OPERATION AND MAINTENANCE MANUAL WITH **PARTS LIST**

MODEL

: TAT, TB4, 910 & 911

SERIAL NUMBER: 5950 & UP

YEAR

: 1965 & UP

MANUAL NUMBER: MT-910-00

- IMPORTANT -

READ AND FOLLOW INSTRUCTIONS GIVEN IN SAFETY & OPERATIONS AND THOSE SECTIONS RELATED TO YOUR SERVICE AND REPAIR RESPONSIBILITIES



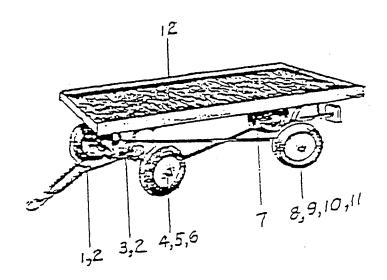
2114 W. Ball Rd., Anaheim, CA 92804 (714)956-4040 Telex 65-5393 Mailing Address: P.O. Box 4240, Anaheim, California 92803

Illustrated Parts List



MT-910-00

REPLACEMENT PARTS LIST TRACKING TRAILER 90-910-00



D. NO.	T-D PART NO.	DESCRIPTION	GT
1	88-140-22	Screw, 1/2 NC x 3-1/2 Hex Head	1
2	88-149-81	Nut, 1/2 NC, Hex Lock	
3	87-071-00	Grease Fitting, 3/16 In. Drive	4
4	17-112-00	Collar, 1 In. Shaft	4
5	88-087-06	Set-Screw, 5/16 NC × 1/2, Sq. Head	4
6	80-461-00	Bearing, Roller, 1 In. Long For 13-523-00	8
	13-523-50	Retainer, Bearing (use with 80-461-00 bearing	9
	16-060-00	Spacer, Bearing (for 80-461-00 bearing)	4
		And 13-523-10 Wheel	ļ
7	98-109-80	Nut, 3/8 NC, Hex	Ç,
8	13-801-00	Assembly, Tire, Wheel & Hub, 10 x 2.75,	4
		Heavy Service Zero Pressure Tire with	
	•	1 In. x 2-11/16 In. Roller Bearings	
	80-463-00	Bearing, Roller, 1 In. x 2-11/16 Long for	4
	• .	13-801-00 Wheel Assembly	
	32-518-00	Retainer, Bearing (use with 80-463-00 bearing)	(i)
9	13-523-00 or		4
	*13-523-10	Load Range A, Highway Tread Tire, 3 In. Hub,	
		1 In. Roller Bearings	
10	10-041-00	Tire, 3.40 x 5 Load Range B, Highway Tread,	4
		Tube Type	
11	11-001-00	Tube, 3.40 x 5 Straight Valve Stem	Z,
12	90-406-00	Deckboard	1
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^{*} Replaces 13-523-00

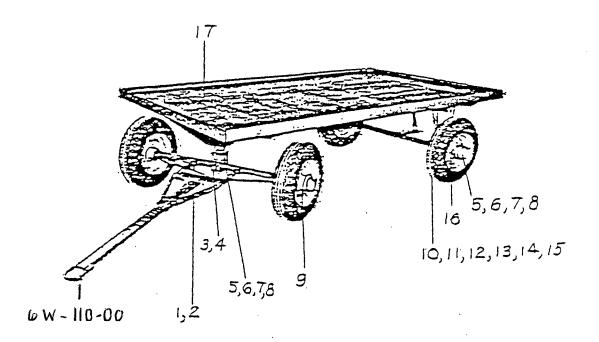
Part No. T0-510-60 Page No. 2 MT-910-00

REPLACEMENT PARTS LIST TRACKING TRAILER TO-910-00 OPTIONAL PARTS - NOT ILLUSTRATED

T-D PART NO	DESCRIPTION	GTY.
	HITCH AND PIN ITEMS:	
97-806-10	Hitch & Pin, Clevis Type, for Trailers after Serial	1
97-806-00	Hitch & Pin, Clevis Type, for Trailers up to Serial Number T1970	1
97-804-00	Hitch, Pintle Type	1
	HARDWARE FOR HITCH MOUNTING AS FOLLOWS:	
88-140-14 88-148-61 88-149-81	Screw 1/2 NC x 1-1/2 Hex Head Washer, 1/2 In., SAE Lock Nut, 1/2 NC, Hex	4 4
	STAKE SIDE ITEMS AS FOLLOWS:	
90-544-00 90-543-00 90-540-00 00-536-10	Stake Pocket Set Stake, Channel, 1-1/2 x 3/4 x 17 Hook, Stake Side Assembly, Stake Sides with Stakes, 14 In. High Sides	6 or 8 6 or 8 4 or 8
70-538-10	Assembly, Stake Sides with Stakes, 14 In. High Solid Sides & End	1
88-065-11 88-069-87		24 or 32 24 or 32 -

Part No. TO-911-00 Page No. 3 MT-910-00

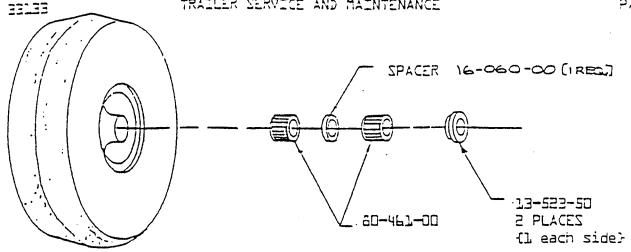
REPLACEMENT PARTS LIST TB-4 TRAILER TO-911-00



I.	D. NO.	T-D PART NO.	DESCRIPTION	GTY.
	1	88-140-13	Screw, 1/2 NC x 1-1/4 Hex Head	5
	2	88-149-81	Nut, 1/2 NC, Hex Head	2
		88-220-22	Screw, 3/4 NC x 3-1/2, Hex Head	1
	4	88-229-81	Nut, 3/4 NC, Hex Lock	1 5
	5	92-105-00	Dust Cap	
	Ó	80-011-00	Bearing Cone, 1-1/4 In. I.D.	10
	7	45-307-00	Seal, 1-1/2 In. I. D.	5
	8	80-102-00	Bearing Race for 1-1/4 In. Bearing	10
	Ò	12-115-00	Wheel Hub, 5 Hole Pattern, With One Bearing and Seal	4
	10	13-734-00	Assembly, Tire and Wheel, 4.80 x 8 Load Range B, Highway Tread, Tubeless Tire, Five Hole Pattern Wheel	4
	11	13-742-00	Assembly, Tire and Wheel, 5.70 x 8 Load Range B, Highway Tread, Tubeless Tire Five Hole Pattern Wheel	4
	12	13-746-10	Assembly Tire and Wheel, 18 x 8.50 x 8, 4 ply Terra Tire, Power Rib Tubeless Tire, Five Hole Pattern Wheel	4
	13	10-075-00	Tire, 4.80 x 8, Load Range B, Highway Tread, Tubeless	4
	14	10-081-00	Tire, 5.70 x 8, Load Range B, Highway Tread, Tubeless	4
	15	10-093-00	Tire, 18 x 8.50 x 8, 4 Ply Terra Tire, Power Rib, Tubeless	4
	16	97-236-00	Nut, Lug, 1/2 In.	20
	17	90-444-00	Deck Board	1

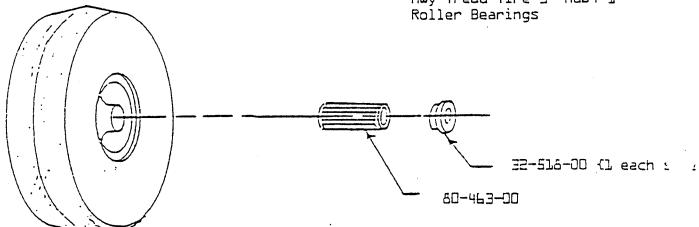
REPLACEMENT PARTS LIST TB-4 TRAILER TO-911-00 OPTIONAL PARTS - NOT ILLUSTRATED

T-D PART NO.	DESCRIPTION	GTY.
	HITCH ITEMS:	
97-804-00	Hitch, Pintle Type	1
97-808-00	Hitch, Automatic Coupling	1
	HARDWARE FOR HITCH MOUNTING AS FOLLOWS:	
88-140-14	Screw, 1/2 NC x 1-1/2 Hex Head	4
63-148-61	Washer, 1/2 In., SAE	4
88-149-81	Lock Nut, 1/2 NC	4
	STAKE SIDE PARTS AS FOLLOWS:	
90-544-00	Stake Pocket Set	10
90-543-00	Stake, Channel 1-1/2 x 3/4 x 17	10
90-551-20	Assembly, Stake Sides, Front, Rear, & Sides with 14 In. High Stakes, After Serial Number T-2232	1
90-551-10	Assembly, Stake Sides, Front, Rear & Sides with 14 In. High Stakes, Up to Serial Number T-2232	1
88-065-11	Screw, 1/4 NC x 1, Truss Head	40
88-069-87	Nut, 1/4 NC, Fastite	40



13-523-00 & 13-523-10 Include: Tire, Tube, Wheel & Hub,

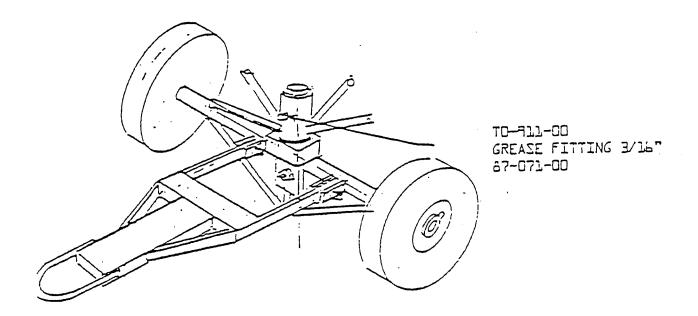
3.40 X 5, Load Range - A, Hwy Tread Tire 3" Hub, 1"

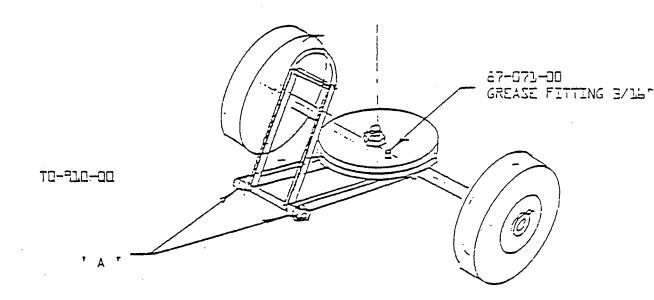


13-801-00 Includes: Tire: Wheel & Hub: 10 X 2.75 Zero Fressure Tire, Heavy Service 3" Hub, 1" Roller Bearings

WHEEL MAINTENANCE

Shown are two typical types of wheels. The 13-523-00 and 13-523-10 are the only wheel assemblies that require two bearings per wheel. Every wheel assembly has a zerk fitting for applying grease via a pressure, grease gun to the wheel bearings. Wheel bearings should be serviced on a yearly basis or replaced when inspection dictates. Many times, wheel wobble can be caused by a worn bearing retainer. Examples are: 12-523-50 and 32-518-00. Replace retainer.





TONGUE ASSEMBLY MAINTENANCE

Each tongue assembly has a zerk fitting for applying grease via a pressuregrease gun. This service should be performed every six months. The TD-F10-00 bolt threads ' A ' should be examined for rust and corrosion. Clean with wire brush and apply grease to threads.