ohms (+/-10%), then replace the resistor. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.



SOLENOIDS

There is a very slight possibility that a failure in the motor could cause these symptoms. Perform the tests covered in the MOTOR section first. If the motor is OK, continue with the following tests.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Remove the wires from the 'S1' and 'S2' terminals on the motor. Remove the wire from the 'M-' terminal on the PMC control. Make sure none of these wires can come into electrical contact with the frame or any other wire.

Reconnect the batteries.

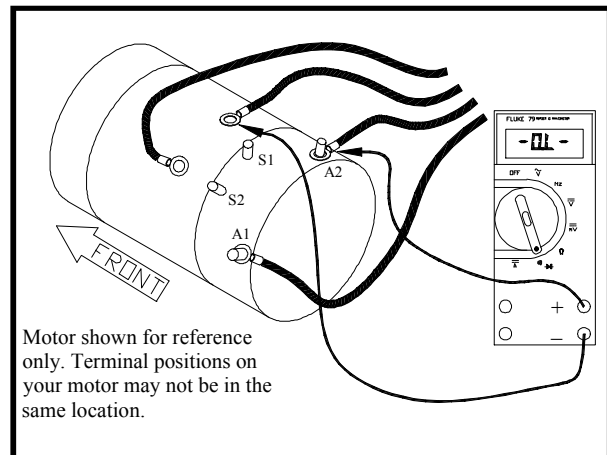
With the key-switch on and the forward and reverse switch in neutral, perform the following tests:

- Check continuity from the motor 'A2' terminal to the wire that was connected to the motor 'S1' terminal. DO NOT make this test to the 'S1' terminal, just the wire. Refer to Solenoid Figure 1.

If you do not know how to test for continuity, refer test to a qualified technician.

- This should be an open circuit, if it reads as a short, then one of the following has occurred:

- A) The reverse solenoid is shorted.
- B) The wire connected to the motor 'S1' terminal is shorted to the wire connected to the motor 'A2' terminal.
- C) The wire connected to the motor 'S1' terminal is shorted to the wire connected to the PMC 'A2' terminal.



Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground, otherwise continue with the next test.

- Check continuity from the motor 'A2' terminal to the wire that was connected to the motor 'S2' terminal. DO NOT make this test to the 'S2' terminal, just the wire.

If you do not know how to test for continuity, refer test to a qualified technician.

- This should read as an open circuit. If it reads as a short then one of the following has occurred:

- A) The forward solenoid is shorted.
- B) The wire connected to the motor 'S2' terminal is shorted to the wire connected to the motor 'A2' terminal.
- C) The wire connected to the motor 'S2' terminal is shorted to the wire connected to the PMC 'A2' terminal.

Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground, otherwise continue with the next test.

With the key-switch on and the F&R switch in forward, depress the accelerator pedal and perform the following tests:

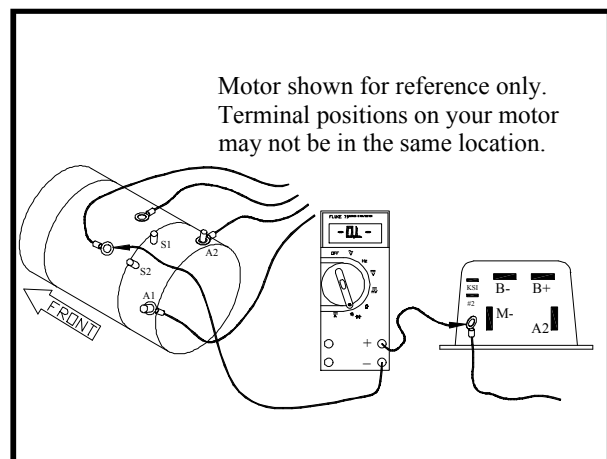
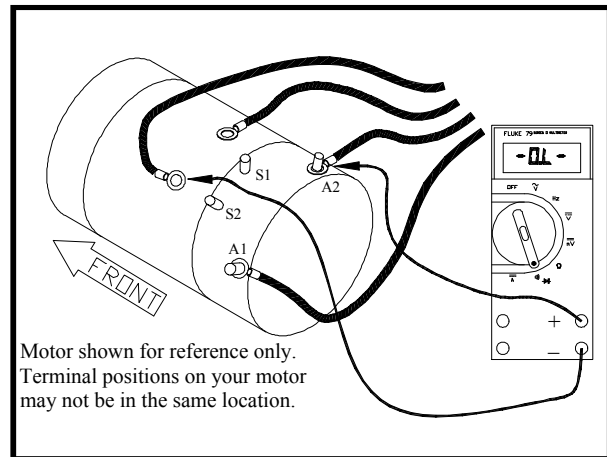
- Check continuity from the wire that was connected to the PMC 'M-' terminal to the wire that was connected to the motor 'S2' terminal.

If you do not know how to test for continuity, refer test to a qualified technician.

- This should read as an open circuit. If it reads as a short, then one of the following has occurred:

- A) The forward solenoid is shorted.
- B) The wire connected to the PMC 'M-' terminal is shorted to the wire connected to the motor 'S2' terminal.

Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground, otherwise continue with the next test.





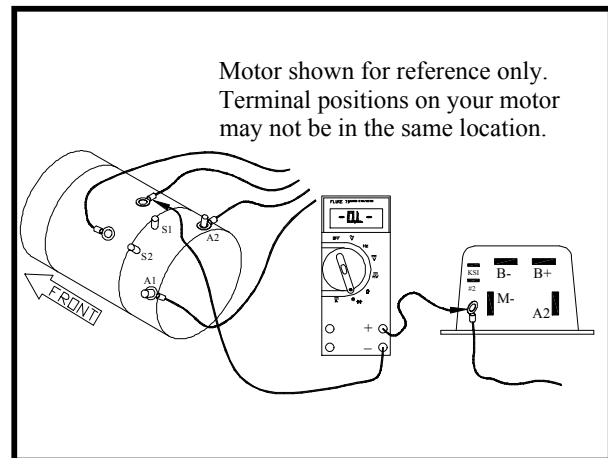
With the key-switch on and the F&R switch in reverse, depress the accelerator pedal and perform the following tests:

- Check continuity from the wire that was connected to the PMC 'M-' terminal to the wire that was connected to the motor 'S1' terminal.

If you do not know how to test for continuity, refer test to a qualified technician.

- This should read as an open circuit. If it reads as a short, then one of the following has occurred:
 - A) The reverse solenoid is shorted.
 - B) The wire connected to the PMC 'M-' terminal is shorted to the wire connected to the motor 'S1' terminal.

Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground



STOP

Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.



MOTOR

High motor current in both the field and the armature, accompanied with a lack of power, would indicate a shorted armature and/or field.

Another symptom that may exist is jumping or stuttering at low speeds and/or the motor will not run unless the armature is manually rotated. If this symptom exists, it indicates that there may be open segments in the armature. Visually inspect the brushes, if they are OK, continue with the testing below.

⚠ WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.
5. Disconnect the main positive and negative cables at the batteries.

⚠ WARNING

The rear drive wheels may rotate during some of the following tests. Block the front wheels, raise the rear drive wheels off the ground, and support the vehicle with jack stands. Failure to do so may cause the vehicle to move and cause severe bodily injury and/or property damage.

⚠ WARNING

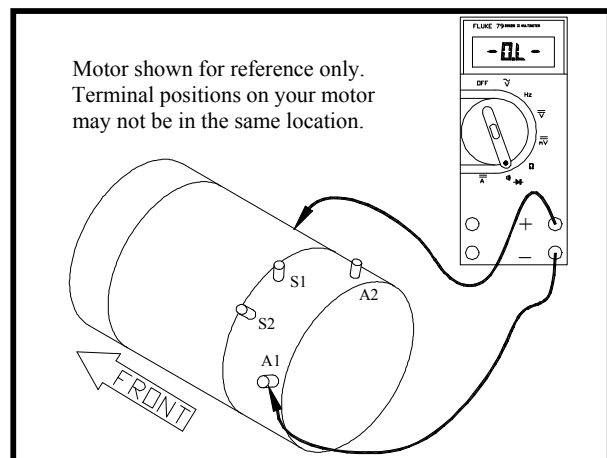
Rotating rear drive wheels are a potential hazard. Keep hands, arms, legs and loose clothing away from the rear drive wheels while conducting tests. Failure to do so may cause serious bodily injury.

Disconnect the four motor wires and perform the following tests:

Check continuity from 'A1' to the frame of the motor..

If you do not know how to test for continuity, refer test to a qualified technician.

- This should be an open circuit. If there is continuity from 'A1' to the frame of the motor, then the motor armature or armature circuit (brushes) are shorted. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground, otherwise continue with the next test.

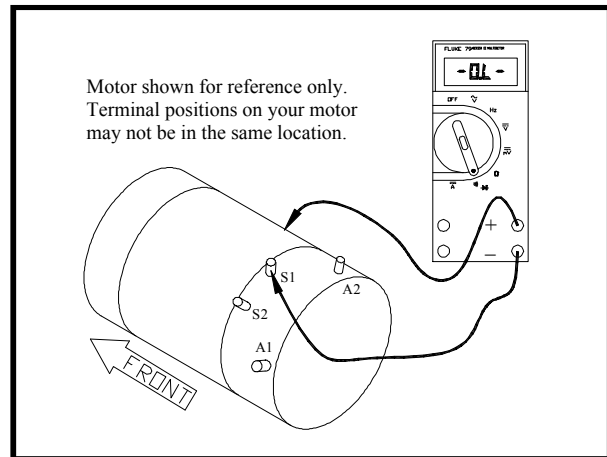




Check continuity from 'S1' to the frame of the motor.

If you do not know how to test for continuity, refer test to a qualified technician.

This should be an open circuit. If there is continuity from 'S1' to the frame of the motor, then the motor field is shorted. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground, otherwise continue to Motor Inspection.

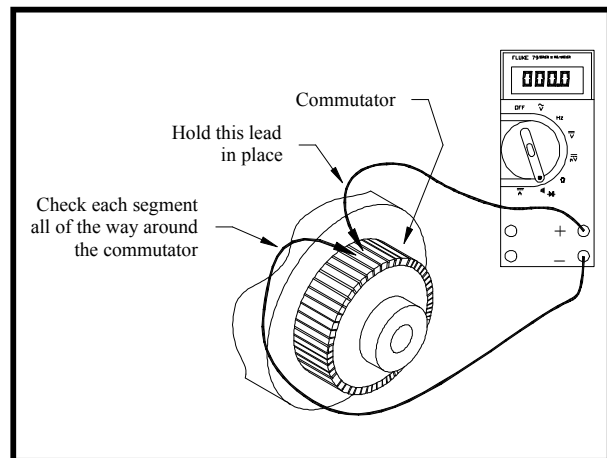


Motor Inspection

1. Remove and disassemble the motor.
2. Visually inspect the inside of the brush end housing. If there are any silver specs of metal around the inside of the housing, it indicates that the armature has overheated and melted the solder around the commutator. The armature is bad and the motor must be replaced. Stop here and repair the problem, otherwise continue with the next test.
3. Visually inspect the armature wires where they loop around at the shaft end of the armature. The insulation should be a light to medium reddish brown color. If the insulation is dark brown to black or the insulation is cracked and peeling, then the armature has been overheated and burnt. The motor must be replaced. Stop here and repair the problem, otherwise continue with the next test.
4. Perform a continuity test around the armature commutator. Place one of the test leads on a single commutator segment. While holding the first test lead on the segment, check the continuity to the other segments around the commutator.

If you do not know how to test for continuity, refer test to a qualified technician.

- There should be continuity on each commutator segment. If an open segment is found, the armature is bad and the motor must be replaced. Stop trouble shooting here and repair the problem. When the repair is completed, completely retest the vehicle before lowering the drive wheels to the ground.



STOP

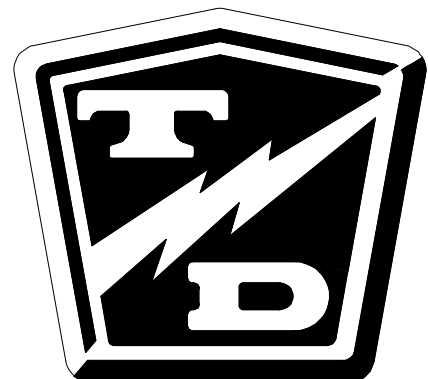
Stop, do not continue. If you reached this point without a solution, then you may have an unanticipated problem or have made an error during testing. It is important to review the trouble shooting steps that have led to this point. The tests may need to be repeated.



Lestronic II Charger Troubleshooting

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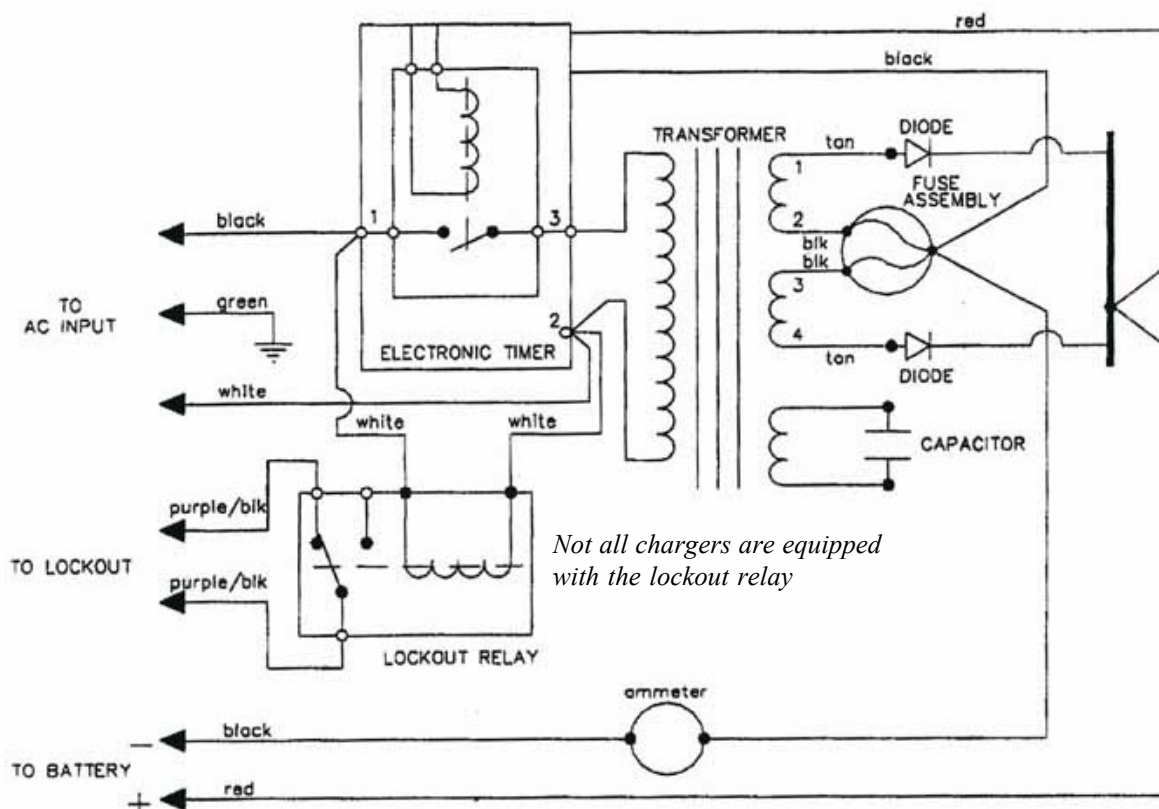


OPERATING INSTRUCTIONS AND THEORY OF OPERATION

The Lestronic II chargers are designed as semiautomatic chargers. The Lestronic II charger turns itself on when the “built-in” charger is plugged into the wall outlet, or when the “portable” charger is plugged into the batteries. As the battery charges, the battery voltage rises. The charger periodically checks the battery voltage and compares it to the previous reading. When the battery voltage stops rising a predetermined amount, then the batteries are no longer accepting a charge and the charger shuts off. The charger will not start again unless the AC cord on a “built-in” charger is disconnected from the wall outlet, or the DC plug on a portable charger is disconnected from the batteries.

The charger does not check the current state of charge when it is plugged in, it assumes that the batteries require charging when it is connected. For this reason, it is recommended to discharge the batteries approximately 50% (1175-1200 as indicated on a hydrometer) before connecting the charger. If the charger is connected before the batteries are discharged 50%, the batteries may enter an overcharge state before the charger can sense that the batteries are no longer accepting a charge. This could result in overcharging and damaging the batteries.

The relay that operates the charger is powered by the batteries being charged. If the voltage on the batteries to be charged is less than approximately 65% of the rated charger DC voltage, the relay will not pick up and the charger will not turn on. In this situation, a manual charger would have to be used to bring the battery voltage up so that the Lestronic charger can sense that they are connected and turn itself on.



Typical Charger Internal Wire Diagram

TESTING THE CHARGING CYCLE

In typical installations, the charger will remain on for up to 12 hours depending on the state of charge of the battery when the charge cycle was started.

A charger could remain on for longer than 12 hours if:

- The charging cycle is interrupted at any time during the charging cycle.
- Defective batteries causing a fluctuating DC voltage that confuses the charger.
- A brownout (drop in AC line voltage) during the charging cycle.
- An electrically noisy charging environment.

A charger could turn off in less than 12 hours, but still show symptoms of overcharging if:

- The batteries were not discharged to 50% before connecting the charger.
- The electrolyte in the batteries is too high (boil over).
- The electrolyte in the batteries is too low (excessive gassing or sulfur smell).

To test the charger to see if it is turning off correctly, monitor the battery voltage and the electrolyte specific gravity during the charging cycle as indicated below.

Specific Gravity

Using a hydrometer take the specific gravity reading of several cells, at 1 hour intervals while charging. If the specific gravity of the electrolyte does not rise for three consecutive readings and the charger does not shut off, then the charger is running too long.

Battery Voltage

Using an accurate 5-1/2 digit digital voltmeter, monitor the battery voltage during the charging cycle. Take readings every 30 minutes. If the battery voltage does not increase 0.012 volts in two consecutive readings, then the charger is running too long.

TEST EQUIPMENT REQUIRED FOR TROUBLESHOOTING

Digital Multi Meter (DMM) with diode and capacitor test function, FLUKE 79 model shown at right and in the troubleshooting illustrations.



Important Notes and Instructions

- This troubleshooting guide assumes a familiarity with the use of a digital multimeter including, voltage tests, continuity tests and diode testing. If not familiar with any part of these tests, refer testing to a qualified technician.
- Make sure that the AC electrical socket the charger is plugged into is in good working condition.
- Make sure that the AC voltage at the electrical socket is the same as the AC voltage on the charger nameplate.
- Make sure the batteries are in good condition and no less than 80% discharged as per hydrometer reading.
- The battery voltage must be above approximately 65% of the chargers rated DC voltage. If the batteries are below approximately 65% of the chargers rated DC voltage, the charger will not turn on.
- If the charger exhibits intermittent problems, it must be in the failed mode for troubleshooting.
- Battery volts = Full voltage available at the batteries at the time of the test being performed.
- This test procedure must be performed in the order it was written. If starting in the middle or skipping sections when not instructed to do so, the proper results will not occur. If the test result is good, then proceed to the next test or go to the next section if instructed to do so.

During All Tests

WARNING

The charger cabinet must remain electrically grounded. Disconnect both of the battery leads and unplug the charger from the AC source before disconnecting any electrical component or wire. Failure to do so may result in serious bodily injury.

TROUBLESHOOTING FOR BUILT-IN CHARGER

WARNING

1. Make sure the key-switch is in the "OFF" position, then remove the key.
2. Place the forward-reverse switch in the center "OFF" position.
3. Set the park brake.
4. Place blocks under the front wheels to prevent vehicle movement.

5. Disconnect the charger from the AC source.

Locate the charger harness connectors where the charger harness is connected to the vehicle's control harness. There will be two 10 gauge and two 14 gauge wires.

Slide the insulators off the connectors on the two 10 gauge wires and perform the following tests:

CAUTION

Make sure that these two wires do not come into electrical contact with any other object.

6. Test the voltage from the red wire to the main battery negative. This voltage should be equal to the battery voltage. If the voltage is less than the battery voltage, then this wire is broken or has a bad connection. **Stop here and repair the problem.**
7. Test the voltage from the red 10 gauge wire (+) to the other 10 gauge wire (white or black depending on model). This voltage should be equal to the battery voltage. If the voltage is less than the battery voltage, then the white (or black) wire is broken or has a bad connection. **Stop here and repair the problem.**

Slide the insulators back onto the connectors on the two 10 gauge wires.

Slide the insulators off the connectors on the two 14 gauge wires.

WARNING

High Voltage. Do not touch the 14-gauge wires and make sure these two wires do not come into electrical contact with any other object. Failure to do so may result in serious bodily injury.

Re-Connect the charger to the AC source.

8. Test the voltage across the two 14 gauge wires. This voltage should be the same as the voltage at the AC receptacle (rated voltage of the charger). If the voltage is less than the rated AC voltage of the charger then the 14 gauge white or black wire(s) is broken or has a bad connection between the charger connectors and the AC plug. **Stop here and repair the problem.**

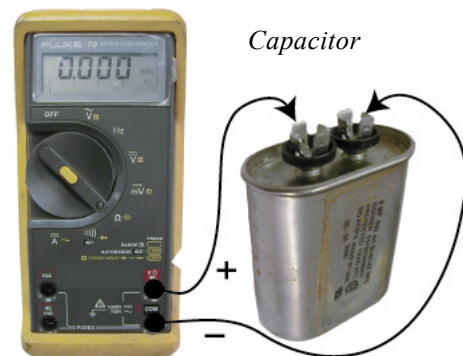
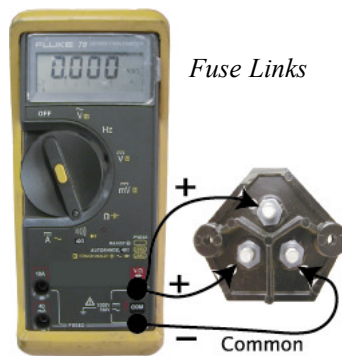
- Disconnect the charger from the AC source.
- Disconnect the batteries.
- Disconnect the charger from the vehicle's harness.
- Remove the charger from the vehicle.

WARNING

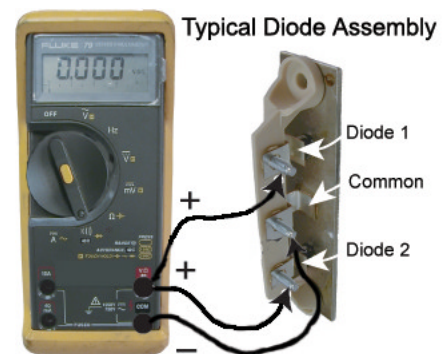
HIGH VOLTAGE may be stored in the capacitor. Discharge the capacitor before continuing. Connect a 2k ohm resistor across the capacitor terminals for 10 seconds. Do not touch the capacitor terminals with your hands. The resistor should be held with a pair of insulated pliers. Failure to do so may cause serious bodily injury

Remove the charger cover and perform the following tests:

1. Inspect the internal wiring of the charger and repair as required.
2. Check the continuity of both fuse links and replace if bad.
3. Disconnect one transformer lead from the capacitor. Test the capacitor using the capacitor test function of the meter. It is a 6 microfarad capacitor. If the capacitor is bad, it must be replaced. **Stop here and repair the problem.**



4. Reconnect the transformer lead to the capacitor and disconnect one transformer lead from one of the diodes. Test each of the diodes using the diode test function of your meter. If either one of the diodes are bad, replace the diode assembly. **Stop here and repair the problem.**
5. Reconnect the lead to the diode.
6. Reconnect the charger to the vehicle's harness and slide the wiring insulators back into place. Connect the charger to the AC source and perform the following tests:



WARNING

High Voltage inside the charger. Do not touch any internal components while the charger is plugged in. Failure to do so may result in serious bodily injury.

- Test the voltage from the fuse assembly (-) to the diode block (+). This voltage should be equal to the battery voltage. If the voltage is less than the battery voltage, then the wires from the harness connectors to the charger are bad. **Stop here and repair the problem.**



- Test the voltage across the white and black wires that are connected to the timer board. This voltage should be the same as the rated AC voltage of the charger. If the voltage is less than the rated AC voltage of the charger, then the wires from the harness connectors to the charger are bad. **Stop here and repair the problem.**
- If the timer relay does not pickup (click) when the AC source is connected, then the timer control circuit or the relay is bad (refer to Timer Relay Test). **Stop here and repair the problem.**
- Test the AC voltage across the transformer primary circuit. The transformer primary consists of the two solid wires with the brown fiber insulator that are connected to the timer board. This voltage should be the same as the rated AC voltage of the charger. If the voltage is less than the rated AC voltage of the charger, then the timer relay is bad. **Stop here and repair the problem.**
- Test the AC voltage across the transformer low voltage secondary circuit. The transformer low voltage secondary circuit can be tested at the two solid wires with the brown fiber insulator that are connected to the anodes on the two diodes. The voltage here will vary depending on the state of charge in the batteries. The voltage should be between 208% and 250% of the rated DC voltage of the charger. If the voltage is not between 208% and 250% of the rated DC voltage of the charger, the transformer is bad and must be replaced. **Stop here and repair the problem.**



TROUBLESHOOTING FOR PORTABLE CHARGER

Disconnect the charger from the AC outlet and the batteries.

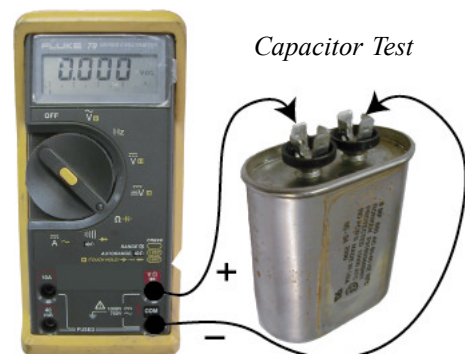
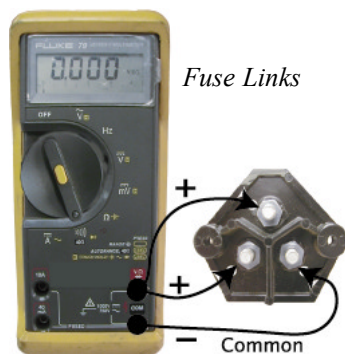
1. Test the voltage from the positive terminal on the vehicles DC receptacle to main battery negative. This voltage should be equal to the battery voltage. If the voltage is less than the battery voltage then this wire is broken or has a bad connection. **Stop here and repair the problem.**
2. Test the voltage from the positive terminal on the DC receptacle to the negative terminal on the DC receptacle. This voltage should be equal to the battery voltage. If the voltage is less than the battery voltage, then the wire on the negative terminal of the DC receptacle is broken or has a bad connection. **Stop here and repair the problem.**

Remove the charger cover and perform the following tests:

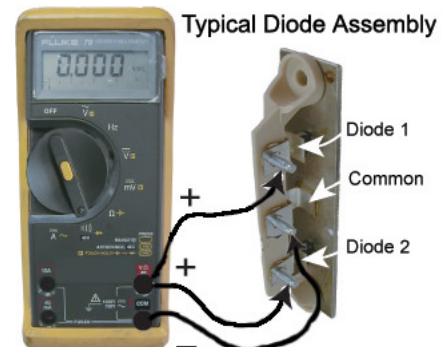
WARNING

HIGH VOLTAGE may be stored in the capacitor. **Discharge the capacitor before continuing. Connect a 2k ohm resistor across the capacitor terminals for 10 seconds. Do not touch the capacitor terminals with your hands. The resistor should be held with a pair of insulated pliers. Failure to do so may cause serious bodily injury**

1. Inspect the internal wiring of the charger and repair as required.
2. Check the continuity of both fuse links and replace if bad.
3. Disconnect one lead from the capacitor. Test the capacitor using the capacitor test function on the meter. If the capacitor is bad, it must be replaced. **Stop here and repair the problem.**



4. Reconnect the lead to the capacitor and disconnect one transformer lead from one of the diodes. Test each of the diodes using the diode test function on the meter. If either one of the diodes are bad, replace the diode assembly. **Stop here and repair the problem.**






5. Reconnect the lead to the diode.
6. Connect the charger to the AC source. Insert the DC charger plug into the DC receptacle and perform the following tests:

WARNING

High Voltage inside the charger. Do not touch any internal components while the charger is plugged in. Failure to do so may result in serious bodily injury.

- Test the voltage from the fuse assembly (-) to the diode block (+). This voltage should be equal to the battery voltage. If the voltage is less than the battery voltage, then the DC cord is bad. **Stop here and repair the problem.**
 - Test the voltage across the white and black wires that are connected to the timer board. This voltage should be the same as the rated AC voltage of the charger. If the voltage is less than the rated AC voltage of the charger then the AC cord is bad. **Stop here and repair the problem.**
 - If the timer relay does not pickup (click) within 5 seconds of connecting the DC charger plug, then the timer control circuit or the relay is bad (refer to Timer Relay Test). **Stop here and repair the problem.**
 - Test the AC voltage across the transformer primary circuit. This voltage should be the same as the rated AC voltage of the charger. If it is less than the rated AC voltage of the charger, then the timer relay is bad. **Stop here and repair the problem.**
- 
- Transformer Secondary Circuit*
- Test the AC voltage across the transformer secondary circuit. The voltage here will vary depending on the state of charge in the batteries. The voltage should be between 208% and 250% of the rated DC voltage of the charger. If the voltage is not between 208% and 250% of the charge's rated DC voltage, the transformer is bad and must be replaced. **Stop here and repair the problem.**

TESTING THE TIMER RELAY

Test 1:

1. Connect the batteries to the charger.
 2. Plug the charger into the AC source.
 3. Wait 5 seconds, then test the voltage at the timer relay coil terminals.
NOTE: This voltage should be close to the battery volts.
- If the voltage is close to the battery volts, then skip to test 2.
 - If the voltage is not close to the battery volts, then the timer control circuit has failed and the timer must be replaced.

Test 2:

1. Disconnect the batteries.
2. Unplug the charger from the AC source.
3. Discharge the capacitor (see warning on previous page).



4. Disconnect the wires from the contact terminals on the timer relay.
 5. Reconnect the batteries.
 6. Wait 5 seconds, then test the continuity across the timer relay contact terminals.
- If this is a closed circuit, then the timer start up circuit is functioning normally.
 - If there is an open circuit, then the timer relay has failed and the relay must be replaced.

TESTING THE INTERLOCK RELAY

Operation

The Interlock Relay disables the vehicle from running whenever the charger is connected to a working AC power source. When the charger is plugged in, the relay contacts open and break the Key Switch connection

⚠ WARNING

1. **Make sure the key-switch is in the "OFF" position, then remove the key.**
2. **Place the forward-reverse switch in the center "OFF" position.**
3. **Set the park brake.**
4. **Place blocks under the front wheels to prevent vehicle movement.**
5. **Disconnect the main positive and negative cables at the batteries.**

to the speed controller. The Interlock Relay is available for built-in chargers only. Not all built-in chargers are equipped with this relay. To identify chargers that are equipped with the Interlock Relay:

Inspect the charger wire harness where it enters the charger cabinet for two Violet/Black wires. If these wires are present then the charger is equipped with the Interlock Relay.

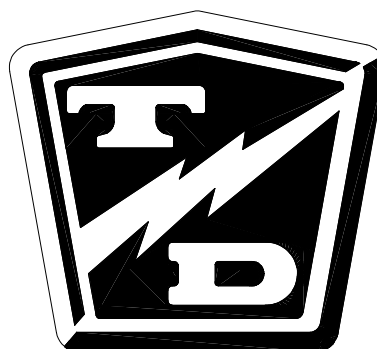
Testing

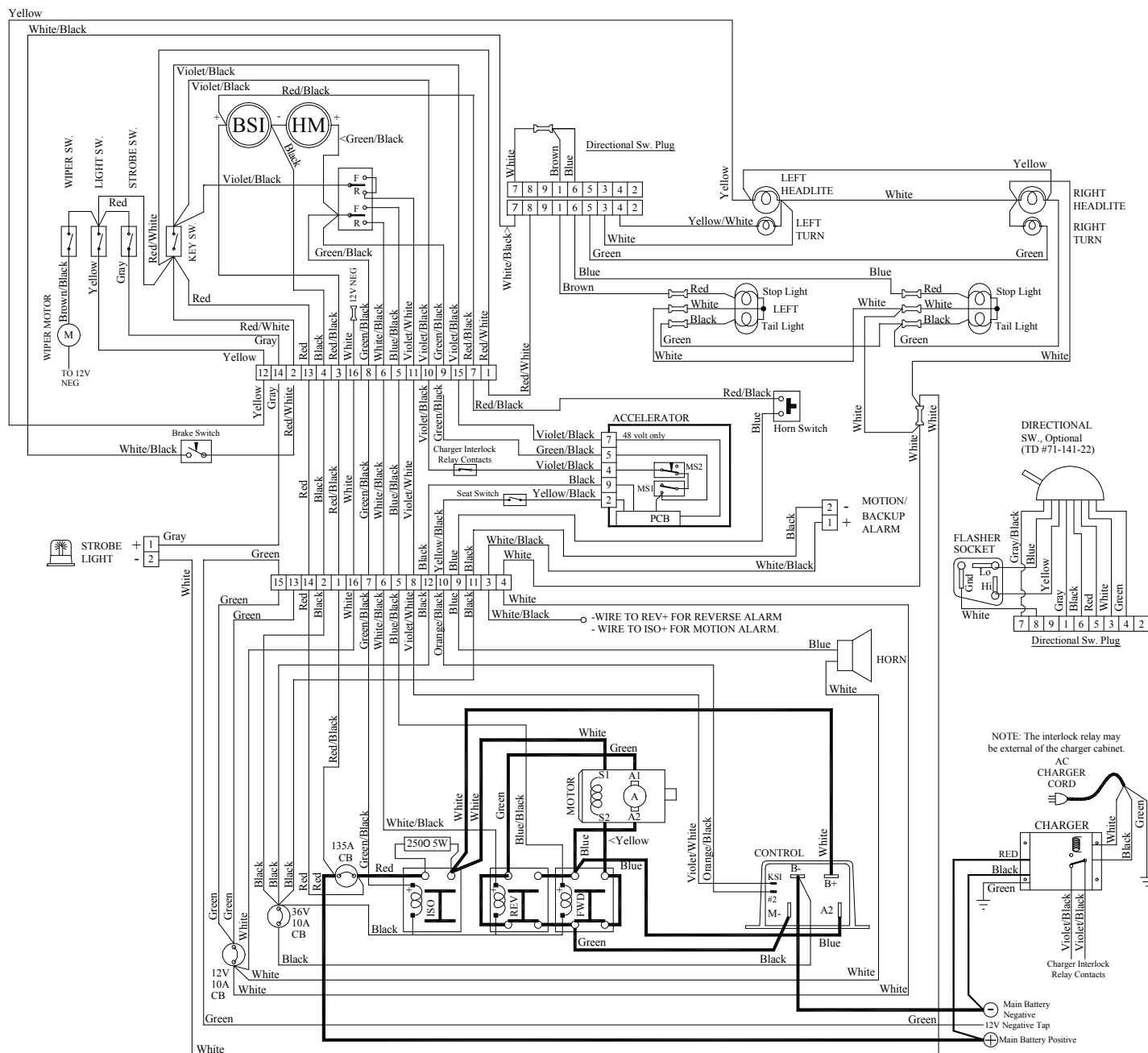
6. Disconnect the charger from the AC power source.
 7. Disconnect the two Violet/Black wires at the charger harness knife connectors.
 8. Set the DMM to check for continuity and connect the DMM leads to the wires going into the charger.
 - The DMM should indicate a closed circuit. If the DMM indicates an open circuit, then the relay or the wires to the relay have failed. **Stop here and repair the problem.**
 9. Connect the charger to a working AC power source.
 - The charger should turn on. If the charger does not turn on then there may be a problem with the AC power source or the AC wiring to the charger. Refer to the beginning of this section for charger troubleshooting. DO NOT continue until you have confirmed that the AC power source is working.
 - The DMM should indicate an open circuit. If it still indicates a closed circuit, then the relay or the wires to the relay have failed. **Stop here and repair the problem.**
- If the DMM indicates an open circuit then the interlock relay is functioning normally.

Wire Diagrams

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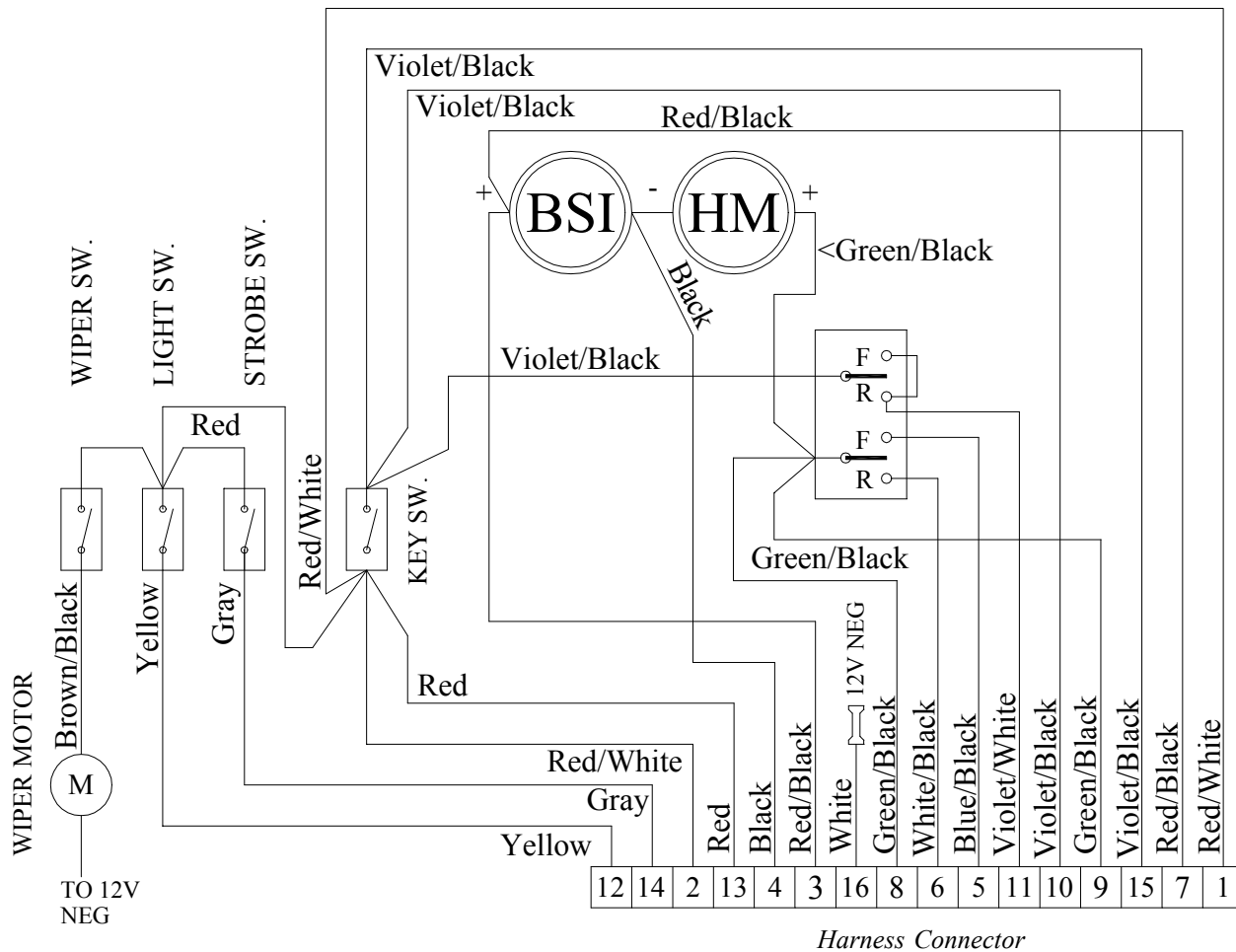
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Dash, , R 3-80-36 and -48	3
Control Panel, R 3-80-36 and -48	4
Accelerator Module Detail, R 3-80-36 and -48	5
Lighting, R 3-80-36 and -48	6
Complete Vehicle, R 3-80	7
Control Panel, R 3-80	8





Typical wiring diagram for model R 3-80-36 and R 3-80-48

DASH, , R 3-80-36 AND -48

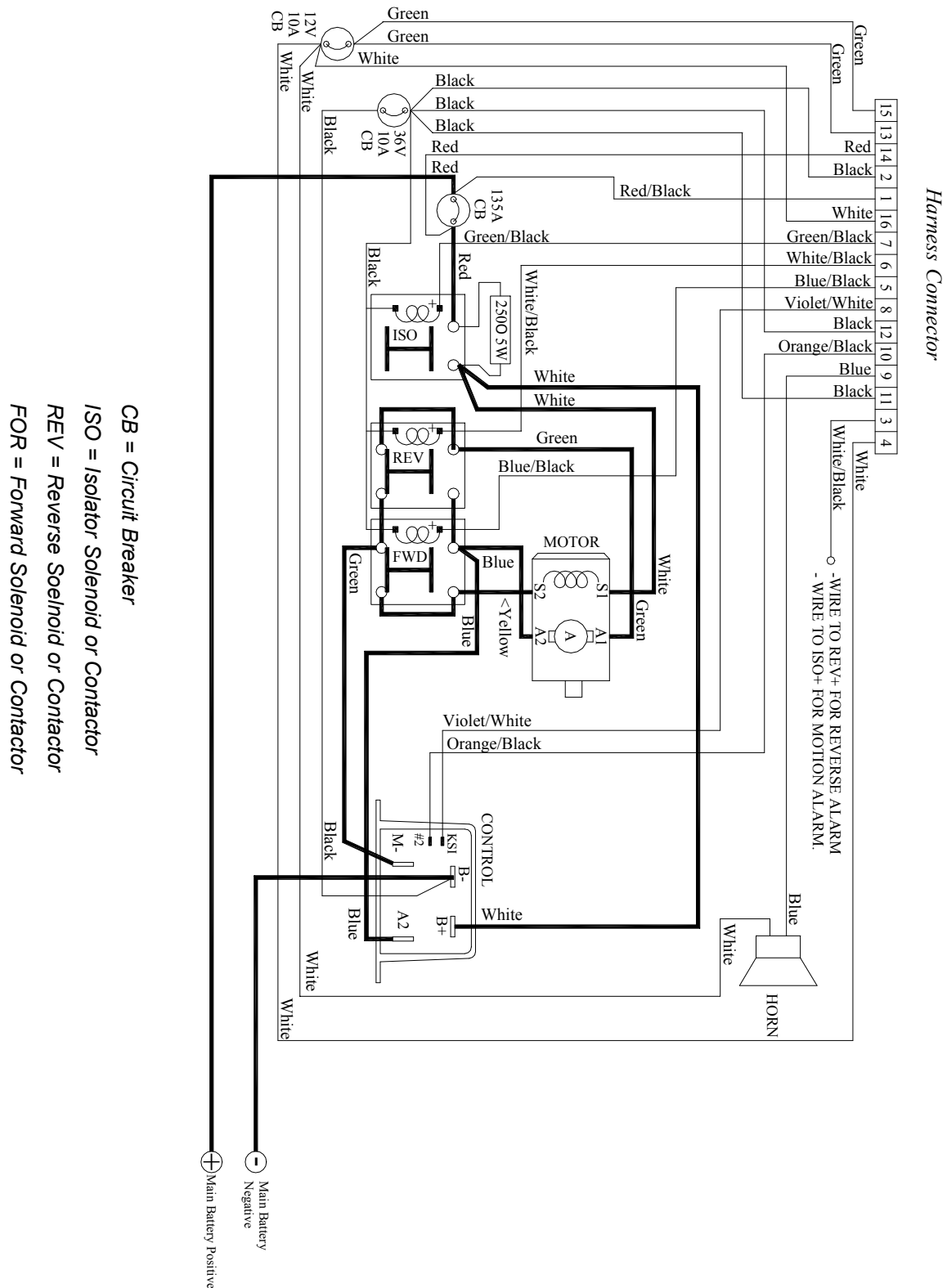


HM = HourMeter

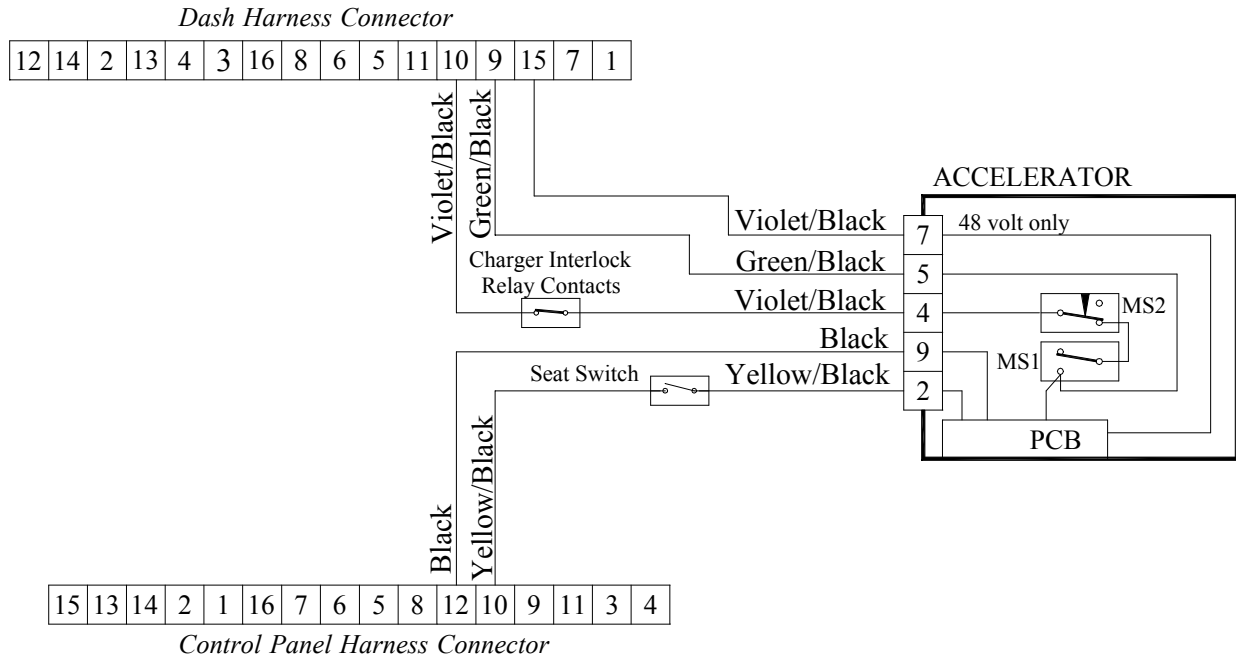
BSI = Battery Status Indicator

M = Motor

CONTROL PANEL, R 3-80-36 AND -48



ACCELERATOR MODULE DETAIL, R 3-80-36 AND -48



MS1 = Micro Switch 1 (start switch)

MS2 = Micro Switch 2 (return spring interlock)

PCB = Printed Circuit Board

NOTES:

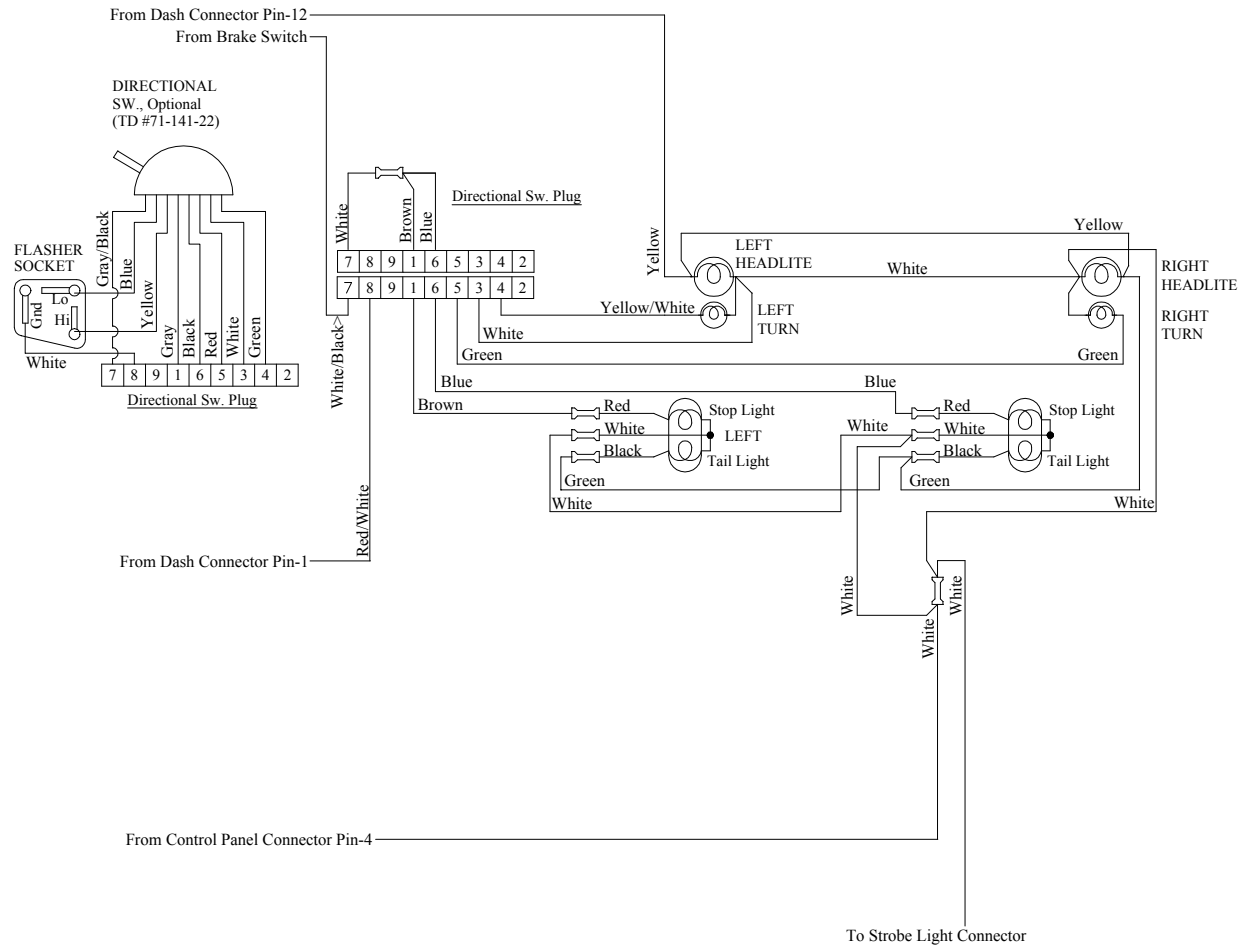
Wires not pertaining to the accelerator module have been omitted for clarity.

Wire routing for the accelerator are shown for reference only. There are no serviceable parts in the accelerator.

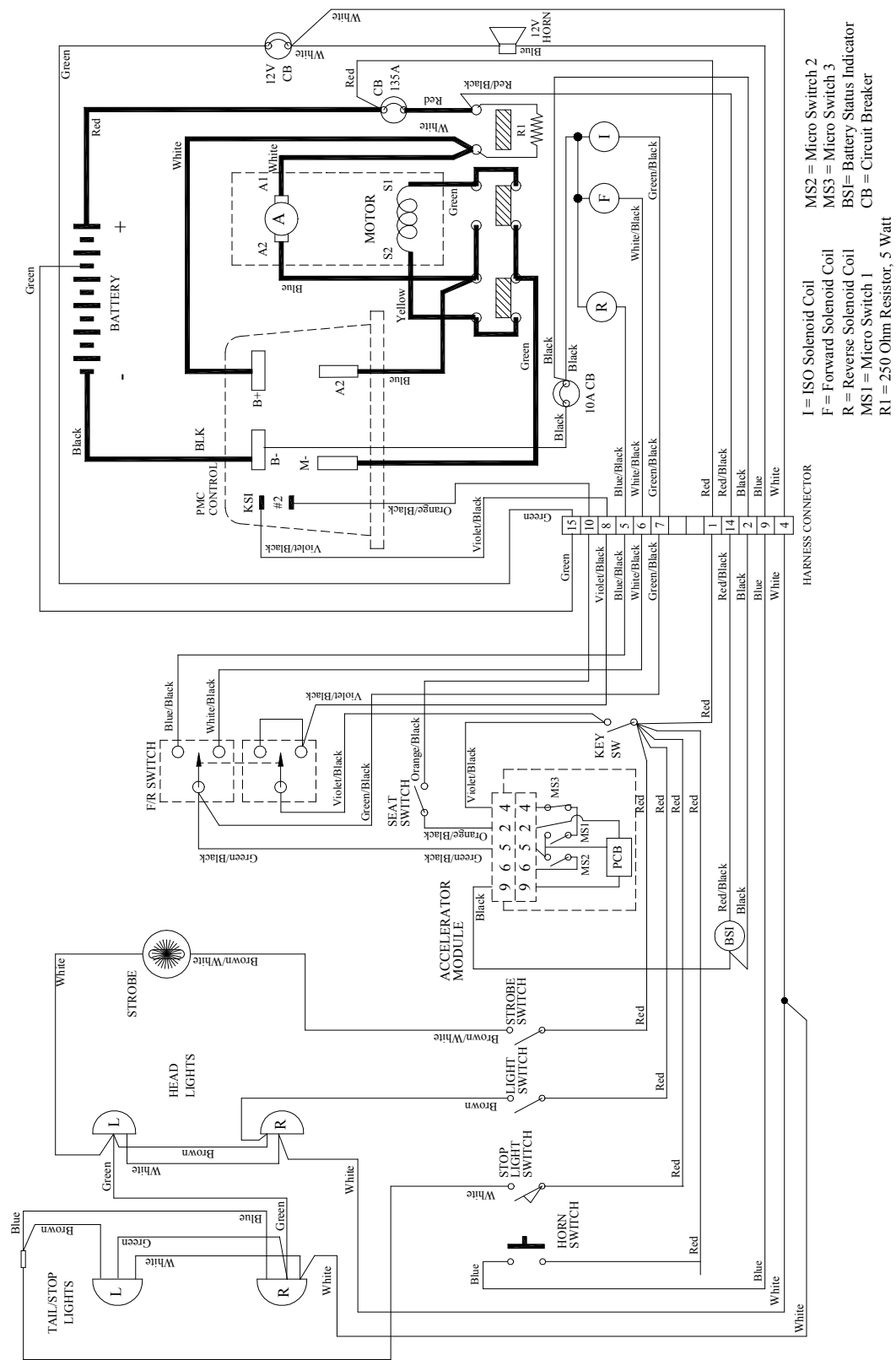
Depending on the configuration of your vehicle, the charger interlock relay will be located in the charger cabinet or in a module mounted external of the charger.

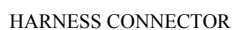


LIGHTING, R 3-80-36 AND -48



COMPLETE VEHICLE, R 3-80



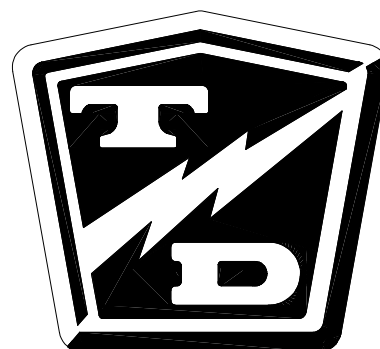


MS2 = Micro Switch 2
MS3 = Micro Switch 3
BSI= Battery Status Indicator
CB = Circuit Breaker

Illustrated Parts

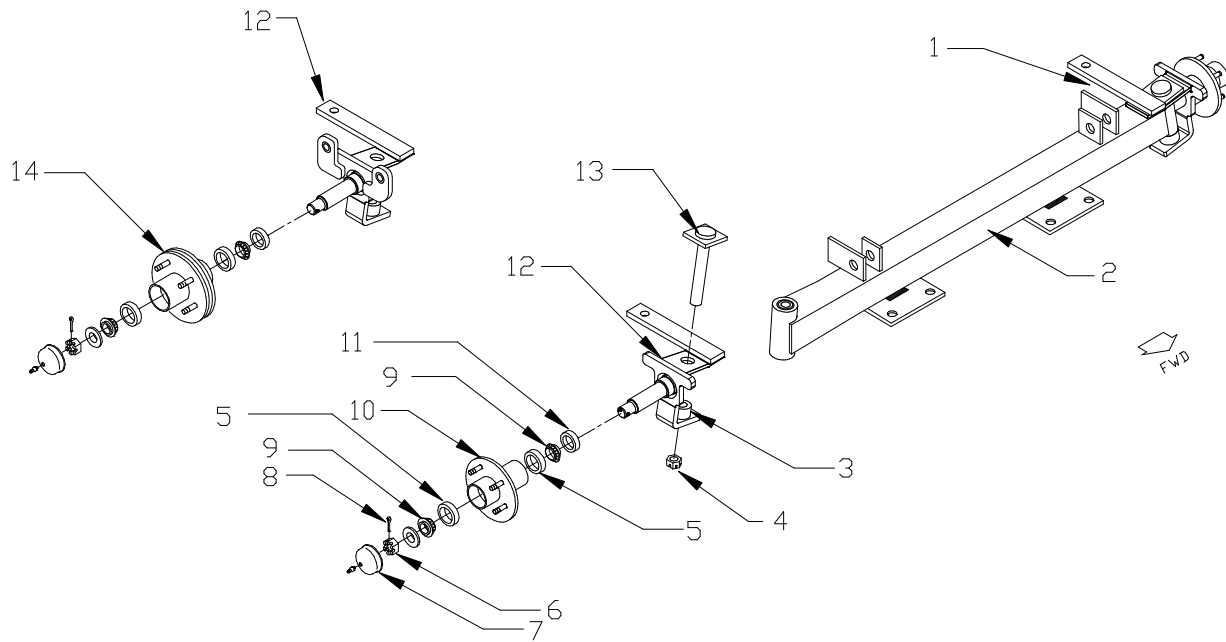
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(Ford transmission, 36 volt)	44		





Front Axle



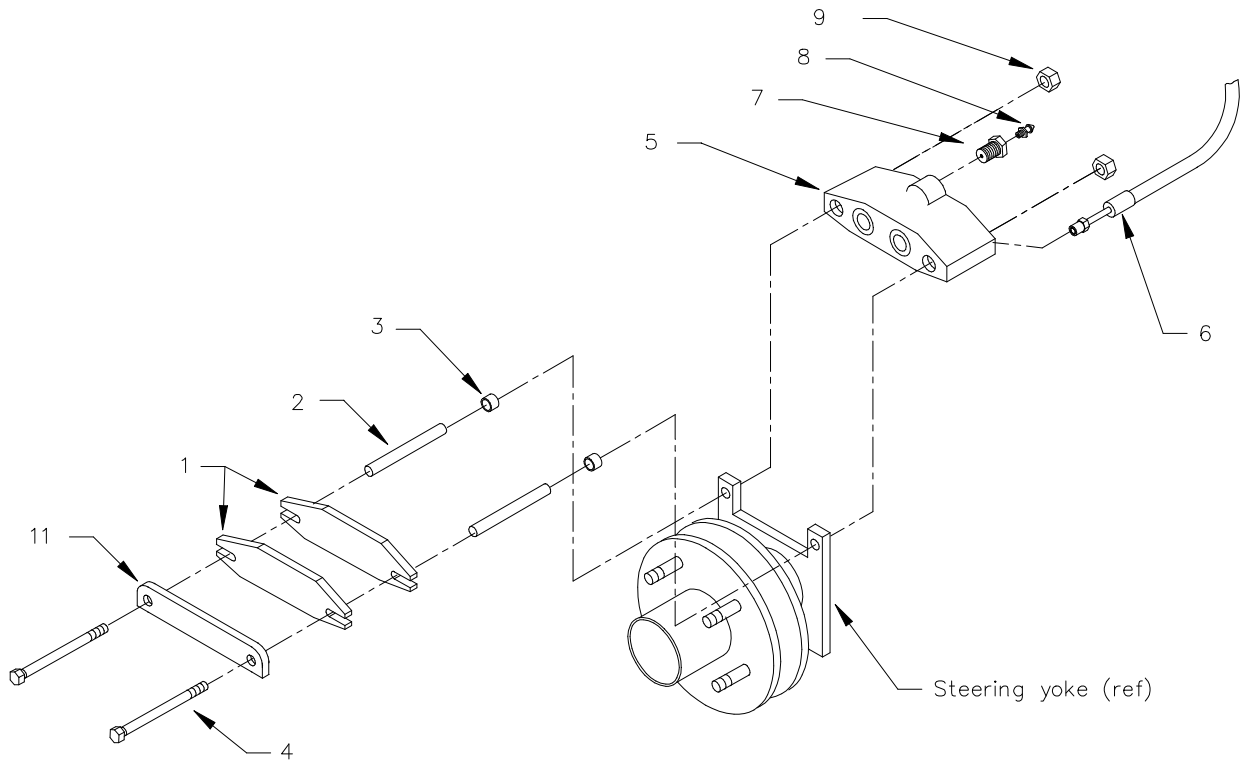
Front Axle

Item #	Part#	Description	QTY
1	14-380-80	Yoke, Left Side, w/out Brakes (Std)	1
	14-240-08	Yoke, Left Side, W/Brakes (Optional)	1
	*14-380-92	Yoke, Left Side, W/out Brakes (Std)	1
	*14-380-85	Yoke, Left Side, W/Brakes (Optional)	1
2	15-380-33	Front Axle Beam	1
	*15-380-31	Front Axle Beam	1
3	80-309-10	Bearing Pack	2
4	88-289-81	Nut	2
5	80-103-00	Bearing Race	2
6	88-239-85	3/4"NF, Slotted Nut	2
7	92-104-00	Dust Cap W/O Grease Fitting (STD)	2
	92-104-01	Dust Cap W/O Grease Fitting (Optional Axle W/ hyd Brakes)	2
8	88-527-11	1/8" X 1" Steel Cotter Pin	2
9	80-017-00	1" Bearing	2
10	12-124-15	Hub, W/O Disc(Standard Axle W/O Brakes)	2
11	45-338-00	Seal	2
12	14-380-81	Yoke, Right Side Without Brakes (Standard)	1
	14-240-07	Yoke, Right Side With Brakes (Optional)	1
	*14-380-93	Yoke, Right Side Without Brakes (Standard)	1
	*14-380-86	Yoke, Right Side With Brakes (Optional)	1
13	21-009-10	King Pin	2
14	12-158-10	Hub, With Disc (Optional Axle) 2	

*these parts are for vehicles with serial numbers less than 124156



Front Disc Brakes



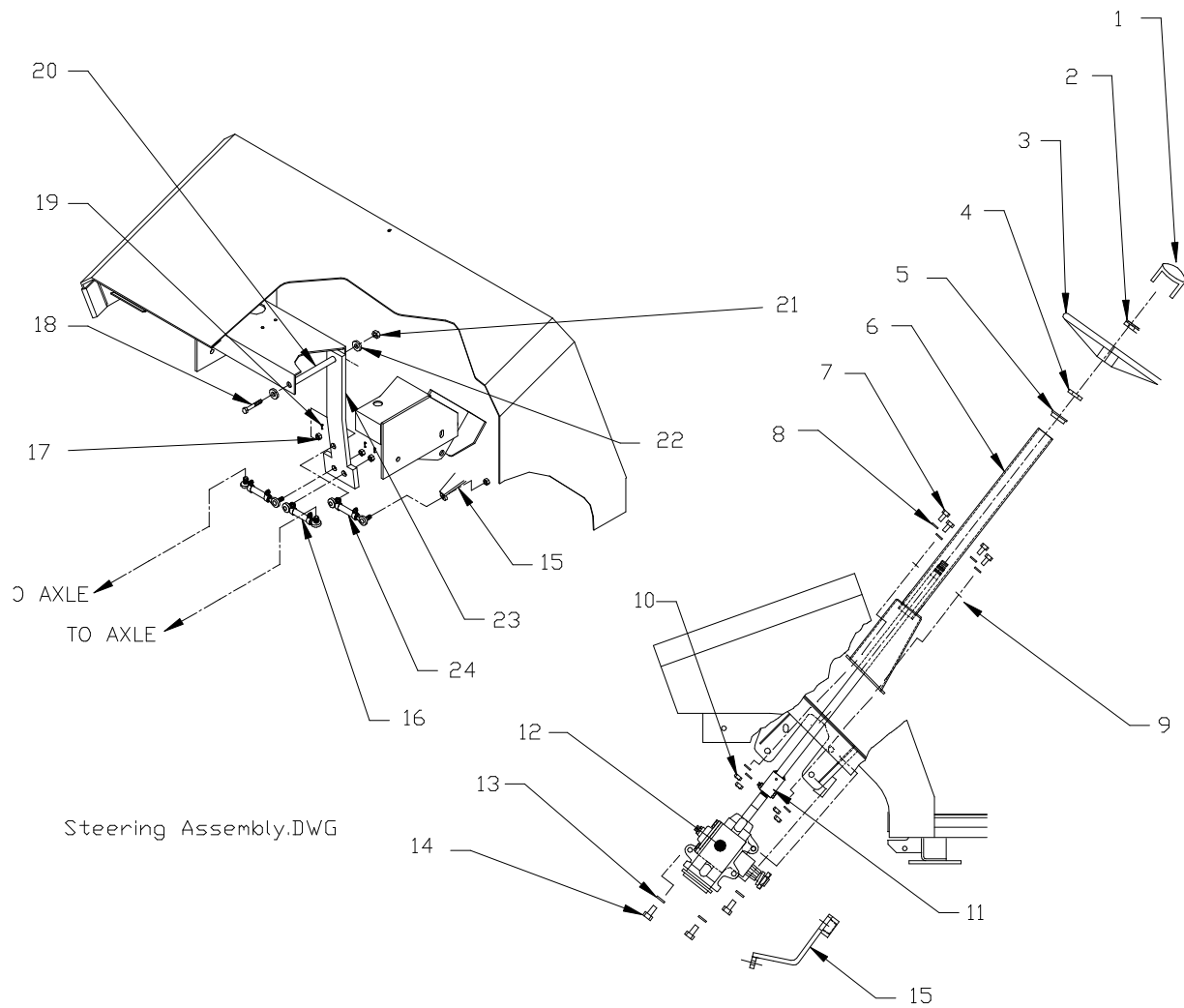
Front_Brake.DWG

Front Disc Brakes

Item#	Part#	Description	QTY
1	41-348-70	Brake Pad	4
2	41-348-52	Spacer	4
3	32-240-40	Bushing	4
4	88-067-21	Brake Body Bolt	4
5	41-350-42	Brake Body (Left and Right)	2
6	99-580-20	Brake Hose	2
7	99-588-01	Bleeder Fitting	2
8	99-588-00	Bleeder Valver	2
9	88-069-82	Brake Body Nut (Grade 8) Do Not Reuse	4
11	41-350-51	Brake Pad Backing Plate	2



Steering Linkage

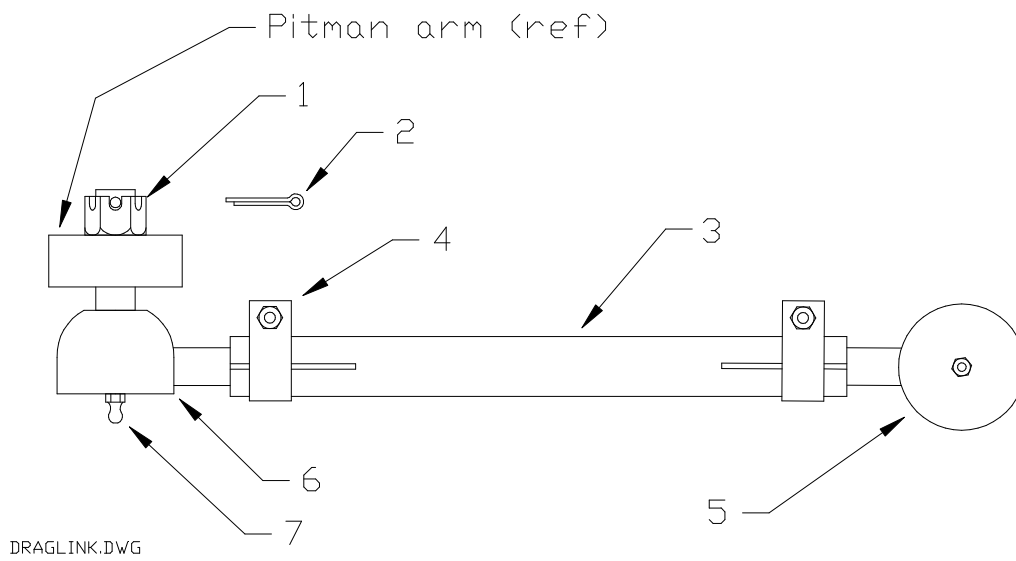


Steering Linkage

Item#	Part#	Description	QTY
1	19-011-23	Steering Wheel Cover	1
2	88-199-82	5/8"NF Hex Head Jam Nut	1
3	19-011-20	Steering Wheel, 3 Spoke	1
4	97-200-00	Dust Washer	1
5	32-248-10	3/4" ID Bushing	1
6	02-380-88	Steering Column	1
7	88-100-11	3/8" X 1" NC Hex Head Screw	4
8	88-108-62	3/8" Lockwasher	4
9	88-108-62	3/8" Cut Washer	8
10	97-211-30	3/8" U-Nut	4
11	20-031-44	Steering Shaft	1
12	18-308-21	Steering Gear	1
13	88-128-62	7/16" Lockwasher	3
14	88-120-11	7/16" X1" Hex Head Cap Screw	3
15	00-680-13	Pitman Arm	1
16	50-002-07	Steering Sleeve Assembly	2
17	88-159-85	1/2-20 NF Hex, Sloted Nut	6
18	88-140-32	1/2" X7" NC Hex Head Bolt	1
19	88-527-11	1/8" X 1" Steel Cotter Pin	6
20	32-215-00	Bearing	2
21	88-149-81	1/2"NC Locknut	1
22	88-148-61	1/2" SAE Washer	1
23	00-680-12	Steering Arm	1
24	50-002-08	Steering Sleeve Assembly, Drag Link	1



Drag Link

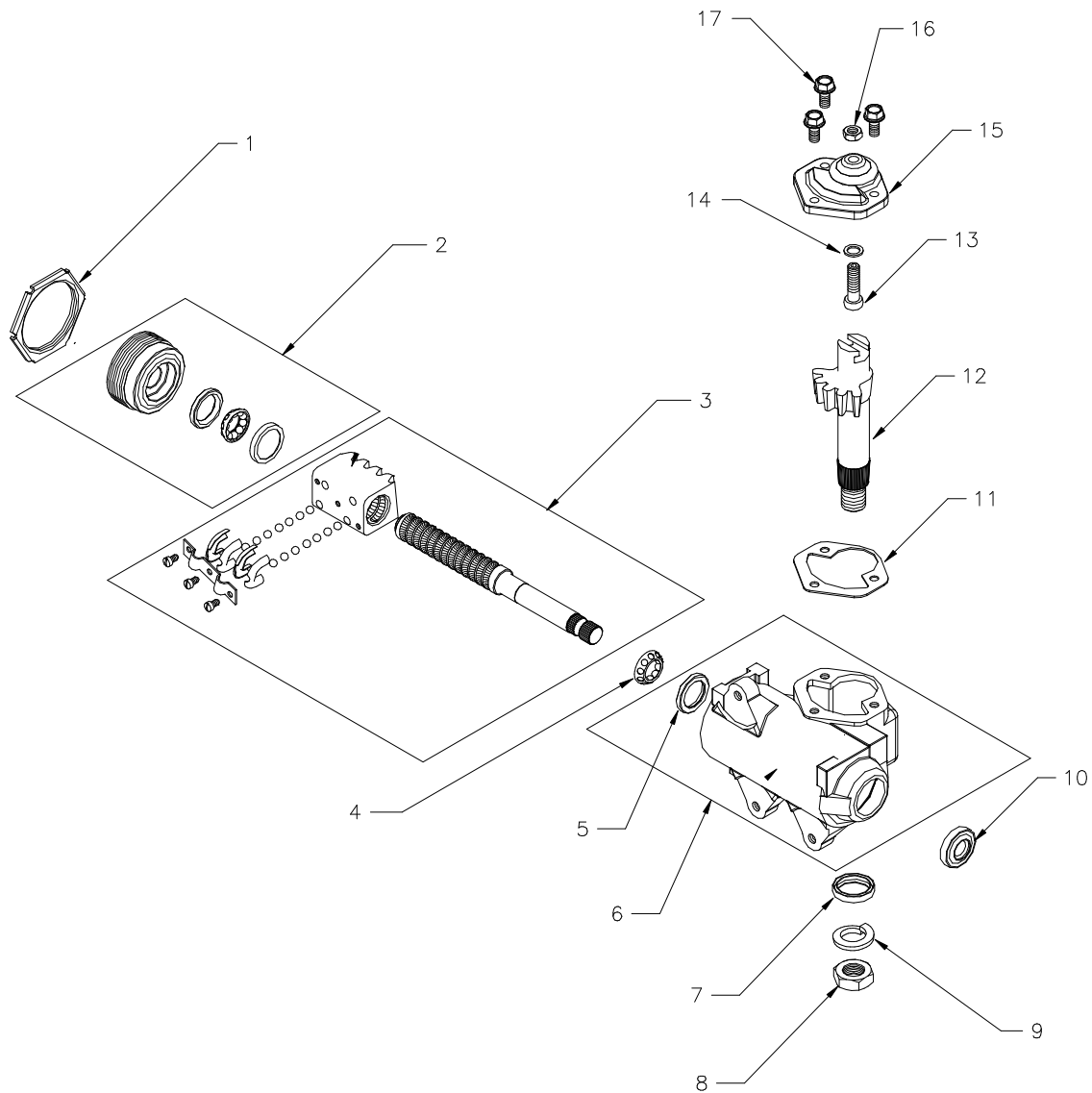


Drag Link

Item#	Part#	Description	QTY
1	88-159-85	Castle Nut	2
2	88-527-11	Cotter Pin	2
3	18-020-30	Drag Link Sleeve	1
4	86-510-00	Ball Joint Clamp	2
5	86-501-99	Ball Joint with Grease Fitting (RH)	1
6	86-501-98	Ball Joint with Grease Fitting (LH)	1
7	87-071-00	Grease Fitting (Zerk Fitting)	2



Steering Gear

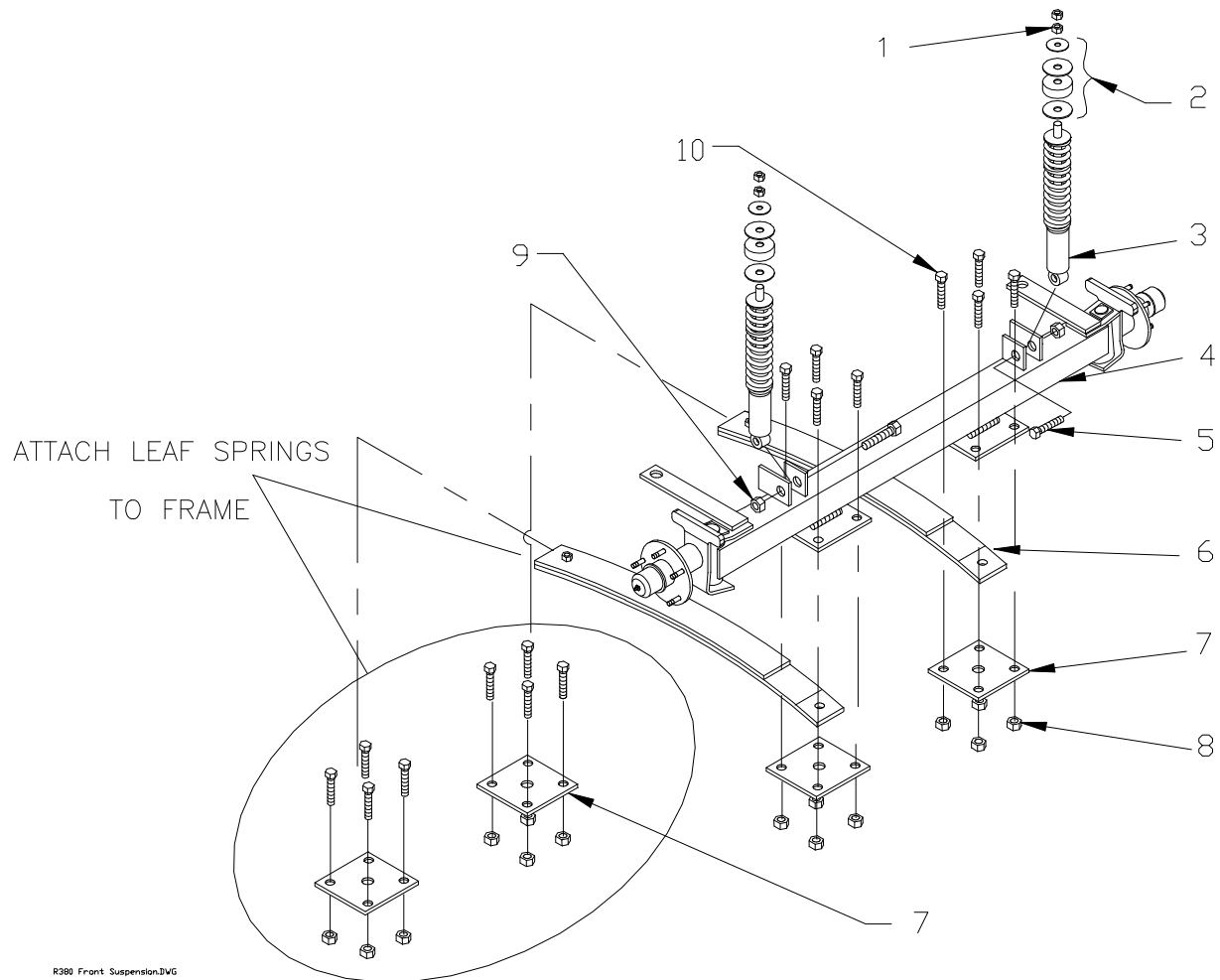


Steering Gear

Item#	Part#	Description	QTY
1	18-308-70	locknut, Worm Bearing Adjuster	1
2	18-308-71	Adjuster Assembly	1
3	18-308-72	Worm Assembly	1
4	18-308-23	Upper Worm Bearing	1
5	18-308-22	Upper Worm Bearing Race	1
6	18-308-77	Steering Gear Housing	1
7	18-308-78	Seal, Pitman Shaft	1
8	18-308-80	Nut, Pitman Shaft	1
9	18-308-81	Lockwasher, Pitman Shaft	1
10	18-308-79	Seal, Worm Shaft	1
11	18-308-82	Side Cover Gasket	1
12	18-308-76	Pitman Shaft	1
13	18-308-75	Lash Adjuster	1
14	18-308-85	Shim Kit	1
15	18-308-84	Side Cover	1
16	18-308-86	Nut, Lash Adjuster	1
17	18-308-83	Side Cover Bolt	1



Front Suspension



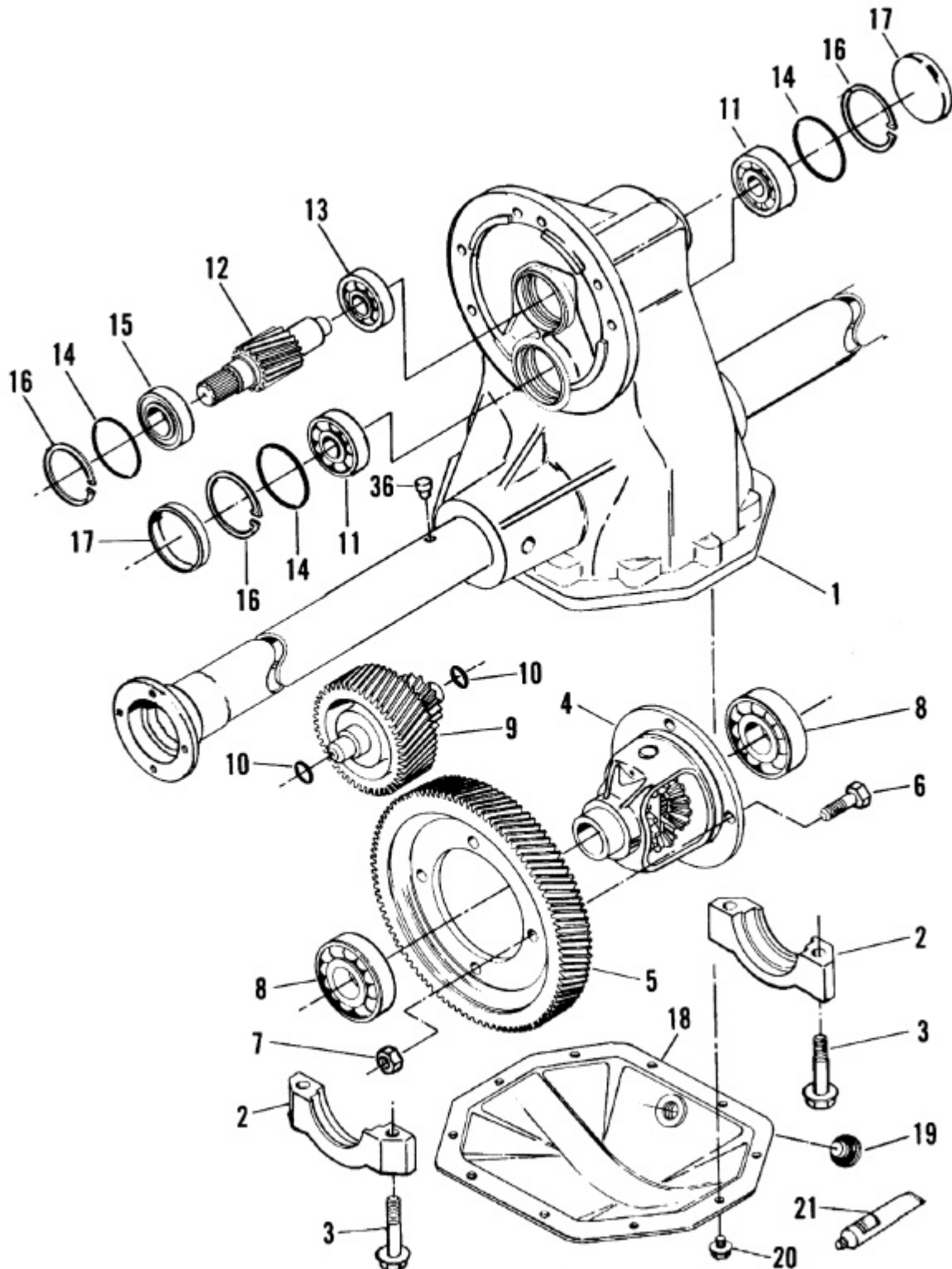
Front Suspension

Item#	Part#	Description	QTY
1	88-119-80	3/8" NF Hex Head Nut	4
2	86-006-01	Shock Mounting Hardware	2
3	86-006-00	Shock Absorber	2
4	15-380-33 *15-380-31	Front Axle Beam Front Axle Beam	1 1
5	88-121-19	7/16" X 2-3/4"NC Hex Cap Screw GR5	2
6	85-506-01	2 Leaf, Spring	2
7	01-680-61	Spring Pad	4
8	88-109-81	3/8"Nc Locknut	16
9	88-129-81	7/16"NC Locknut	2
10	88-100-15	3/8" X 1-3/4"NC Hex Head Screw	16

*these parts are for vehicles with serial numbers less than 124156



Dana Transmission Differential Case



012AJ310-1

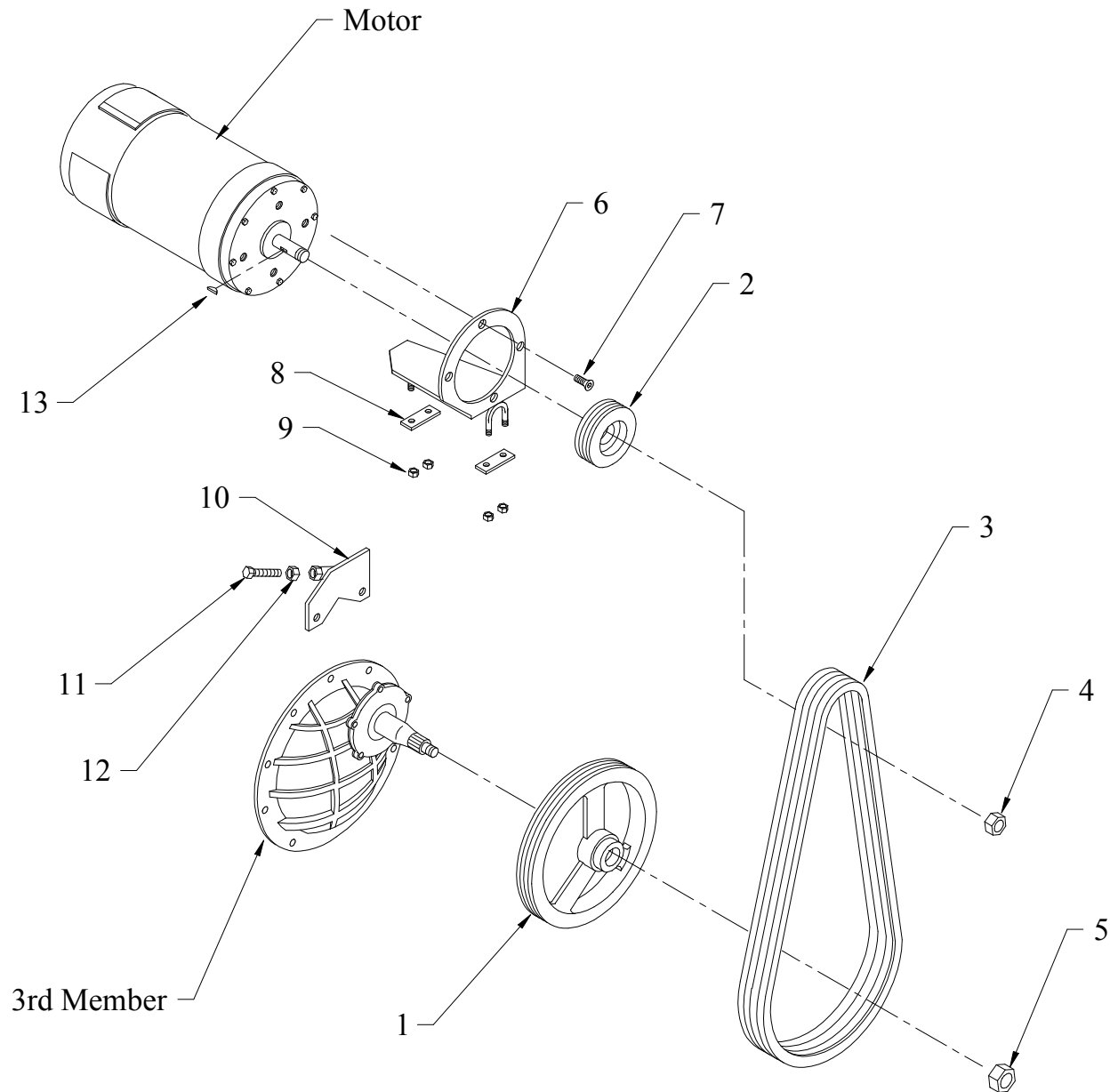
Transmission (Dana Spec# 012AJ310-1)			
ITEM #	PART #	DESCRIPTION	QTY
	4C-150-00	Complete Transmission Assembly Including Brakes	
1	*	Housing	1
2	-	Carrier bearing cap, included with #1	2
3	96-330-10	Carrier bearing cap bolt	4
4	66-610-04	Carrier assembly	1
5	**	Final Gear	1
6	*	Final gear bolt	4
7	*	Final gear nut	4
8	80-480-00	Carrier bearing	2
9	**	Intermediate shaft	1
10	80-715-00	O-ring	2
11	66-610-35	Intermediate shaft bearing	2
12	**	Input shaft	1
13	80-480-10	Input shaft bearing	1
14	80-715-10	O-ring	1
15	80-480-15	Input shaft bearing	1
16	88-840-12	Snap ring	1
17	41-973-00	Bore plug	1
18	***	Cover plate	1
19	41-127-94	Fill plug	1
20	66-610-68	Cover screw	10
**	31-265-00	Gear kit, includes #5, 9 and 12	
***	41-127-64	Cover plate kit, includes #18 and 19	

* - Not available at time of printing

Transmission Chain Case			
ITEM#	PART #	DESCRIPTION	QTY
1	88-109-61	3/8" SAE Flat Washer	3
2	97-100-00	Woodruff Key	1
3	88-087-11	Chain Adjusting Screw	1
4	88-069-80	5/16" NC Hex Nut	1
5	88-103-09	Motor Mounting Screw, 3/8" X 3/4" NC	4
6	80-703-00	O-Ring, 4-1/2" ID X 5" OD	1
7	70-454-00	Motor Mounting Plate	1
8	88-109-87	3/8" KEPS Nut (Interegral Lockwasher)	3
9	30-081-00	14 Tooth Single Motor Sprocket	1
	30-080-00	15 Tooth Single Motor Sprocket	1
	30-082-00	17 Tooth Single Motor Sprocket	1
10	16-418-00	Spacer Main Sprocket (mechanical brakes)	0 or 1
	16-422-00	Spacer Main Sprocket (hydraulic brakes)	0 or 1
11	30-094-00	81 Tooth Single Pinion Sprocket (mechanical brakes)	1
	30-093-00	81 Tooth Single Pinion Sprocket (hydraulic brakes)	1
	30-095-00	59 Tooth Single Pinion Sprocket (mechanical brakes)	0 or 1
12	30-507-10	Drive Chain, 17-59T Sprocket	0 or 1
	30-504-20	Drive Chain, 15-81T Sprocket	0 or 1
13	44-353-10	Backing Plate, Gear Case (mechanical brakes)	0 or 1
	44-352-54	Backing Plate, Gear Case (hydraulic brakes)	0 or 1
14	88-101-13	3/8" X 1-1/4" NC Hex Bolt	5
15	88-080-20	5/16" X 3" Hex Bolt	9
16	41-989-00	Drain and Fill Plug	2
17	43-201-30	Chain Cover	1
18	-	-	-
19	-	-	-
20	-	-	-
21	97-250-00	Pinion Nut	1
22	88-089-81	5/16" NC Locknut	12
23	88-088-61	5/16" SAE Flat Washer	3
24	88-108-63	Internal Tooth Lock Washer	5
25	88-239-82	Motor Nut, 3/4" NF Hex Jam Nut, Thin	1
* - No longer used on late model trucks. Replaced with Ultra-Blue RTV sealant 94-430-03			



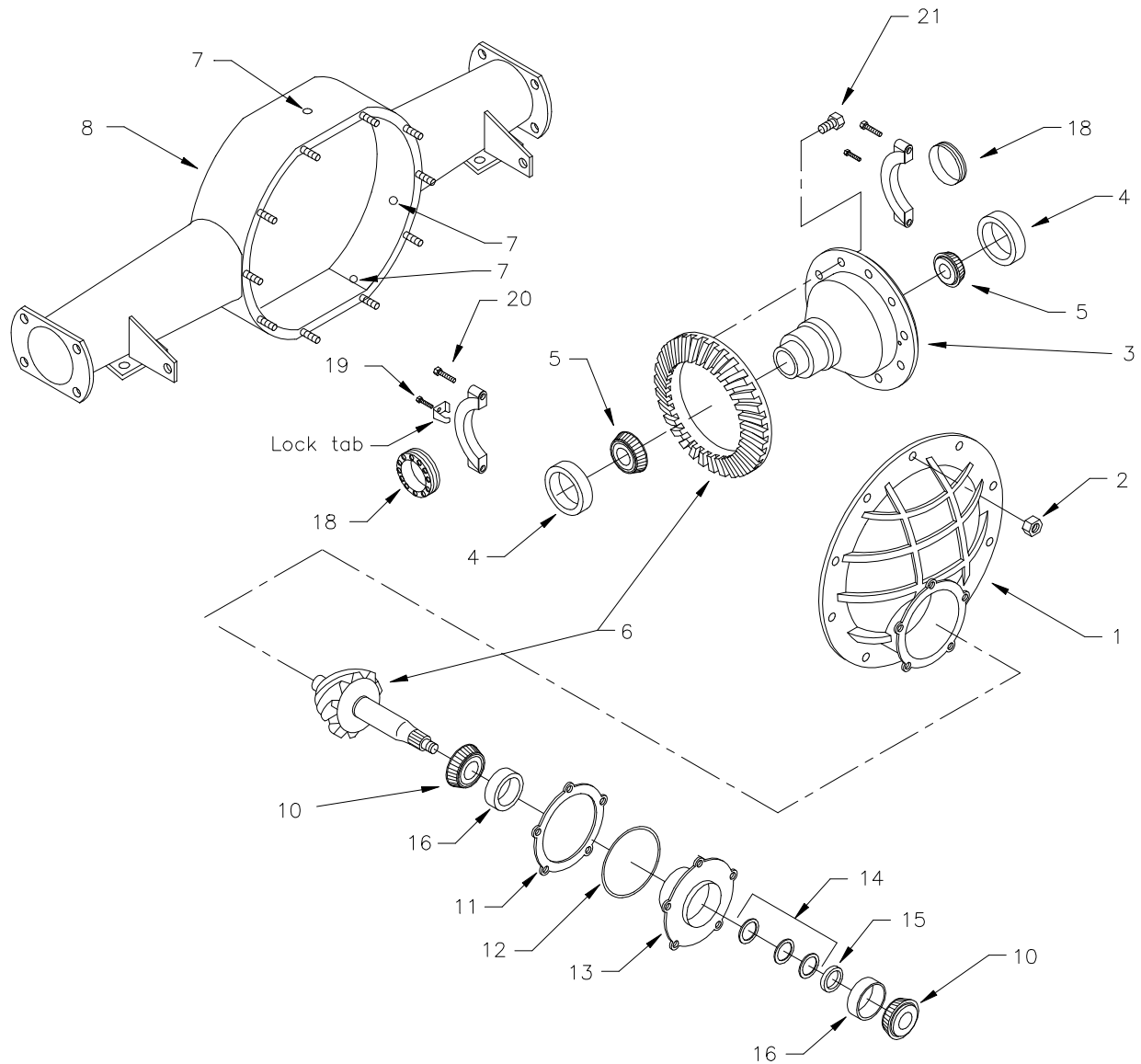
Ford Transmission Belt Drive



Transmission Belt Drive			
ITEM#	PART #	DESCRIPTION	QTY
1	30-121-00	Drive Pulley, mechanical brakes	0 or 1
	30-121-10	Drive Pulley, hydraulic brakes	0 or 1
2	30-158-00	Motor pulley, 2.43 diameter	0 or 1
	30-169-00	Motor pulley, 2.65 diameter	0 or 1
	30-159-00	Motor pulley, 3.0 or replacement for 3.15 diameter	0 or 1
	30-161-00	Motor pulley, 3.65 diameter	0 or 1
3	30-621-00	Belt, mechanical brakes and hydraulic brake with 3.65 motor pulley	0 or 4
	30-620-00	Belt, hydraulic brakes up to 3.15 motor pulley	0 or 4
4	88-329-82	Motor nut	1
5	97-250-00	Pinion nut	1
6	03-380-96	Motor mounting bracket	1
7	88-103-09	3/8NC x 3/4 Hex bolt	4
8	70-422-00	Motor mount strap	2
9	88-109-87	3/8NC Lock nut	4
10	00-380-97	Motor adjusting bracket, mechanical brakes	0 or 1
	41-381-10	Motor adjusting bracket, hydraulic brakes	0 or 1
11	96-316-00	1/2NC x 3 bolt	1
12	88-149-80	1/2NC Hex nut	1
13	97-100-00	Woodruff key	1



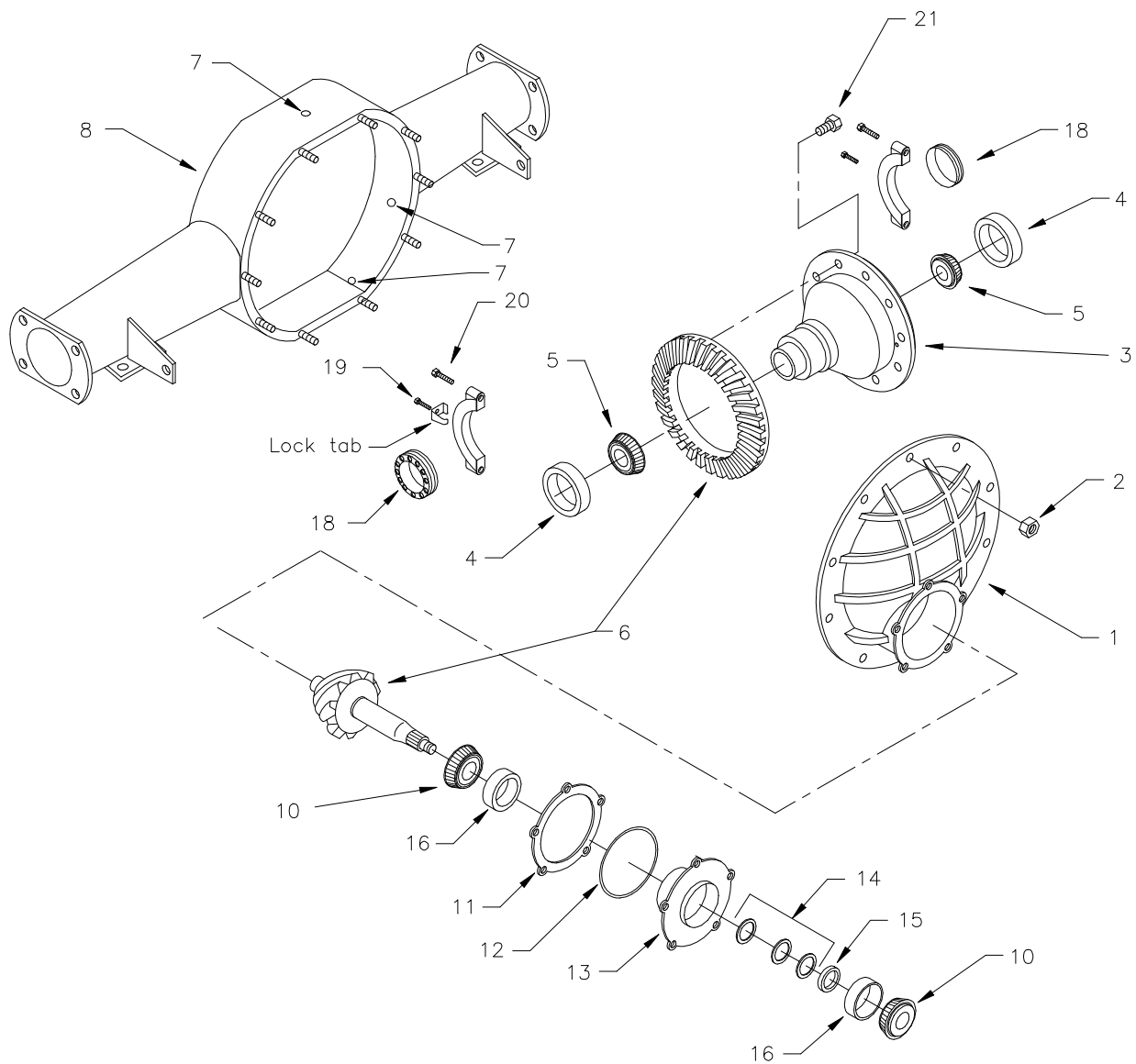
Ford Transmission Differential Case Hydraulic Brakes



Transmission Differential Case			
ITEM#	PART #	DESCRIPTION	QTY
1	41-179-00	3rd member Housing (1.628 ID Carrier Bearing)	0 or 1
	41-710-00	3rd member Housing (1.784 ID Carrier Bearing)	0 or 1
2	88-119-80	3/8" NF Nut	14
3	41-712-00	Differential Assembly (1.628 ID Carrier Bearing)	0 or 1
	41-713-00	Differential Assembly (1.784 ID Carrier Bearing)	0 or 1
4	80-127-00	Carrier Bearing Race, (For 1.628 ID Carrier Bearing)	0 or 2
	80-128-00	Carrier Bearing Race, (For 1.784 ID Carrier Bearing)	0 or 2
	80-129-00	Carrier Bearing Race, (For P/N 80-513-00)	0 or 2
5	80-511-00	Carrier Bearing (1.628 ID Carrier Bearing)	0 or 2
	80-512-00	Carrier Bearing (1.784 ID Carrier Bearing)	0 or 2
	80-513-00	Carrier Bearing (1.7812 ID Carrier Bearing)	
6	31-239-00	Ring and Pinion Gear Set (5.43)	0 or 1
	31-234-00	Ring and Pinion Gear Set (3.00)	0 or 1
	31-275-00	Ring and Pinion Gear Set (2.75)	0 or 1
7	41-997-00	Oil Plug	3
8	41-291-32	Rear End Housing (For B2-48 & B2-38)	1
	41-299-20	Rear End Housing (For B2-54)	1
10	80-554-00	Front Pinion Bearings	
11	41-711-00	Pinion Housing Shim	1
12	80-702-00	O-Ring	1
13	44-340-90	Pinion Housing	1
14	16-419-00	.002 Shim (Add Shims As Needed)	*
	16-420-00	.010 Shim (Add Shims As Needed)	*
	16-411-00	.005 Shim (Add Shims As Needed)	*
15	16-415-00	Spacer	1
16	80-125-00	Pinion Bearing Race	2
18	41-707-00	Differential Bearing Adjuster Nut (For 80-511-00)	0 or 2
	41-707-50	Differential Bearing Adjuster Nut (For 80-512-00)	0 or 2
	41-708-50	Differential Bearing Adjuster Nut (For 80-513-00)	0 or 2
19	88-080-04	5/16" X 3/8: NC Hex Bolt	2
20	88-140-16	1/2" X 2" Hex Bolt	2
21	96-243-00	7/16" X 7/8" Hex Bolt (Locking Head)	10



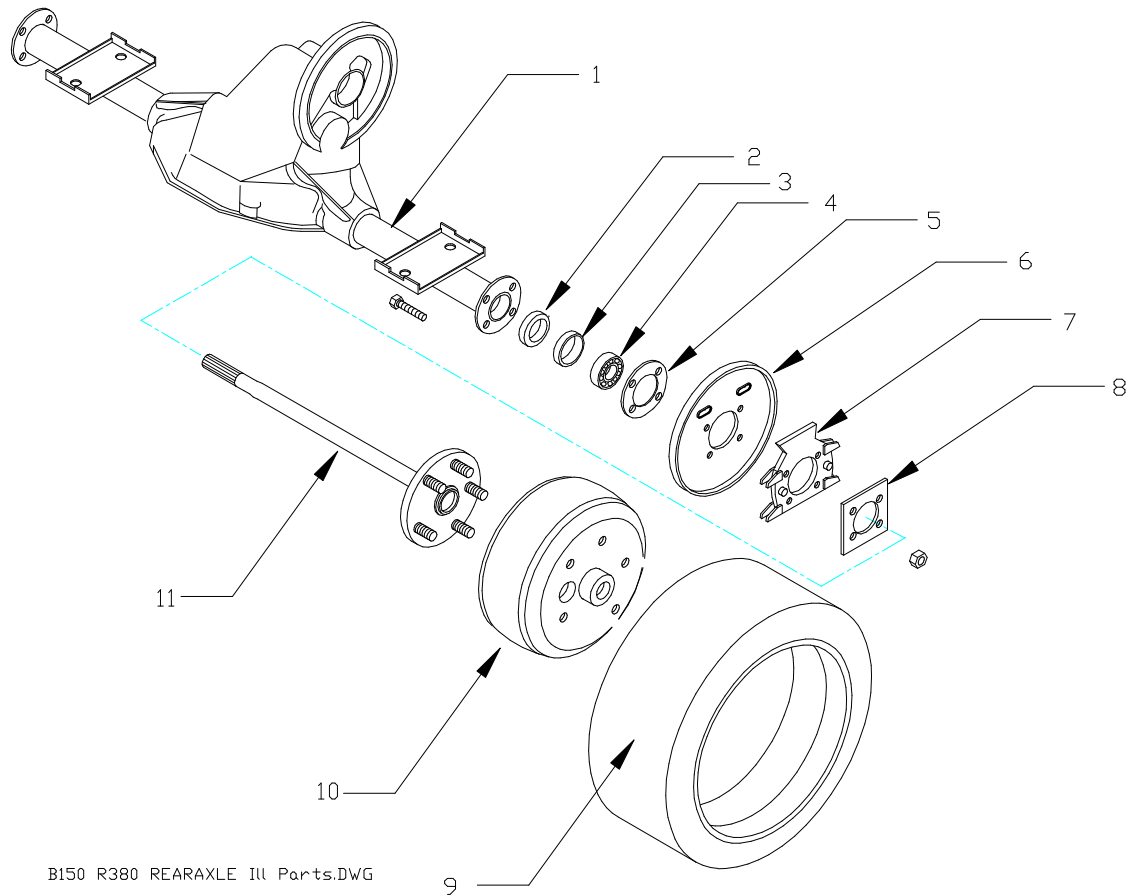
Ford Transmission Differential Case Mechanical Brakes



Transmission Differential Case			
ITEM#	PART #	DESCRIPTION	QTY
1	N/A	3rd member Housing (1.628 ID Carrier Bearing)	0 or 1
	N/A	3rd member Housing (1.784 ID Carrier Bearing)	0 or 1
2	88-119-80	3/8" NF Nut	14
3	41-726-00	Differential Assembly (1.628 ID Carrier Bearing)	1
4	80-127-00	Carrier Bearing Race	2
5	80-513-00	Carrier Bearing	2
6	31.260-00	Ring and Pinion Gear Set (2.75)	0 or 1
	31.261-00	Ring and Pinion Gear Set (3.00)	0 or 1
	31-262-00	Ring and Pinion Gear Set (3.25)	0 or 1
	31-263-00	Ring and Pinion Gear Set (3.56)	0 or 1
	31-264-00	Ring and Pinion Gear Set (4.63)	0 or 1
7	41-997-00	Oil Plug	3
8	41-301-40	Rear End Housing (belt drive)	0 or 1
	41-301-41	Rear End Housing (chain drive)	0 or 1
10	80-554-00	Front Pinion Bearings	2
11	41-711-00	Pinion Housing Shim	1
12	80-702-00	O-Ring	1
13	41-341-90	Pinion Housing (chain drive)	0 or 1
	41-341-91	Pinion Housing (belt drive)	0 or 1
14	16-419-00	.002 Shim (Add Shims As Needed)	*
	16-420-00	.010 Shim (Add Shims As Needed)	*
	16-411-00	.005 Shim (Add Shims As Needed)	*
15	16-415-00	Spacer	1
16	80-125-00	Pinion Bearing Race	2
18	41-707-50	Differential Bearing Adjuster Nut (3.15" diameter)	0 or 2
	41-708-50	Differential Bearing Adjuster Nut (2.96" diameter)	0 or 2
19	88-080-04	5/16" X 3/8: NC Hex Bolt	2
20	88-140-16	1/2" X 2" Hex Bolt	2
21	96-243-00	7/16" X 7/8" Hex Bolt (Locking Head)	10



Rear Axle (Dana transmission)



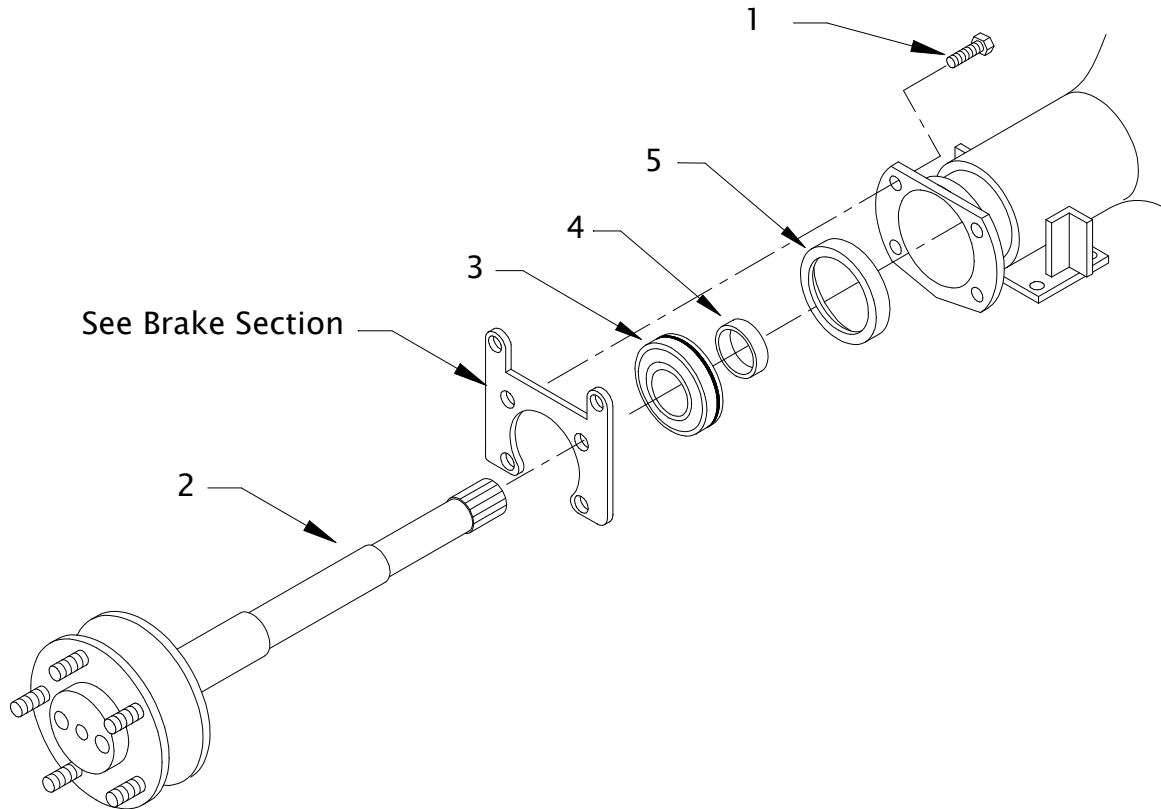
B150 R380 REARAXLE Ill Parts.DWG

Rear Axle (Dana)

Item#	Part#	Description	QTY
1	See Transmission	Differential Housing Assembly	1
		Differential Case	
2	45-303-00	Oil Seal	2
3	32-509-10	Bearing Retainer	2
4	80-505-10	Bearing and Race	2
5	45-046-00	Gasket	2
6	See Rear Brakes	Backing Plate	2
7	See Rear Brakes	Spider w/out wheel cylinder	2
8	45-303-10	Seal	2
9	See Tires and Wheels		
10	41-516-00	Brake Drum	2
11	41-171-10	Rear Axle Shaft, Right	1
	41-170-10	Rear Axle Shaft, Left	1



Rear Axle (Ford transmission)



Rear Axle (Ford Hydraulic Brakes)

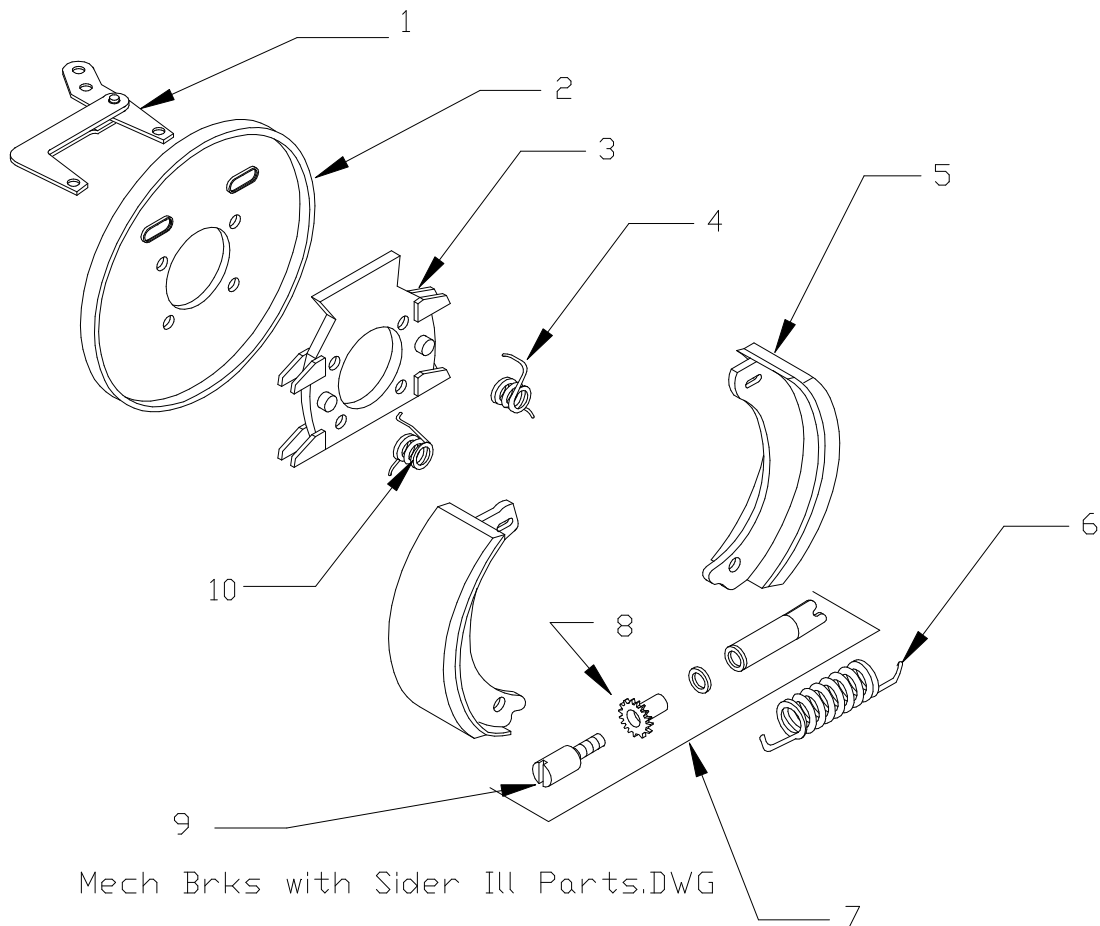
Item#	Part#	Description	QTY
1	96-328-00	Hex bolt with thread locking compound	8
2	41-152-10	Axle assembly (includes 3, 4, 5)	2
	41-152-00	Axle only	2
3	80-503-00	Bearing	2
4	32-215-00	Bearing retainer	2
5	45-301-00	Oil seal	2
	41-961-01	Spacer for #4	4
	41-350-05	Locing tap for #1	4

Rear Axle (Ford Mechanical Brakes)

Item#	Part#	Description	QTY
1	96-328-00	Hex bolt with thread locking compound	8
2	41-151-11	Axle assembly (includes 3, 4, 5)	2
	41-151-00	Axle only	2
3	80-491-00	Bearing	2
4	32-516-00	Bearing retainer	2
5	45-299-00	Oil seal	2
	41-348-59	Locking tab for #1	4



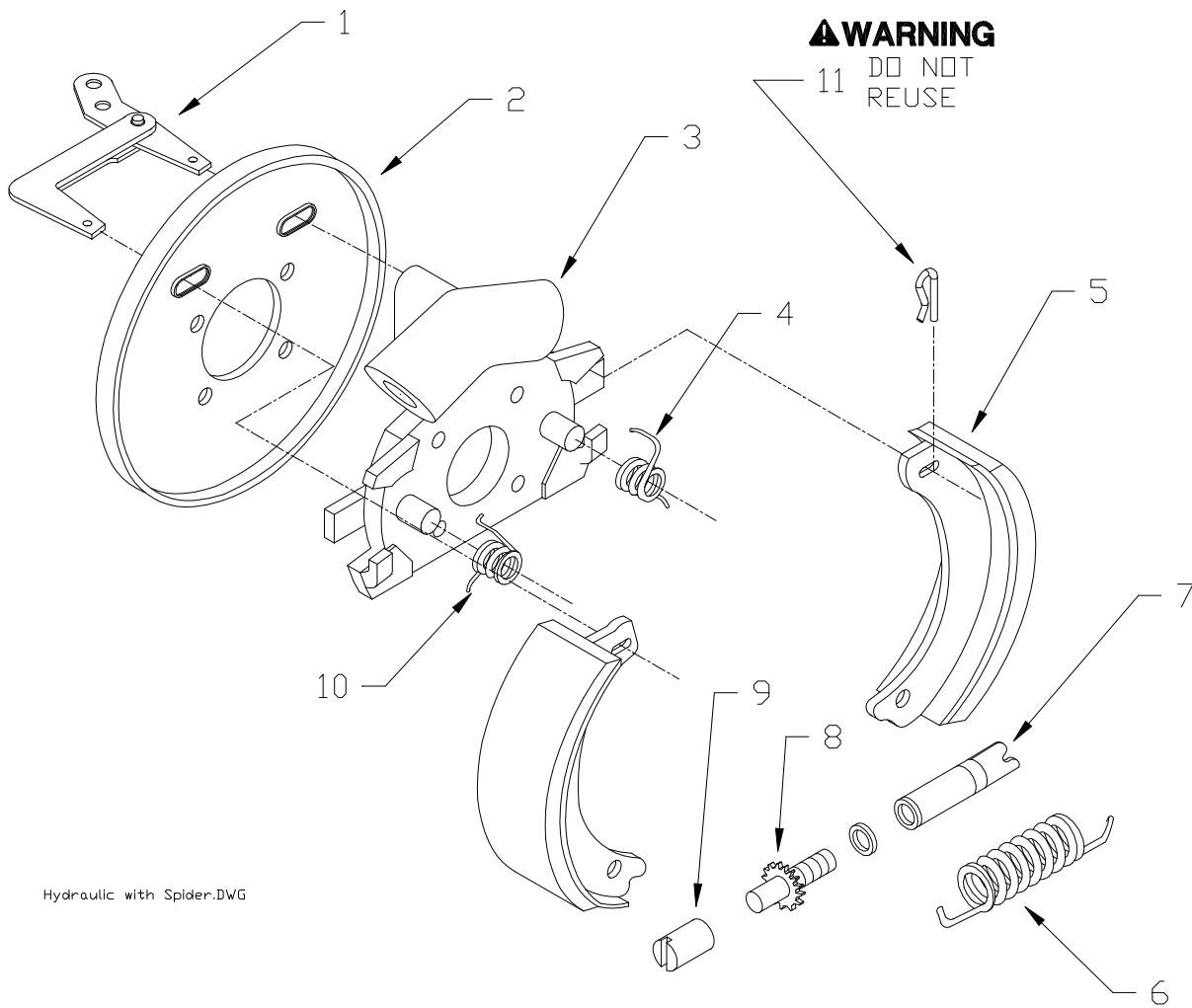
Rear Brakes (Dana, mechanical)



Rear Mechanical Drum Brakes			
Item#	Part#	Description	QTY
1	41-347-15	Brake Arm	1
2	41-347-00	Backing Plate	2
3	41-347-25	Spider w/out wheel cylinder	2
4	85-411-10	Torsion Spring	2
Not Shown	41-347-34	Retaining Clip	4
5	41-635-00	Brake Shoes(Set of 2)	2
6	85-215-00	Spring	2
7	41-347-33	Adjustment Body	2
8	41-347-31	Star Wheel	2
9	41-347-30	Socket	2
10	85-411-15	Torsion Spring	2



Rear Brakes (Dana, hydraulic)

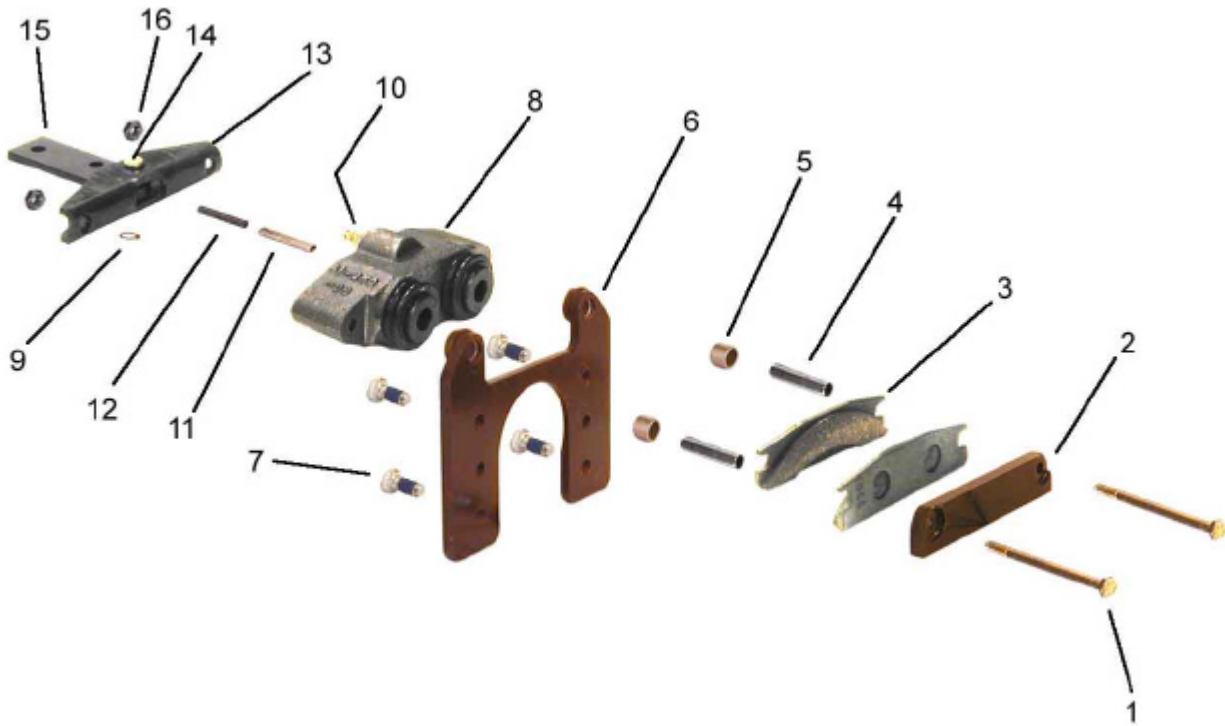


Rear Hydraulic Drum Brakes

Item#	Part#	Description	QTY
1	41-347-15	Brake Arm	2
2	41-347-00	Backing Plate	2
3	41-347-27	Spider with wheel cylinder	2
4	85-411-10	Torsion Spring (Red)	2
5	41-635-00	Brake Shoes(Set of 2)	2
6	85-215-00	Spring	2
7	41-347-33	Adjustment Body	2
8	41-347-31	Star Wheel	2
9	41-347-30	Socket	2
10	85-411-15	Torsion Spring (Green)	2
11	41-347-34	Retaining Clip	4



Rear Brakes (Ford, Hydraulic Disc)



Rear Hydraulic Disc Brakes

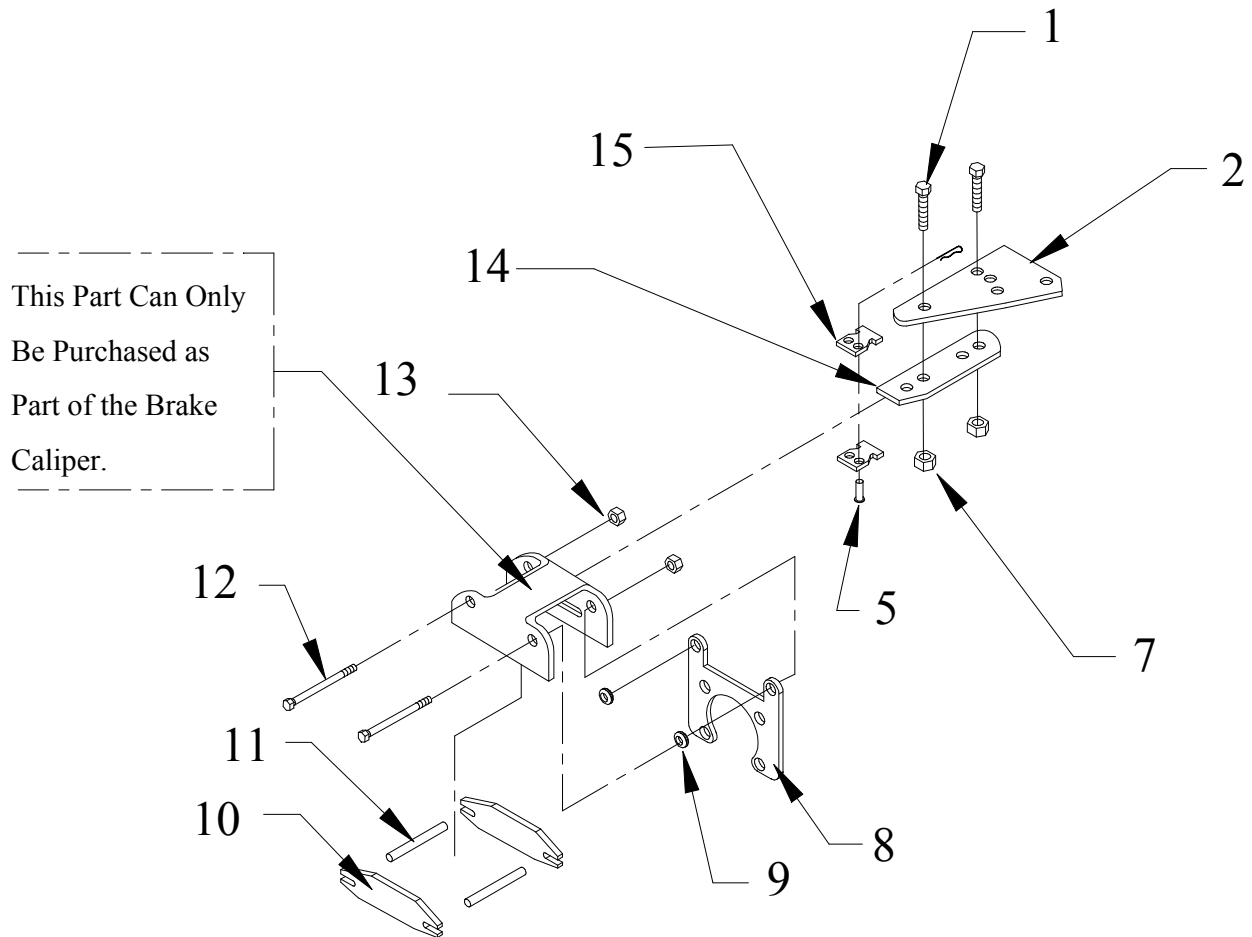
Item#	Part#	Description	QTY
1	88-067-21	Hex bolt, grade 8	4
2	41-350-51	Secondary plate	2
3	41-348-70	Brake pad	4
4	41-348-57	Spacer	4
5	32-240-41	Bushing	4
6	41-350-08	Mounting bracket	2
7	See Rear Axle	Hex bolt with thread locking compound	8
8	41-350-68	Brake body assembly	2
9	88-840-11	Retaining ring	2
10	See below	Brake bleeder	2
11	32-220-03	Bushing	2
12	41-350-56	Park brake pin	2
13	41-350-12	Park brake lever bracket	2
14	41-350-52	Clevis pin	2
15	41-350-53	Brake arm	2
Not shown	02-380-78	Extension, brake arm	2
16	88-069-82	1/4NC locknut, grade 8	4

Brake Body

ITEM #	PART #	DESCRIPTION	QTY
1	99-588-00	Bleeder screw	2
2	99-588-01	Bleeder adapter	2
3	41-350-43	Brake body, left	1
	41-350-44	Brake body, right	1
4	80-713-00	O-ring	4
5	41-350-09	Boot	4
6	41-350-10	Piston	4



Rear Brakes (Ford, Mechanical Disc)

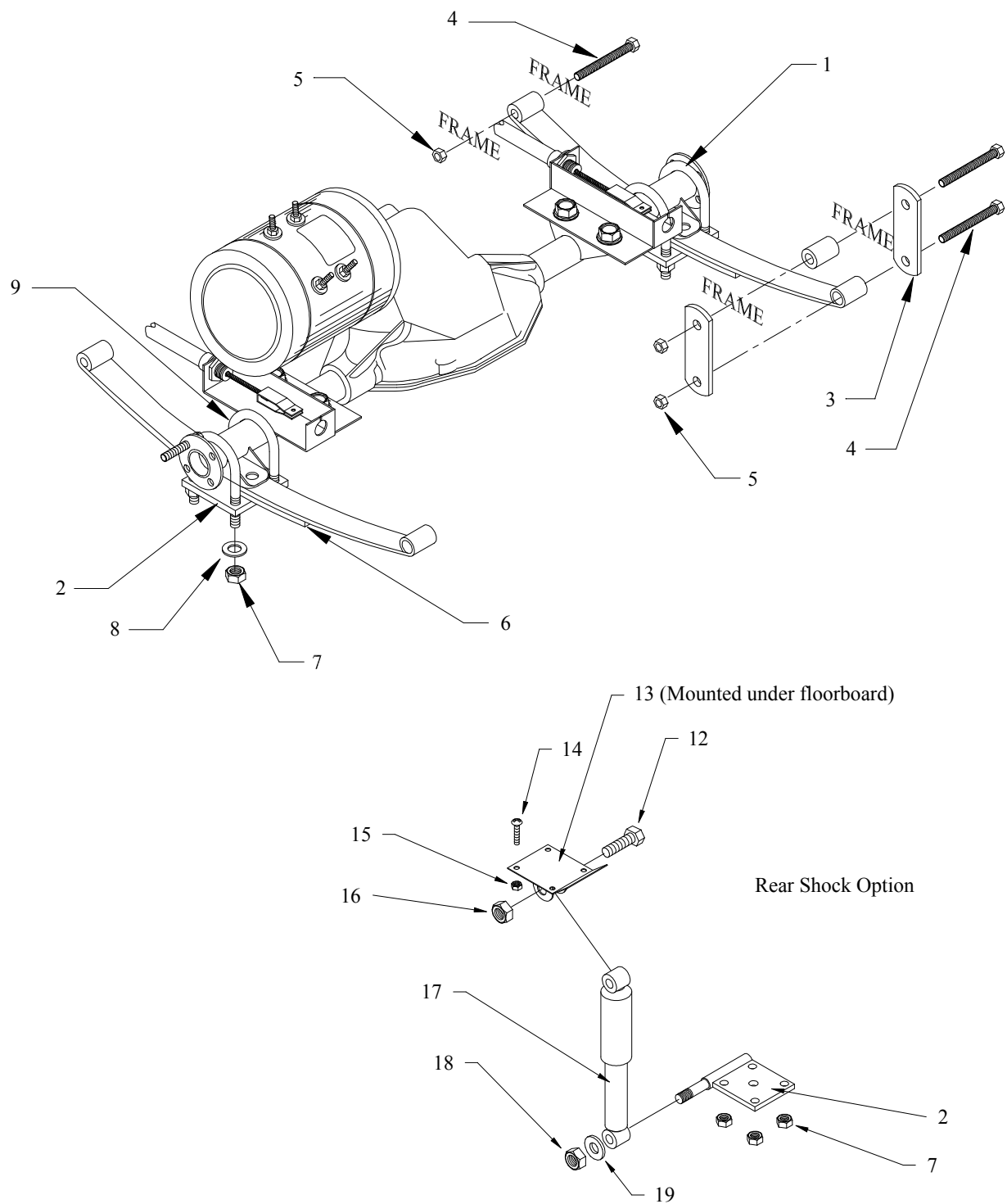


Rear Mechanical Disc Brakes

Item#	Part#	Description	QTY
	41-348-98	Complete brake assembly, left	1
	41-348-99	Complete brake assembly, right	1
1	88-080-09	Hex bolt	4
2	02-380-73	Brake arm extension	2
3	-	-	-
4	-	-	-
5	96-773-00	5/16 x 1 Clevis pin	2
6	-	-	-
7	88-069-82	5/16NC Lock nut	4
8	See Rear Axle	Mounting bracket	2
9	32-240-40	Bushing	4
10	41-348-70	Brake pad	4
11	41-348-52	Spacer	4
12	88-067-18	1/4NC x 2-1/4 Hex bolt, grade 8	4
13	88-069-82	1/4NC Hex nut, grade 8	4
14	41-348-51	Brake arm	2
15	41-348-54	Pivot plate	4



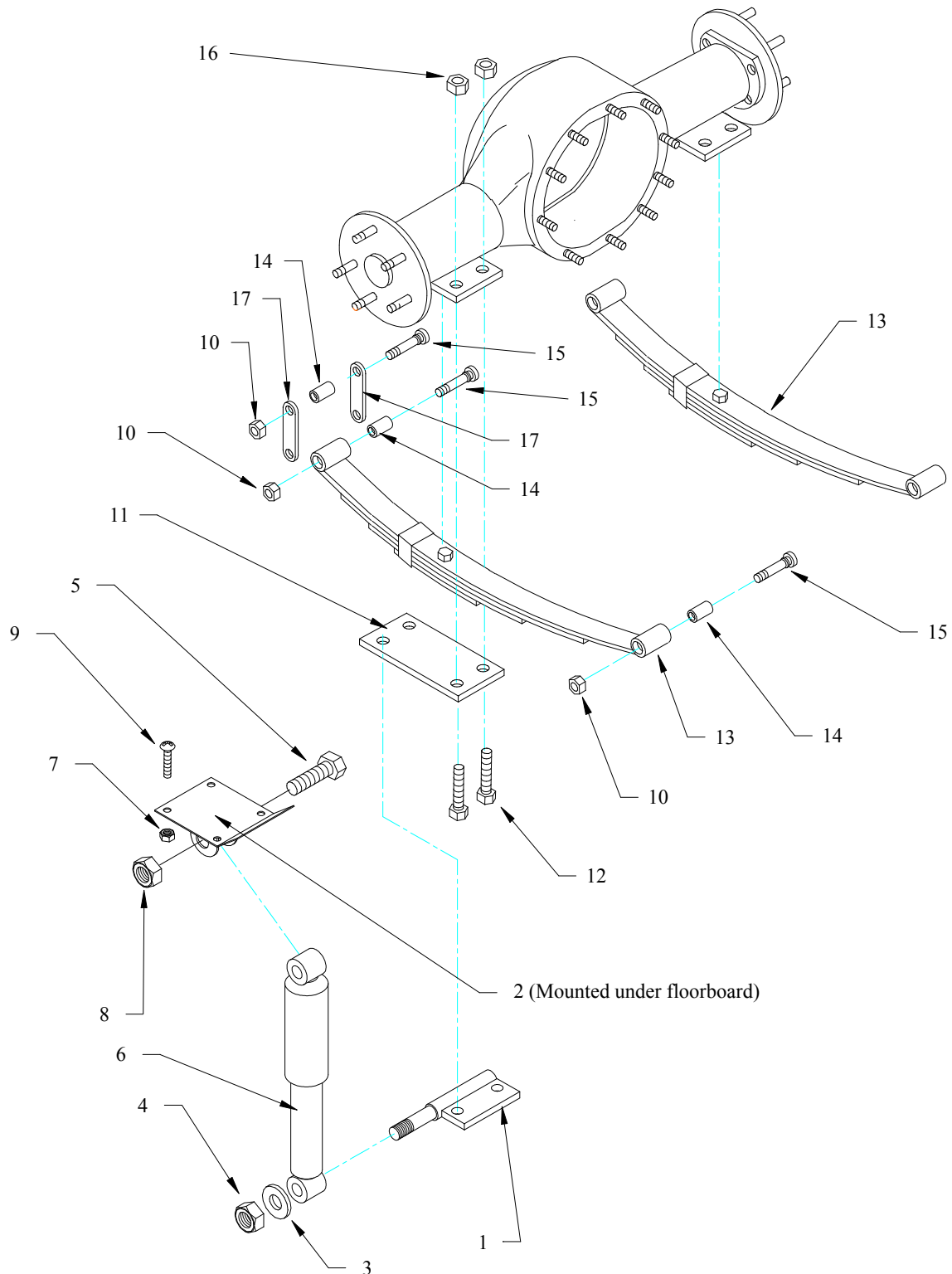
Rear Suspension (Dana transmission)



Rear Suspension, Dana

Item#	Part#	Description	QTY
1	96-123-52	3/8" X 2" X 4" U-Bolt (W/Bend)	2
2	16-861-00	Spring Pad (No shocks)	2
2	04-380-03	Spring pad (with shocks)	2
3	16-871-00	Shackle Strap	2
4	96-248-00	9/16" X 3" Shackle Bolt	6
5	88-109-87	3/8" NC Lock Nut	8
6	85-507-00	Leaf Spring	2
7	88-109-81	3/8"NC Lock Nut	4
8	88-108-62	3/8"NC Lock Washer	4
9	96-123-50	3/8" X 2" X 4" U-Bolt	2
10	-	-	
11	-	-	
12	88-180-18	5/8NC x 2-1/2 Hex bolt	2
13	01-380-86	Upper shock mount	2
14	88-065-06	1/4 x 1/2 Truss head screw	8
15	88-069-81	1/4NC Lock nut	8
16	88-189-81	5/8NC Lock nut	2
17	86-000-00	Shock	2
18	88-189-81	5/8NC Lock nut	2
19	88-188-61	5/8SAE Flat washer	2

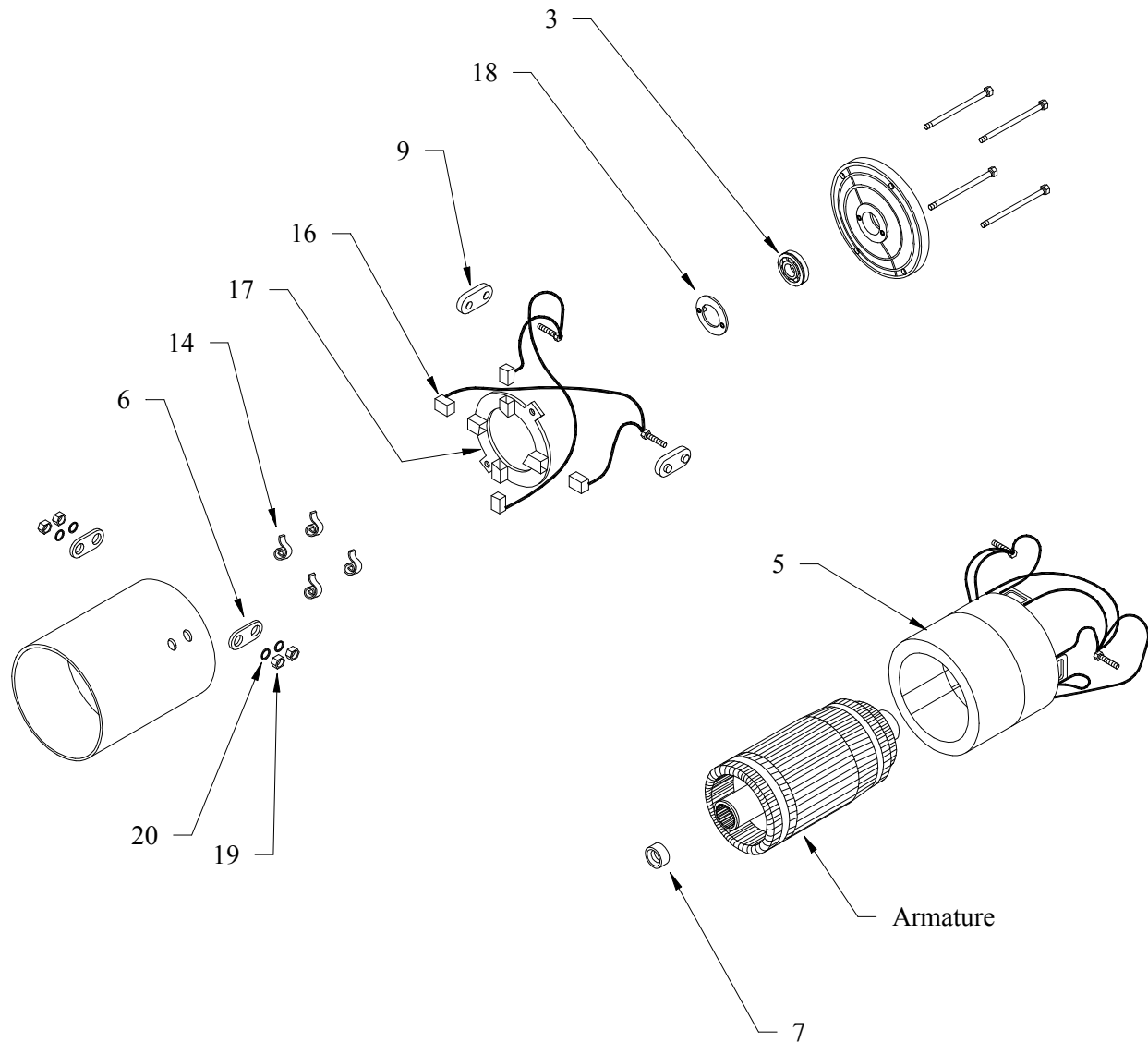
Rear Suspension (Ford transmission)



REAR SUSPENSION (FORD)			
ITEM#	PART #	DESCRIPTION	QTY
1	01-380-87	Lower shock mount/spring plate	2
2	01-380-86	Upper shock mount	2
3	88-188-61	5/8 SAE Flat washer	4
4	88-189-81	5/8-NC Hex nylon lock nut	4
5	88-180-18	5/8-NC x 2-1/2 Hex bolt	2
6	86-000-00	Shock	2
7	88-069-87	1/4-NC Nylon lock nut	8
8	88-189-81	5/8-NC Hex nylon lock nut	4
9	88-065-06	1/4-NC x 1/2 Truss head screw	8
Not Shown	88-100-15	3/8NC x 1-3/4 Hex bolt	4
10	88-169-81	nut	6
11	16-861-00	Spring plate	2
12	88-100-15	bolt	8
13	85-507-00	Spring	2
14	32-213-00	Spring bushing	6
15	96-248-00	bolt	6
16	88-109-87	nut	8
17	16-871-00	Spring hanger	4



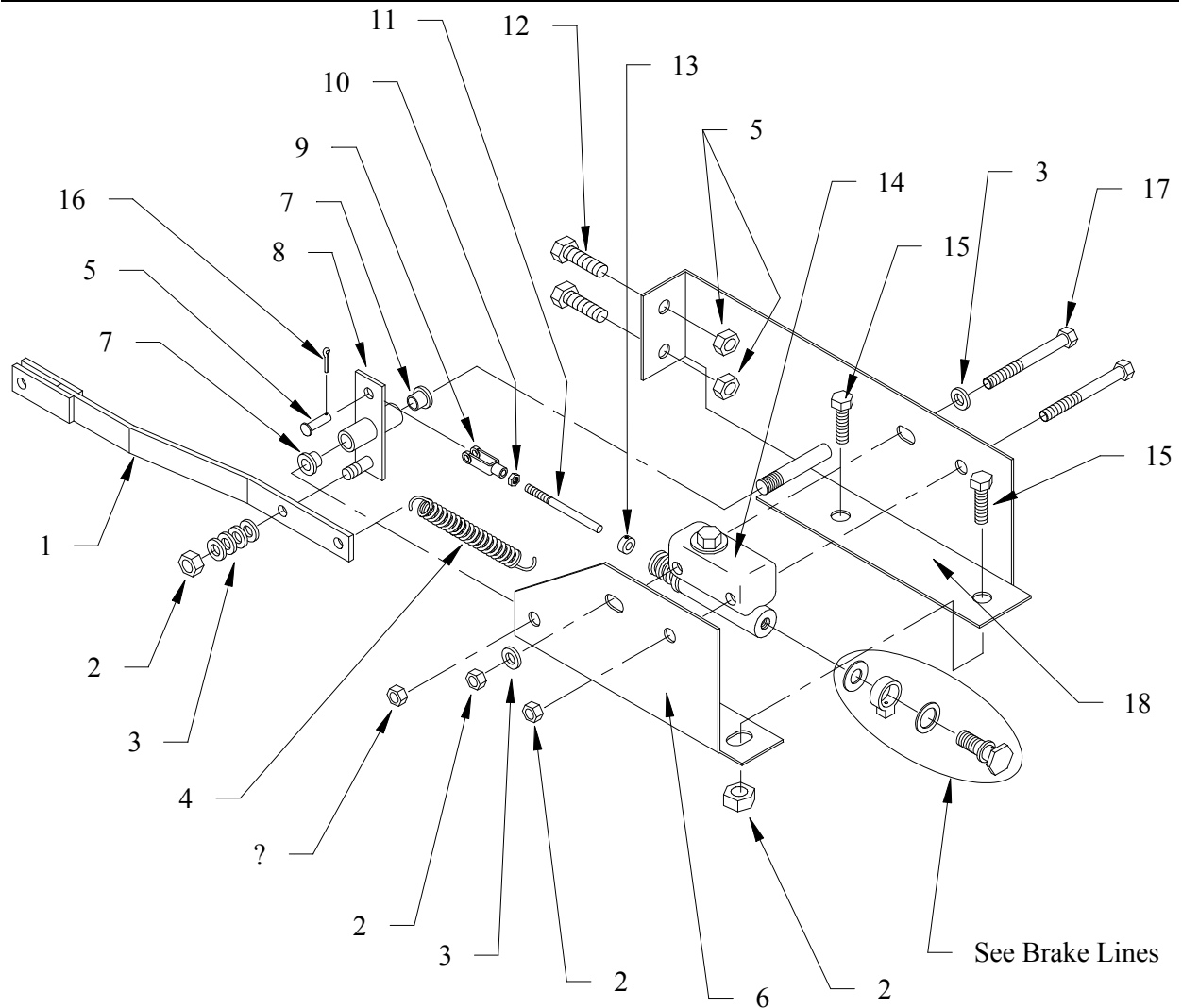
Motor



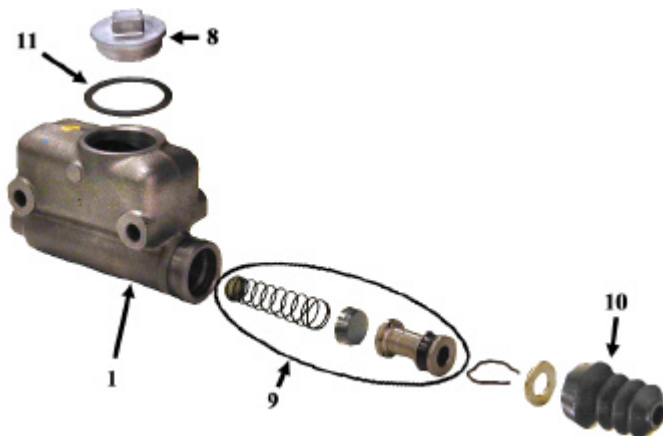
Motors												
ITEM #	DESCRIPTION	Motor Spec # Motor Part #										
		5BC58JBS6110C 70-049-00	5BC58JBS6129B 70-049-05	5BC49JB399C 70-054-00	XP1706A 70-054-05	5BT1376B262A 70-055-00	5BC49JB249A 70-057-10	9475-31 70-057-20	5BC49JB3043B 70-061-00	5BT1344B185 70-072-00	194-4006 70-074-00	
1	Oil seal	45-506-00	-	45-508-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
2	Front bearing	80-504-00	-	80-504-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
3	Rear bearing	80-209-00	80-209-00	80-200-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
4	Woodruff key	97-100-00	-	97-100-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
5	Field winding	70-201-15	70-201-15	70-203-10	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
6	Insulator	70-210-51	70-210-51	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
7	Bushing	-	70-049-06	98-622-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
8	Bushing	-	-	98-623-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
9	Insulator	-	70-210-51	97-178-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
10	Insulator	70-210-50	-	97-179-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
11	Insulator	-	-	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
-	Insulator/Bushing kit	70-210-62	-	70-210-62	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
12	Crossover	-	-	70-195-10	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
13	Crossover	-	-	70-195-10	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
14	Brush spring	85-412-00	85-412-00	80-412-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
15	Brush cover	-	-	30-802-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
16	Brush	70-104-00	70-104-15	70-105-00	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
17	Brush holder	70-172-00	70-172-15	70-104-10	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
18	Bearing Retainer	-	32-508-15	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
19	5/16NC Jam nut	N/A	88-089-91	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	
20	5/16 SAE Flat washer	N/A	88-088-61	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	



Master Cylinder Linkage (Dana transmission)



Master Cylinder Components (All)



Master Cylinder Linkage

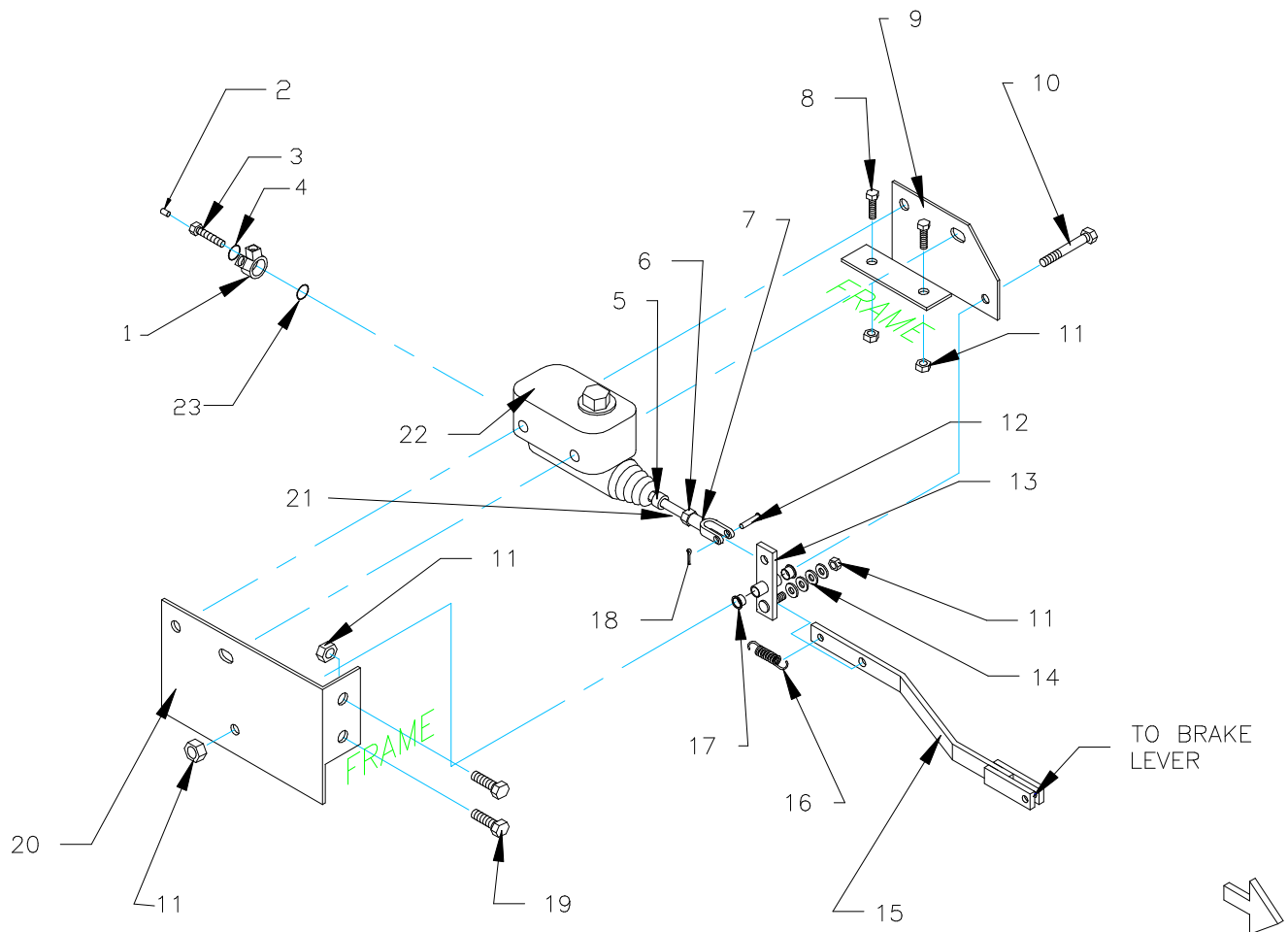
Item#	Part#	Description	QTY
1	00-380-80	Brake Rod	1
2	88-109-81	3/8NC Lock Nut	8
3	88-108-61	3/8 SAE Flat Washer	6
4	85-270-00	Spring	1
5	96-772-00	3/8 Clevis Pin	1
6	01-380-76	Support Plate	1
7	32-215-00	Bushing	2
8	00-380-77	Bellcrank	1
9	96-762-00	3/8 Clevis	1
10	88-119-80	3/8NF Hex Nut	1
11	50-009-00	Push Rod	1
12	88-100-09	3/8NC x 3/4 Hex Bolt	2
13	17-104-00	3/8 Collar	1
14	99-510-02	Master Cylinder	1
15	88-100-09	3/8NC x 3/4 Hex Bolt	2
16	88-527-11	1/8 x 1 Cotter Pin	1
17	88-101-20	3/8NC x 3 Hex Bolt, Grade 5	2
18	00-380-79	Support Plate	1

Master Cylinder Components (1" Bore)

Item#	Part#	Description	QTY
1	See Above Listing	Master Cylinder	1
8	99-510-52	Cap	1
9	99-510-61	Rebuild Kit	1
10	99-510-51	Rubber Boot	1
11	99-510-53	Gasket	1



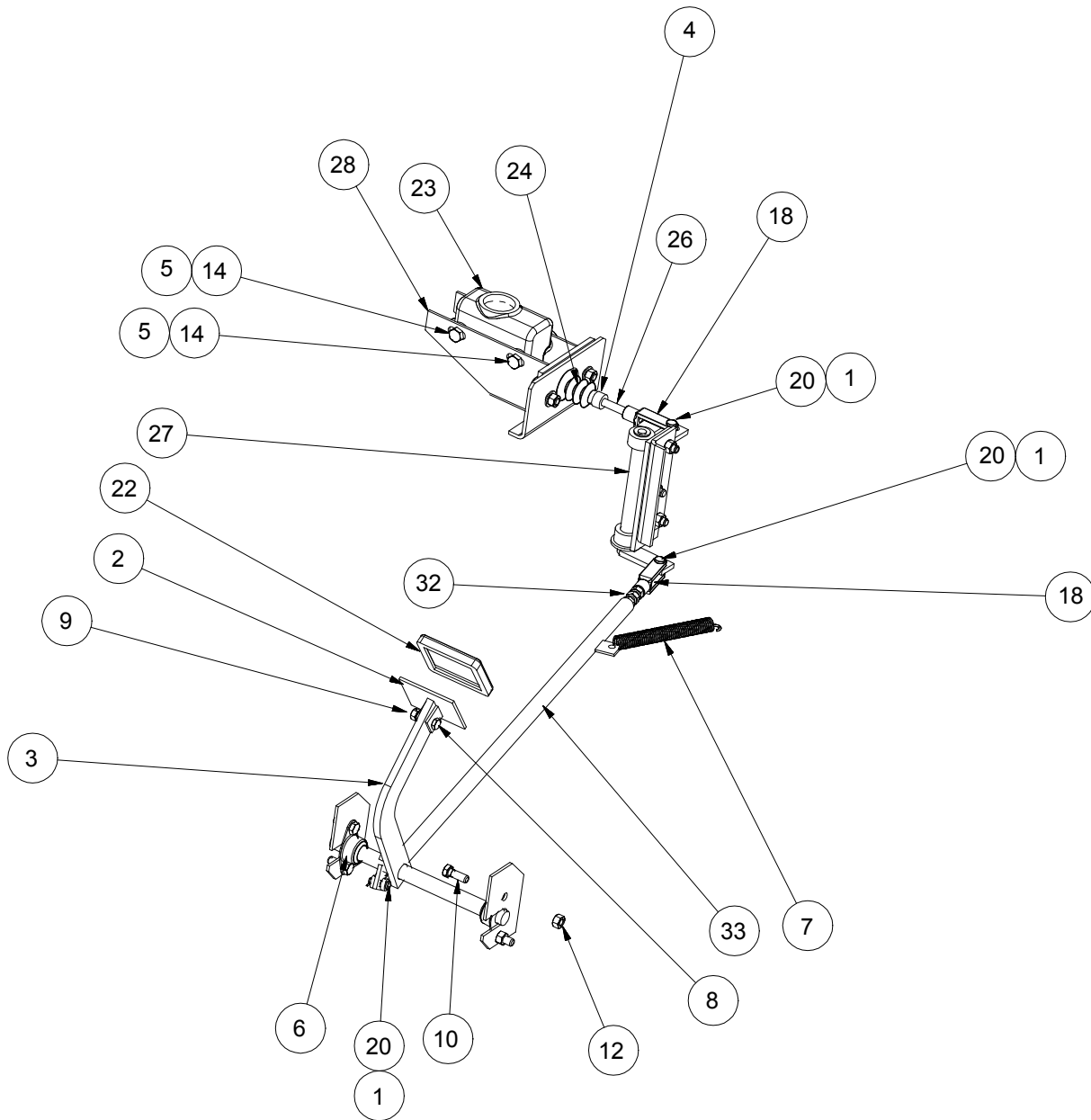
Master Cylinder Linkage(Ford transmission, 36 volt)



HYDRAULIC FOOT BRAKE LINKAGE			
ITEM#	PART #	DESCRIPTION	QTY
1	99-565-00	Y-Fitting	1
2	99-575-10	1/8" Pipe to 3/16" Tube Fitting, (Used in Vehicles W/ Front and Rear Hydraulic Brakes.)	1
3	99-578-00	Wagner Bolt, F3474-007, (Used in Vehicles W/ Front and Rear Hydraulic Brakes.)	1
	99-579-00	Wagner Bolt, FC673	1
4	99-571-00	Washer, Wagner #FC602	1
5	17-104-00	3/8" Collar	1
6	88-119-80	3/8" NF Hex Head Nut	1
7	96-762-00	Clevis	1
8	88-100-11	3/8" X 1" NC HEX Head Cap Screw	2
9	01-380-76	Support Plate for Master Cylinder	1
10	88-101-20	3/8" X 3" NC HEX Head Cap Screw	1
11	88-109-81	3/8" NC Lock Nut	6
12	96-772-00	3/8" X 1" Clevis Pin	1
13	00-380-77	Bellcrank, Weldment	1
14	88-108-61	3/8" SAE Washer	4
15	00-380-80	Weldment, Brake Rod, Hydraulic	1
16	85-270-00	Return Spring	1
17	32-215-00	Flanged Bearing	2
18	88-517-09	Cotter Pin	1
19	88-100-09	3/8" X 3/4" NC HEX Head Cap Screw	2
20	00-380-79	Weldment, Plate Master Cylinder	1
21	50-009-00	Push Rod	1
22	99-510-02	Master Cylinder	1
23	99-572-00	Washer, Wagner #FC603	1



Master Cylinder Linkage(Ford transmission, 48 volt)

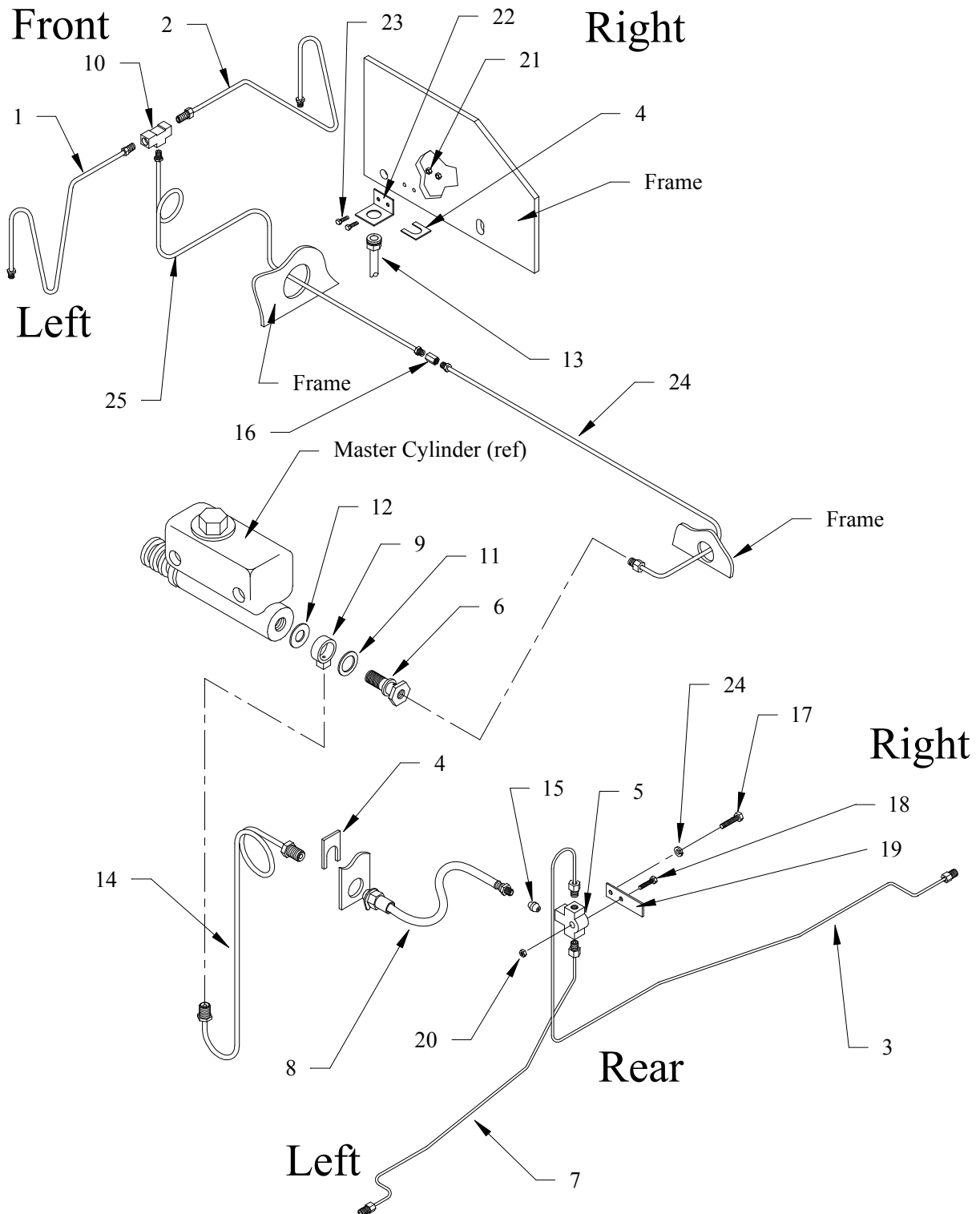


Brake Lines and Hoses, Ford 48 volt

Item#	Part#	Description	QTY
1	88-517-09	3/32 x 3/4 Cotter pin	3
2	01-432-98	Brake pedal	1
3	02-380-39	Brake pedal arm/shaft weldment	1
4	17-104-00	Collar	1
5	88-109-81	3/8NC Lock nut	2
6	80-410-20	Bearing	2
7	85-233-00	Spring	1
8	88-080-11	5/16NC x 1 Hex bolt	1
9	88-089-81	5/16NC Lock nut	1
10	88-100-11	3/8NC x 1 Hex bolt	4
11	-	-	
12	88-109-81	3/8NC Lock nut	4
13	-	-	
14	88-101-20	3/8NC x 3 Hex bolt	2
15	-	-	
16	-	-	
17	-	-	
18	96-762-00	Clevis	2
19	-	-	
20	96-772-00	3/8 Clevis pin	3
21	-	-	
22	98-200-00	Brake pedal pad	1
23	99-510-02	Master cylinder	1
24	See Master Cylinder	Rubber boot	1
25	-	-	
26	K38-000-61	Master cylinder push rod	1
27	K38-000-63	Jackshaft	1
28	K38-000-68	Master cylinder mounting bracket	1
29	-	-	
30	-	-	
31	-	-	
32	K38-000-84	Adjusting rod	1
33	K38-000-85	Brake pedal linkage	1



Brake Lines (Dana Transmission)

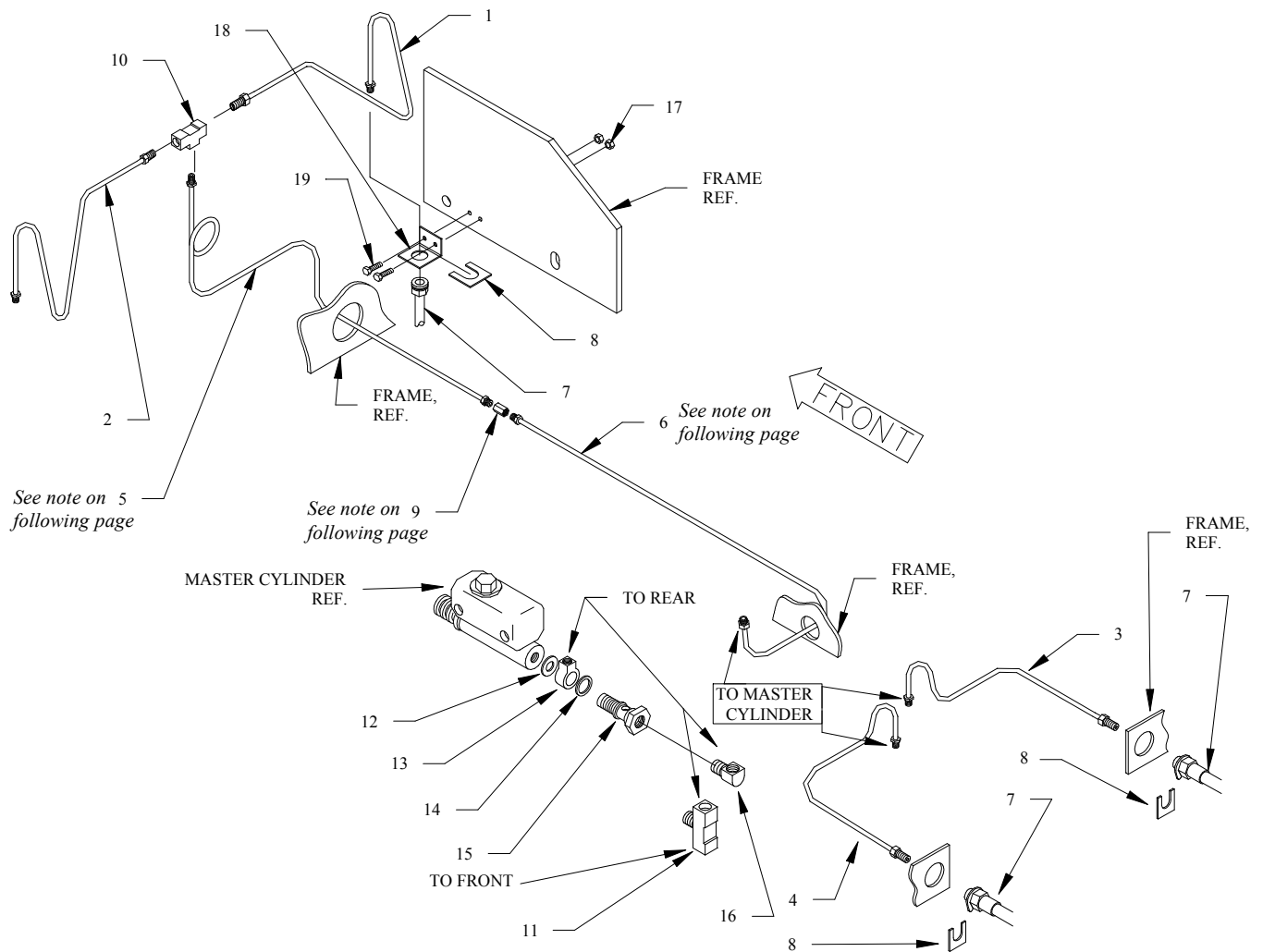


Brake Lines and Hoses

Item#	Part#	Description	QTY
1	99-604-56	Brake Line, Right Front	1
2	99-604-57	Brake Line, Left Front	1
3	99-605-10	Brake Line, Right Rear	1
4	99-576-00	Hose clip	4
5	99-563-00	T-Fitting with mounting hole	1
6	99-578-00	Master Cylinder Fitting	1
7	99-604-10	Brake Line, Left Rear	1
8	99-580-00	Brake hose, Rear	2
9	99-566-00	Hydraulic Fitting	1
10	99-564-00	T-Fitting	1
11	99-572-00	Copper washer (0.564 ID)	1
12	99-571-00	Copper Washer (0.500 ID)	1
13	99-580-20	Brake Hose, Front	2
14	99-604-11	Brake Line, Rear	1
15	99-574-00	Spacer	1
16	99-575-00	Coupler	1
17	88-060-12	1/4NC x 1-1/8 Hex Bolt	1
18	88-068-62	1/4 Split Lock Washer	1
19	04-380-30	Mounting Bracket	1
20	88-069-81	1/4NC Nylon Lock Nut	1
21	88-069-81	1/4NC Nylon Lock Nut	2
22	99-585-50	Brake Hose Bracket, Front	1
23	88-060-09	1/4NC x 3/4 Hex Bolt	2
24	99-604-12	Brake Line, Front1	1
25	99-607-10	Brake Line, Front2	1



Hydraulic Brake Lines (Ford transmission, 36 volt)



Brake Lines and Hoses (Ford, 36 volt)

Item#	Part#	Description	QTY
1	99-604-56	Brake line, right front	1
2	99-604-57	Brake line, left front	1
3	99-604-58	Brake line, right rear	1
4	99-604-59	Brake line, left rear	1
5*	99-607-10	Brake line, front (from union to T-fitting)	1
6*	99-604-12	Brake line, front (from master cylinder to union)	1
7	99-580-20	Brake hose	4
8	99-576-00	Clip, Brake hose	4
9*	99-575-00	Union	1
10	99-564-00	T-fitting (front)	1
11	99-563-50	T-fitting (master cylinder, front brakes only)	1
12	99-571-00	Copper washer	1
13	99-566-00	Hydraulic fitting	1
14	99-572-00	Copper washer	1
15	99-578-00	Hydraulic fitting	1
16	99-567-00	90° adapter (1/8 pipe to 3/16 tube)	1
17	88-069-81	1/4NC Lock nut	4
18	99-585-50	Mount, brake hose	2
19	88-060-09	1/4NC x 3/4 Hex bolt	4

**Note: This illustration shows two brake lines connected together routed to the front T-fitting. Some vehicles will have a single brake line. You can order the single brake line part number 99-609-54 or the two brake lines and coupler indicated above. The single brake line must be formed after installation to the vehicle.*



Hydraulic Brake Lines (Ford transmission, 48 volt)

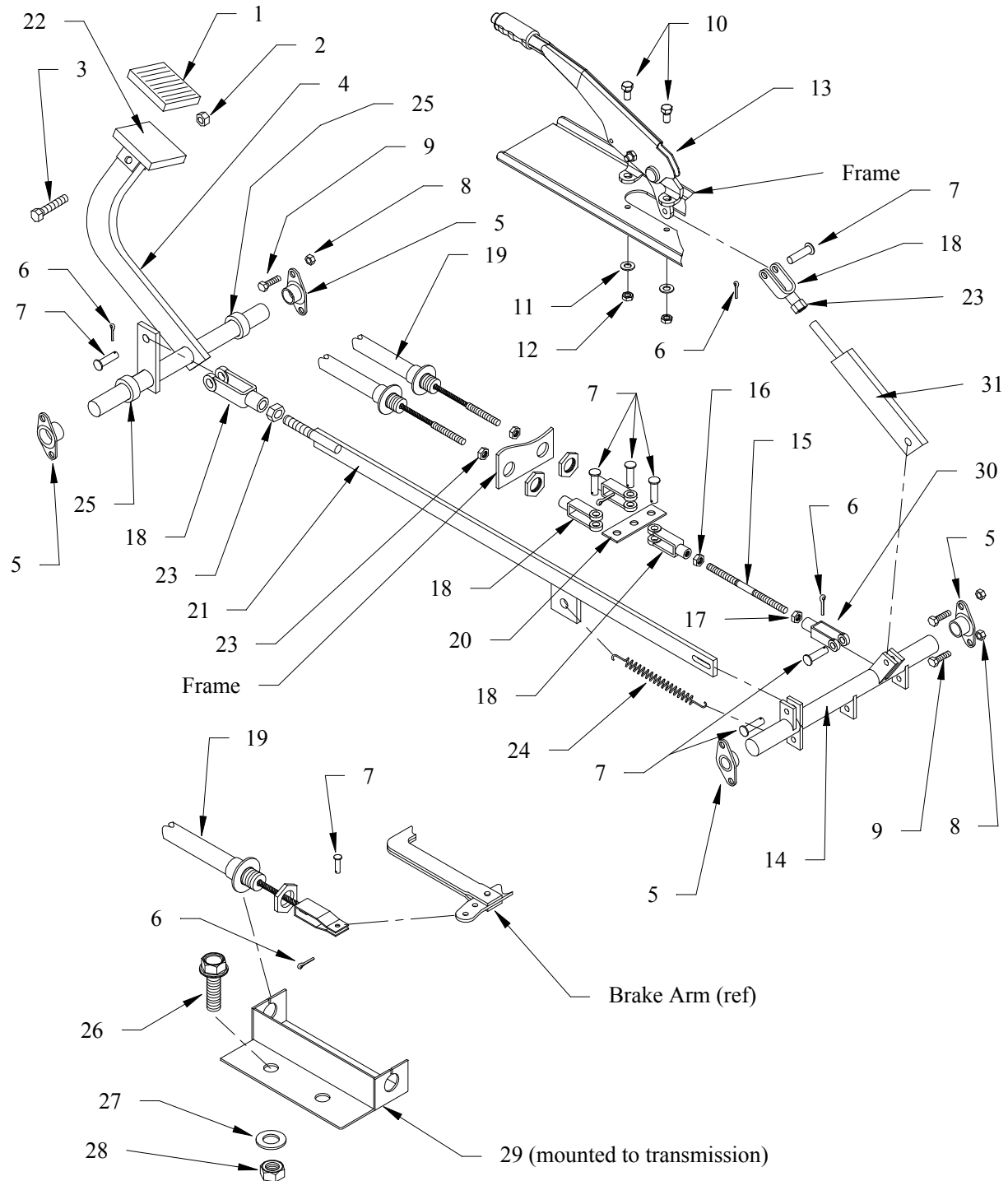
Illustration not available

Brake Lines and Hoses (Ford, 36 volt)

Item#	Part#	Description	QTY
1	99-604-56	Brake line, right front	1
2	99-604-57	Brake line, left front	1
3	K38-000-50	Brake line, right rear	1
4	K38-000-81	Brake line, left rear	1
5	99-607-10	Brake line, front (from union to T-fitting)	1
6	K38-000-89	Brake line, front (from master cylinder to union)	1
7	99-580-20	Brake hose	4
8	99-576-00	Clip, Brake hose	4
9	99-575-00	Union, 3/16 flare	1
10	99-564-00	T-fitting (front)	1
11	99-567-00	Hydraulic fitting, 90°	1
12	99-571-00	Copper washer	1
13	99-566-00	Hydraulic fitting (banjo)	1
14	99-572-00	Copper washer	1
15	99-578-00	Hydraulic fitting (master cylinder bolt)	1
16	99-567-00	90° adapter (1/8 pipe to 3/16 tube)	1
17	88-069-81	1/4NC Lock nut	4
18	99-585-50	Mount, front brake hose	2
19	88-060-09	1/4NC x 3/4 Hex bolt	4
	K38-000-80	Brake line, rear	1



Brake linkage (Dana mechanical brake)



Dana Mechanical Brake Linkage

Item#	Part#	Description	QTY
1	98-200-00	Rubber Pedal Pad	1
2	88-089-81	Hex Nut	1
3	88-080-11	Hex Bolt	1
4	04-380-36	Brake Pedal Arm	1
5	80-410-20	Nylon Bearing	4
6	88-527-11	Cotter Pin	10
7	96-773-00	Cevis Pin	10
8	88-109-81	Hex Nut	4
9	88-100-09	Hex Bolt	4
10	88-080-11	Hex Bolt	2
11	88-088-61	Flat Washer	2
12	88-089-81	Hex Nut	2
13	51-344-80	Parking Brake Handle	1
14	04-380-10	Cross shaft	1
15	96-343-00	Brake Rod	1
16	88-099-80	Hex Nut	3
17	88-099-81	Hex Nut, LH Thread	1
18	96-763-00	Clevis	3
19	96-827-15	Brake Cable	2
20	04-380-08	Brake Equilizer	1
21	02-380-40	Brake Rod Weldment	1
22	01-432-98	Brake Pedal	1
23	88-099-80	Hex nut	1
24	85-233-00	Spring	1
25	17-110-00	3/4 Collar	2
26	88-140-11	Hex Bolt	4
27	88-148-61	Flat Washer	4
28	88-149-81	Hex Nut	4
29	04-380-14	Cable Mounting Bracket	2
30	96-765-00	Clevis, LH	1
31	01-380-62	Parking Brake Rod	1

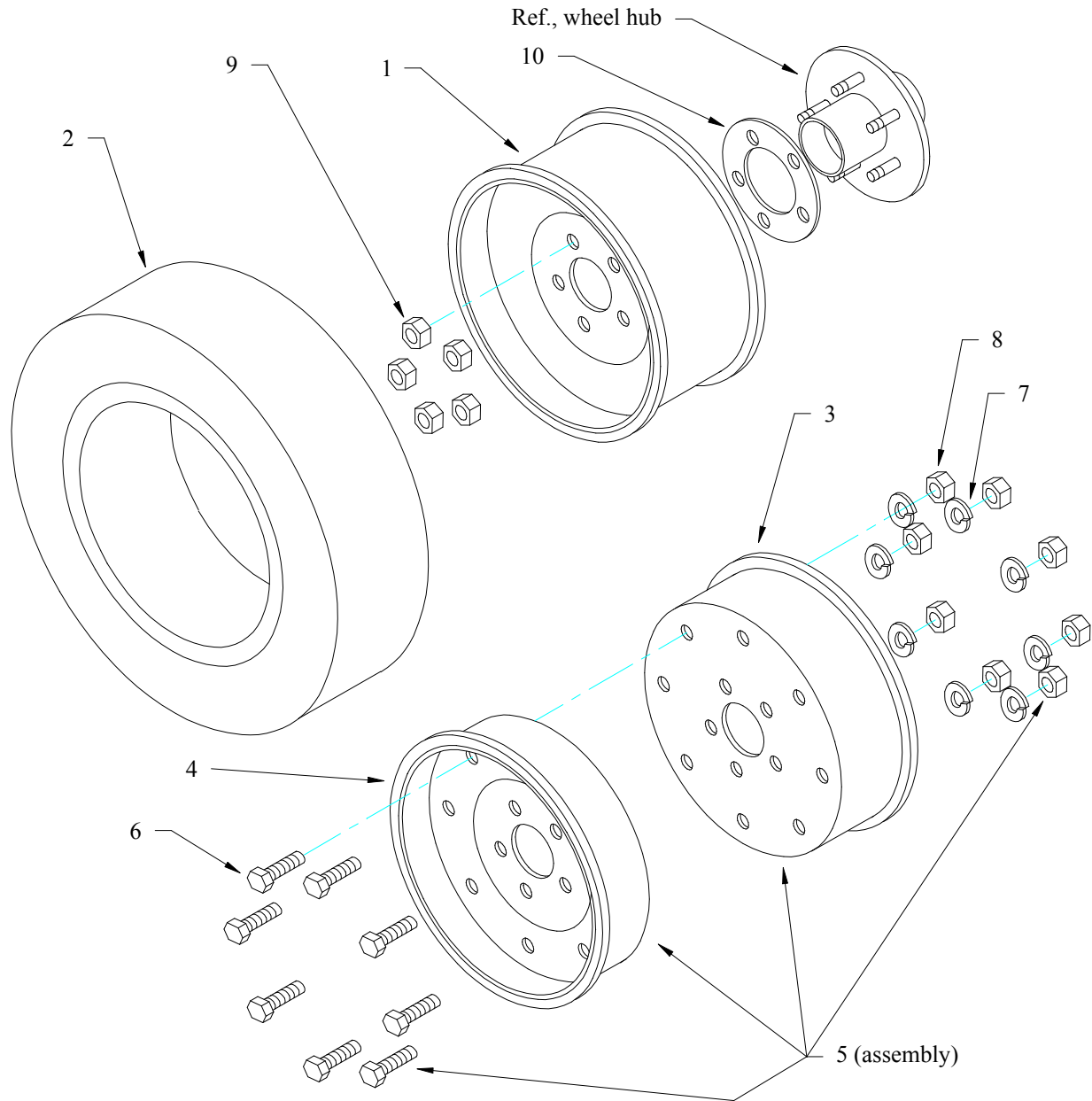


Ford Mechanical Brake Linkage

Item#	Part#	Description	QTY
1	88-100-11	3/8NC x 1 Hex bolt	6
2	96-773-00	5/16 x 1 Clevis pin	
3	51-344-10	Park brake handle	1
4	88-109-81	3/8NC Hex lock nut	10
5	17-110-00	Collar	4
6	80-410-20	Bearing	4
7	02-380-40	Brake pedal linkage	1
8	88-527-11	1/8 X 1 Cotter pin	
9	88-089-81	5/16NC Hex lock nut	
10	98-200-00	Brake pedal pad	1
11	01-432-98	Brake pedal	1
12	88-080-11	5/16NC x 1 Hex bolt	
13	88-100-09	3/8NC x 3/4 Hex bolt	4
14	02-380-39	Brake arm weldment	1
15	96-773-00	5/16 x 1 Clevis pin	
16	01-380-23	Brake cross shaft	1
17	85-233-00	Spring	1
18	02-380-72	Brake rod	2
19	01-380-62	Park brake linkage	1
20	88-099-80	5/16NF Hex nut	3
21	96-763-00	Clevis (right hand)	3
Not shown	96-765-00	Clevis (left hand) for brake rod	2
Not shown	88-099-81	5/16NF Hex nut, left hand thread (for left hand clevis)	2



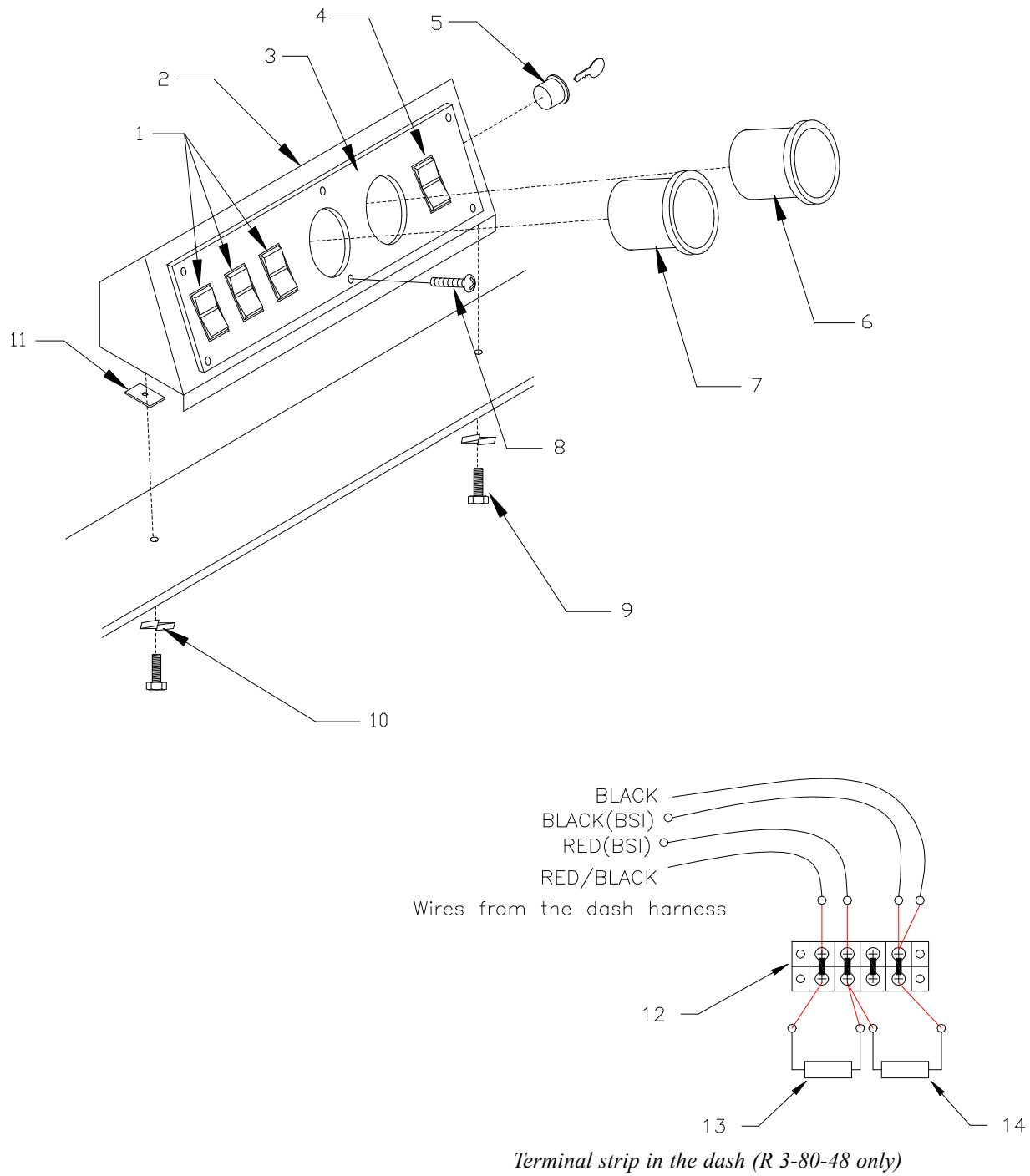
Wheels and Tires



Wheels and Tires			
ITEM #	PART #	DESCRIPTION	QTY
1	Tubeless Wheels		
	12-012-00	5 x 8" Tubeless (standard)	4
	12-020-00	8.5 x 8 Tubeless	4
2	Tires		
	10-081-00	5.70 x 8 (standard)	4
	10-082-00	5.70 x 8 Extra Grip	4
	10-083-00	5.70 x 8 LR C	4
	10-093-00	8.50 x 8 LR B	4
	10-091-10	8.50 x 8 Knobby	4
	10-092-00	8.50 x 8 LR C	4
	10-086-00	5.00 x 8 Man-Toterswith lugs (soft solid)	4
	Split Rim Wheels		
3	12-041-12	Inner Wheel (2.5 bead)	4
4	12-041-13	Outer Wheel (2.5 bead)	4
5	12-041-00	Wheel Assembly, 2.5 bead width (includes #3, #4, #6, #7, #8)	4
3a	12-042-12	Inner Wheel (12-bolt)	4
4a	12-042-13	Outer Wheel (12-bolt)	4
5a	12-042-00	Wheel Assembly, 3.75 bead width (includes #3a, #4a, #6, #7, #8)	4
6	88-110-09	3/8 x 3/4-NF Hex Bolt, grade 5	4
7	88-109-62	3/8 Split Lock Washer	4
8	88-119-80	3/8-NF Hex Nut	4
9	97-236-00	Wheel Nut	20
Not Shown	13-989-00	Valve stem, tubless tire only	
Not Shown	11-041-00	8.50 x 8 Tube	
Not Shown	11-040-00	5.70 x 8 Tube	
	Tire and Wheel Assemblies		
	13-742-00	5.70 x 8 (standard)	4
	13-742-40	5.70 x 8 Man-Toter	
	13-742-11	5.70 x 8 Split Rim	
	13-746-10	8.50 x 8	



Instrument Panel (dash)

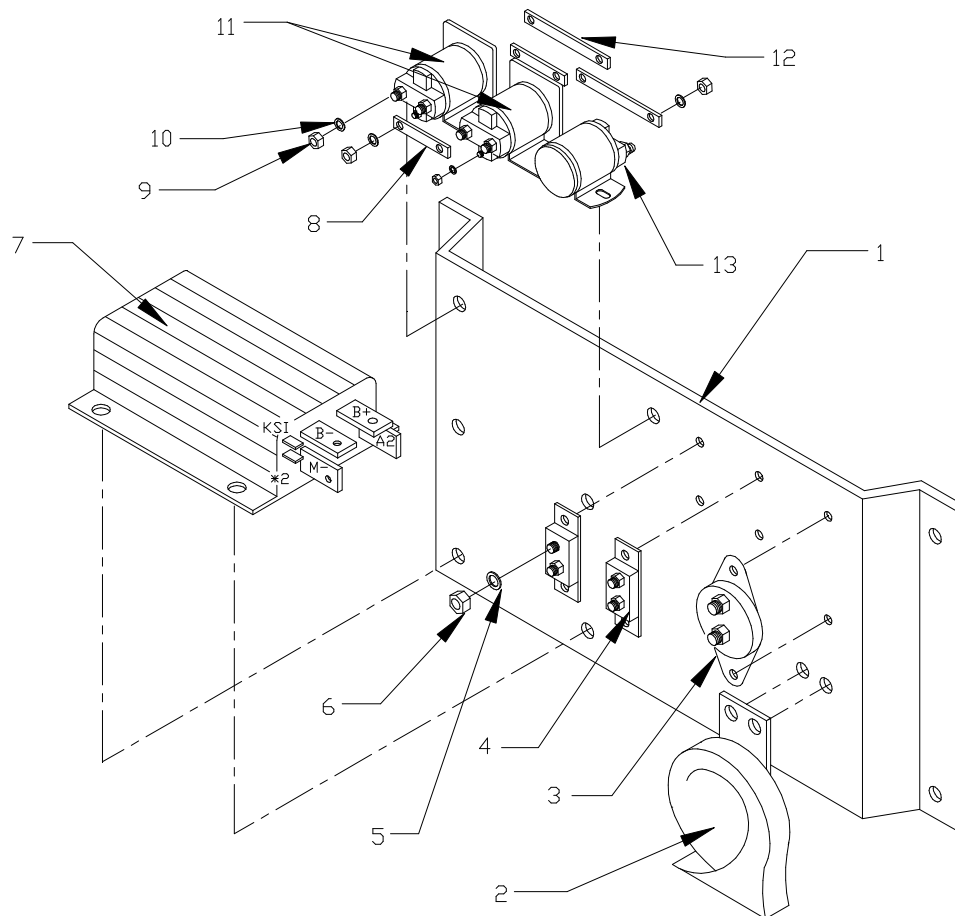


Instrument Panel

Item#	Part#	Description	QTY
1	71-039-10	Rocker Switch	1-3
2	01-200-44	Instrument Panel Console	1
3	94-304-10	Instrument Panel	1
4	71-039-00	Foward/Reverse Switch	1
5	71-120-10	Key Switch	1
6	74-000-00	Hour Meter (Optional)	1
7	74-009-00	Battery Status Indicator (R 380-36)	1
	74-009-10	Battery Status Indicator (R 380-48)	1
8	88-817-07	#8 X 1/2" Dash Screw	1
9	88-068-62	1/4" Lock Washer	2
10	88-065-09	1/4" X 3/4" NC Phillips Truss Head	2
11	97-211-20	1/4" NC U-Nut	2
12	79-865-00	Terminal Strip (R 380-48 only)	1
13	69-010-21	1K Resistor (R 380-48 only)	1
14	69-022-21	2.2K Resistor (R 380-48 only)	1



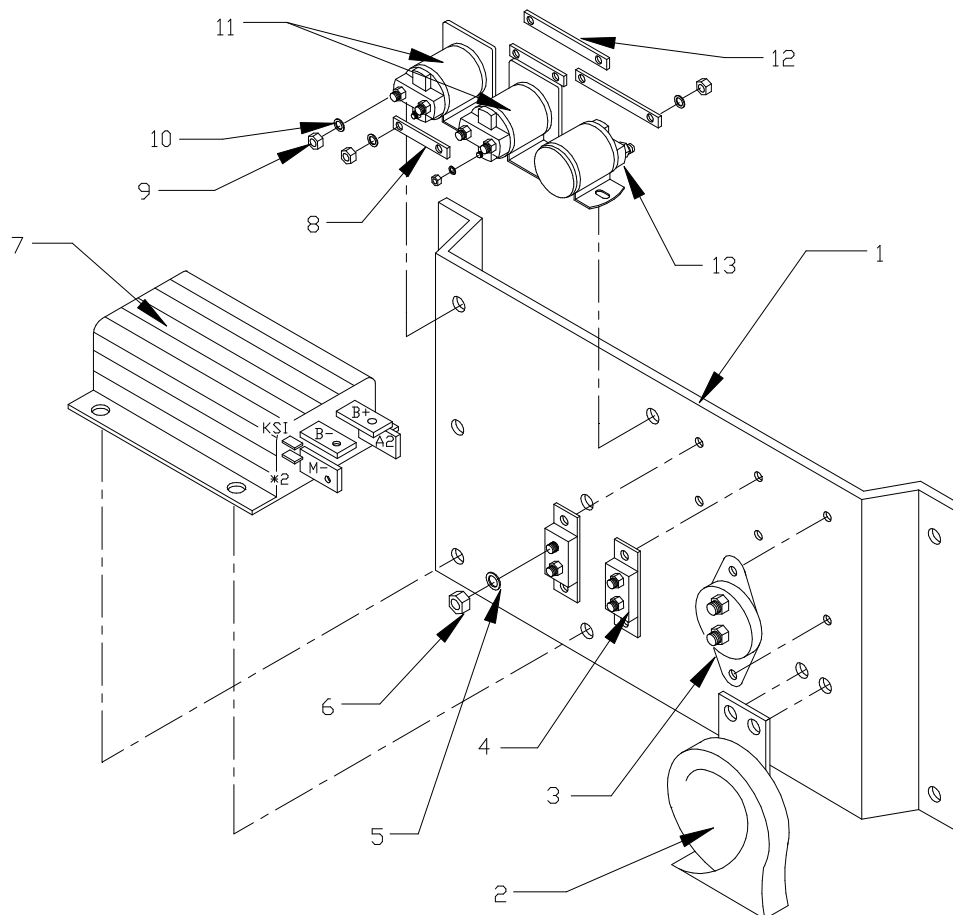
Speed Control Panel, R 3-80-36



Control Panel (36-Volt System)			
Item#	Part#	Description	QTY
1	01-534-80	Mounting Panel	1
2	73-004-20	12-Volt Horn	1
3	79-844-00	Circuit Breaker	1
4	79-840-00	10Amp Circuit Breaker	2
5	88-048-62	#10 Lockwasher	6
6	88-049-80	10-32 Hex Head Nut	6
7	62-204-00	36-Volt, 275-Amp, Controller	1
8	61-838-41	5/8" X 1/2" Bus Bar	2
9	88-099-91	5/16" Thin Pattern Hex Head Nut	10
10	88-088-63	5/16" Int. Tooth Lockwasher	10
11	72-501-36	36-Volt, 200-Amp, Solenoid, Forward/Reverse, SPDT	2
12	61-838-32	3/8" X2-5/8" Bus Bar	2
13	72-501-39	36-Volt, 200-Amp, Solenoid, SPST	1
Not Shown	75-148-25	Control Panel Harness	1
	75-149-76	Power Harness	1
	75-148-67	Control Harness, Main	1
	75-148-61	Control Harness, Dash	1
	62-033-00	Accelerator Module Assembly	1



Speed Control Panel, R 3-80-48

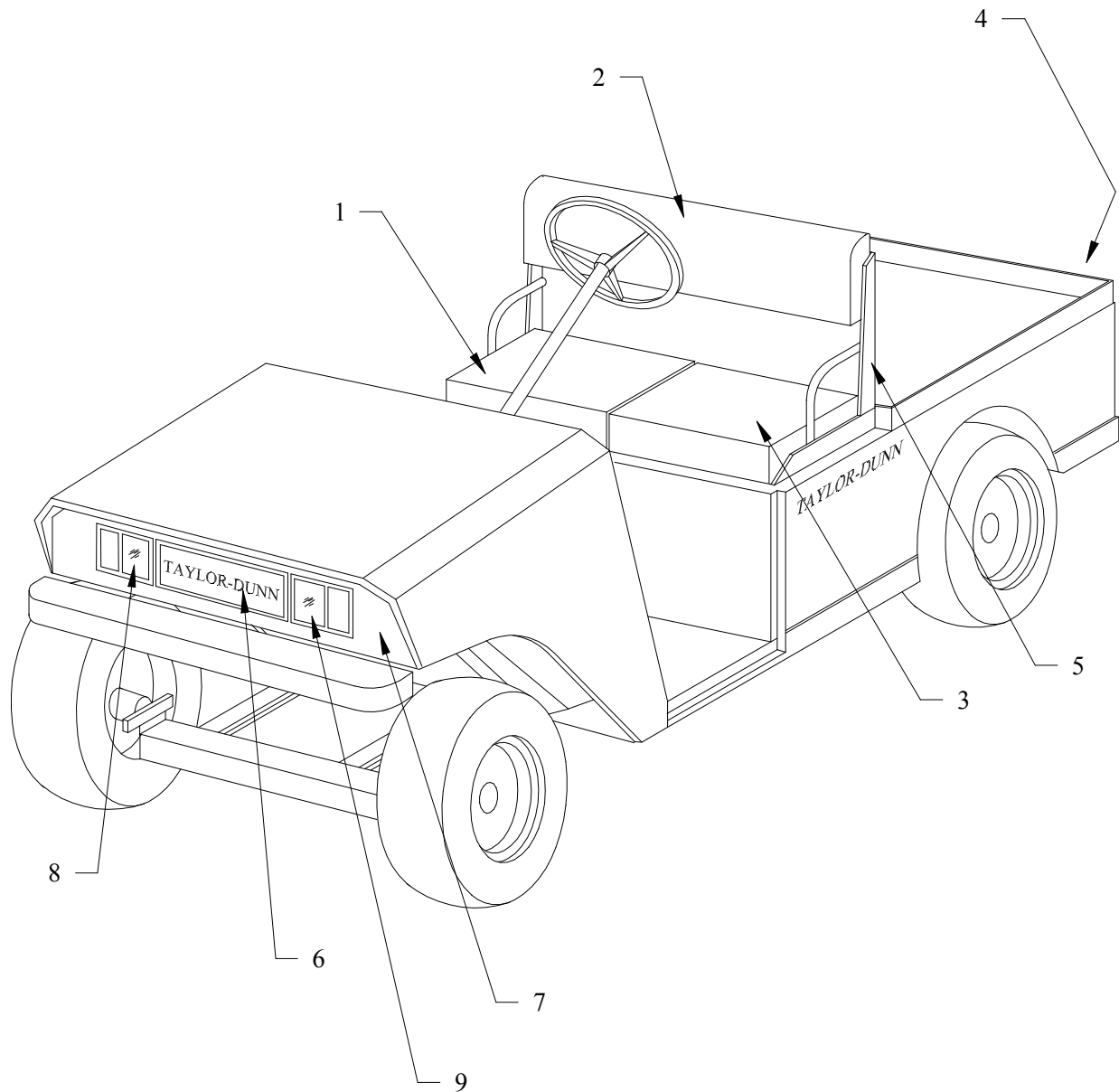


Control Panel (48-volt system)

Item#	Part#	Description	QTY
1	01-534-80	Mounting Panel	1
2	73-004-20	12V Horn, Short Mount	1
3	79-844-20	Circuit Breaker	1
4	79-840-00	10Amp Circuit Breaker	2
5	88-048-62	#10 Lockwasher	6
6	88-049-80	10-32, Nut, HEX Head	6
7	62-205-20	48-Volt, 350-Amp Controller	1
8	61-838-41	5/8" X 1/2" Bus Bar	2
9	88-099-91	5/16" Thin Pattern Nut, HEX Head	10
10	88-088-63	5/16" Int. Tooth Lockwasher	10
11	72-501-49	48-Volt. 200Amp Solenoid, Forward/Reverse, SPDT	2
12	61-838-32	3/8" X 2-5/8" Bus Bar	2
13	72-501-48	48-Volt, 200Amp, Solenoid, SPST	1
Not Shown	75-148-25	Control Panel Harness	1
	75-149-76	Power Harness	1
	75-148-67	Control Harness, Main	1
	75-148-61	Control Hanress, Dash	1
	62-031-00	Accelerator Module Assembly	1



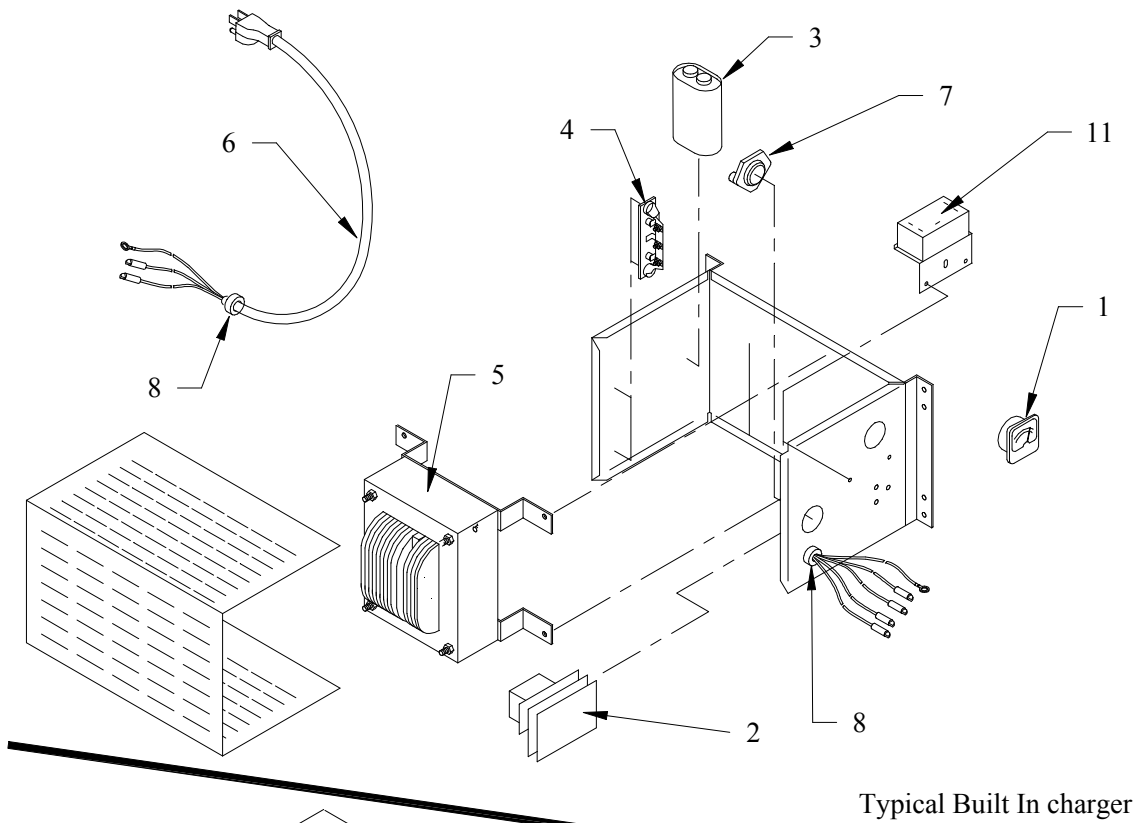
Seat Cushions and Lights



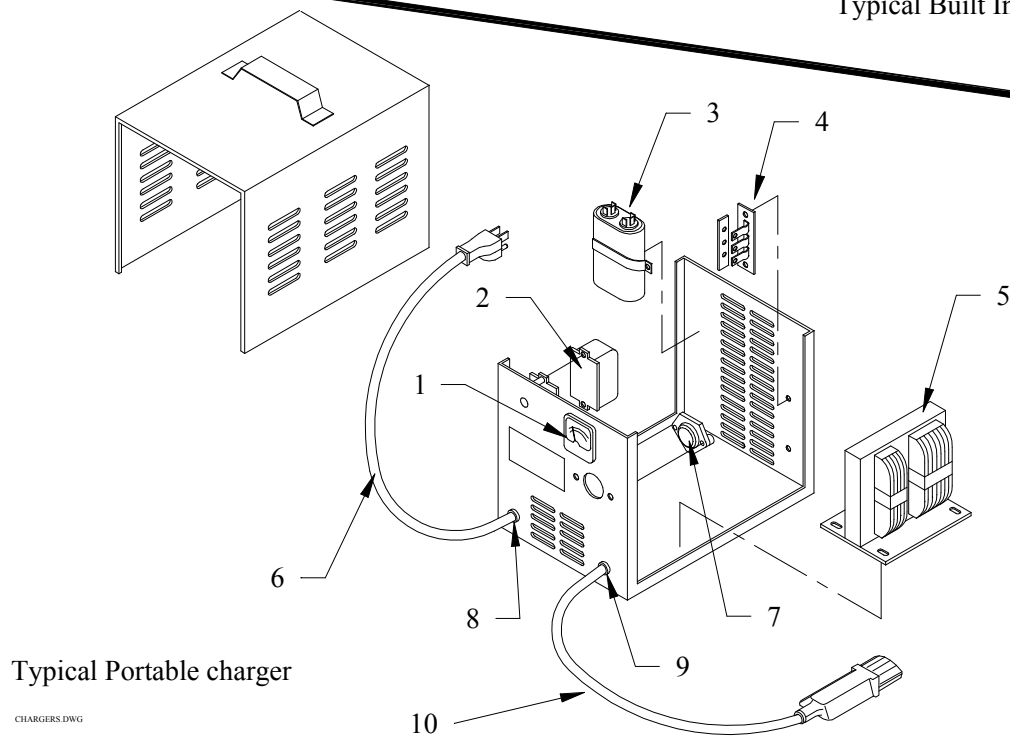
Seat Cushions and Lights			
Item#	Part#	Description	QTY
1	90-198-03	Front Seat Cushion	1
2	90-179-00	Front Backrest	1
3	90-198-03	Front Seat Cushion	1
4	72-025-00	Oval Tail, Stop and Turn Light	2
4a	72-022-51	Gasket for #4	2
5	00-210-04	Seat Frame	1
6	94-201-10	Name Plate	1
7	04-380-25	Headlight Mounting Panel	1
7	04-380-24	Front nose panel (no headlights)	1
8	94-050-11	Right Headlight Assembly	1
9	94-050-10	Left Headlight Assembly	1
9a	72-072-15	Headlight Bulb	2
9b	71-072-11	Socket for #8 and #9	2



Charger



Typical Built In charger



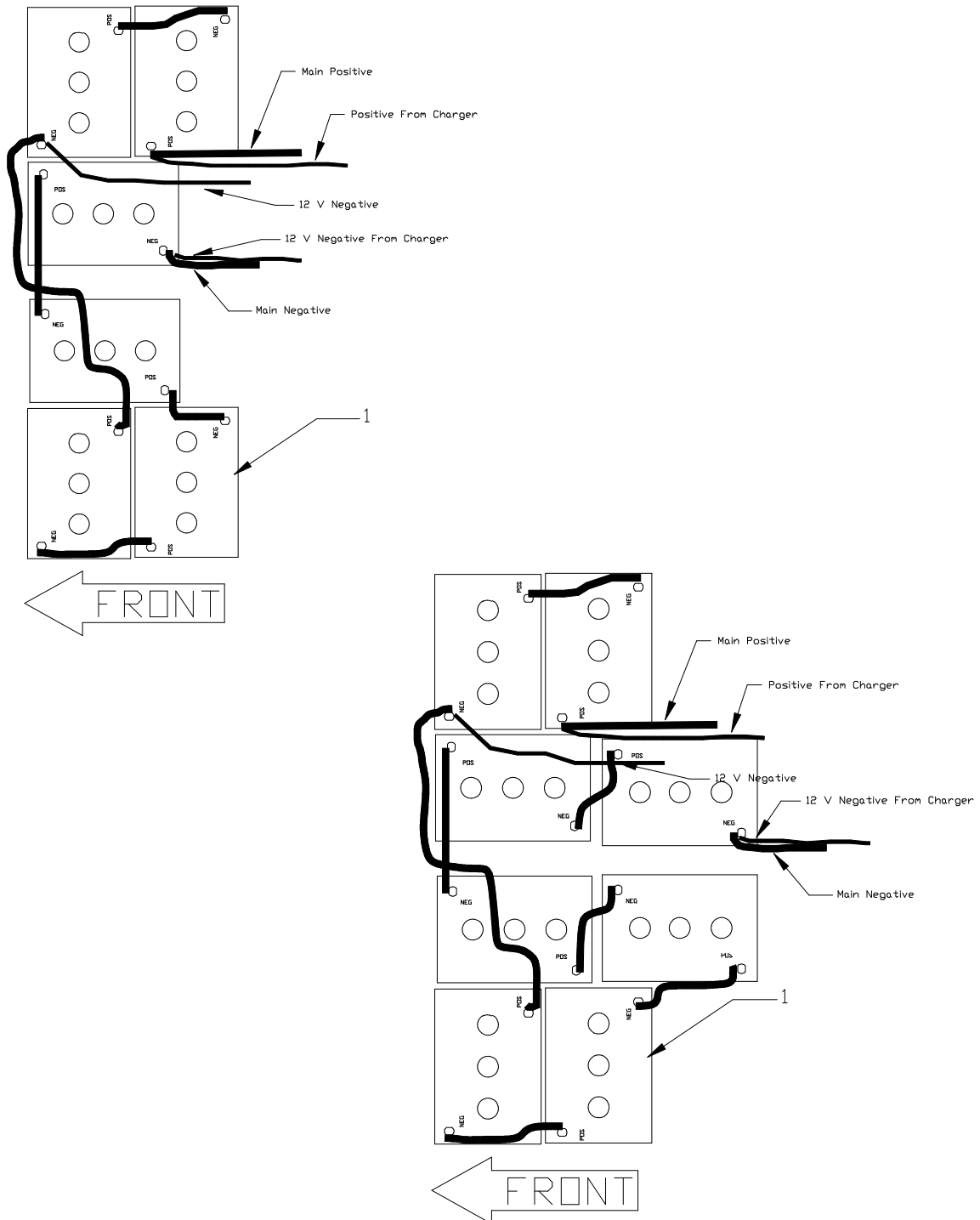
Typical Portable charger

CHARGERS.DWG

CHARGERS												
ITEM #	DESCRIPTION	Charger Model # Charger Part #										
		22740 79-303-15	7710-32 79-305-20	11860 79-304-65E	22640 79-303-20	9695 79-309-00	1C4820 79-307-98	9475-31 79-306-21	16910 79-309-10	22620 79-303-25	16920 79-309-20	
	Charger Type	36LC25-8ET	36LC25-8ET	36LC25-8ET	36LC40-8ET	48LC25-8ET		36LC40-8ET	48LC25-8ET	48LC25-8ET		
	AC Voltage/Amps	115/60/12	115/60/12	230/50/na	150/60/16	115/60/15	115/60/12	115/60/17	115/60/15	230/50/na		
	DC Voltage/Amps	36/25	36/25	36/25	36/40	48/25	48/20	36/40	48/25	48/25		
	Style	Built-In	Portable	Built-In	Built-In	Portable	Built-In	Portable	Built-In	Built-In		
1	Ammeter	-	79-851-10	79-851-10	79-852-00	79-851-10	-	79-852-00	-	-		
2	Timer/Circuit Board	79-805-67	79-805-69	79-805-72	79-805-67	79-805-65	S/O	79-805-67	79-805-68	S/O		
3	Capacitor	79-902-00	79-902-00	79-902-00	79-902-00	79-902-00	-	79-902-00	79-902-00	79-902-00		
4	Diode Assembly	79-749-13	79-749-13	79-749-11	79-749-10	79-749-13	S/O	79-749-10	79-749-13	79-749-13		
5	Transformer	79-644-31	S/O	S/O	S/O	S/O	S/O	S/O	S/O	S/O		
6	AC Cord	-	S/O	-	-	79-575-10	S/O	79-575-10	-	N/A		
7	Fuse Assembly	79-831-00	79-831-00	79-831-00	79-831-10	79-831-00	S/O	79-831-00	79-831-00	79-831-00		
8	Strain Relief	79-530-00	79-531-00	79-530-00	79-530-00	79-730-00	S/O	79-530-00	79-530-00	79-530-00		
9	Strain Relief	-	79-530-00	-	-	79-730-00	S/O	79-531-00	-	-		
10	DC Cord	-	79-566-10	-	-	79-566-10	-	S/O	-	-		
11	Interlock Relay	79-809-60	-	79-306-23	79-809-50	-	-	-	79-809-50	-		
-	Replacement AC Plug	76-200-00	76-200-00	-	76-200-00	76-200-00	76-200-00	76-200-00	76-200-00	N/A		



Batteries



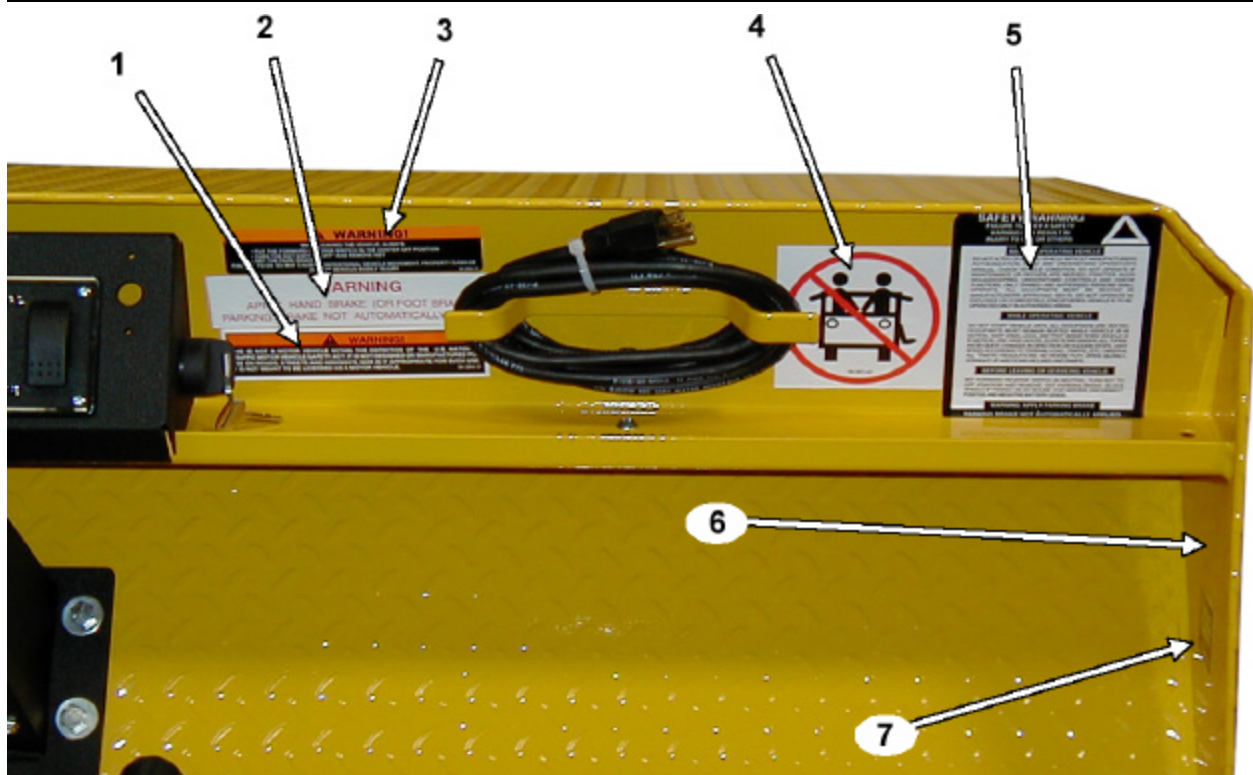
Battery Cell

Item#	Part#	Description	QTY
1	77-042-00	217 Amp Hour, 6Volt, 105 min 6/8	
	77-042-50	217 Amp Hour, 6Volt, 110min	6/8
	77-044-00	230 Amp Hour, 6Volt, 125 min 6/8	
	77-047-00	244 Amp Hour, 6Volt, 145 min 6/8	
	77-047-50	250 Amp Hour, 6Volt, 145 min 6/8	
	77-042-80	217 Amp Hour, 6Volt 105 min , Moist Charge	6/8
	77-047-80	244 Amp Hour, 6Volt, 145 min, Moist Charge	6/8
Not Shown	50-243-10	Battery Hold Down Rod	2/3
	50-250-00	Clamp, Battery Lock, Polypropolene	2/3
	88-069-81	1/4"" NC Nylon Insert Lock Nut	2/3

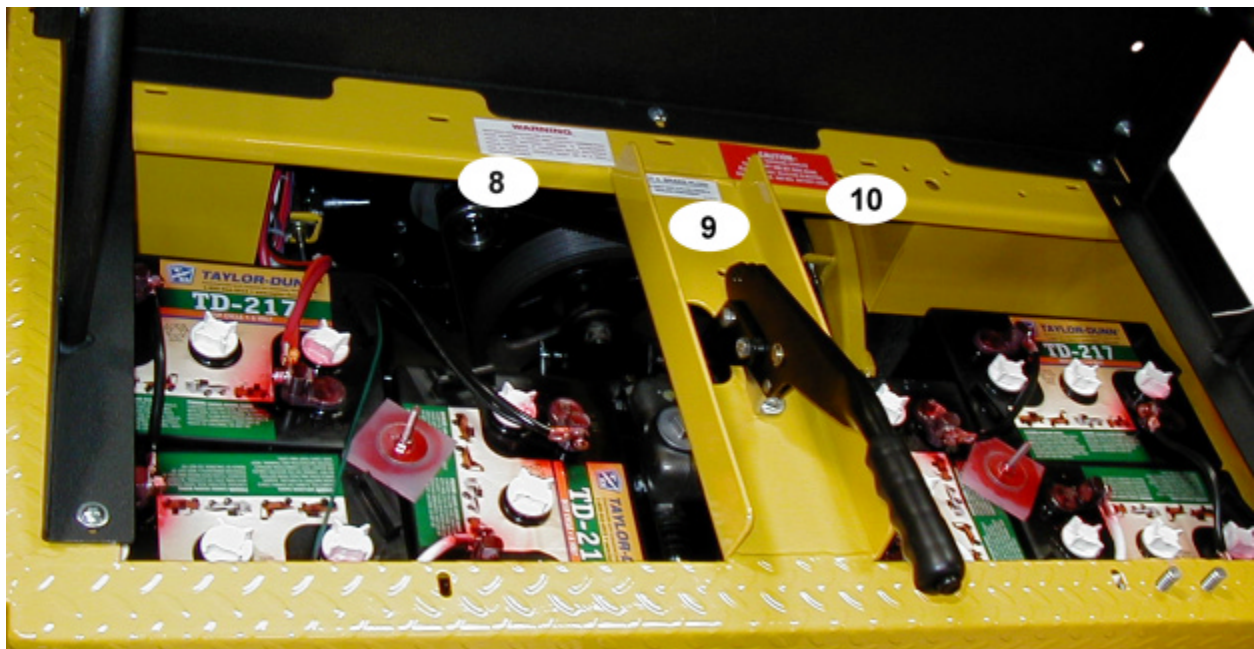
NOTE: The batteries are the same for a 36 or 48-Volt system.
If you are ordering a complete set of batteries for a 48-Volt system, be sure to order a quantity of 8.



Decals



Front Cowl Tray



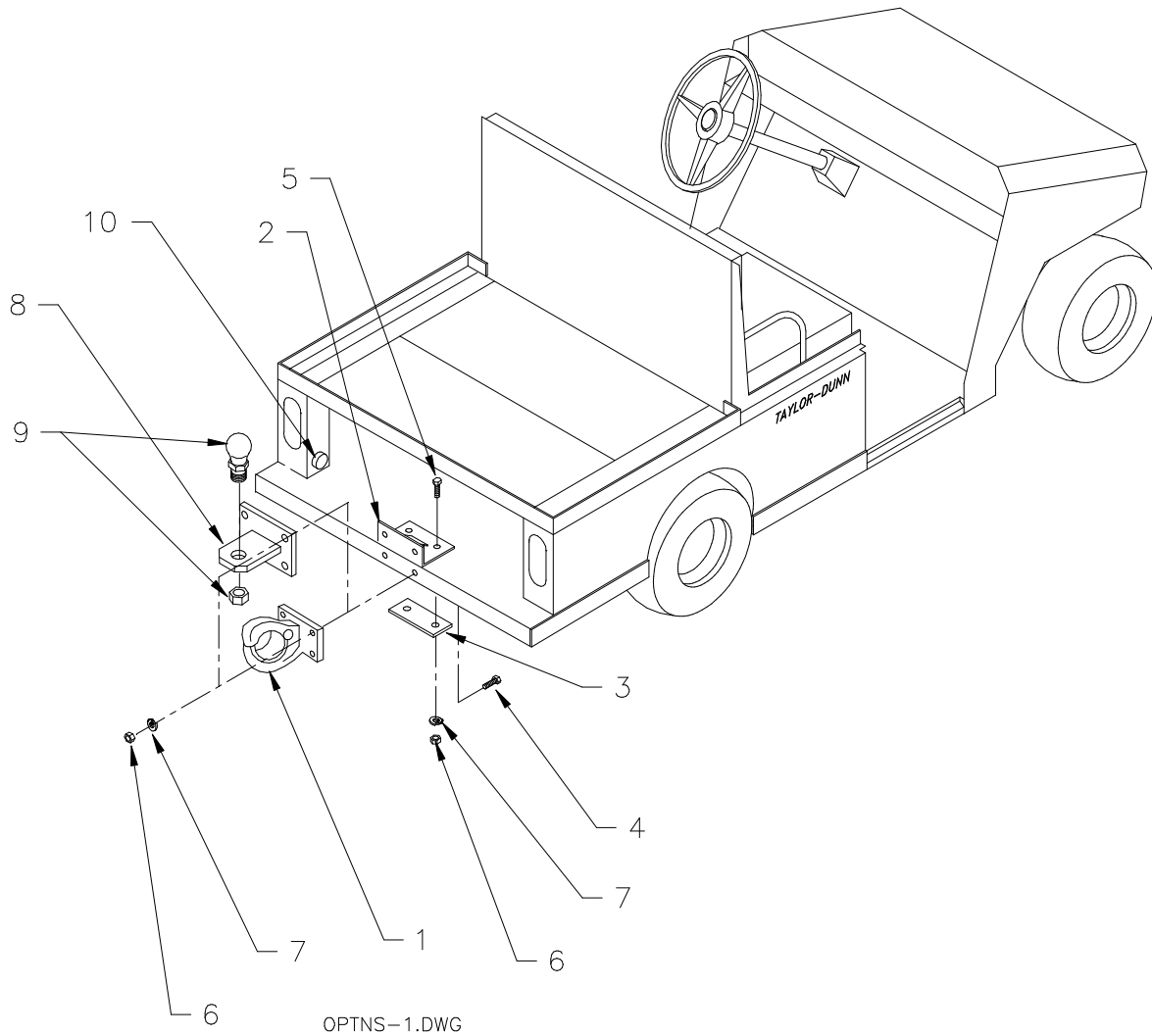
Battery Compartment

Decals

Item#	Part#	Description	QTY
1	94-384-01	Not a Motor Vehicle	1
2	94-309-00	Apply Hand Brake	1
3	94-384-14	Turn Key Off	1
4	94-301-42	Arms and Legs	1
5	94-373-10	Safety Warning	1
6	94-373-10	Data and Serial Number	1
7	94-333-00	FM	1
8	94-313-00	Battery Waring	1
9	94-301-41	Brake Fluid	1
10	91-319-00	Disconnect Batteries	1



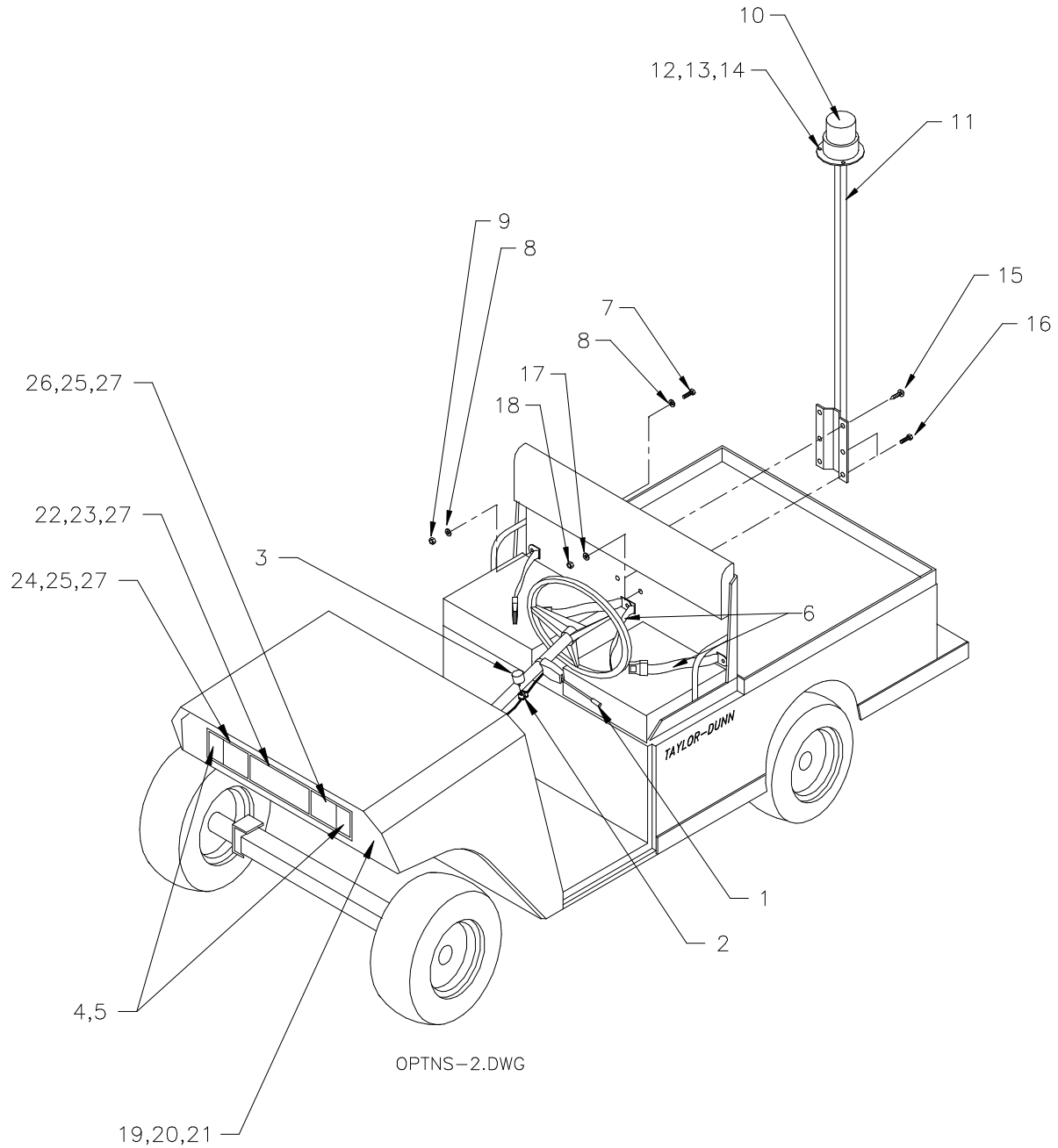
Optional Hitch & Warning Beeper



OPTIONAL HITCHES & WARNING BEEPER			
ITEM#	PART #	DESCRIPTION	QTY
1	97-804-01	Pintle Type Hitch	1
2	97-835-00	Weldment, Angle for Mounting Bracket	1
3	97-835-10	Weldment, Plate for Mounting Bracket	1
4	88-140-14	1/2"NC X 1-1/2" HEX Head Bolt	4
5	88-140-11	1/2" X 1" HEX Head Bolt	2
6	88-148-62	1/2" Lockwasher	6
7	88-149-80	1/2" NC Nut	6
8	97-805-00	Mounting Bracket for 1-7/8" Ball Hitch	1
	97-807-00	Mounting Bracket for 2" Ball Hitch	1
9	97-811-00	1-7/8" Ball Hitch	1
	97-821-00	2" Ball Hitch	1
10	73-005-05	Pulsating Alarm (Warning Beeper)	1



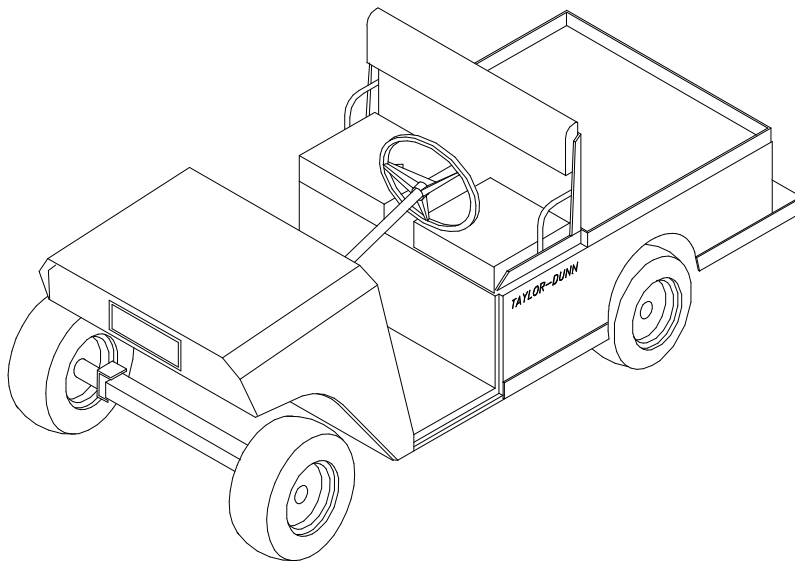
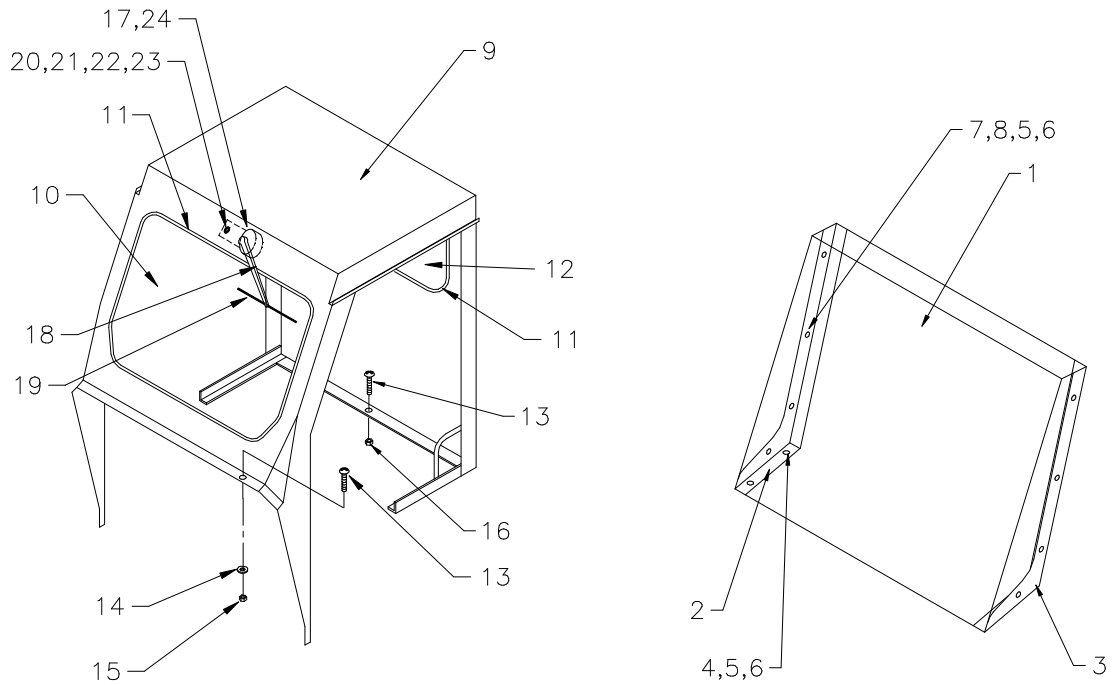
Strobe Light & Other Front End Options



STROBE LIGHT, DIRECTIONAL SIGNALS & HEADLIGHT OPTIONS			
ITEM#	PART #	DESCRIPTION	QTY
1	75-141-20	Turn Signal Switch	1
2	76-352-00	Flasher Recptacle	1
3	71-900-05	12Volt Flasher	1
4	72-082-10	12Volt Turn signal Bulb	2
5	72-082-20	Turn Signal socket	2
6	90-199-10	Seat Belt	2
7	88-151-13	1/2"NC X 1-1/4" HEX Head Bolt	3
8	88-148-61	1/2" Washer	6
9	88-159-84	1/2"NC Locknut	3
10	70-023-20	Strobe Light, Amber	1
11	72-023-25	Mounting Pole for Strobe Light	1
12	88-025-06	#8-32 X 1/2" Truss Head Screw	3
13	88-028-62	#8 Lockwasher	3
14	88-029-80	#8-32 Nut	3
15	88-817-09	#8 X 3/4" Phillips Head Sheet Metal Screw	2
16	88-065-08	1/4"NC X 5/8" Phillips Truss Head Screw	4
17	88-068-62	1/4" Lockwasher	4
18	88-069-83	1/4"NC Acorn Nut	4
Not Shown	71-100-00	Toggle Switch	1
	75-106-15	Wire Harnes for Strobe Light	1



Cab & Cowl With Windshield Options

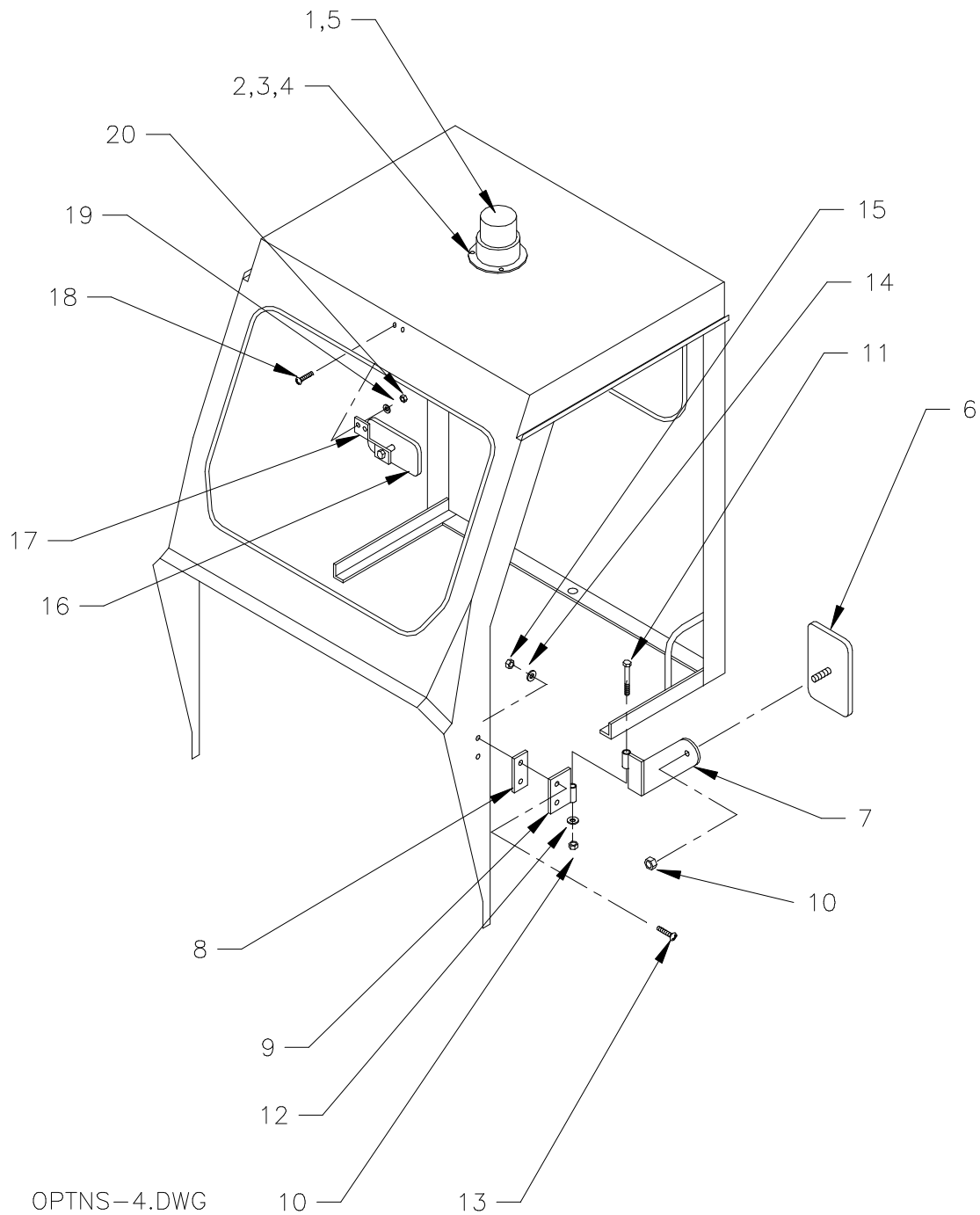


OPTNS-3.DWG

CAB & COWL WITH WINDSHIELD OPTIONS			
ITEM#	PART #	DESCRIPTION	QTY
	90-825-62	Windshield Kit	1
1	90-825-20	Plexiglass Windshield	1
2	90-825-06	Right Windshield Mounting Bracket	1
3	90-825-05	Left Windshield Mounting Bracket	1
4	88-060-09	1/4"NC X 3/4" HEX Head Bolt	4
5	88-068-62	1/4" Lockwasher	12
6	88-069-83	1/4"NC Acorn Nut	12
7	88-065-08	1/4"NC X 5/8" Phillips Head Truss Screw	8
8	88-068-61	1/4" SAE Washer	8
9	91-011-64	Cab Kit, Orange	1
	91-011-65	Cab Kit, Specify Color	1
	91-011-30	Cab Unpainted	1
10	90-852-30	Windshield	1
11	98-310-00	Rubber Channel for Windshield	1
12	90-850-10	Rear Window	1
13	88-065-09	1/4"NC X 3/4" Phillips Head Truss Screw	18
14	88-068-62	1/4" Lockwasher	13
15	88-069-83	1/4"NC Acorn Nut	13
16	88-069-81	1/4"NC Locknut	5
17	74-050-00	Windshield Wiper Motor	1
18	74-051-00	Windshiled Wiper Arm	1
19	74-052-00	Windshield Wiper Balde	1
20	88-065-11	1/4" X 1" Phillips Truss Head Screw	1
21	88-068-61	1/4" SAE Washer	2
22	88-069-83	1/4"NC Acorn Nut	1
23	98-603-00	3/8" ID Grommet	1
24	98-618-00	3/4" ID Groommet	1
Not Shown	75-114-15	Wiper and Light Wiring Harness	1
	71-039-10	Wiper Switch	1



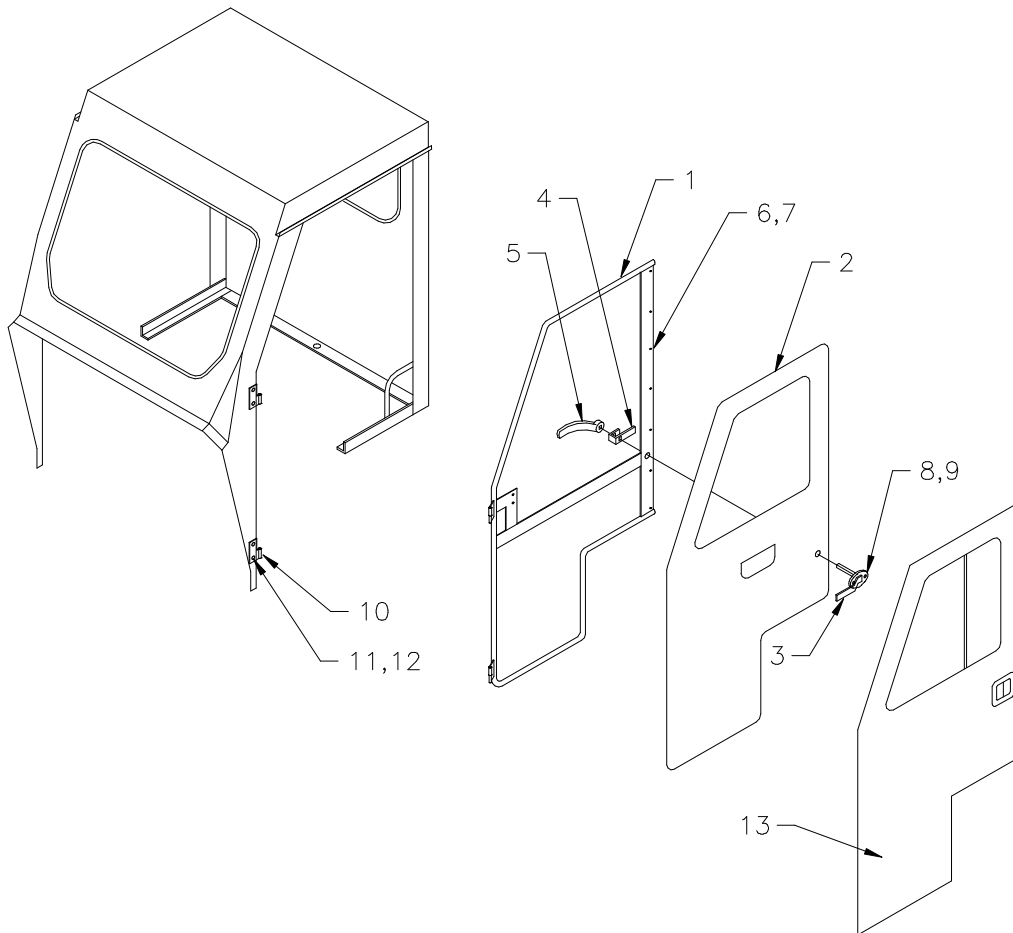
Optional Cab Accessories



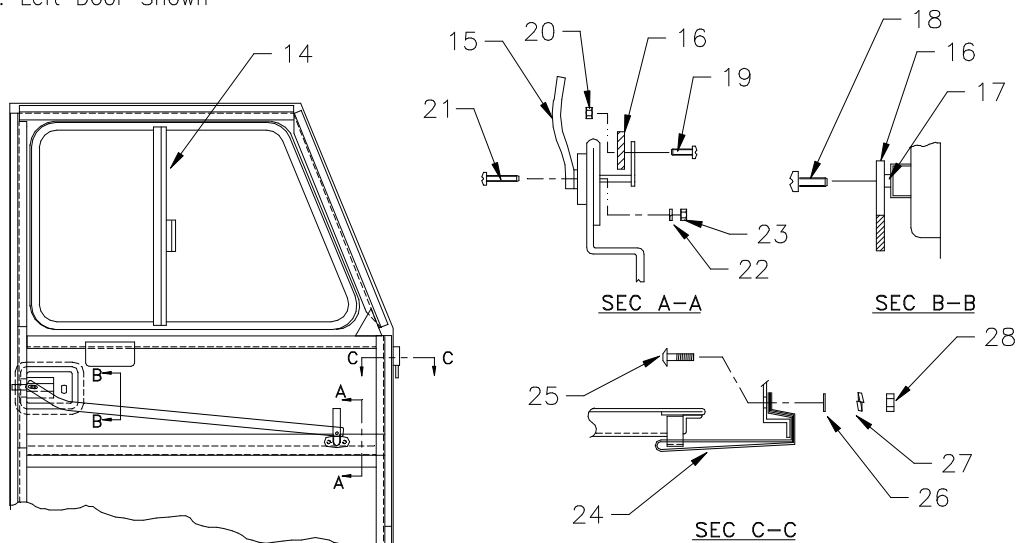
OPTIONAL CAB ACCESSORIES			
ITEM#	PART #	DESCRIPTION	QTY
1	72-023-20	Strobe Light, Amber	1
2	88-025-06	#8-32 X 1/2" Truss Head Screw	3
3	88-028-62	#8 Lockwasher	3
4	88-029-80	#8-32 Nut	3
5	98-606-00	3/16" ID Grommet	1
Not Shown	75-114-15	Wiring Harnes for Wiper and Light	1
	71-100-00	Toggle Switch	1
6	92-201-00	4-1/2" X 8-1/2" Mirror	1 or 2
7	92-202-12	Left Mounting Bracket	1
	92-202-13	Right Mounting Bracket	1
8	92-202-15	Spacer for Mounting Bracket	1 or 2
9	91-814-16	Left Hinge, Female	1
	91-814-17	Right Hinge, Female	1
10	88-069-81	1/4"NC Locknut	2
11	88-060-22	1/4"NC X 3-1/2" HEX Head Bolt	1
12	88-068-61	1/4" SAE Washer	2 or 4
13	88-065-09	1/4"NC X 3/4" Phillips Truss Head Screw	2 or 4
14	88-068-62	1/4" Lockwasher	2 or 4
15	88-069-83	1/4"NC Acom Nut	2 or 4
16	92-206-00	Inside Mirror	1
17	02-210-70	Inside Mirror Bracket	1
18	88-065-09	1/4" X 3/4" Phillips Truss Head Screw	2
19	88-068-67	1/4" Internal Toothed Lockwasher	2
20	88-069-80	1/4" NC Nut	2
Not Shown	92-207-00	Multi Panel Rear View Mirror	1



Cab Door Options



Note: Left Door Shown

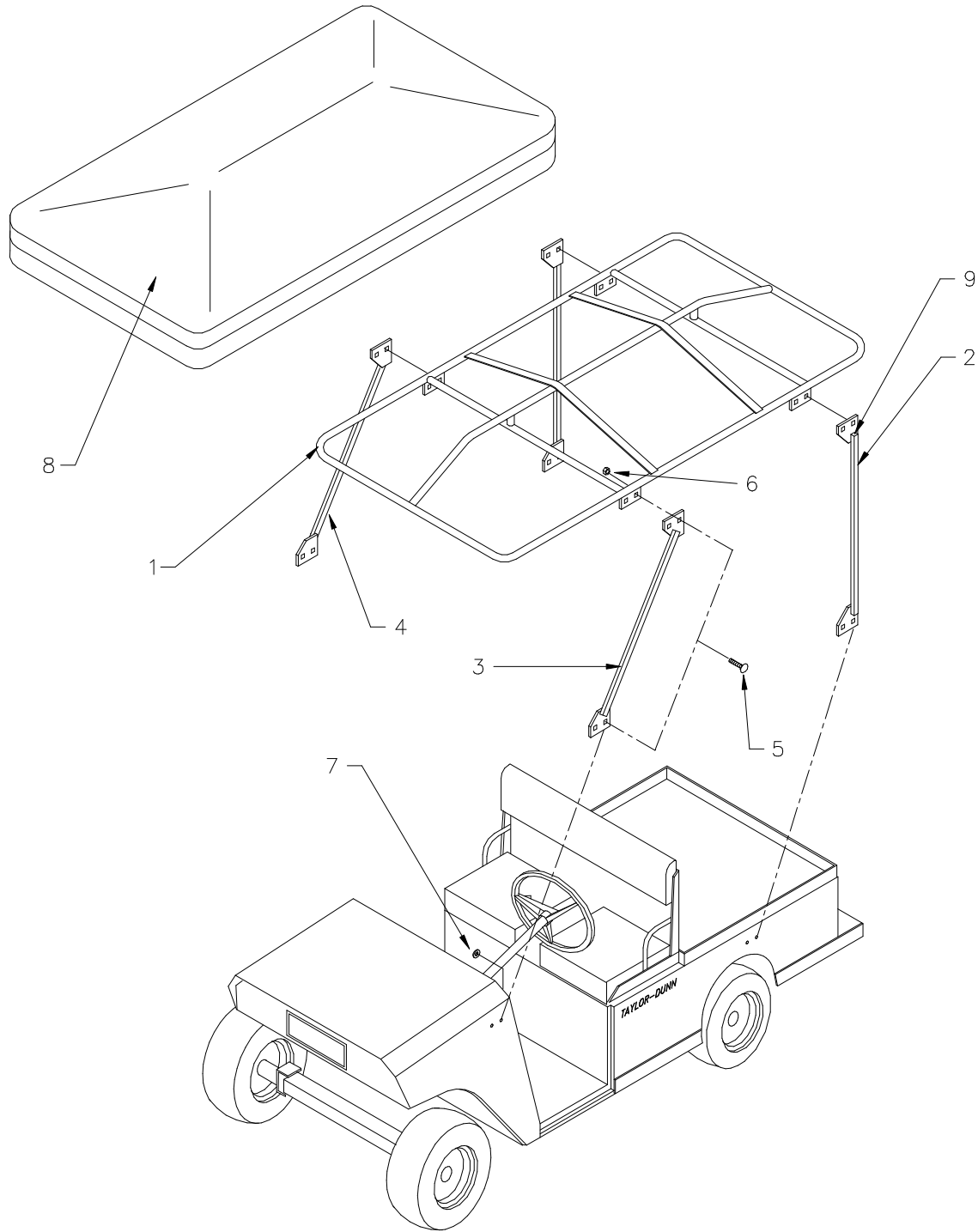


OPTNS-5.DWG

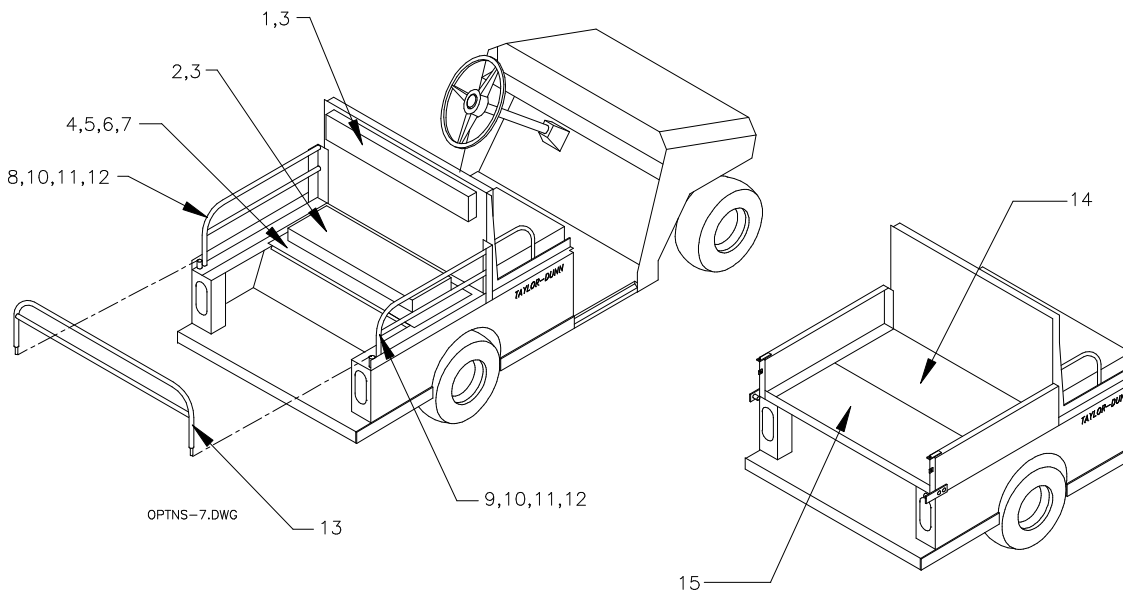
NAUGAHYDE CAB DOORS			
ITEM#	PART #	DESCRIPTION	QTY
	90-924-60	Left Door Kit	1
	90-924-61	Right Door Kit	1
1	90-923-98	Left Door Frame	1
	90-923-99	Right Door Frame	1
2	90-924-98	Left Side Curtain	1
	90-924-99	Right Side Curtain	1
3	97-315-53	Outer Handle Assembly	1
4	97-315-51	Door Latch	1
5	97-315-54	Inner Handle	1
6	97-303-03	Snap Fastener, Female	7
7	88-727-06	5/13" X 1/2" Rivit	7
8	88-025-08	#8-32 X 5/8" Truss Head Screw	2
9	88-029-86	#8-32 Locknut	2
10	91-814-10	Left Hinge, Female	2
	91-814-11	Right Hinge, Female	2
11	88-082-09	5/16"NC X 5/8" Carriage Bolt	4
12	88-089-81	5/16"NC Locknut	4
13	91-011-66	Metal Cab Door Kit, Left, Specify Color(Incls. #10,11,12)	1
	91-011-68	Metal Cab Door Kit, Left, Orange(Incl. #10,11,12)	1
	91-011-67	Metal Cab Door Kit, Right, Specify Color(Incls.#10,11,12)	1
	91-011-69	Metal Cab Door Kit, Right, Orange(Incls. #10,11,12)	1
14	90-853-10	Left Window	1
	90-853-11	Right Window	1
15	97-315-58	Inner Door Handle	1
16	91-012-12	Connecting Bar	1
17	16-510-00	Spacer	1
18	88-065-06	1/4"NC X 1/2" Phillips Truss Head Screw	1
19	88-045-08	#10-32 X 5/8" Truss Head Screw	1
20	88-049-06	#10-32 Locknut	1
21	88-045-11	#10-32 X 1" Truss Head Screw	2
22	88-048-62	#10 Lockwasher	2
23	88-049-80	#10-32 Nut	2
24	91-012-45	Door Reatrant Strap	1
25	88-082-11	5/16"NC X 1" Carriage Bolt	1
26	88-088-60	5/16" Washer	1
27	88-088-62	5/16" Lockwasher	1
28	88-089-83	5/16" Acorn Nut	1
29	91-011-31	Left Door Weldment, Unpainted	1
	91-011-32	Right Door Weldment, Unpainted	1



Optional Surrey Top Cover



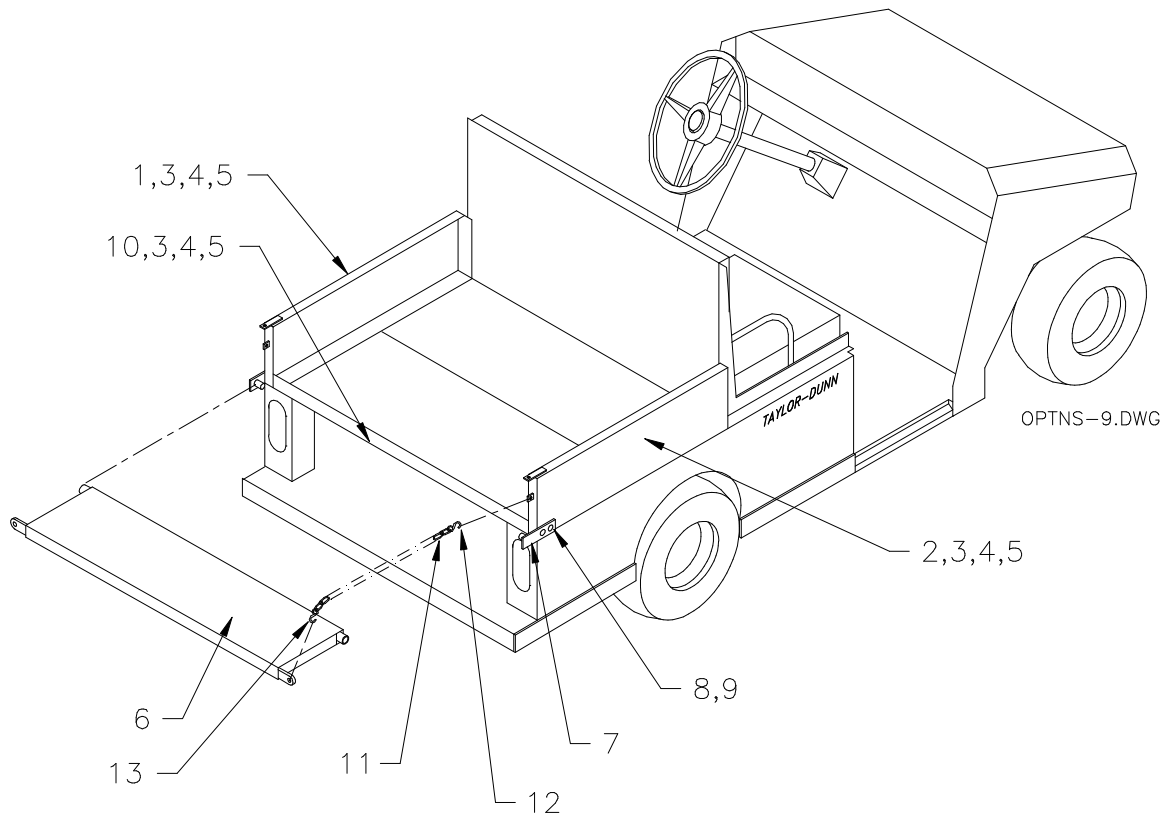
SURREY TOP COVER			
ITEM#	PART #	DESCRIPTION	QTY
	91-120-62	Surrey Top Cover Kit	1
1	91-038-00	Tubular Frame	1
2	91-038-07	Left and Right Rear Support Post for Frame	2
3	91-038-08	Front Left Support Post for Frame	1
4	91-038-09	Front Right Support Post for Frame	1
5	88-102-11	3/8"NC X 1" Carriage Bolt	16
6	88-109-81	3/8"NC Locknut	16
7	88-108-61	3/8"SAE Washer	4
8	91-038-10	Surrey Top, White	1
9	95-911-00	Plastic Cap, Square	8



REAR SEAT, REAR GATE & PIPE RAILS			
FOLD DOWN REAR SEAT			
ITEM#	PART #	DESCRIPTION	QTY
	90-109-63	Fold Down Rear Seat Kit	1
1	90-176-00	6" X 34" Backrest	1
2	90-177-00	Seat Cushion	1
3	88-837-11	#14 X 1" Phillips Sheet Metal Screw	8
4	00-380-67	Rear Flip Up Deck	1
5	88-065-09	1/4"NC X 3/4" Phillips Truss Head Screw	6
6	88-068-61	1/4"SAE Washer	6
7	88-069-81	1/4"NC Locknut	6
PIPE SIDE RAILS			
8	03-380-44	Left Handrail (For Serial # & Below)	1
	00-680-22	Left Handrail	1
9	03-380-43	Right Handrail (For Serial # & Below)	1
	00-680-23	Right Handrail	1
10	88-065-09	1/4"NC X 3/4" Phillips Truss Head Screw	10
11	88-068-61	1/4"SAE Washer	10
12	88-069-81	1/4"NC Locknut	10
REAR GATE			
13	01-380-68	Rear Gate (For Serial # & Below)	1
	00-680-24	Rear Gate	1
DECK BOARDS			
14	02-380-76	Rear Stationary Deck	1
15	00-380-58	Rear Diamond Deck	1
	00-380-67	Rear Flip Up Deck	1



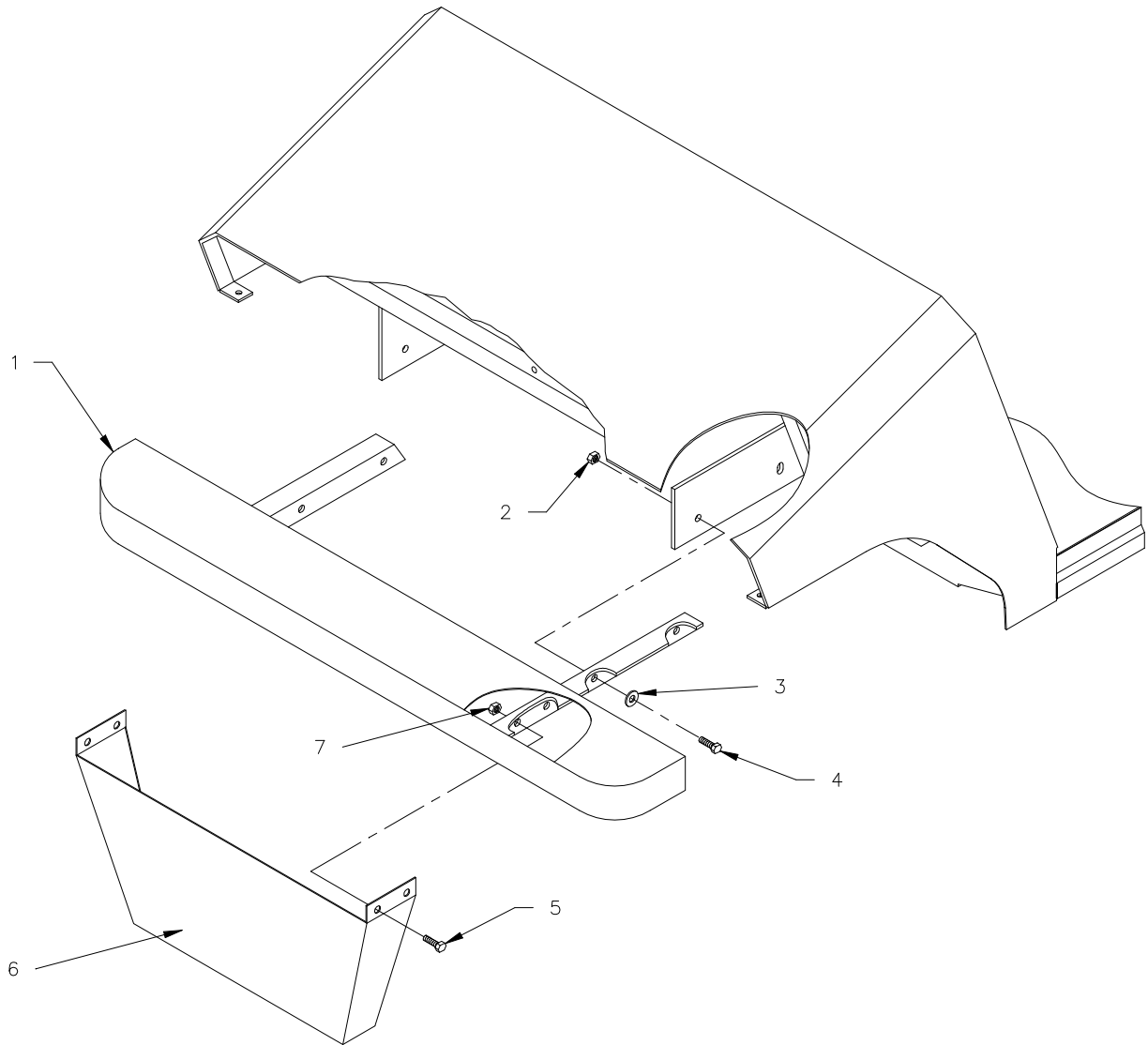
9" Side Panels



9" SIDE PANELS & TAILGATE			
ITEM#	PART #	DESCRIPTION	QTY
	91-281-64	9" Side Panels Kit with Tailgate, Orange	1
	91-281-66	9" Side Panels Kit with Tailgate, Specify Color	1
1	03-380-38	Left Side Panel	1
2	03-380-37	Right Side Panel	1
3	88-065-09	1/4"NC X 3/4" Phillips Truss Head Screw	13
4	88-068-61	1/4"SAE Washer	13
5	88-069-81	1/4"NC Locknut	13
6	00-380-85	Tailgate	1
7	00-380-86	Right Tailgate Pivot	1
8	88-082-09	5/16"NC X 5/8" Carriage Bolt	4
9	88-089-81	5/16"NC Locknut	4
10	00-210-77	Rear Deck Angel	1
11	30-550-50	Tailgate Chain	2
12	30-551-00	S-Hook	2
13	30-551-10	Tail Gate Chain	2



Front Bumper and Splash Pan



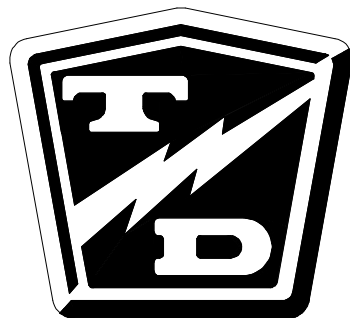


FRONT BUMPER AND SPLASH PAN			
ITEM#	PART #	DESCRIPTION	QTY
1	01-380-18	Bumper	1
2	88-109-81	3/8-NC Hex nut	4
3	88-108-61	3/8 SAE Flat washer	4
4	88-100-11	3/8-NC x 1 Hex bolt	4
5	88-080-09	5/16 x 3/4 Hex bolt	4
6	04-380-23	Splash pan	1
7	88-089-81	5/16-NC Lock nut	4
8			
9			

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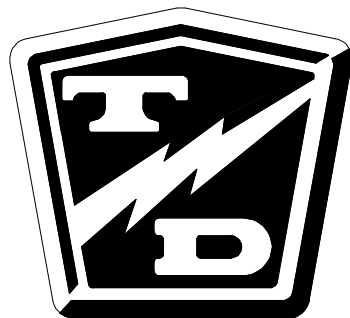
APPENDIX A-Special Tools



Special Tools

DESCRIPTION	PURPOSE	PART NUMBER
Pinion Seal Installation Tool	Used to install the pinion seal on all chain drive trucks with the band style brake or the speed sensor on the chain case cover.	43-201-50
Chain Case Centering Tool	Used to center the chain case on the pinion shaft on all chain drive trucks with the band style brake or the speed sensor on the chain case cover. Includes instructions.	41-532-50
Test Light	Used for testing electrical circuits. Powered by the truck batteries, switchable for 12, 24, 36, and 48 volts.	62-027-00
Accelerator Test Harness	Used to test the solid state accelerator module part number series 62-033-XX.	62-027-31
PMC Test Kit	Includes 62-027-00, 62-027-31, and supplementary troubleshooting manual M3-001-06. For controllers equipped with pins labeled KSI and #2 only.	62-027-60
Curtis PMC Handheld Programmer	Used to test and program the 62-215-00 PMC speed control used on early model C4-25 Huskey.	62-027-10
GE EV1 Analyzer	Used to test the GE EV1 speed control.	62-027-20
Disc Brake Boot Installation Tool	Used to install the rubber boot on all disc brake bodies.	41-350-13
Pin Removing Tool	Used to remove pins and sockets from AMP connectors.	75-440-55
Pin Removing Tool	Used to remove pins and sockets from MOLEX connectors.	75-442-55
Hydrometer	Used to check the specific gravity of battery electrolyte.	77-200-00
Battery Filler	Used to safely add water to batteries.	77-201-00
Retaining Plate Depressor	Used to hold down the retaining plate when disassembling the steering gear on trucks equipped with the tilt steering.	96-500-39
Fork Collar Weld Jig	Used when replacing the fork collar on models MX-600 and SS5-36.	96-500-40
Secondary Sheave Holder	Used to hold the secondary sheave (pulley) from turning on models R6-80 and B6-10 with the Yamaha drive.	96-500-14
Solder Kit For Field Stud	Used to solder the aluminum field wire to the field stud. For use on motors with soldered connections only.	70-210-63
Pinion Gear Holding Tool	Used to align the Pinion Gear and Case during assembly and disassembly.	96-500-42

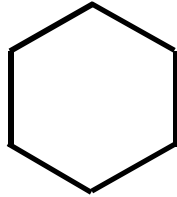
APPENDIX B-Torque Values



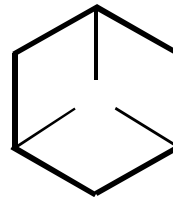
Recommended Torque Values Chart

Diameter and TPI	Grade 2 Tightening Torque (ft-lb)	Grade 5 Tightening Torque (ft-lb)	Grade 8 Tightening Torque (ft-lb)	L'9 Tightening Torque (ft-lb)
1/4-20	4-7	7-10	10-14	11
1/4-28	5-8	8-12	11-16	12
5/16-18	9-14	14-21	20-29	22
3/8-16	16-24	25-37	35-52	25
3/8-24	18-27	28-42	40-59	45
7/16-14	26-38	40-59	56-84	65
7/16-20	29-43	44-66	62-93	70
1/2-13	39-59	60-90	85-128	95
1/2-20	44-66	68-102	96-144	110
9/16-12	56-84	87-131	123-184	140
9/16-18	63-94	97-146	137-206	160
5/8-11	78-117	120-180	170-254	195
5/8-18	88-132	136-204	192-288	225
3/4-10	138-207	213-319	301-451	350
3/4-16	154-231	238-357	336-504	390
7/8-9	222-334	344-515	485-728	565
7/8-14	245-367	379-568	534-802	625
1-8	333-500	515-773	727-1091	850
1-14	373-560	577-866	815-1222	930
1.125-7	472-708	635-953	1030-1545	1700
1.125-12	530-794	713-1069	1156-1733	1850
1.25-7	666-999	896-1344	1454-2180	2950
1.25-12	738-1107	993-1489	1610-2414	3330

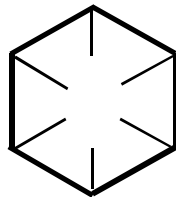
Head Markings



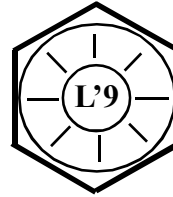
S.A.E. Grade 2



S.A.E. Grade 5

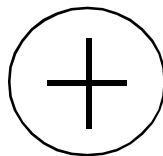


S.A.E. Grade 8

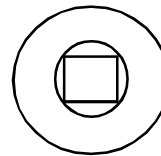


L'9

The following bolts are in accordance with Grade 2 torque values

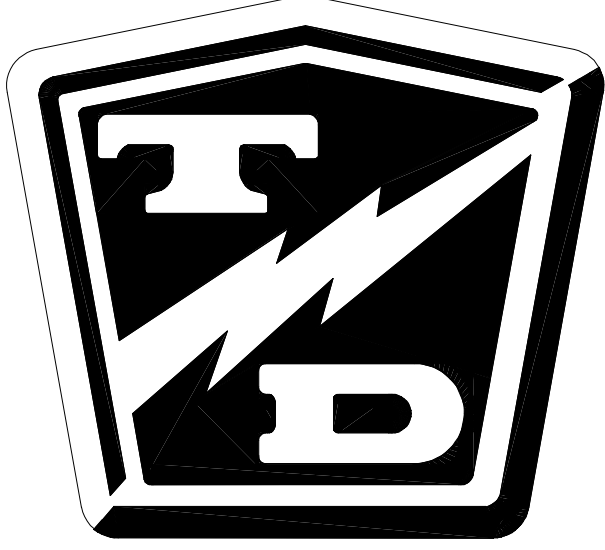


Truss Head
1/4-20

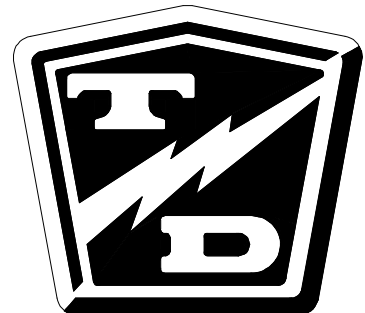


Carriage Bolt
5/16-18 & 3/8-16

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Appendix C





BRAKE LINING HANDLING PRECAUTIONS

⚠ WARNING

Taylor-Dunn does not currently supply asbestos fiber-brake pads/shoes with any vehicle. However, there is the possibility that the original brake pads/shoes were replaced with aftermarket pads/shoes containing asbestos. Since this possibility does exist, the brake pads/shoes should be handled as if they do contain asbestos.

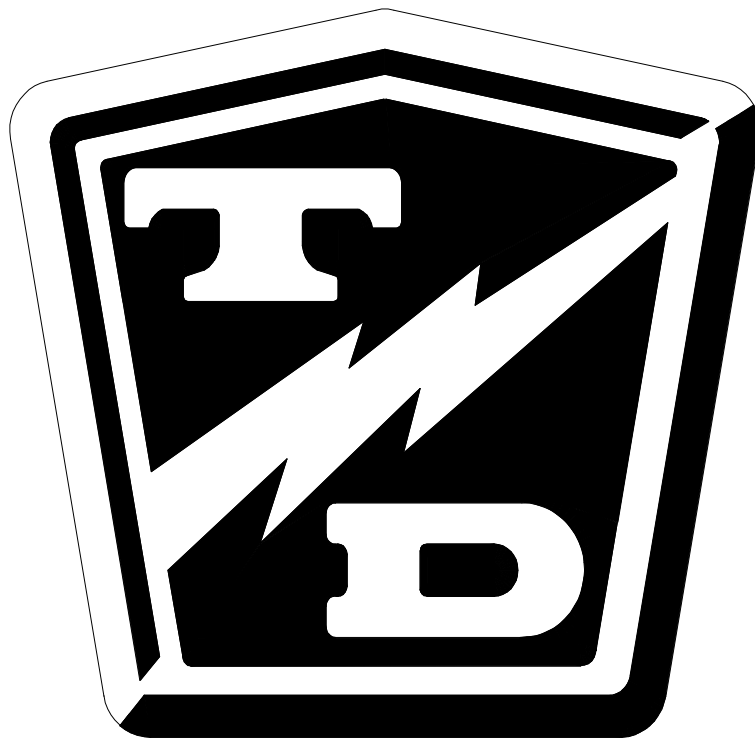
Never use compressed air or dry brush to clean the brake assemblies. Use an OSHA approved vacuum cleaner or any alternate method approved by OSHA to minimize the hazard caused by airborne asbestos fibers and brake dust.

Do not grind, sand, break, or chisel the brake pads/shoes, as this will cause unnecessary dust, possibly releasing asbestos fibers in the air.

Always wear protective clothing and a respirator when working on the brake pads/shoes or their associated components.

Inhaled asbestos fibers have been found to cause cancer and respiratory diseases.

Do not drive the vehicle if any worn or broken part is detected in any part of the brake system. The cause of the damage must be repaired immediately.



Taylor-Dunn® Mfg.
2114 W. Ball Rd.
Anaheim, CA 92804
(800)-688-8680
(714) 956-4040
(FAX) (714) 956-0504

Mailing Address:
P.O. Box 4240
Anaheim, California 92803

Visit our Website:
www.taylor-dunn.com